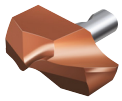
CoroDrill® 870

Сверло со сменными головками

Надёжное и производительное сверление отверстий



См. стр. K34.



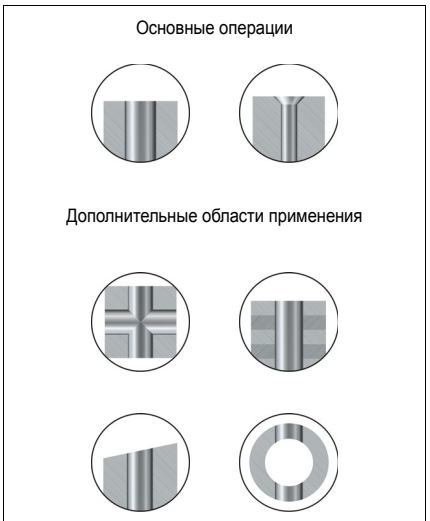
См. стр. K18.

Ассортимент

- Диапазон диаметров: 10,00 – 33,00 мм (0,394–1,299")
- Глубина сверления: 3–10 × DC
- Точность отверстия: H9–H10
- По программе Tailor Made доступны промежуточные размеры, см. с. K18



Область применения



Геометрия	Квалитет диаметра головки сверла, DC	Область применения:	Стр.
-PM	k8	P	K18
-MM	k8	M	K22
-KM	k8	K	K26
-GP	u8	Для сверления пилотного отверстия при обработке отверстий глубиной более 6xDC P M K	K30

Точность отверстия:

Диапазон диаметров, мм (дюйм)		10.00-18.00 (.394-.709)	18.01-30.00 (.709-1.181)	30.01-33.00 (1.181-1.299)
Точность отверстия, мм (дюйм)	3×DC-8×DC 10×DC	0/+0.043 (0/+.0017) 0/+0.070 (0/+.0028)	0/+0.052 (0/+.0020) 0/+0.084 (0/+.0033)	0/+0.062 (0/+.0024) 0/+0.100 (0/+.0039)



Простота эксплуатации и надёжное позиционирование головки при замене.



Высокоточное соединение между корпусом сверла и головкой для повышения стабильности.

Tailor Made

Для обработки отверстия и фаски за один переход возможно изготовление комбинированного сверла по программе Tailor Made. См. стр. Q5.

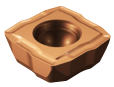
CoroDrill® 880

Сверло со сменными пластинами

Высокая производительность обработки всех материалов



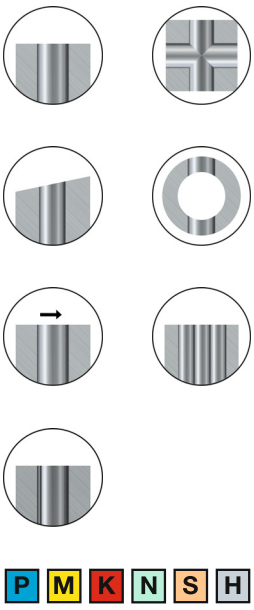
См. стр. K40.



См. стр. K38.



Область применения



Области применения по ISO

Допуски:

2 – 3 x DC			
Диапазон диаметров, мм (дюйм)	12.00-43.99 (.472-1.731)	44.00-52.99 (1.732-2.086)	53.00-63.50 (2.087-2.500)
Точность отверстия, мм (дюйм)	0/+0.25 (0/+.010)	0/+0.28 (0/+.011)	0/+0.30 (0/+.012)
4 – 5 × DC			
Диапазон диаметров, мм (дюйм)	12.00-43.99 (.472-1.731)	44.00-52.99 (1.732-2.086)	53.00-63.50 (2.087-2.500)
Точность отверстия, мм (дюйм)	0/+0.40 (0/+.016)	0/+0.43 (0/+.017)	0/+0.45 (0/+.018)

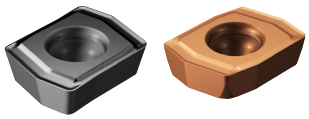
Ассортимент

Глубина сверления: 2-3 × DC
- Диапазон диаметров: 12,00-63,00 мм (0,500-2,500")

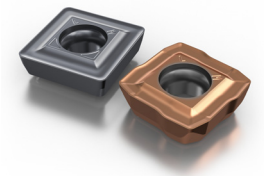
Глубина сверления: 4 × DC
- Диапазон диаметров: 12,00-58,00 мм (0,500-2,250")

Глубина сверления: 5 × DC
- Диапазон диаметров: 12,00-43,00 мм (0,500-1,687")

Размер 01
12,00-13,99 мм (0,472–0,551")
Две режущие кромки



Размер 02-09
14,00-63,50 мм (0,551-2,500")
Четыре режущие кромки



Step Technology™

Step Technology™ для превосходного баланса сил резания.

TECHNOLOGY Wiper

Геометрия Wiper для обеспечения высокого качества поверхности и возможности работать с более высокими подачами. См. с. 24.

Tailor Made

По программе Tailor Made доступны промежуточные размеры от 12,00 до 63,5 мм (0,472-2,500"). См. с. Q5.

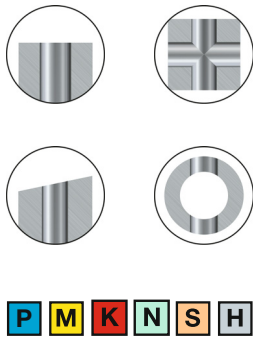
CoroDrill® 880 большого диаметра

Сверло со сменными пластинами

Сверление отверстий больших диаметров во всех обрабатываемых материалах



Область применения



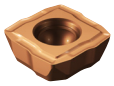
Области применения по ISO

Ассортимент

- Диапазон диаметров: 65,00-84,00 мм (2,559-3,307")
- Глубина сверления: 3×DC и 4×DC
- Типы соединений: Цилиндрический хвостовик с лыской (метрический и дюймовый), соединение VL
- Доступно в качестве специального решения с диаметром до 129 мм (5,079") и глубиной сверления 1-4 x DC

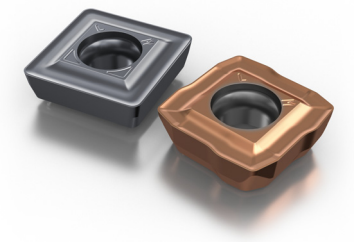


См. стр. K58.



См. стр. K38.

Размер 06-09
Четыре режущие кромки



Сменные кассеты

Один корпус сверла охватывает диаметры отверстий в диапазоне 5 мм (0,197") за счёт сменных кассет

Использование режущих пластин CoroDrill 880

- Превосходный контроль над стружкодроблением
- Надежный процесс сверления
- Низкая стоимость в расчёте на отверстие

Надёжная конструкция с кассетами

- Обеспечивает высокую надёжность корпуса сверла
- Паз на кассете обеспечивает стабильность и предотвращает неправильную установку центральной и периферийной кассеты

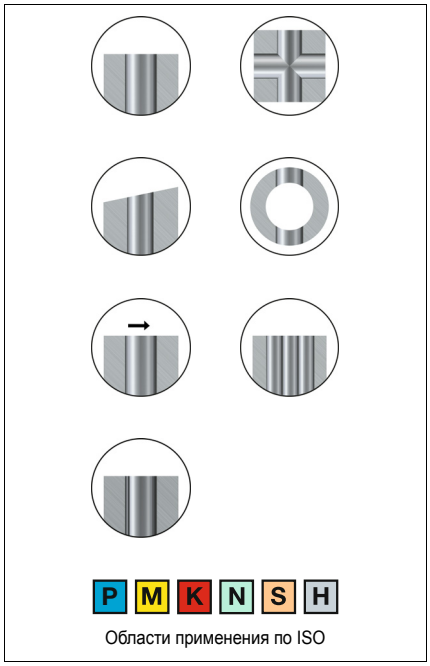
CoroDrill® 881

Сверло со сменными пластинами

Надежная обработка отверстий в нестабильных условиях



Область применения



Области применения по ISO

- От низких до средних подач
- Нестабильные условия, требующие надёжн и прочных режущих пластин
- Основная область применения в качестве невращающегося инструмента

См. стр. K63.

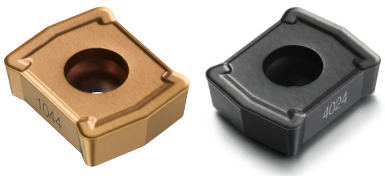
Ассортимент

- Диапазон диаметров: 14,00-23,50 мм (0,562–0,937")
- Глубина сверления: 2-5 × DC



См. стр. K62.

Две режущие кромки



Tailor Made

По программе Tailor Made доступны промежуточные размеры от 12,70 до 25,99 мм (0,500-1,023"). См. с. Q7.

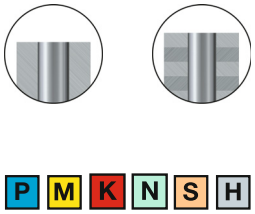
SANDVIK Coromant

Трепанирующее сверло

Сверло со сменными пластинами



Область применения



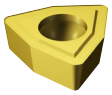
Области применения по ISO

Ассортимент

- Диапазон диаметров: 60 - 110 мм (2,362 - 4,331")
- Глубина сверления: 2,5 x DC
- Соединение VL
- Возможность сверления пакетов
- Другие диаметры и длины доступны как специальные решения



См. стр. K72.



См. стр. K71.

Резцовые вставки для сверления пакетов доступны по запросу

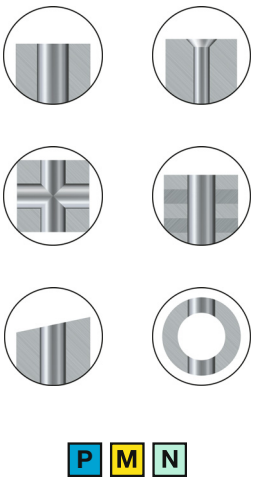
CoroDrill® 860

Цельные твердосплавные свёрла

Оптимизированные геометрии для максимальной производительности



Область применения



P M N

Области применения по ISO

Ассортимент

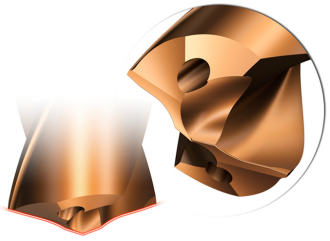
P 860 -PM для стали
3-20 мм (0,118-0,787")

M 860 -MM для нержавеющей стали
3-16 мм (0,118-0,629")

N 860 -NM для цветных металлов и сплавов
3-20 мм (0,118-0,787")

Стр. K73

- Глубина сверления: 3-8 × DC
- Точность отверстия: -PM и -NM: H8–H9, -MM: H6–H8
- Возможность изготовления свёрл по программе Tailor Made



Уникальная геометрия режущей кромки снижает силы резания и улучшает контроль над стружкодроблением.



Возможность 3-кратного восстановления свёрл до первоначальных характеристик.



По программе Tailor Made доступны промежуточные размеры и другие типы свёрл диаметром до 20 мм (0,787"). См. с. Q5.

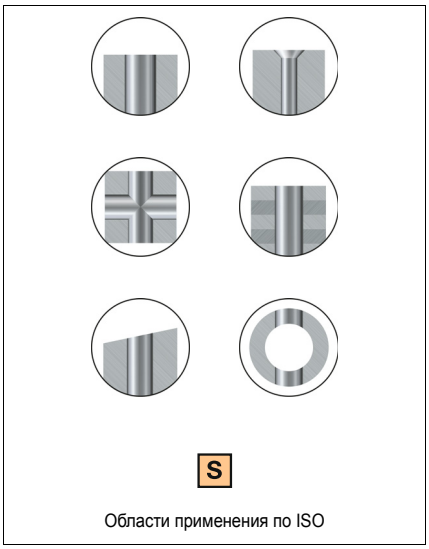
CoroDrill® Delta-C

Цельные твердосплавные свёрла

Оптимизированное сверление жаропрочных сплавов



Область применения



Области применения по ISO

Ассортимент

- Стандартный диапазон диаметров: 3,00 -16,00 мм (0,118–0,630")
- Глубина сверления: 2-5 × DC
- Точность отверстия: H9
- Доступны исполнения по программе Tailor Made и специальные решения

Стр. K102

Уникальная геометрия для обработки материалов ISO S, обеспечивающая надежный контроль над стружкодроблением.

Свёрла пригодны для обработки кобальт-хромовых, никелевых и титановых сплавов.



Возможность 3-кратного восстановления свёрл до первоначальных характеристик.

Tailor Made

По программе Tailor Made доступны промежуточные диаметры 3-20 мм (0,118-0,787"), а также специальные решения диаметром 2-3 мм (0,079-0,118"). См. с. Q5.

CoroDrill® Delta-C

Цельные твердосплавные свёрла

Для обработки композиционных материалов



Область применения



- Углепластики с большим содержанием волокон
- Пакетные материалы "углепластик/
- алюминий"

N O

Области применения по ISO

Глубина сверления и точность отверстия

- Стандартные складские позиции диаметром 4,00-12,7 мм (0,157-0,500")
- Глубина сверления: 4-5 × D
- Точность отверстия: IT 8-9
- Ra: 1-5 мкм (40-200 мкдюйм)

Оборудование

- Обрабатывающие центры с ЧПУ
- Промышленные роботы
- Портативное электрическое или пневматическое оборудование

Стр. K106



Небольшой угол при вершине и большой передний угол помогают улучшить качество отверстия, а также уменьшить осевые силы резания, что особенно важно при обработке тонкостенных деталей.



- Специальная геометрия для предотвращения сколов и изнашивания
- Алмазное покрытие (N2OC)

Tailor Made

Доступны исполнения по программе Tailor Made. См. с. Q5.

SANDVIK Coromant

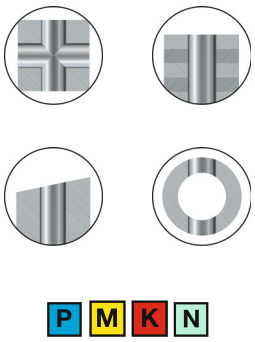
CoroDrill® 861

Цельные твердосплавные свёрла

Стабильное сверление глубоких отверстий



Область применения



Области применения по ISO

Ассортимент

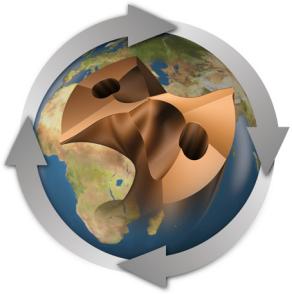
- Глубина сверления: 12-30 × DC
- Точность отверстия: H8-H9

Стр. K110

- Пилотное сверло CoroDrill 861 используется перед обработкой отверстия сверлом CoroDrill 861 с глубиной сверления более 12 x D_c.



- Специальная геометрия сверла для снижения силы резания
- Стружечные канавки с геометрией ACM (улучшенный отвод стружки) способствуют формированию мелкой и легко удаляемой стружки.



Возможность 3-кратного восстановления свёрл до первоначальных характеристик.

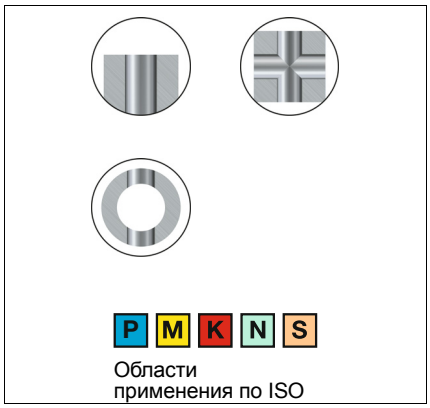
CoroDrill® 862

Цельные твердосплавные свёрла

Для обработки точных отверстий малого диаметра



Область применения



Ассортимент

- Стандартный диапазон диаметров: 1,85 -2,95 мм (0,073–0,116")
- Глубина сверления: 8–12 × DC
- Точность отверстия: H8-H9
- Диаметр хвостовика: 3 мм (0,118")
- Доступны специальные решения с промежуточными диаметрами от 1,80 до 2,99 мм (0,071-0,118")

Стр. K116



Стружечные канавки с геометрией ACM (улучшенный отвод стружки) способствуют формированию мелкой и легко удаляемой стружки.

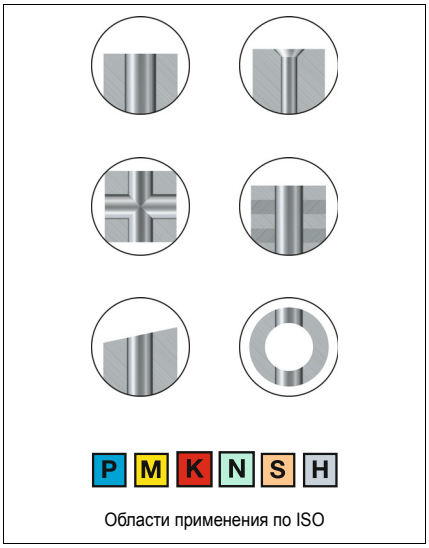
CoroDrill® 460

Цельные твердосплавные свёрла

Универсальное решение для эффективного сверления



Область применения



Области применения по ISO

Ассортимент

- Стандартный диапазон диаметров: 3-20 мм (0,118-0,787")
- Глубина сверления: 2-8 × DC
- Точность отверстия: IT8-IT9
- По программе Tailor Made доступны промежуточные диаметры до 25 мм (0,984")

Стр. K118



Возможность 3-кратного восстановления свёрл до первоначальных характеристик.

Tailor Made См. стр. K73.



Max 2 ступени (3 диаметра)
- Если сверление осуществляется второй ступенью, то Ø хвостовика ≤1.5× Ø пилотной части
- Если сверление осуществляется только пилотной частью, то Ø хвостовика ≤2× Ø пилотной части

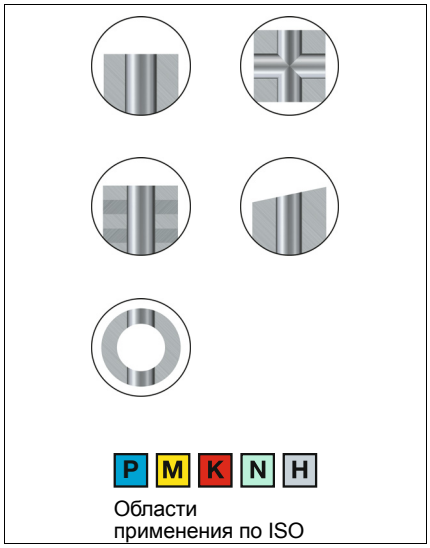
Coromant Delta®

Сверла с напаянными твердосплавными пластинами

Обработка отверстий с жёсткими допусками в нестабильных условиях



Область применения

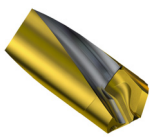


Области применения по ISO

Стр. K156

Ассортимент

- Диапазон диаметров: 9,50-30,00 мм (0,375-1,181")
- Глубина сверления: 3,5–5 × DC
- Точность отверстия: H8–H9



Стружечные канавки с лазерной закалкой и покрытием из TiN (PVD)



Возможность восстановления до первоначальных характеристик.



Доступны исполнения по программе Tailor Made. См. с. Q7.

CoroDrill® 452

Цельные твердосплавные свёрла, развёртки и зенковки

Инструменты для обработки композиционных материалов портативными ручными дрелями

Сверло для обработки композитов CoroDrill 452.1...C



- Для плавного выхода из углепластиков
- Сверло правого исполнения с левосторонней винтовой канавкой снижает осевое усилие для повышения качества отверстия
- Допуск: +/- 0,025 мм (+/- 0,0010") с кондукторной втулкой

См. стр. K163.

Сверло для обработки пакетов «композит/металл CoroDrill 452.1...CM



- Для предварительно просверленных отверстий и сплошного материала
- Для пакетов "углепластик/алюминий, титан и нержавеющая сталь"
- Самоцентрирующееся сверло
- Допуск: +/- 0,025 мм (+/- 0,0010") с кондукторной втулкой

См. стр. K162.

Развёртка для обработки композитов Corodrill 452.R...C



- Для отверстий высокой точности
- Конструкция снижает риск отслаивания материала в отверстии
- Ступенчатая режущая часть для уменьшения осевой силы резания и повышения качества отверстия
- Допуск: +/- 0,010 мм (+/- 0,0004") с кондукторной втулкой

См. стр. K164.

Сверло с направляющей для обработки пакетов "композит/металл" CoroDrill 452.4...CM



- Для получения отверстий высокого качества с исключительной чистотой поверхности
- Используются с направляющей втулкой для обработки отверстий с минимальной разностью размеров между пакетами материала
- Самоцентрирующаяся направляющая часть сверла
- Допуск: +/- 0,025 мм (+/- 0,0010") с кондукторной втулкой

См. стр. K161.

Зенковка с вставкой из PCD (поликристаллического алмаза) CoroDrill 452.C...C



- Для повышенной точности
- Твердосплавная направляющая часть для высокой точности и износостойкости
- Режущая кромка из PCD для стабильной и предсказуемой стойкости инструмента и переточки
- Резьбовое соединение для диаметра 1/4 и 3/8" для комбинирования с ограничительным устройством

См. стр. K165.

Развёртка для обработки пакетов "композит/металл" CoroDrill 452.R...CM

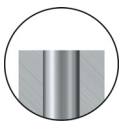


- Конструкция снижает риск отслаивания материала в отверстии
- Диаметр режущей части соответствует диаметрам свёрл CoroDrill 452.1 и CoroDrill 452.4
- Допуск: +/- 0,010 мм (+/- 0,0004") с кондукторной втулкой

См. стр. K164.

Область применения

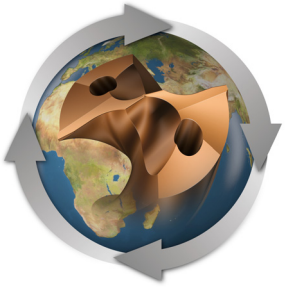
- Портативные ручные дрели
- Отверстия под заклепки и болты для аэрокосмической отрасли
- Обработка углепластиков (CFRP)
- Обработка пакетов углепластик/металл



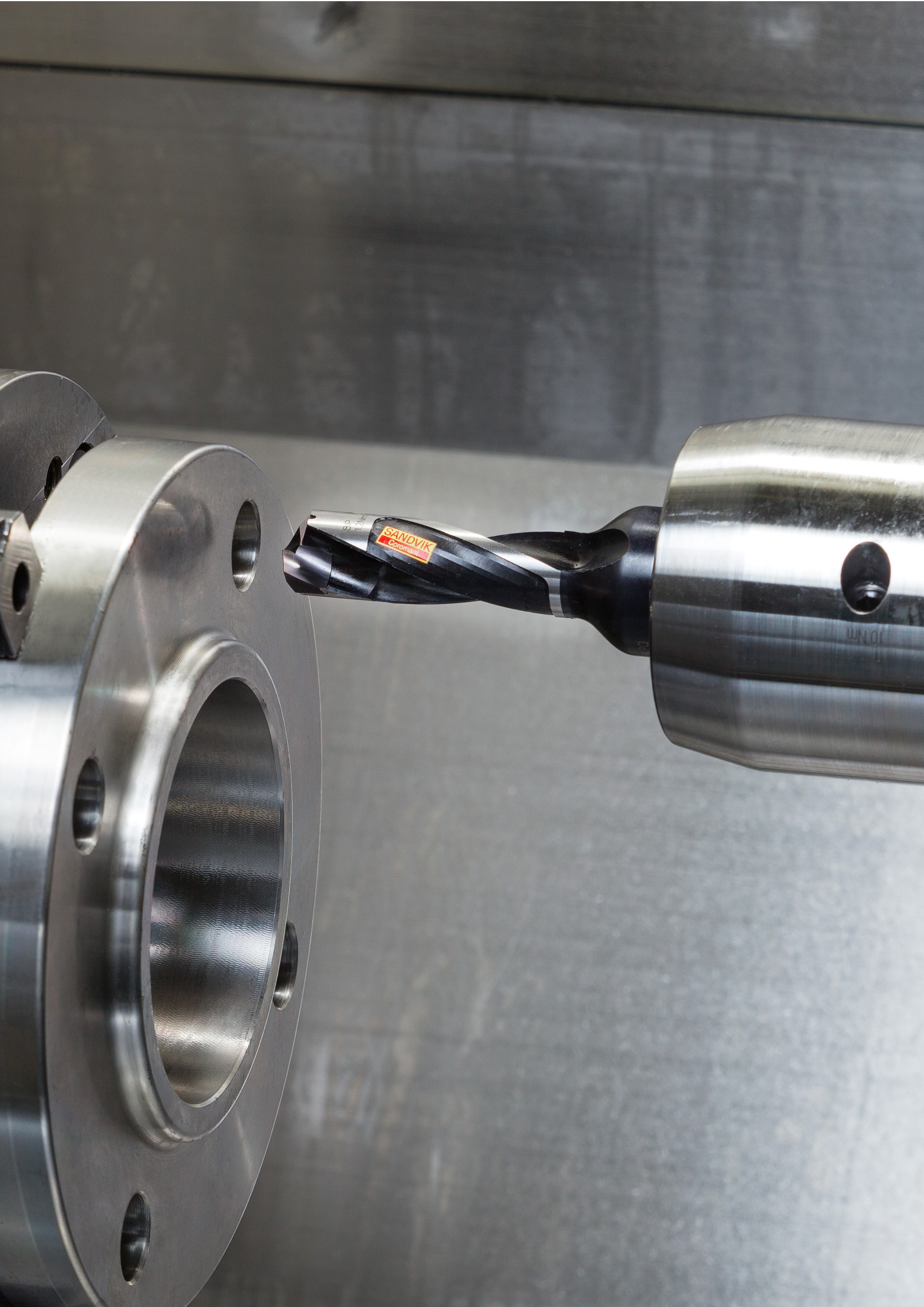


M N S O

Области применения по ISO



Сервис по восстановлению


SANDVIK
Coromant

Выбор сверла

1 Определите диаметр и глубину сверления

Найдите в таблицах диапазоны диаметров и длин.

2 Выберите тип сверла

Затем проверьте, подходит ли выбранное сверло для материала, подлежащего обработке.

3 Выберите тип хвостовика

Многие типы сверл выполняются с различными хвостовиками.
Выберите тип хвостовика, соответствующий оборудованию, на котором будет производиться сверление.

4 Сделайте окончательный выбор сверла

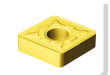
Когда выбран тип сверла, удовлетворяющий требованиям выполняемой операции, найдите тот диапазон диаметров, который нужен, и окончательно определите код сверла.

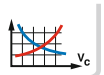
5 Выберите режущую пластину, если необходимо

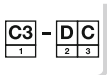
Если выбрано сверло со сменными неперетачиваемыми пластинами, то пластины следует заказывать отдельно.

Найдите режущую пластину для выбранного диаметра сверла, подберите геометрию и марку сплава в соответствии с рекомендациями для конкретного обрабатываемого материала.

Обозначения ссылок на страницы:


Пластины


Режимы резания



Система обозначения


Обзор инструментальной оснастки



Tailor Made – система параметрического конструирования



Расшифровка параметров ISO 13399



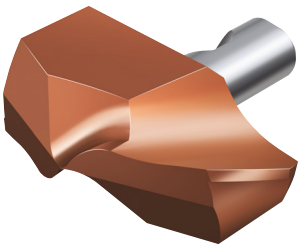
Информация о типе подвода СОЖ

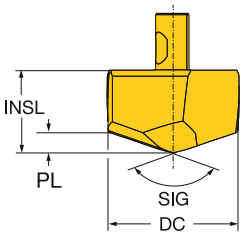
	Свёрла со сменными головками/ пластинами						Цельные свёрла		
	870	880	880	881	R416	R416.7	860-PM	860.2-PM	860-MM
									
Тип сверла	**Сверло со сменными головками**	**Сверло со сменными пластинами**	**Сверло большого диаметра со сменными пластинами**	**Сверло со сменными пластинами**	**Сверло со сменными пластинами для плунжерного сверления**	**Трепанирующее сверло**	**Цельное твердосплавное сверло**	**Сверло для обработки ступени, фаски**	**Цельное твердосплавное сверло**
DC мм	10.00-33.00	12.00-63.50	65.00-84.00	14.00-23.50	12.70-35.00	60.00-110.00	3.00-20.00	3.35-17.50	3.00-16.00
DC дюйм	.394-1.299	.500-2.500	2.559-3.307	.551-.925	.500-1.378	2.362-4.331	.118-.787	.131-.688	.118-.787
Области применения по ISO	P M K	P M K N S H	P M K N S H	P M K N S H	P M K N S H	P M K N S	P	P	M
ULDR	3-10 x DC	2-5 x DC	3-4 x DC	2-5 x DC	4 x DC	2.5 x DC	2-8 x DC		2-8 x DC
TCHA	H9	H12-H13	IT13	IT13	IT13	IT13	H8	H9	H8
Подвод СОЖ	Внутренний	Внутренний	Внутренний	Внутренний	Внутренний	Наружный	Внутренний или Наружный	Внутренний	Внутренний
Стр.	**K34**	**K40**	**K58**	**K63**	**K70**	**K72**	**K73**	**K107**	**K87**

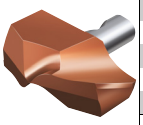
Цельные свёрла

	860.2-MM	860-NM	R846	HC	854	861-GP	861-GM	862-GM	460-XM	R411.5	452
											
Тип сверла	**Сверло для обработки ступени, фаски**	**Цельное твердо-сплавное сверло**	**Цельное твердо-сплавное сверло**	**Сверло для высвер-ливания**	**Цельное твердо-сплавное сверло**	**Пилотное сверло**	**Твердо-сплавное сверло для обработки глубоких отверстий**	**Твердо-сплавное сверло для мелкораз-мерной обработки**	**Цельное твердо-сплавное сверло**	**Сверло с напаянной твердо-сплавной пластиной**	**Сверло для обработки композитов**
DC мм	3.35-17.50	3.00-20.00	3.00-16.00	2.00-6.00	4.00-12.70	3.00-12.00	3.00-20.00	1.85-2.95	3.00-20.00	9.75-30.00	3.37-11.91
DC дюйм	.131-.688	.118-.787	.118-.472	.079-.236	.157-.500	.118-.472	.118-.787	.073-.116	.118-.787	.384-1.181	.133-.469
Области применения по ISO	M	N	S	H	O	P M K N	P M K N	P M K N S	P M K N S H	P M K N H	P K N S O
ULDR		3-8 x DC	2-5 x DC	5 x DC	4-5 x DC	3 x DC	12-30 x DC	8-12 x DC	2-8 x DC	3.5-5 x DC	4-20 x DC
TCHA	H9	H8	H9	H13	H9	H9	H9	H9	H9	H9	H9
Подвод СОЖ	Внутренний	Внутренний	Внутренний	Наружный	Наружный	Внутренний	Внутренний	Внутренний	Внутренний или Наружный	Внутренний	Наружный
Стр.	**K108**	**K97**	**K102**	**K160**	**K106**	**K110**	**K111**	**K116**	**K118**	**K156**	**K163**

Сменные головки для свёрл CoroDrill® 870



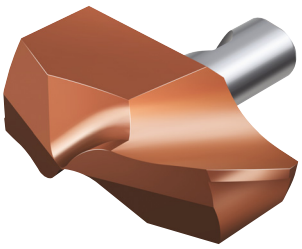


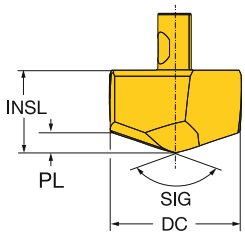


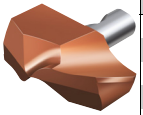
DC	DC"		Код заказа	P 4234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
10.00	.3937	6	870-1000-6-PM	☆	1.5	.060	6.2	.244	142°
10.10	.3976		870-1010-6-PM	☆	1.6	.061	6.2	.244	142°
10.20	.4016		870-1020-6-PM	☆	1.6	.061	6.2	.244	142°
10.30	.4055		870-1030-6-PM	☆	1.6	.062	6.2	.244	142°
10.40	.4094		870-1040-6-PM	☆	1.6	.062	6.2	.244	142°
10.50	.4134	7	870-1050-7-PM	☆	1.6	.063	6.2	.244	142°
10.60	.4173		870-1060-7-PM	☆	1.6	.064	6.2	.244	142°
10.70	.4213		870-1070-7-PM	☆	1.7	.064	6.2	.244	142°
10.80	.4252		870-1080-7-PM	☆	1.7	.065	6.2	.244	142°
10.90	.4291		870-1090-7-PM	☆	1.7	.066	6.2	.244	142°
11.00	.4331	8	870-1100-8-PM	☆	1.7	.066	6.9	.271	142°
11.10	.4370		870-1110-8-PM	☆	1.7	.066	6.9	.271	142°
11.11	.4374		870-1111-8-PM	☆	1.7	.066	6.9	.271	142°
11.20	.4409		870-1120-8-PM	☆	1.7	.067	6.9	.271	142°
11.30	.4449		870-1130-8-PM	☆	1.7	.068	6.9	.271	142°
11.40	.4488		870-1140-8-PM	☆	1.8	.068	6.9	.271	142°
11.50	.4528	9	870-1150-9-PM	☆	1.8	.069	6.9	.271	142°
11.60	.4567		870-1160-9-PM	☆	1.8	.070	6.9	.271	142°
11.70	.4606		870-1170-9-PM	☆	1.8	.070	6.9	.271	142°
11.80	.4646		870-1180-9-PM	☆	1.8	.071	6.9	.271	142°
11.90	.4685		870-1190-9-PM	☆	1.8	.072	6.9	.271	142°
12.00	.4724	10	870-1200-10-PM	☆	1.8	.072	7.5	.295	142°
12.10	.4764		870-1210-10-PM	☆	1.9	.072	7.5	.295	142°
12.20	.4803		870-1220-10-PM	☆	1.9	.073	7.5	.295	142°
12.30	.4843		870-1230-10-PM	☆	1.9	.074	7.5	.295	142°
12.40	.4882		870-1240-10-PM	☆	1.9	.074	7.5	.295	142°
12.50	.4921	11	870-1250-11-PM	☆	1.9	.075	7.5	.295	142°
12.60	.4961		870-1260-11-PM	☆	1.9	.075	7.5	.295	142°
12.70	.5000		870-1270-11-PM	☆	2.0	.076	7.5	.295	142°
12.80	.5039		870-1280-11-PM	☆	2.0	.077	7.5	.295	142°
12.90	.5079		870-1290-11-PM	☆	2.0	.077	7.5	.295	142°
13.00	.5118	12	870-1300-12-PM	☆	2.0	.078	8.0	.314	142°
13.10	.5157		870-1310-12-PM	☆	2.0	.079	8.0	.314	142°
13.20	.5197		870-1320-12-PM	☆	2.0	.079	8.0	.314	142°
13.30	.5236		870-1330-12-PM	☆	2.0	.080	8.0	.314	142°
13.40	.5276		870-1340-12-PM	☆	2.1	.081	8.0	.314	142°
13.50	.5315	13	870-1350-13-PM	☆	2.1	.081	8.0	.314	142°
13.60	.5354		870-1360-13-PM	☆	2.1	.082	8.0	.314	142°
13.70	.5394		870-1370-13-PM	☆	2.1	.083	8.0	.314	142°
13.80	.5433		870-1380-13-PM	☆	2.1	.083	8.0	.314	142°
13.90	.5472		870-1390-13-PM	☆	2.1	.084	8.0	.314	142°
14.00	.5512	14	870-1400-14-PM	☆	2.1	.083	8.7	.342	142°
14.10	.5551		870-1410-14-PM	☆	2.2	.084	8.7	.342	142°
14.20	.5591		870-1420-14-PM	☆	2.2	.085	8.7	.342	142°
14.29	.5626		870-1429-14-PM	☆	2.2	.085	8.7	.342	142°
14.30	.5630		870-1430-14-PM	☆	2.2	.085	8.7	.342	142°
14.40	.5669		870-1440-14-PM	☆	2.2	.086	8.7	.342	142°
14.50	.5709		870-1450-14-PM	☆	2.2	.087	8.7	.342	142°
14.60	.5748		870-1460-14-PM	☆	2.2	.087	8.7	.342	142°
14.70	.5787		870-1470-14-PM	☆	2.3	.088	8.7	.342	142°
14.80	.5827		870-1480-14-PM	☆	2.3	.089	8.7	.342	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

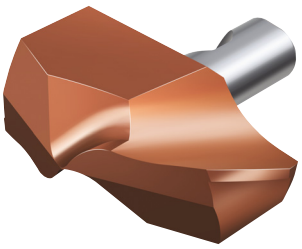


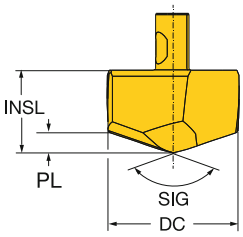


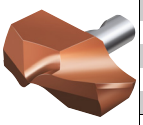
	DC	DC"		Код заказа	P 4234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	14.90	.5866	14	870-1490-14-PM	☆	2.3	.089	8.7	.342	142°
	15.00	.5906	15	870-1500-15-PM	☆	2.3	.089	9.3	.366	142°
	15.10	.5945		870-1510-15-PM	☆	2.3	.090	9.3	.366	142°
	15.20	.5984		870-1520-15-PM	☆	2.3	.091	9.3	.366	142°
	15.30	.6024		870-1530-15-PM	☆	2.3	.092	9.3	.366	142°
	15.40	.6063		870-1540-15-PM	☆	2.4	.092	9.3	.366	142°
	15.50	.6102		870-1550-15-PM	☆	2.4	.093	9.3	.366	142°
	15.60	.6142		870-1560-15-PM	☆	2.4	.094	9.3	.366	142°
	15.70	.6181		870-1570-15-PM	☆	2.4	.094	9.3	.366	142°
	15.80	.6220		870-1580-15-PM	☆	2.4	.095	9.3	.366	142°
	15.88	.6252		870-1588-15-PM	☆	2.4	.095	9.3	.366	142°
	15.90	.6260		870-1590-15-PM	☆	2.4	.096	9.3	.366	142°
	16.00	.6299	16	870-1600-16-PM	☆	2.4	.095	10.0	.393	142°
	16.10	.6339		870-1610-16-PM	☆	2.4	.096	10.0	.393	142°
	16.13	.6350		870-1613-16-PM	☆	2.5	.096	10.0	.393	142°
	16.20	.6378		870-1620-16-PM	☆	2.5	.096	10.0	.393	142°
	16.30	.6417		870-1630-16-PM	☆	2.5	.097	10.0	.393	142°
	16.40	.6457		870-1640-16-PM	☆	2.5	.098	10.0	.393	142°
	16.50	.6496		870-1650-16-PM	☆	2.5	.098	10.0	.393	142°
	16.60	.6535		870-1660-16-PM	☆	2.5	.099	10.0	.393	142°
	16.70	.6575		870-1670-16-PM	☆	2.5	.100	10.0	.393	142°
	16.80	.6614		870-1680-16-PM	☆	2.6	.100	10.0	.393	142°
	16.90	.6654		870-1690-16-PM	☆	2.6	.101	10.0	.393	142°
	17.00	.6693	17	870-1700-17-PM	☆	2.6	.101	10.6	.417	142°
	17.10	.6732		870-1710-17-PM	☆	2.6	.101	10.6	.417	142°
	17.20	.6772		870-1720-17-PM	☆	2.6	.102	10.6	.417	142°
	17.30	.6811		870-1730-17-PM	☆	2.6	.103	10.6	.417	142°
	17.40	.6850		870-1740-17-PM	☆	2.7	.104	10.6	.417	142°
	17.46	.6874		870-1746-17-PM	☆	2.7	.104	10.6	.417	142°
	17.50	.6890		870-1750-17-PM	☆	2.7	.104	10.6	.417	142°
	17.60	.6929		870-1760-17-PM	☆	2.7	.105	10.6	.417	142°
	17.70	.6969		870-1770-17-PM	☆	2.7	.106	10.6	.417	142°
	17.80	.7008		870-1780-17-PM	☆	2.7	.106	10.6	.417	142°
	17.90	.7047		870-1790-17-PM	☆	2.7	.107	10.6	.417	142°
	18.00	.7087	18	870-1800-18-PM	☆	2.7	.107	11.3	.444	142°
	18.10	.7126		870-1810-18-PM	☆	2.7	.107	11.3	.444	142°
	18.20	.7165		870-1820-18-PM	☆	2.8	.108	11.3	.444	142°
	18.30	.7205		870-1830-18-PM	☆	2.8	.109	11.3	.444	142°
	18.40	.7244		870-1840-18-PM	☆	2.8	.109	11.3	.444	142°
	18.50	.7283		870-1850-18-PM	☆	2.8	.110	11.3	.444	142°
	18.60	.7323		870-1860-18-PM	☆	2.8	.111	11.3	.444	142°
	18.70	.7362		870-1870-18-PM	☆	2.8	.111	11.3	.444	142°
	18.80	.7402		870-1880-18-PM	☆	2.9	.112	11.3	.444	142°
	18.90	.7441		870-1890-18-PM	☆	2.9	.112	11.3	.444	142°
	19.00	.7480	19	870-1900-19-PM	☆	2.9	.112	11.9	.468	142°
	19.05	.7500		870-1905-19-PM	☆	2.9	.113	11.9	.468	142°
	19.10	.7520		870-1910-19-PM	☆	2.9	.113	11.9	.468	142°
	19.20	.7559		870-1920-19-PM	☆	2.9	.114	11.9	.468	142°
	19.25	.7579		870-1925-19-PM	☆	2.9	.114	11.9	.468	142°
	19.30	.7598		870-1930-19-PM	☆	2.9	.114	11.9	.468	142°
	19.40	.7638		870-1940-19-PM	☆	2.9	.115	11.9	.468	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

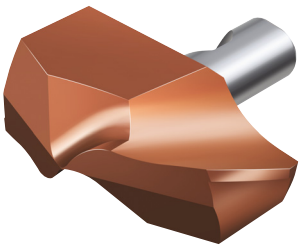


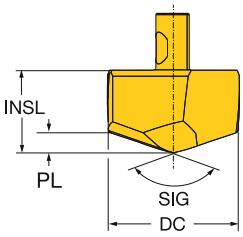


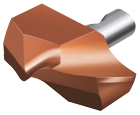
	DC	DC"		Код заказа	P 4234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	19.50	.7677	19	870-1950-19-PM	☆	3.0	.116	11.9	.468	142°
	19.60	.7717		870-1960-19-PM	☆	3.0	.116	11.9	.468	142°
	19.70	.7756		870-1970-19-PM	☆	3.0	.117	11.9	.468	142°
	19.80	.7795		870-1980-19-PM	☆	3.0	.118	11.9	.468	142°
	19.90	.7835		870-1990-19-PM	☆	3.0	.118	11.9	.468	142°
	20.00	.7874	20	870-2000-20-PM	☆	3.0	.118	12.5	.492	142°
	20.10	.7913		870-2010-20-PM	☆	3.0	.119	12.5	.492	142°
	20.20	.7953		870-2020-20-PM	☆	3.1	.120	12.5	.492	142°
	20.30	.7992		870-2030-20-PM	☆	3.1	.120	12.5	.492	142°
	20.40	.8032		870-2040-20-PM	☆	3.1	.121	12.5	.492	142°
	20.50	.8071		870-2050-20-PM	☆	3.1	.122	12.5	.492	142°
	20.60	.8110		870-2060-20-PM	☆	3.1	.122	12.5	.492	142°
	20.64	.8126		870-2064-20-PM	☆	3.1	.123	12.5	.492	142°
	20.70	.8150		870-2070-20-PM	☆	3.1	.123	12.5	.492	142°
	20.80	.8189		870-2080-20-PM	☆	3.2	.124	12.5	.492	142°
	20.90	.8228		870-2090-20-PM	☆	3.2	.124	12.5	.492	142°
	21.00	.8268	21	870-2100-21-PM	☆	3.2	.124	13.2	.519	142°
	21.10	.8307		870-2110-21-PM	☆	3.2	.125	13.2	.519	142°
	21.20	.8346		870-2120-21-PM	☆	3.2	.125	13.2	.519	142°
	21.30	.8386		870-2130-21-PM	☆	3.2	.126	13.2	.519	142°
	21.40	.8425		870-2140-21-PM	☆	3.2	.127	13.2	.519	142°
	21.50	.8465		870-2150-21-PM	☆	3.3	.127	13.2	.519	142°
	21.60	.8504		870-2160-21-PM	☆	3.3	.128	13.2	.519	142°
	21.70	.8543		870-2170-21-PM	☆	3.3	.129	13.2	.519	142°
	21.80	.8583		870-2180-21-PM	☆	3.3	.129	13.2	.519	142°
	21.90	.8622		870-2190-21-PM	☆	3.3	.130	13.2	.519	142°
	22.00	.8661	22	870-2200-22-PM	☆	3.3	.130	13.8	.543	142°
	22.10	.8701		870-2210-22-PM	☆	3.3	.131	13.8	.543	142°
	22.20	.8740		870-2220-22-PM	☆	3.4	.131	13.8	.543	142°
	22.23	.8752		870-2223-22-PM	☆	3.4	.131	13.8	.543	142°
	22.30	.8780		870-2230-22-PM	☆	3.4	.132	13.8	.543	142°
	22.40	.8819		870-2240-22-PM	☆	3.4	.133	13.8	.543	142°
	22.50	.8858		870-2250-22-PM	☆	3.4	.133	13.8	.543	142°
	22.60	.8898		870-2260-22-PM	☆	3.4	.134	13.8	.543	142°
	22.70	.8937		870-2270-22-PM	☆	3.4	.135	13.8	.543	142°
	22.80	.8976		870-2280-22-PM	☆	3.5	.135	13.8	.543	142°
	22.90	.9016		870-2290-22-PM	☆	3.5	.136	13.8	.543	142°
	23.00	.9055	23	870-2300-23-PM	☆	3.5	.136	14.5	.570	142°
	23.10	.9094		870-2310-23-PM	☆	3.5	.136	14.5	.570	142°
	23.20	.9134		870-2320-23-PM	☆	3.5	.137	14.5	.570	142°
	23.30	.9173		870-2330-23-PM	☆	3.5	.138	14.5	.570	142°
	23.40	.9213		870-2340-23-PM	☆	3.5	.138	14.5	.570	142°
	23.50	.9252		870-2350-23-PM	☆	3.5	.139	14.5	.570	142°
	23.60	.9291		870-2360-23-PM	☆	3.6	.140	14.5	.570	142°
	23.70	.9331		870-2370-23-PM	☆	3.6	.140	14.5	.570	142°
	23.80	.9370		870-2380-23-PM	☆	3.6	.141	14.5	.570	142°
	23.81	.9374		870-2381-23-PM	☆	3.6	.141	14.5	.570	142°
	23.90	.9409		870-2390-23-PM	☆	3.6	.142	14.5	.570	142°
	24.00	.9449	24	870-2400-24-PM	☆	3.6	.142	15.0	.590	142°
	24.10	.9488		870-2410-24-PM	☆	3.6	.143	15.0	.590	142°
	24.20	.9528		870-2420-24-PM	☆	3.7	.143	15.0	.590	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870



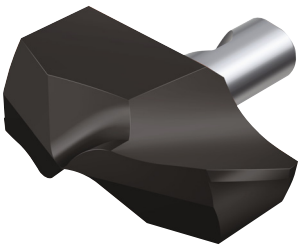


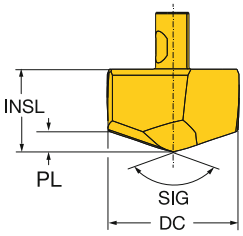


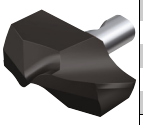
DC	DC"		Код заказа	P 4234	PL	PL"	INSL	INSL"	SIG
					Размеры, мм, *дюйм*				
24.30	.9567	24	870-2430-24-PM	☆	3.7	.144	15.0	.590	142°
24.40	.9606		870-2440-24-PM	☆	3.7	.145	15.0	.590	142°
24.50	.9646		870-2450-24-PM	☆	3.7	.145	15.0	.590	142°
24.60	.9685		870-2460-24-PM	☆	3.7	.146	15.0	.590	142°
24.70	.9724		870-2470-24-PM	☆	3.7	.147	15.0	.590	142°
24.80	.9764		870-2480-24-PM	☆	3.8	.147	15.0	.590	142°
24.90	.9803		870-2490-24-PM	☆	3.8	.148	15.0	.590	142°
25.00	.9843	25	870-2500-25-PM	☆	3.8	.148	15.7	.618	142°
25.10	.9882		870-2510-25-PM	☆	3.8	.148	15.7	.618	142°
25.20	.9921		870-2520-25-PM	☆	3.8	.149	15.7	.618	142°
25.30	.9961		870-2530-25-PM	☆	3.8	.150	15.7	.618	142°
25.40	1.0000		870-2540-25-PM	☆	3.8	.150	15.7	.618	142°
25.50	1.0039		870-2550-25-PM	☆	3.8	.151	15.7	.618	142°
25.60	1.0079		870-2560-25-PM	☆	3.9	.151	15.7	.618	142°
25.70	1.0118		870-2570-25-PM	☆	3.9	.152	15.7	.618	142°
25.80	1.0158		870-2580-25-PM	☆	3.9	.153	15.7	.618	142°
25.90	1.0197		870-2590-25-PM	☆	3.9	.153	15.7	.618	142°
26.00	1.0236	26	870-2600-26-PM	☆	3.9	.153	16.4	.645	142°
26.50	1.0433		870-2650-26-PM	☆	4.0	.157	16.4	.645	142°
26.65	1.0492		870-2665-26-PM	☆	4.0	.158	16.4	.645	142°
27.00	1.0630	27	870-2700-27-PM	☆	4.1	.159	17.0	.669	142°
27.50	1.0827		870-2750-27-PM	☆	4.1	.162	17.0	.669	142°
28.00	1.1024	28	870-2800-28-PM	☆	4.2	.166	17.6	.692	142°
28.50	1.1221		870-2850-28-PM	☆	4.3	.169	17.6	.692	142°
28.58	1.1252		870-2858-28-PM	☆	4.3	.170	17.6	.692	142°
29.00	1.1417	29	870-2900-29-PM	☆	4.4	.171	18.3	.720	142°
29.50	1.1614		870-2950-29-PM	☆	4.5	.175	18.3	.720	142°
29.65	1.1673		870-2965-29-PM	☆	4.5	.176	18.3	.720	142°
30.00	1.1811	30	870-3000-30-PM	☆	4.5	.177	18.9	.744	142°
30.50	1.2008		870-3050-30-PM	☆	4.6	.181	18.9	.744	142°
31.00	1.2205	31	870-3100-31-PM	☆	4.8	.187	19.5	.767	142°
31.50	1.2402		870-3150-31-PM	☆	4.8	.190	19.5	.767	142°
31.75	1.2500		870-3175-31-PM	☆	4.9	.191	19.5	.767	142°
32.00	1.2598		870-3200-31-PM	☆	4.9	.193	19.5	.767	142°
32.15	1.2658		870-3215-31-PM	☆	5.0	.194	19.5	.767	142°
32.50	1.2795		870-3250-31-PM	☆	5.0	.196	19.5	.767	142°
33.00	1.2992		870-3300-31-PM	☆	5.1	.200	19.5	.767	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

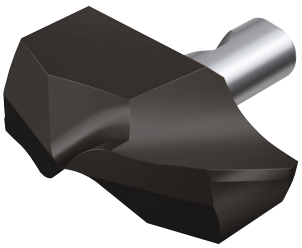


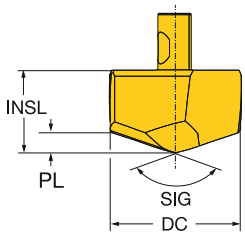


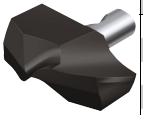
	DC	DC"		Код заказа	M 2234	PL	PL"	INSL	INSL"	SIG
						Размеры, мм, *дюйм*				
	10.00	.3937	6	870-1000-6-MM	☆	1.5	.060	6.2	.244	142°
	10.10	.3976		870-1010-6-MM	☆	1.6	.061	6.2	.244	142°
	10.20	.4016		870-1020-6-MM	☆	1.6	.061	6.2	.244	142°
	10.30	.4055		870-1030-6-MM	☆	1.6	.062	6.2	.244	142°
	10.40	.4094		870-1040-6-MM	☆	1.6	.062	6.2	.244	142°
	10.50	.4134	7	870-1050-7-MM	☆	1.6	.063	6.2	.244	142°
	10.60	.4173		870-1060-7-MM	☆	1.6	.064	6.2	.244	142°
	10.70	.4213		870-1070-7-MM	☆	1.7	.064	6.2	.244	142°
	10.80	.4252		870-1080-7-MM	☆	1.7	.065	6.2	.244	142°
	10.90	.4291		870-1090-7-MM	☆	1.7	.066	6.2	.244	142°
	11.00	.4331	8	870-1100-8-MM	☆	1.7	.066	6.9	.271	142°
	11.10	.4370		870-1110-8-MM	☆	1.7	.066	6.9	.271	142°
	11.11	.4374		870-1111-8-MM	☆	1.7	.066	6.9	.271	142°
	11.20	.4409		870-1120-8-MM	☆	1.7	.067	6.9	.271	142°
	11.30	.4449		870-1130-8-MM	☆	1.7	.068	6.9	.271	142°
	11.40	.4488		870-1140-8-MM	☆	1.8	.068	6.9	.271	142°
	11.50	.4528	9	870-1150-9-MM	☆	1.8	.069	6.9	.271	142°
	11.60	.4567		870-1160-9-MM	☆	1.8	.070	6.9	.271	142°
	11.70	.4606		870-1170-9-MM	☆	1.8	.070	6.9	.271	142°
	11.80	.4646		870-1180-9-MM	☆	1.8	.071	6.9	.271	142°
	11.90	.4685		870-1190-9-MM	☆	1.8	.072	6.9	.271	142°
	12.00	.4724	10	870-1200-10-MM	☆	1.8	.072	7.5	.295	142°
	12.10	.4764		870-1210-10-MM	☆	1.9	.072	7.5	.295	142°
	12.20	.4803		870-1220-10-MM	☆	1.9	.073	7.5	.295	142°
	12.30	.4843		870-1230-10-MM	☆	1.9	.074	7.5	.295	142°
	12.40	.4882		870-1240-10-MM	☆	1.9	.074	7.5	.295	142°
	12.50	.4921	11	870-1250-11-MM	☆	1.9	.075	7.5	.295	142°
	12.60	.4961		870-1260-11-MM	☆	1.9	.075	7.5	.295	142°
	12.70	.5000		870-1270-11-MM	☆	2.0	.076	7.5	.295	142°
	12.80	.5039		870-1280-11-MM	☆	2.0	.077	7.5	.295	142°
	12.90	.5079		870-1290-11-MM	☆	2.0	.077	7.5	.295	142°
	13.00	.5118	12	870-1300-12-MM	☆	2.0	.078	8.0	.314	142°
	13.10	.5157		870-1310-12-MM	☆	2.0	.079	8.0	.314	142°
	13.20	.5197		870-1320-12-MM	☆	2.0	.079	8.0	.314	142°
	13.30	.5236		870-1330-12-MM	☆	2.0	.080	8.0	.314	142°
	13.40	.5276		870-1340-12-MM	☆	2.1	.081	8.0	.314	142°
	13.50	.5315	13	870-1350-13-MM	☆	2.1	.081	8.0	.314	142°
	13.60	.5354		870-1360-13-MM	☆	2.1	.082	8.0	.314	142°
	13.70	.5394		870-1370-13-MM	☆	2.1	.083	8.0	.314	142°
	13.80	.5433		870-1380-13-MM	☆	2.1	.083	8.0	.314	142°
	13.90	.5472		870-1390-13-MM	☆	2.1	.084	8.0	.314	142°
	14.00	.5512	14	870-1400-14-MM	☆	2.1	.083	8.7	.342	142°
	14.10	.5551		870-1410-14-MM	☆	2.2	.084	8.7	.342	142°
	14.20	.5591		870-1420-14-MM	☆	2.2	.085	8.7	.342	142°
	14.29	.5626		870-1429-14-MM	☆	2.2	.085	8.7	.342	142°
	14.30	.5630		870-1430-14-MM	☆	2.2	.085	8.7	.342	142°
	14.40	.5669		870-1440-14-MM	☆	2.2	.086	8.7	.342	142°
	14.50	.5709		870-1450-14-MM	☆	2.2	.087	8.7	.342	142°
	14.60	.5748		870-1460-14-MM	☆	2.2	.087	8.7	.342	142°
	14.70	.5787		870-1470-14-MM	☆	2.3	.088	8.7	.342	142°
	14.80	.5827		870-1480-14-MM	☆	2.3	.089	8.7	.342	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870



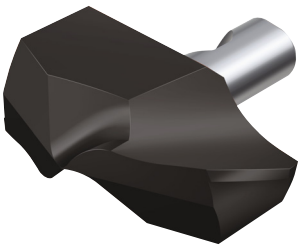


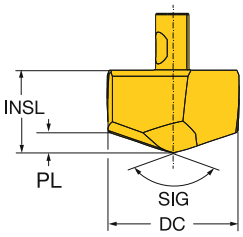


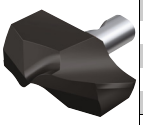
DC	DC"		Код заказа	M 2234	PL	PL"	INSL	INSL"	SIG
					Размеры, мм, *дюйм*				
14.90	.5866	14	870-1490-14-MM	☆	2.3	.089	8.7	.342	142°
15.00	.5906	15	870-1500-15-MM	☆	2.3	.089	9.3	.366	142°
15.10	.5945		870-1510-15-MM	☆	2.3	.090	9.3	.366	142°
15.20	.5984		870-1520-15-MM	☆	2.3	.091	9.3	.366	142°
15.30	.6024		870-1530-15-MM	☆	2.3	.092	9.3	.366	142°
15.40	.6063		870-1540-15-MM	☆	2.4	.092	9.3	.366	142°
15.50	.6102		870-1550-15-MM	☆	2.4	.093	9.3	.366	142°
15.60	.6142		870-1560-15-MM	☆	2.4	.094	9.3	.366	142°
15.70	.6181		870-1570-15-MM	☆	2.4	.094	9.3	.366	142°
15.80	.6220		870-1580-15-MM	☆	2.4	.095	9.3	.366	142°
15.88	.6252		870-1588-15-MM	☆	2.4	.095	9.3	.366	142°
15.90	.6260		870-1590-15-MM	☆	2.4	.096	9.3	.366	142°
16.00	.6299	16	870-1600-16-MM	☆	2.4	.095	10.0	.393	142°
16.10	.6339		870-1610-16-MM	☆	2.4	.096	10.0	.393	142°
16.13	.6350		870-1613-16-MM	☆	2.5	.096	10.0	.393	142°
16.20	.6378		870-1620-16-MM	☆	2.5	.096	10.0	.393	142°
16.30	.6417		870-1630-16-MM	☆	2.5	.097	10.0	.393	142°
16.40	.6457		870-1640-16-MM	☆	2.5	.098	10.0	.393	142°
16.50	.6496		870-1650-16-MM	☆	2.5	.098	10.0	.393	142°
16.60	.6535		870-1660-16-MM	☆	2.5	.099	10.0	.393	142°
16.70	.6575		870-1670-16-MM	☆	2.5	.100	10.0	.393	142°
16.80	.6614		870-1680-16-MM	☆	2.6	.100	10.0	.393	142°
16.90	.6654		870-1690-16-MM	☆	2.6	.101	10.0	.393	142°
17.00	.6693	17	870-1700-17-MM	☆	2.6	.101	10.6	.417	142°
17.10	.6732		870-1710-17-MM	☆	2.6	.101	10.6	.417	142°
17.20	.6772		870-1720-17-MM	☆	2.6	.102	10.6	.417	142°
17.30	.6811		870-1730-17-MM	☆	2.6	.103	10.6	.417	142°
17.40	.6850		870-1740-17-MM	☆	2.7	.104	10.6	.417	142°
17.46	.6874		870-1746-17-MM	☆	2.7	.104	10.6	.417	142°
17.50	.6890		870-1750-17-MM	☆	2.7	.104	10.6	.417	142°
17.60	.6929		870-1760-17-MM	☆	2.7	.105	10.6	.417	142°
17.70	.6969		870-1770-17-MM	☆	2.7	.106	10.6	.417	142°
17.80	.7008		870-1780-17-MM	☆	2.7	.106	10.6	.417	142°
17.90	.7047		870-1790-17-MM	☆	2.7	.107	10.6	.417	142°
18.00	.7087	18	870-1800-18-MM	☆	2.7	.107	11.3	.444	142°
18.10	.7126		870-1810-18-MM	☆	2.7	.107	11.3	.444	142°
18.20	.7165		870-1820-18-MM	☆	2.8	.108	11.3	.444	142°
18.30	.7205		870-1830-18-MM	☆	2.8	.109	11.3	.444	142°
18.40	.7244		870-1840-18-MM	☆	2.8	.109	11.3	.444	142°
18.50	.7283		870-1850-18-MM	☆	2.8	.110	11.3	.444	142°
18.60	.7323		870-1860-18-MM	☆	2.8	.111	11.3	.444	142°
18.70	.7362		870-1870-18-MM	☆	2.8	.111	11.3	.444	142°
18.80	.7402		870-1880-18-MM	☆	2.9	.112	11.3	.444	142°
18.90	.7441		870-1890-18-MM	☆	2.9	.112	11.3	.444	142°
19.00	.7480	19	870-1900-19-MM	☆	2.9	.112	11.9	.468	142°
19.05	.7500		870-1905-19-MM	☆	2.9	.113	11.9	.468	142°
19.10	.7520		870-1910-19-MM	☆	2.9	.113	11.9	.468	142°
19.20	.7559		870-1920-19-MM	☆	2.9	.114	11.9	.468	142°
19.25	.7579		870-1925-19-MM	☆	2.9	.114	11.9	.468	142°
19.30	.7598		870-1930-19-MM	☆	2.9	.114	11.9	.468	142°
19.40	.7638		870-1940-19-MM	☆	2.9	.115	11.9	.468	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870



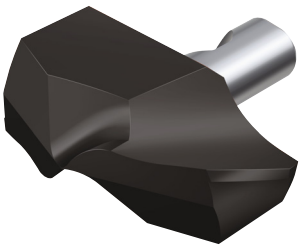


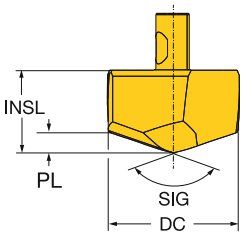
	DC	DC"		Код заказа	M 2234	PL	PL"	INSL	INSL"	SIG
						Размеры, мм, *дюйм*				
	19.50	.7677	19	870-1950-19-MM	☆	3.0	.116	11.9	.468	142°
	19.60	.7717		870-1960-19-MM	☆	3.0	.116	11.9	.468	142°
	19.70	.7756		870-1970-19-MM	☆	3.0	.117	11.9	.468	142°
	19.80	.7795		870-1980-19-MM	☆	3.0	.118	11.9	.468	142°
	19.90	.7835		870-1990-19-MM	☆	3.0	.118	11.9	.468	142°
	20.00	.7874	20	870-2000-20-MM	☆	3.0	.118	12.5	.492	142°
	20.10	.7913		870-2010-20-MM	☆	3.0	.119	12.5	.492	142°
	20.20	.7953		870-2020-20-MM	☆	3.1	.120	12.5	.492	142°
	20.30	.7992		870-2030-20-MM	☆	3.1	.120	12.5	.492	142°
	20.40	.8032		870-2040-20-MM	☆	3.1	.121	12.5	.492	142°
	20.50	.8071		870-2050-20-MM	☆	3.1	.122	12.5	.492	142°
	20.60	.8110		870-2060-20-MM	☆	3.1	.122	12.5	.492	142°
	20.64	.8126		870-2064-20-MM	☆	3.1	.123	12.5	.492	142°
	20.70	.8150		870-2070-20-MM	☆	3.1	.123	12.5	.492	142°
	20.80	.8189		870-2080-20-MM	☆	3.2	.124	12.5	.492	142°
	20.90	.8228		870-2090-20-MM	☆	3.2	.124	12.5	.492	142°
	21.00	.8268	21	870-2100-21-MM	☆	3.2	.124	13.2	.519	142°
	21.10	.8307		870-2110-21-MM	☆	3.2	.125	13.2	.519	142°
	21.20	.8346		870-2120-21-MM	☆	3.2	.125	13.2	.519	142°
	21.30	.8386		870-2130-21-MM	☆	3.2	.126	13.2	.519	142°
	21.40	.8425		870-2140-21-MM	☆	3.2	.127	13.2	.519	142°
	21.50	.8465		870-2150-21-MM	☆	3.3	.127	13.2	.519	142°
	21.60	.8504		870-2160-21-MM	☆	3.3	.128	13.2	.519	142°
	21.70	.8543		870-2170-21-MM	☆	3.3	.129	13.2	.519	142°
	21.80	.8583		870-2180-21-MM	☆	3.3	.129	13.2	.519	142°
	21.90	.8622		870-2190-21-MM	☆	3.3	.130	13.2	.519	142°
	22.00	.8661	22	870-2200-22-MM	☆	3.3	.130	13.8	.543	142°
	22.10	.8701		870-2210-22-MM	☆	3.3	.131	13.8	.543	142°
	22.20	.8740		870-2220-22-MM	☆	3.4	.131	13.8	.543	142°
	22.23	.8752		870-2223-22-MM	☆	3.4	.131	13.8	.543	142°
	22.30	.8780		870-2230-22-MM	☆	3.4	.132	13.8	.543	142°
	22.40	.8819		870-2240-22-MM	☆	3.4	.133	13.8	.543	142°
	22.50	.8858		870-2250-22-MM	☆	3.4	.133	13.8	.543	142°
	22.60	.8898		870-2260-22-MM	☆	3.4	.134	13.8	.543	142°
	22.70	.8937		870-2270-22-MM	☆	3.4	.135	13.8	.543	142°
	22.80	.8976		870-2280-22-MM	☆	3.5	.135	13.8	.543	142°
	22.90	.9016		870-2290-22-MM	☆	3.5	.136	13.8	.543	142°
	23.00	.9055	23	870-2300-23-MM	☆	3.5	.136	14.5	.570	142°
	23.10	.9094		870-2310-23-MM	☆	3.5	.136	14.5	.570	142°
	23.20	.9134		870-2320-23-MM	☆	3.5	.137	14.5	.570	142°
	23.30	.9173		870-2330-23-MM	☆	3.5	.138	14.5	.570	142°
	23.40	.9213		870-2340-23-MM	☆	3.5	.138	14.5	.570	142°
	23.50	.9252		870-2350-23-MM	☆	3.5	.139	14.5	.570	142°
	23.60	.9291		870-2360-23-MM	☆	3.6	.140	14.5	.570	142°
	23.70	.9331		870-2370-23-MM	☆	3.6	.140	14.5	.570	142°
	23.80	.9370		870-2380-23-MM	☆	3.6	.141	14.5	.570	142°
	23.81	.9374		870-2381-23-MM	☆	3.6	.141	14.5	.570	142°
	23.90	.9409		870-2390-23-MM	☆	3.6	.142	14.5	.570	142°
	24.00	.9449	24	870-2400-24-MM	☆	3.6	.142	15.0	.590	142°
	24.10	.9488		870-2410-24-MM	☆	3.6	.143	15.0	.590	142°
	24.20	.9528		870-2420-24-MM	☆	3.7	.143	15.0	.590	142°

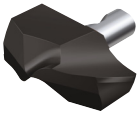
Q5 K170 K254 Q1 Q29

SANDVIK Coromant

Сменные головки для свёрл CoroDrill® 870

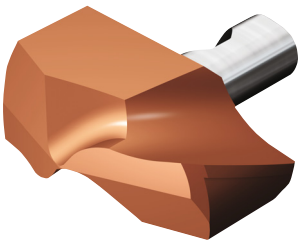


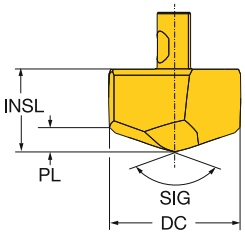


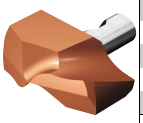
	DC	DC"		Код заказа	M 2234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	24.30	.9567	24	870-2430-24-MM	☆	3.7	.144	15.0	.590	142°
	24.40	.9606		870-2440-24-MM	☆	3.7	.145	15.0	.590	142°
	24.50	.9646		870-2450-24-MM	☆	3.7	.145	15.0	.590	142°
	24.60	.9685		870-2460-24-MM	☆	3.7	.146	15.0	.590	142°
	24.70	.9724		870-2470-24-MM	☆	3.7	.147	15.0	.590	142°
	24.80	.9764		870-2480-24-MM	☆	3.8	.147	15.0	.590	142°
	24.90	.9803		870-2490-24-MM	☆	3.8	.148	15.0	.590	142°
	25.00	.9843	25	870-2500-25-MM	☆	3.8	.148	15.7	.618	142°
	25.10	.9882		870-2510-25-MM	☆	3.8	.148	15.7	.618	142°
	25.20	.9921		870-2520-25-MM	☆	3.8	.149	15.7	.618	142°
	25.30	.9961		870-2530-25-MM	☆	3.8	.150	15.7	.618	142°
	25.40	1.0000		870-2540-25-MM	☆	3.8	.150	15.7	.618	142°
	25.50	1.0039		870-2550-25-MM	☆	3.8	.151	15.7	.618	142°
	25.60	1.0079		870-2560-25-MM	☆	3.9	.151	15.7	.618	142°
	25.70	1.0118		870-2570-25-MM	☆	3.9	.152	15.7	.618	142°
	25.80	1.0158		870-2580-25-MM	☆	3.9	.153	15.7	.618	142°
	25.90	1.0197		870-2590-25-MM	☆	3.9	.153	15.7	.618	142°
	26.00	1.0236	26	870-2600-26-MM	☆	3.9	.153	16.4	.645	142°
	26.50	1.0433		870-2650-26-MM	☆	4.0	.157	16.4	.645	142°
	26.65	1.0492		870-2665-26-MM	☆	4.0	.158	16.4	.645	142°
	27.00	1.0630	27	870-2700-27-MM	☆	4.1	.159	17.0	.669	142°
	27.50	1.0827		870-2750-27-MM	☆	4.1	.162	17.0	.669	142°
	28.00	1.1024	28	870-2800-28-MM	☆	4.2	.166	17.6	.692	142°
	28.50	1.1221		870-2850-28-MM	☆	4.3	.169	17.6	.692	142°
	28.58	1.1252		870-2858-28-MM	☆	4.3	.170	17.6	.692	142°
	29.00	1.1417	29	870-2900-29-MM	☆	4.4	.171	18.3	.720	142°
	29.50	1.1614		870-2950-29-MM	☆	4.5	.175	18.3	.720	142°
	29.65	1.1673		870-2965-29-MM	☆	4.5	.176	18.3	.720	142°
	30.00	1.1811	30	870-3000-30-MM	☆	4.5	.177	18.9	.744	142°
	30.50	1.2008		870-3050-30-MM	☆	4.6	.181	18.9	.744	142°
	31.00	1.2205	31	870-3100-31-MM	☆	4.8	.187	19.5	.767	142°
	31.50	1.2402		870-3150-31-MM	☆	4.8	.190	19.5	.767	142°
	31.75	1.2500		870-3175-31-MM	☆	4.9	.191	19.5	.767	142°
	32.00	1.2598		870-3200-31-MM	☆	4.9	.193	19.5	.767	142°
	32.15	1.2658		870-3215-31-MM	☆	5.0	.194	19.5	.767	142°
	32.50	1.2795		870-3250-31-MM	☆	5.0	.196	19.5	.767	142°
	33.00	1.2992		870-3300-31-MM	☆	5.1	.200	19.5	.767	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870



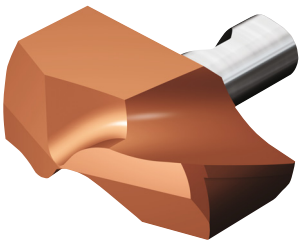


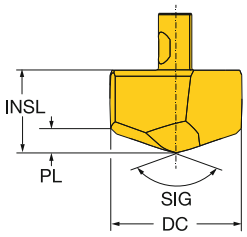


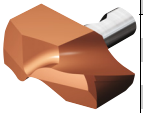
DC	DC"		Код заказа	K 3234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
10.00	.3937	6	870-1000-6-KM	☆	1.8	.071	6.2	.244	142°
10.10	.3976		870-1010-6-KM	☆	1.8	.072	6.2	.244	142°
10.20	.4016		870-1020-6-KM	☆	1.9	.073	6.2	.244	142°
10.30	.4055		870-1030-6-KM	☆	1.9	.073	6.2	.244	142°
10.40	.4094		870-1040-6-KM	☆	1.9	.074	6.2	.244	142°
10.50	.4134	7	870-1050-7-KM	☆	1.9	.075	6.2	.244	142°
10.60	.4173		870-1060-7-KM	☆	1.9	.075	6.2	.244	142°
10.70	.4213		870-1070-7-KM	☆	1.9	.076	6.2	.244	142°
10.80	.4252		870-1080-7-KM	☆	2.0	.076	6.2	.244	142°
10.90	.4291		870-1090-7-KM	☆	2.0	.077	6.2	.244	142°
11.00	.4331	8	870-1100-8-KM	☆	2.0	.077	6.9	.271	142°
11.10	.4370		870-1110-8-KM	☆	2.0	.077	6.9	.271	142°
11.11	.4374		870-1111-8-KM	☆	2.0	.077	6.9	.271	142°
11.20	.4409		870-1120-8-KM	☆	2.0	.078	6.9	.271	142°
11.30	.4449		870-1130-8-KM	☆	2.0	.079	6.9	.271	142°
11.40	.4488		870-1140-8-KM	☆	2.0	.079	6.9	.271	142°
11.50	.4528	9	870-1150-9-KM	☆	2.1	.083	6.9	.271	142°
11.60	.4567		870-1160-9-KM	☆	2.1	.083	6.9	.271	142°
11.70	.4606		870-1170-9-KM	☆	2.2	.084	6.9	.271	142°
11.80	.4646		870-1180-9-KM	☆	2.2	.085	6.9	.271	142°
11.90	.4685		870-1190-9-KM	☆	2.2	.085	6.9	.271	142°
12.00	.4724	10	870-1200-10-KM	☆	2.2	.085	7.5	.295	142°
12.10	.4764		870-1210-10-KM	☆	2.2	.086	7.5	.295	142°
12.20	.4803		870-1220-10-KM	☆	2.2	.087	7.5	.295	142°
12.30	.4843		870-1230-10-KM	☆	2.2	.087	7.5	.295	142°
12.40	.4882		870-1240-10-KM	☆	2.3	.088	7.5	.295	142°
12.50	.4921	11	870-1250-11-KM	☆	2.3	.089	7.5	.295	142°
12.60	.4961		870-1260-11-KM	☆	2.3	.089	7.5	.295	142°
12.70	.5000		870-1270-11-KM	☆	2.3	.090	7.5	.295	142°
12.80	.5039		870-1280-11-KM	☆	2.3	.091	7.5	.295	142°
12.90	.5079		870-1290-11-KM	☆	2.3	.092	7.5	.295	142°
13.00	.5118	12	870-1300-12-KM	☆	2.4	.094	8.0	.314	142°
13.10	.5157		870-1310-12-KM	☆	2.4	.095	8.0	.314	142°
13.20	.5197		870-1320-12-KM	☆	2.5	.096	8.0	.314	142°
13.30	.5236		870-1330-12-KM	☆	2.5	.097	8.0	.314	142°
13.40	.5276		870-1340-12-KM	☆	2.5	.098	8.0	.314	142°
13.50	.5315	13	870-1350-13-KM	☆	2.5	.098	8.0	.314	142°
13.60	.5354		870-1360-13-KM	☆	2.5	.099	8.0	.314	142°
13.70	.5394		870-1370-13-KM	☆	2.5	.099	8.0	.314	142°
13.80	.5433		870-1380-13-KM	☆	2.6	.100	8.0	.314	142°
13.90	.5472		870-1390-13-KM	☆	2.6	.101	8.0	.314	142°
14.00	.5512	14	870-1400-14-KM	☆	2.6	.100	8.7	.342	142°
14.10	.5551		870-1410-14-KM	☆	2.6	.101	8.7	.342	142°
14.20	.5591		870-1420-14-KM	☆	2.6	.101	8.7	.342	142°
14.29	.5626		870-1429-14-KM	☆	2.6	.102	8.7	.342	142°
14.30	.5630		870-1430-14-KM	☆	2.6	.102	8.7	.342	142°
14.40	.5669		870-1440-14-KM	☆	2.6	.103	8.7	.342	142°
14.50	.5709		870-1450-14-KM	☆	2.6	.103	8.7	.342	142°
14.60	.5748		870-1460-14-KM	☆	2.7	.104	8.7	.342	142°
14.70	.5787		870-1470-14-KM	☆	2.7	.105	8.7	.342	142°
14.80	.5827		870-1480-14-KM	☆	2.7	.105	8.7	.342	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

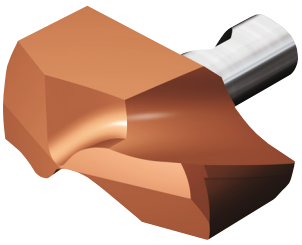


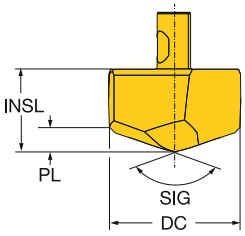


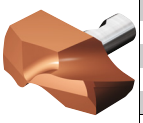
	DC	DC"		Код заказа	K 3234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	14.90	.5866	14	870-1490-14-KM	☆	2.7	.106	8.7	.342	142°
	15.00	.5906	15	870-1500-15-KM	☆	2.8	.109	9.3	.366	142°
	15.10	.5945		870-1510-15-KM	☆	2.8	.110	9.3	.366	142°
	15.20	.5984		870-1520-15-KM	☆	2.8	.111	9.3	.366	142°
	15.30	.6024		870-1530-15-KM	☆	2.8	.111	9.3	.366	142°
	15.40	.6063		870-1540-15-KM	☆	2.9	.112	9.3	.366	142°
	15.50	.6102		870-1550-15-KM	☆	2.9	.112	9.3	.366	142°
	15.60	.6142		870-1560-15-KM	☆	2.9	.113	9.3	.366	142°
	15.70	.6181		870-1570-15-KM	☆	2.9	.114	9.3	.366	142°
	15.80	.6220		870-1580-15-KM	☆	2.9	.114	9.3	.366	142°
	15.88	.6252		870-1588-15-KM	☆	2.9	.115	9.3	.366	142°
	15.90	.6260		870-1590-15-KM	☆	2.9	.115	9.3	.366	142°
	16.00	.6299	16	870-1600-16-KM	☆	3.0	.118	10.0	.393	142°
	16.10	.6339		870-1610-16-KM	☆	3.0	.118	10.0	.393	142°
	16.13	.6350		870-1613-16-KM	☆	3.0	.118	10.0	.393	142°
	16.20	.6378		870-1620-16-KM	☆	3.0	.119	10.0	.393	142°
	16.30	.6417		870-1630-16-KM	☆	3.1	.120	10.0	.393	142°
	16.40	.6457		870-1640-16-KM	☆	3.1	.120	10.0	.393	142°
	16.50	.6496		870-1650-16-KM	☆	3.1	.121	10.0	.393	142°
	16.60	.6535		870-1660-16-KM	☆	3.1	.122	10.0	.393	142°
	16.70	.6575		870-1670-16-KM	☆	3.1	.122	10.0	.393	142°
	16.80	.6614		870-1680-16-KM	☆	3.1	.123	10.0	.393	142°
	16.90	.6654		870-1690-16-KM	☆	3.2	.124	10.0	.393	142°
	17.00	.6693	17	870-1700-17-KM	☆	3.2	.126	10.6	.417	142°
	17.10	.6732		870-1710-17-KM	☆	3.2	.127	10.6	.417	142°
	17.20	.6772		870-1720-17-KM	☆	3.3	.128	10.6	.417	142°
	17.30	.6811		870-1730-17-KM	☆	3.3	.128	10.6	.417	142°
	17.40	.6850		870-1740-17-KM	☆	3.3	.129	10.6	.417	142°
	17.46	.6874		870-1746-17-KM	☆	3.3	.129	10.6	.417	142°
	17.50	.6890		870-1750-17-KM	☆	3.3	.129	10.6	.417	142°
	17.60	.6929		870-1760-17-KM	☆	3.3	.130	10.6	.417	142°
	17.70	.6969		870-1770-17-KM	☆	3.3	.131	10.6	.417	142°
	17.80	.7008		870-1780-17-KM	☆	3.4	.132	10.6	.417	142°
	17.90	.7047		870-1790-17-KM	☆	3.4	.132	10.6	.417	142°
	18.00	.7087	18	870-1800-18-KM	☆	3.4	.132	11.3	.444	142°
	18.10	.7126		870-1810-18-KM	☆	3.4	.133	11.3	.444	142°
	18.20	.7165		870-1820-18-KM	☆	3.4	.133	11.3	.444	142°
	18.30	.7205		870-1830-18-KM	☆	3.4	.134	11.3	.444	142°
	18.40	.7244		870-1840-18-KM	☆	3.4	.135	11.3	.444	142°
	18.50	.7283		870-1850-18-KM	☆	3.5	.135	11.3	.444	142°
	18.60	.7323		870-1860-18-KM	☆	3.5	.136	11.3	.444	142°
	18.70	.7362		870-1870-18-KM	☆	3.5	.137	11.3	.444	142°
	18.80	.7402		870-1880-18-KM	☆	3.5	.137	11.3	.444	142°
	18.90	.7441		870-1890-18-KM	☆	3.5	.138	11.3	.444	142°
	19.00	.7480	19	870-1900-19-KM	☆	3.6	.141	11.9	.468	142°
	19.05	.7500		870-1905-19-KM	☆	3.6	.141	11.9	.468	142°
	19.10	.7520		870-1910-19-KM	☆	3.6	.141	11.9	.468	142°
	19.20	.7559		870-1920-19-KM	☆	3.6	.142	11.9	.468	142°
	19.25	.7579		870-1925-19-KM	☆	3.6	.142	11.9	.468	142°
	19.30	.7598		870-1930-19-KM	☆	3.6	.143	11.9	.468	142°
	19.40	.7638		870-1940-19-KM	☆	3.7	.144	11.9	.468	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

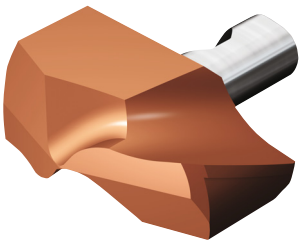


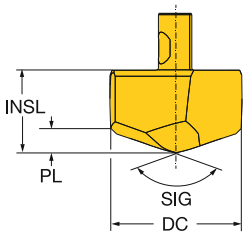


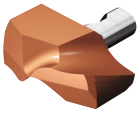
	DC	DC"		Код заказа	K 3234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	19.50	.7677	19	870-1950-19-KM	☆	3.7	.144	11.9	.468	142°
	19.60	.7717		870-1960-19-KM	☆	3.7	.145	11.9	.468	142°
	19.70	.7756		870-1970-19-KM	☆	3.7	.146	11.9	.468	142°
	19.80	.7795		870-1980-19-KM	☆	3.7	.146	11.9	.468	142°
	19.90	.7835		870-1990-19-KM	☆	3.7	.147	11.9	.468	142°
	20.00	.7874	20	870-2000-20-KM	☆	3.8	.150	12.5	.492	142°
	20.10	.7913		870-2010-20-KM	☆	3.8	.151	12.5	.492	142°
	20.20	.7953		870-2020-20-KM	☆	3.9	.151	12.5	.492	142°
	20.30	.7992		870-2030-20-KM	☆	3.9	.152	12.5	.492	142°
	20.40	.8032		870-2040-20-KM	☆	3.9	.153	12.5	.492	142°
	20.50	.8071		870-2050-20-KM	☆	3.9	.153	12.5	.492	142°
	20.60	.8110		870-2060-20-KM	☆	3.9	.154	12.5	.492	142°
	20.64	.8126		870-2064-20-KM	☆	3.9	.154	12.5	.492	142°
	20.70	.8150		870-2070-20-KM	☆	3.9	.155	12.5	.492	142°
	20.80	.8189		870-2080-20-KM	☆	4.0	.155	12.5	.492	142°
	20.90	.8228		870-2090-20-KM	☆	4.0	.156	12.5	.492	142°
	21.00	.8268	21	870-2100-21-KM	☆	4.0	.155	13.2	.519	142°
	21.10	.8307		870-2110-21-KM	☆	4.0	.156	13.2	.519	142°
	21.20	.8346		870-2120-21-KM	☆	4.0	.157	13.2	.519	142°
	21.30	.8386		870-2130-21-KM	☆	4.0	.157	13.2	.519	142°
	21.40	.8425		870-2140-21-KM	☆	4.0	.158	13.2	.519	142°
	21.50	.8465		870-2150-21-KM	☆	4.0	.159	13.2	.519	142°
	21.60	.8504		870-2160-21-KM	☆	4.1	.159	13.2	.519	142°
	21.70	.8543		870-2170-21-KM	☆	4.1	.160	13.2	.519	142°
	21.80	.8583		870-2180-21-KM	☆	4.1	.161	13.2	.519	142°
	21.90	.8622		870-2190-21-KM	☆	4.1	.161	13.2	.519	142°
	22.00	.8661	22	870-2200-22-KM	☆	4.2	.164	13.8	.543	142°
	22.10	.8701		870-2210-22-KM	☆	4.2	.164	13.8	.543	142°
	22.20	.8740		870-2220-22-KM	☆	4.2	.165	13.8	.543	142°
	22.23	.8752		870-2223-22-KM	☆	4.2	.165	13.8	.543	142°
	22.30	.8780		870-2230-22-KM	☆	4.2	.166	13.8	.543	142°
	22.40	.8819		870-2240-22-KM	☆	4.2	.166	13.8	.543	142°
	22.50	.8858		870-2250-22-KM	☆	4.3	.168	13.8	.543	142°
	22.60	.8898		870-2260-22-KM	☆	4.3	.168	13.8	.543	142°
	22.70	.8937		870-2270-22-KM	☆	4.3	.168	13.8	.543	142°
	22.80	.8976		870-2280-22-KM	☆	4.3	.169	13.8	.543	142°
	22.90	.9016		870-2290-22-KM	☆	4.3	.170	13.8	.543	142°
	23.00	.9055	23	870-2300-23-KM	☆	4.4	.173	14.5	.570	142°
	23.10	.9094		870-2310-23-KM	☆	4.4	.173	14.5	.570	142°
	23.20	.9134		870-2320-23-KM	☆	4.4	.174	14.5	.570	142°
	23.30	.9173		870-2330-23-KM	☆	4.5	.175	14.5	.570	142°
	23.40	.9213		870-2340-23-KM	☆	4.5	.175	14.5	.570	142°
	23.50	.9252		870-2350-23-KM	☆	4.5	.176	14.5	.570	142°
	23.60	.9291		870-2360-23-KM	☆	4.5	.177	14.5	.570	142°
	23.70	.9331		870-2370-23-KM	☆	4.5	.177	14.5	.570	142°
	23.80	.9370		870-2380-23-KM	☆	4.5	.178	14.5	.570	142°
	23.81	.9374		870-2381-23-KM	☆	4.5	.178	14.5	.570	142°
	23.90	.9409		870-2390-23-KM	☆	4.6	.179	14.5	.570	142°
	24.00	.9449	24	870-2400-24-KM	☆	4.6	.182	15.0	.590	142°
	24.10	.9488		870-2410-24-KM	☆	4.7	.183	15.0	.590	142°
	24.20	.9528		870-2420-24-KM	☆	4.7	.183	15.0	.590	142°

Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870



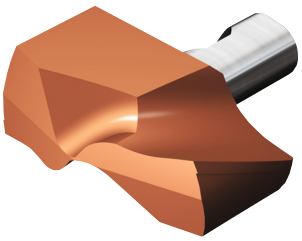


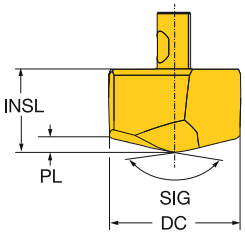
	DC	DC"		Код заказа	K 3234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	24.30	.9567	24	870-2430-24-KM	☆	4.7	.184	15.0	.590	142°
	24.40	.9606		870-2440-24-KM	☆	4.7	.185	15.0	.590	142°
	24.50	.9646		870-2450-24-KM	☆	4.7	.185	15.0	.590	142°
	24.60	.9685		870-2460-24-KM	☆	4.7	.186	15.0	.590	142°
	24.70	.9724		870-2470-24-KM	☆	4.8	.187	15.0	.590	142°
	24.80	.9764		870-2480-24-KM	☆	4.8	.187	15.0	.590	142°
	24.90	.9803		870-2490-24-KM	☆	4.8	.188	15.0	.590	142°
	25.00	.9843	25	870-2500-25-KM	☆	4.8	.187	15.7	.618	142°
	25.10	.9882		870-2510-25-KM	☆	4.8	.188	15.7	.618	142°
	25.20	.9921		870-2520-25-KM	☆	4.8	.188	15.7	.618	142°
	25.30	.9961		870-2530-25-KM	☆	4.8	.189	15.7	.618	142°
	25.40	1.0000		870-2540-25-KM	☆	4.8	.190	15.7	.618	142°
	25.50	1.0039		870-2550-25-KM	☆	4.9	.190	15.7	.618	142°
	25.60	1.0079		870-2560-25-KM	☆	4.9	.191	15.7	.618	142°
	25.70	1.0118		870-2570-25-KM	☆	4.9	.192	15.7	.618	142°
	25.80	1.0158		870-2580-25-KM	☆	4.9	.192	15.7	.618	142°
	25.90	1.0197		870-2590-25-KM	☆	4.9	.193	15.7	.618	142°
	26.00	1.0236	26	870-2600-26-KM	☆	5.0	.196	16.4	.645	142°
	26.50	1.0433		870-2650-26-KM	☆	5.1	.199	16.4	.645	142°
	26.65	1.0492		870-2665-26-KM	☆	5.1	.201	16.4	.645	142°
	27.00	1.0630	27	870-2700-27-KM	☆	5.2	.205	17.0	.669	142°
	27.50	1.0827		870-2750-27-KM	☆	5.3	.208	17.0	.669	142°
	28.00	1.1024	28	870-2800-28-KM	☆	5.4	.211	17.6	.692	142°
	28.50	1.1221		870-2850-28-KM	☆	5.5	.214	17.6	.692	142°
	28.58	1.1252		870-2858-28-KM	☆	5.5	.215	17.6	.692	142°
	29.00	1.1417	29	870-2900-29-KM	☆	5.6	.220	18.3	.720	142°
	29.50	1.1614		870-2950-29-KM	☆	5.7	.223	18.3	.720	142°
	29.65	1.1673		870-2965-29-KM	☆	5.7	.224	18.3	.720	142°
	30.00	1.1811	30	870-3000-30-KM	☆	5.8	.228	18.9	.744	142°
	30.50	1.2008		870-3050-30-KM	☆	5.9	.232	18.9	.744	142°
	31.00	1.2205	31	870-3100-31-KM	☆	6.1	.240	19.5	.767	142°
	31.50	1.2402		870-3150-31-KM	☆	6.2	.243	19.5	.767	142°
	31.75	1.2500		870-3175-31-KM	☆	6.2	.245	19.5	.767	142°
	32.00	1.2598		870-3200-31-KM	☆	6.3	.246	19.5	.767	142°
	32.15	1.2658		870-3215-31-KM	☆	6.3	.249	19.5	.767	142°
	32.50	1.2795		870-3250-31-KM	☆	6.4	.251	19.5	.767	142°
	33.00	1.2992		870-3300-31-KM	☆	6.5	.256	19.5	.767	142°

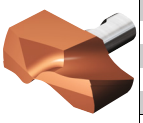
Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

Для пилотных отверстий





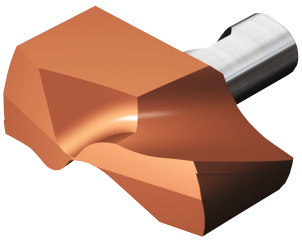
	DC	DC"		Код заказа	P 4234	M 4234	K 4234	PL	PL"	INSL	INSL"	SIG
								Размеры, мм, *дюйм*				
	10.00	.3937	6	870-1000-6-GP	☆	☆	☆	1.1	.042	5.7	.224	152°
	10.10	.3976		870-1010-6-GP	☆	☆	☆	1.1	.043	5.7	.224	152°
	10.20	.4016		870-1020-6-GP	☆	☆	☆	1.1	.044	5.7	.224	152°
	10.30	.4055		870-1030-6-GP	☆	☆	☆	1.1	.044	5.7	.224	152°
	10.40	.4094		870-1040-6-GP	☆	☆	☆	1.1	.044	5.7	.224	152°
	10.50	.4134	7	870-1050-7-GP	☆	☆	☆	1.2	.045	5.7	.224	152°
	10.60	.4173		870-1060-7-GP	☆	☆	☆	1.2	.045	5.7	.224	152°
	10.70	.4213		870-1070-7-GP	☆	☆	☆	1.2	.045	5.7	.224	152°
	10.80	.4252		870-1080-7-GP	☆	☆	☆	1.2	.046	5.7	.224	152°
	10.90	.4291		870-1090-7-GP	☆	☆	☆	1.2	.046	5.7	.224	152°
	11.00	.4331	8	870-1100-8-GP	☆	☆	☆	1.2	.046	6.4	.251	152°
	11.10	.4370		870-1110-8-GP	☆	☆	☆	1.2	.046	6.4	.251	152°
	11.11	.4374		870-1111-8-GP	☆	☆	☆	1.2	.047	6.4	.251	152°
	11.20	.4409		870-1120-8-GP	☆	☆	☆	1.2	.047	6.4	.251	152°
	11.30	.4449		870-1130-8-GP	☆	☆	☆	1.2	.048	6.4	.251	152°
	11.40	.4488		870-1140-8-GP	☆	☆	☆	1.2	.048	6.4	.251	152°
	11.50	.4528	9	870-1150-9-GP	☆	☆	☆	1.2	.048	6.4	.251	152°
	11.60	.4567		870-1160-9-GP	☆	☆	☆	1.3	.049	6.4	.251	152°
	11.70	.4606		870-1170-9-GP	☆	☆	☆	1.3	.049	6.4	.251	152°
	11.80	.4646		870-1180-9-GP	☆	☆	☆	1.3	.050	6.4	.251	152°
	11.90	.4685		870-1190-9-GP	☆	☆	☆	1.3	.050	6.4	.251	152°
	12.00	.4724	10	870-1200-10-GP	☆	☆	☆	1.3	.050	7.0	.275	152°
	12.10	.4764		870-1210-10-GP	☆	☆	☆	1.3	.051	7.0	.275	152°
	12.20	.4803		870-1220-10-GP	☆	☆	☆	1.3	.051	7.0	.275	152°
	12.30	.4843		870-1230-10-GP	☆	☆	☆	1.3	.051	7.0	.275	152°
	12.40	.4882		870-1240-10-GP	☆	☆	☆	1.3	.052	7.0	.275	152°
	12.50	.4921	11	870-1250-11-GP	☆	☆	☆	1.3	.052	7.0	.275	152°
	12.60	.4961		870-1260-11-GP	☆	☆	☆	1.4	.053	7.0	.275	152°
	12.70	.5000		870-1270-11-GP	☆	☆	☆	1.4	.053	7.0	.275	152°
	12.80	.5039		870-1280-11-GP	☆	☆	☆	1.4	.054	7.0	.275	152°
	12.90	.5079		870-1290-11-GP	☆	☆	☆	1.4	.054	7.0	.275	152°
	13.00	.5118	12	870-1300-12-GP	☆	☆	☆	1.4	.055	7.5	.295	152°
	13.10	.5157		870-1310-12-GP	☆	☆	☆	1.4	.055	7.5	.295	152°
	13.20	.5197		870-1320-12-GP	☆	☆	☆	1.4	.055	7.5	.295	152°
	13.30	.5236		870-1330-12-GP	☆	☆	☆	1.4	.056	7.5	.295	152°
	13.40	.5276		870-1340-12-GP	☆	☆	☆	1.4	.056	7.5	.295	152°
	13.50	.5315	13	870-1350-13-GP	☆	☆	☆	1.5	.057	7.5	.295	152°
	13.60	.5354		870-1360-13-GP	☆	☆	☆	1.5	.057	7.5	.295	152°
	13.70	.5394		870-1370-13-GP	☆	☆	☆	1.5	.057	7.5	.295	152°
	13.80	.5433		870-1380-13-GP	☆	☆	☆	1.5	.058	7.5	.295	152°
	13.90	.5472		870-1390-13-GP	☆	☆	☆	1.5	.058	7.5	.295	152°
	14.00	.5512	14	870-1400-14-GP	☆	☆	☆	1.5	.058	8.2	.322	152°
	14.10	.5551		870-1410-14-GP	☆	☆	☆	1.5	.059	8.2	.322	152°
	14.20	.5591		870-1420-14-GP	☆	☆	☆	1.5	.059	8.2	.322	152°
	14.29	.5626		870-1429-14-GP	☆	☆	☆	1.5	.059	8.2	.322	152°
	14.30	.5630		870-1430-14-GP	☆	☆	☆	1.5	.060	8.2	.322	152°
	14.40	.5669		870-1440-14-GP	☆	☆	☆	1.5	.060	8.2	.322	152°
	14.50	.5709		870-1450-14-GP	☆	☆	☆	1.6	.061	8.2	.322	152°
	14.60	.5748		870-1460-14-GP	☆	☆	☆	1.6	.061	8.2	.322	152°
	14.70	.5787		870-1470-14-GP	☆	☆	☆	1.6	.061	8.2	.322	152°
	14.80	.5827		870-1480-14-GP	☆	☆	☆	1.6	.062	8.2	.322	152°

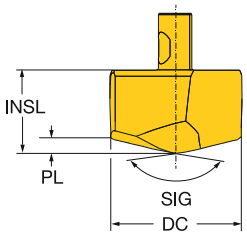
Q5 K170 K254 Q1 Q29

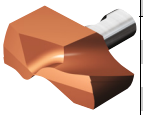
SANDVIK Coromant

Сменные головки для свёрл CoroDrill® 870

Для пилотных отверстий



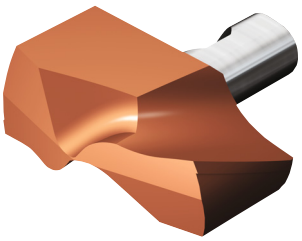


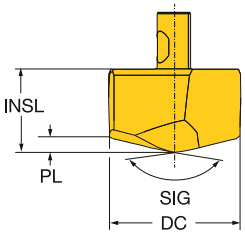
	DC	DC"		Код заказа	P 4234	M 4234	K 4234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	14.90	.5866	14	870-1490-14-GP	☆	☆	☆	1.6	.062	8.2	.322	152°
	15.00	.5906	15	870-1500-15-GP	☆	☆	☆	1.6	.062	8.8	.346	152°
	15.10	.5945		870-1510-15-GP	☆	☆	☆	1.6	.062	8.8	.346	152°
	15.20	.5984		870-1520-15-GP	☆	☆	☆	1.6	.063	8.8	.346	152°
	15.30	.6024		870-1530-15-GP	☆	☆	☆	1.6	.064	8.8	.346	152°
	15.40	.6063		870-1540-15-GP	☆	☆	☆	1.6	.064	8.8	.346	152°
	15.50	.6102		870-1550-15-GP	☆	☆	☆	1.7	.064	8.8	.346	152°
	15.60	.6142		870-1560-15-GP	☆	☆	☆	1.7	.065	8.8	.346	152°
	15.70	.6181		870-1570-15-GP	☆	☆	☆	1.7	.065	8.8	.346	152°
	15.80	.6220		870-1580-15-GP	☆	☆	☆	1.7	.065	8.8	.346	152°
	15.88	.6252		870-1588-15-GP	☆	☆	☆	1.7	.066	8.8	.346	152°
	15.90	.6260		870-1590-15-GP	☆	☆	☆	1.7	.066	8.8	.346	152°
	16.00	.6299	16	870-1600-16-GP	☆	☆	☆	1.7	.066	9.5	.374	152°
	16.10	.6339		870-1610-16-GP	☆	☆	☆	1.7	.066	9.5	.374	152°
	16.13	.6350		870-1613-16-GP	☆	☆	☆	1.7	.067	9.5	.374	152°
	16.20	.6378		870-1620-16-GP	☆	☆	☆	1.7	.067	9.5	.374	152°
	16.30	.6417		870-1630-16-GP	☆	☆	☆	1.7	.068	9.5	.374	152°
	16.40	.6457		870-1640-16-GP	☆	☆	☆	1.7	.068	9.5	.374	152°
	16.50	.6496		870-1650-16-GP	☆	☆	☆	1.8	.068	9.5	.374	152°
	16.60	.6535		870-1660-16-GP	☆	☆	☆	1.8	.069	9.5	.374	152°
	16.70	.6575		870-1670-16-GP	☆	☆	☆	1.8	.069	9.5	.374	152°
	16.80	.6614		870-1680-16-GP	☆	☆	☆	1.8	.069	9.5	.374	152°
	16.90	.6654		870-1690-16-GP	☆	☆	☆	1.8	.070	9.5	.374	152°
	17.00	.6693	17	870-1700-17-GP	☆	☆	☆	1.8	.070	10.0	.393	152°
	17.10	.6732		870-1710-17-GP	☆	☆	☆	1.8	.070	10.0	.393	152°
	17.20	.6772		870-1720-17-GP	☆	☆	☆	1.8	.071	10.0	.393	152°
	17.30	.6811		870-1730-17-GP	☆	☆	☆	1.8	.071	10.0	.393	152°
	17.40	.6850		870-1740-17-GP	☆	☆	☆	1.8	.072	10.0	.393	152°
	17.46	.6874		870-1746-17-GP	☆	☆	☆	1.8	.072	10.0	.393	152°
	17.50	.6890		870-1750-17-GP	☆	☆	☆	1.9	.072	10.0	.393	152°
	17.60	.6929		870-1760-17-GP	☆	☆	☆	1.9	.073	10.0	.393	152°
	17.70	.6969		870-1770-17-GP	☆	☆	☆	1.9	.073	10.0	.393	152°
	17.80	.7008		870-1780-17-GP	☆	☆	☆	1.9	.074	10.0	.393	152°
	17.90	.7047		870-1790-17-GP	☆	☆	☆	1.9	.074	10.0	.393	152°
	18.00	.7087	18	870-1800-18-GP	☆	☆	☆	1.9	.074	10.7	.421	152°
	18.10	.7126		870-1810-18-GP	☆	☆	☆	1.9	.074	10.7	.421	152°
	18.20	.7165		870-1820-18-GP	☆	☆	☆	1.9	.075	10.7	.421	152°
	18.30	.7205		870-1830-18-GP	☆	☆	☆	1.9	.075	10.7	.421	152°
	18.40	.7244		870-1840-18-GP	☆	☆	☆	1.9	.075	10.7	.421	152°
	18.50	.7283		870-1850-18-GP	☆	☆	☆	1.9	.076	10.7	.421	152°
	18.60	.7323		870-1860-18-GP	☆	☆	☆	2.0	.076	10.7	.421	152°
	18.70	.7362		870-1870-18-GP	☆	☆	☆	2.0	.077	10.7	.421	152°
	18.80	.7402		870-1880-18-GP	☆	☆	☆	2.0	.077	10.7	.421	152°
	18.90	.7441		870-1890-18-GP	☆	☆	☆	2.0	.077	10.7	.421	152°
	19.00	.7480	19	870-1900-19-GP	☆	☆	☆	2.0	.078	11.2	.440	152°
	19.05	.7500		870-1905-19-GP	☆	☆	☆	2.0	.078	11.2	.440	152°
	19.10	.7520		870-1910-19-GP	☆	☆	☆	2.0	.078	11.2	.440	152°
	19.20	.7559		870-1920-19-GP	☆	☆	☆	2.0	.079	11.2	.440	152°
	19.25	.7579		870-1925-19-GP	☆	☆	☆	2.0	.079	11.2	.440	152°
	19.30	.7598		870-1930-19-GP	☆	☆	☆	2.0	.079	11.2	.440	152°
	19.40	.7638		870-1940-19-GP	☆	☆	☆	2.0	.080	11.2	.440	152°

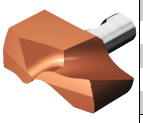
Q5 K170 K254 Q1 Q29

Сменные головки для свёрл CoroDrill® 870

Для пилотных отверстий





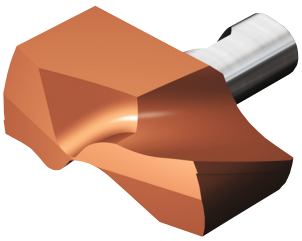
	DC	DC"		Код заказа	P 4234	M 4234	K 4234	PL	PL"	INSL	INSL"	SIG
					Размеры, мм, *дюйм*							
	19.50	.7677	19	870-1950-19-GP	☆	☆	☆	2.1	.080	11.2	.440	152°
	19.60	.7717		870-1960-19-GP	☆	☆	☆	2.1	.081	11.2	.440	152°
	19.70	.7756		870-1970-19-GP	☆	☆	☆	2.1	.081	11.2	.440	152°
	19.80	.7795		870-1980-19-GP	☆	☆	☆	2.1	.081	11.2	.440	152°
	19.90	.7835		870-1990-19-GP	☆	☆	☆	2.1	.081	11.2	.440	152°
	20.00	.7874	20	870-2000-20-GP	☆	☆	☆	2.1	.082	11.8	.464	152°
	20.10	.7913		870-2010-20-GP	☆	☆	☆	2.1	.082	11.8	.464	152°
	20.20	.7953		870-2020-20-GP	☆	☆	☆	2.1	.083	11.8	.464	152°
	20.30	.7992		870-2030-20-GP	☆	☆	☆	2.1	.083	11.8	.464	152°
	20.40	.8032		870-2040-20-GP	☆	☆	☆	2.1	.084	11.8	.464	152°
	20.50	.8071		870-2050-20-GP	☆	☆	☆	2.2	.084	11.8	.464	152°
	20.60	.8110		870-2060-20-GP	☆	☆	☆	2.2	.084	11.8	.464	152°
	20.64	.8126		870-2064-20-GP	☆	☆	☆	2.2	.085	11.8	.464	152°
	20.70	.8150		870-2070-20-GP	☆	☆	☆	2.2	.085	11.8	.464	152°
	20.80	.8189		870-2080-20-GP	☆	☆	☆	2.2	.085	11.8	.464	152°
	20.90	.8228		870-2090-20-GP	☆	☆	☆	2.2	.086	11.8	.464	152°
	21.00	.8268	21	870-2100-21-GP	☆	☆	☆	2.2	.086	12.5	.492	152°
	21.10	.8307		870-2110-21-GP	☆	☆	☆	2.2	.086	12.5	.492	152°
	21.20	.8346		870-2120-21-GP	☆	☆	☆	2.2	.087	12.5	.492	152°
	21.30	.8386		870-2130-21-GP	☆	☆	☆	2.2	.087	12.5	.492	152°
	21.40	.8425		870-2140-21-GP	☆	☆	☆	2.2	.087	12.5	.492	152°
	21.50	.8465		870-2150-21-GP	☆	☆	☆	2.2	.088	12.5	.492	152°
	21.60	.8504		870-2160-21-GP	☆	☆	☆	2.3	.088	12.5	.492	152°
	21.70	.8543		870-2170-21-GP	☆	☆	☆	2.3	.088	12.5	.492	152°
	21.80	.8583		870-2180-21-GP	☆	☆	☆	2.3	.089	12.5	.492	152°
	21.90	.8622		870-2190-21-GP	☆	☆	☆	2.3	.089	12.5	.492	152°
	22.00	.8661	22	870-2200-22-GP	☆	☆	☆	2.3	.090	13.1	.515	152°
	22.10	.8701		870-2210-22-GP	☆	☆	☆	2.3	.090	13.1	.515	152°
	22.20	.8740		870-2220-22-GP	☆	☆	☆	2.3	.090	13.1	.515	152°
	22.23	.8752		870-2223-22-GP	☆	☆	☆	2.3	.091	13.1	.515	152°
	22.30	.8780		870-2230-22-GP	☆	☆	☆	2.3	.091	13.1	.515	152°
	22.40	.8819		870-2240-22-GP	☆	☆	☆	2.3	.092	13.1	.515	152°
	22.50	.8858		870-2250-22-GP	☆	☆	☆	2.4	.092	13.1	.515	152°
	22.60	.8898		870-2260-22-GP	☆	☆	☆	2.4	.092	13.1	.515	152°
	22.70	.8937		870-2270-22-GP	☆	☆	☆	2.4	.092	13.1	.515	152°
	22.80	.8976		870-2280-22-GP	☆	☆	☆	2.4	.093	13.1	.515	152°
	22.90	.9016		870-2290-22-GP	☆	☆	☆	2.4	.093	13.1	.515	152°
	23.00	.9055	23	870-2300-23-GP	☆	☆	☆	2.4	.093	13.8	.543	152°
	23.10	.9094		870-2310-23-GP	☆	☆	☆	2.4	.094	13.8	.543	152°
	23.20	.9134		870-2320-23-GP	☆	☆	☆	2.4	.094	13.8	.543	152°
	23.30	.9173		870-2330-23-GP	☆	☆	☆	2.4	.095	13.8	.543	152°
	23.40	.9213		870-2340-23-GP	☆	☆	☆	2.4	.095	13.8	.543	152°
	23.50	.9252		870-2350-23-GP	☆	☆	☆	2.4	.096	13.8	.543	152°
	23.60	.9291		870-2360-23-GP	☆	☆	☆	2.4	.096	13.8	.543	152°
	23.70	.9331		870-2370-23-GP	☆	☆	☆	2.5	.096	13.8	.543	152°
	23.80	.9370		870-2380-23-GP	☆	☆	☆	2.5	.096	13.8	.543	152°
	23.81	.9374		870-2381-23-GP	☆	☆	☆	2.5	.097	13.8	.543	152°
	23.90	.9409		870-2390-23-GP	☆	☆	☆	2.5	.097	13.8	.543	152°
	24.00	.9449	24	870-2400-24-GP	☆	☆	☆	2.5	.098	14.3	.562	152°
	24.10	.9488		870-2410-24-GP	☆	☆	☆	2.5	.098	14.3	.562	152°
	24.20	.9528		870-2420-24-GP	☆	☆	☆	2.5	.099	14.3	.562	152°

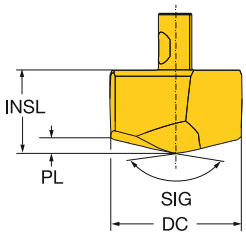
Q5 K170 K254 Q1 Q29

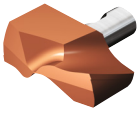
SANDVIK Coromant

Сменные головки для свёрл CoroDrill® 870

Для пилотных отверстий





	DC	DC"		Код заказа	P 4234	M 4234	K 4234	Размеры, мм, *дюйм* PL	PL"	INSL	INSL"	SIG
	24.30	.9567	24	870-2430-24-GP	☆	☆	☆	2.5	.100	14.3	.562	152°
	24.40	.9606		870-2440-24-GP	☆	☆	☆	2.6	.100	14.3	.562	152°
	24.50	.9646		870-2450-24-GP	☆	☆	☆	2.6	.100	14.3	.562	152°
	24.60	.9685		870-2460-24-GP	☆	☆	☆	2.6	.101	14.3	.562	152°
	24.70	.9724		870-2470-24-GP	☆	☆	☆	2.6	.101	14.3	.562	152°
	24.80	.9764		870-2480-24-GP	☆	☆	☆	2.6	.102	14.3	.562	152°
	24.90	.9803		870-2490-24-GP	☆	☆	☆	2.6	.103	14.3	.562	152°
	25.00	.9843	25	870-2500-25-GP	☆	☆	☆	2.6	.103	14.9	.586	152°
	25.10	.9882		870-2510-25-GP	☆	☆	☆	2.7	.104	14.9	.586	152°
	25.20	.9921		870-2520-25-GP	☆	☆	☆	2.7	.105	14.9	.586	152°
	25.30	.9961		870-2530-25-GP	☆	☆	☆	2.7	.105	14.9	.586	152°
	25.40	1.0000		870-2540-25-GP	☆	☆	☆	2.7	.106	14.9	.586	152°
	25.50	1.0039		870-2550-25-GP	☆	☆	☆	2.7	.106	14.9	.586	152°
	25.60	1.0079		870-2560-25-GP	☆	☆	☆	2.7	.107	14.9	.586	152°
	25.70	1.0118		870-2570-25-GP	☆	☆	☆	2.7	.107	14.9	.586	152°
	25.80	1.0158		870-2580-25-GP	☆	☆	☆	2.8	.108	14.9	.586	152°
	25.90	1.0197		870-2590-25-GP	☆	☆	☆	2.8	.109	14.9	.586	152°
	26.00	1.0236	26	870-2600-26-GP	☆	☆	☆	2.7	.107	15.6	.614	152°
	26.50	1.0433		870-2650-26-GP	☆	☆	☆	2.8	.109	15.6	.614	152°
	26.65	1.0492		870-2665-26-GP	☆	☆	☆	2.8	.110	15.6	.614	152°
	27.00	1.0630	27	870-2700-27-GP	☆	☆	☆	2.8	.111	16.1	.633	152°
	27.50	1.0827		870-2750-27-GP	☆	☆	☆	2.9	.113	16.1	.633	152°
	28.00	1.1024	28	870-2800-28-GP	☆	☆	☆	2.9	.115	16.7	.657	152°
	28.50	1.1221		870-2850-28-GP	☆	☆	☆	3.0	.117	16.7	.657	152°
	28.58	1.1252		870-2858-28-GP	☆	☆	☆	3.0	.118	16.7	.657	152°
	29.00	1.1417	29	870-2900-29-GP	☆	☆	☆	3.0	.119	17.3	.681	152°
	29.50	1.1614		870-2950-29-GP	☆	☆	☆	3.1	.122	17.3	.681	152°
	29.65	1.1673		870-2965-29-GP	☆	☆	☆	3.1	.122	17.3	.681	152°
	30.00	1.1811	30	870-3000-30-GP	☆	☆	☆	3.2	.124	17.8	.700	152°
	30.50	1.2008		870-3050-30-GP	☆	☆	☆	3.2	.126	17.8	.700	152°
	31.00	1.2205	31	870-3100-31-GP	☆	☆	☆	3.3	.131	18.4	.724	152°
	31.50	1.2402		870-3150-31-GP	☆	☆	☆	3.4	.133	18.4	.724	152°
	31.75	1.2500		870-3175-31-GP	☆	☆	☆	3.4	.134	18.4	.724	152°
	32.00	1.2598		870-3200-31-GP	☆	☆	☆	3.4	.135	18.4	.724	152°
	32.15	1.2658		870-3215-31-GP	☆	☆	☆	3.5	.136	18.4	.724	152°
	32.50	1.2795		870-3250-31-GP	☆	☆	☆	3.5	.137	18.4	.724	152°
	33.00	1.2992		870-3300-31-GP	☆	☆	☆	3.6	.140	18.4	.724	152°

Q5 K170 K254 Q1 Q29

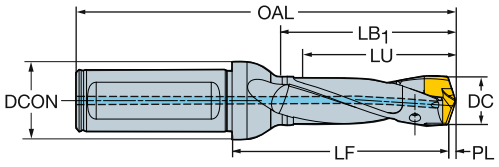
Свёрла CoroDrill® 870 со сменными головками

Корпуса свёрл

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1



Метрическое исполнение

DCN	DCX		LU	CZC_{MS}	TCHA	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	Kg	CP Bar	RPMX	MIID ISO
10.00	10.49	6	33.09	16	H9	870-1000-6L16-3	16.00	46.40	96.00	35.00	1.60	0.10	10	33000	870-1040-6-PM
10.00	10.49		54.07	16	H9	870-1000-6L16-5	16.00	67.40	117.00	56.00	1.60	0.10	10	15000	870-1040-6-PM
10.00	10.49		85.54	16	H9	870-1000-6L16-8	16.00	99.40	149.00	88.00	1.60	0.10	15	12000	870-1040-6-PM
10.00	10.49		106.52	16	H10	870-1000-6L16-10	16.00	120.40	170.00	109.00	1.60	0.10	30	9000	870-1040-6-PM
10.50	10.99	7	34.67	16	H9	870-1050-7L16-3	16.00	47.31	97.00	36.00	1.69	0.10	10	33000	870-1090-7-PM
10.50	10.99		56.65	16	H9	870-1050-7L16-5	16.00	69.31	119.00	58.00	1.69	0.10	10	15000	870-1090-7-PM
10.50	10.99		89.62	16	H9	870-1050-7L16-8	16.00	102.31	152.00	91.00	1.69	0.10	15	12000	870-1090-7-PM
10.50	10.99		111.60	16	H10	870-1050-7L16-10	16.00	124.31	174.00	113.00	1.69	0.10	30	9000	870-1090-7-PM
11.00	11.49	8	36.23	16	H9	870-1100-8L16-3	16.00	49.25	99.00	38.00	1.75	0.10	10	33000	870-1140-8-PM
11.00	11.49		59.21	16	H9	870-1100-8L16-5	16.00	72.25	122.00	61.00	1.75	0.10	10	15000	870-1140-8-PM
11.00	11.49		93.68	16	H9	870-1100-8L16-8	16.00	107.25	157.00	96.00	1.75	0.10	15	12000	870-1140-8-PM
11.00	11.49		116.66	16	H10	870-1100-8L16-10	16.00	130.25	180.00	119.00	1.75	0.10	30	9000	870-1140-8-PM
11.50	11.99	9	37.82	16	H9	870-1150-9L16-3	16.00	51.17	101.00	40.00	1.83	0.10	10	33000	870-1190-8-PM
11.50	11.99		61.80	16	H9	870-1150-9L16-5	16.00	75.17	125.00	64.00	1.83	0.10	10	15000	870-1190-8-PM
11.50	11.99		97.77	16	H9	870-1150-9L16-8	16.00	111.17	161.00	100.00	1.83	0.10	15	12000	870-1190-8-PM
11.50	11.99		121.75	16	H10	870-1150-9L16-10	16.00	135.17	185.00	124.00	1.83	0.10	30	9000	870-1190-8-PM
12.00	12.49	10	39.38	16	H9	870-1200-10L16-3	16.00	53.10	103.00	42.00	1.90	0.10	10	33000	870-1240-10-PM
12.00	12.49		64.36	16	H9	870-1200-10L16-5	16.00	77.10	127.00	66.00	1.90	0.10	10	15000	870-1240-10-PM
12.00	12.49		101.83	16	H9	870-1200-10L16-8	16.00	116.10	166.00	105.00	1.90	0.10	15	12000	870-1240-10-PM
12.00	12.49		126.81	16	H10	870-1200-10L16-10	16.00	141.10	191.00	130.00	1.90	0.10	30	7000	870-1240-10-PM
12.50	12.99	11	40.97	16	H9	870-1250-11L16-3	16.00	54.02	104.00	43.00	1.98	0.10	10	33000	870-1290-11-PM
12.50	12.99		66.95	16	H9	870-1250-11L16-5	16.00	80.02	130.00	69.00	1.98	0.10	10	15000	870-1290-11-PM
12.50	12.99		105.92	16	H9	870-1250-11L16-8	16.00	119.02	169.00	108.00	1.98	0.10	15	10000	870-1290-11-PM
12.50	12.99		131.90	16	H10	870-1250-11L16-10	16.00	145.02	195.00	134.00	1.98	0.10	30	7000	870-1290-11-PM
13.00	13.49	12	42.54	16	H9	870-1300-12L16-3	16.00	55.94	106.00	45.00	2.06	0.10	10	33000	870-1340-12-PM
13.00	13.49		69.52	16	H9	870-1300-12L16-5	16.00	82.94	133.00	72.00	2.06	0.10	10	15000	870-1340-12-PM
13.00	13.49		109.99	16	H9	870-1300-12L16-8	16.00	123.94	174.00	113.00	2.06	0.10	15	9500	870-1340-12-PM
13.00	13.49		136.97	16	H10	870-1300-12L16-10	16.00	150.94	201.00	140.00	2.06	0.20	30	6500	870-1340-12-PM
13.50	13.99	13	44.13	16	H9	870-1350-13L16-3	16.00	57.86	108.00	47.00	2.14	0.10	10	33000	870-1390-13-PM
13.50	13.99		72.11	16	H9	870-1350-13L16-5	16.00	84.86	135.00	74.00	2.14	0.10	10	15000	870-1390-13-PM
13.50	13.99		114.08	16	H9	870-1350-13L16-8	16.00	127.86	178.00	117.00	2.14	0.20	15	9500	870-1390-13-PM
13.50	13.99		142.06	16	H10	870-1350-13L16-10	16.00	155.86	206.00	145.00	2.14	0.20	30	6500	870-1390-13-PM
14.00	14.99	14	47.27	20	H9	870-1400-14L20-3	20.00	63.72	116.00	50.00	2.28	0.20	10	33000	870-1490-14-PM
14.00	14.99		77.25	20	H9	870-1400-14L20-5	20.00	93.72	146.00	80.00	2.28	0.20	10	15000	870-1490-14-PM
14.00	14.99		122.22	20	H9	870-1400-14L20-8	20.00	138.72	191.00	125.00	2.28	0.20	15	9500	870-1490-14-PM
14.00	14.99		152.20	20	H10	870-1400-14L20-10	20.00	168.72	221.00	155.00	2.28	0.30	30	6500	870-1490-14-PM
15.00	15.99	15	50.42	20	H9	870-1500-15L20-3	20.00	66.56	119.00	53.00	2.44	0.20	10	33000	870-1590-15-PM
15.00	15.99		82.40	20	H9	870-1500-15L20-5	20.00	98.56	151.00	85.00	2.44	0.20	10	15000	870-1590-15-PM
15.00	15.99		130.37	20	H9	870-1500-15L20-8	20.00	146.56	199.00	133.00	2.44	0.30	15	8000	870-1590-15-PM
15.00	15.99		162.35	20	H10	870-1500-15L20-10	20.00	178.56	231.00	165.00	2.44	0.30	30	5000	870-1590-15-PM
16.00	16.99	16	53.56	20	H9	870-1600-16L20-3	20.00	69.42	122.00	56.00	2.58	0.20	10	33000	870-1690-16-PM
16.00	16.99		87.54	20	H9	870-1600-16L20-5	20.00	103.42	156.00	90.00	2.58	0.20	10	15000	870-1690-16-PM
16.00	16.99		138.51	20	H9	870-1600-16L20-8	20.00	154.42	207.00	141.00	2.58	0.30	15	8000	870-1690-16-PM
16.00	16.99		172.49	20	H10	870-1600-16L20-10	20.00	188.42	241.00	175.00	2.58	0.30	30	5000	870-1690-16-PM
17.00	17.99	17	56.71	20	H9	870-1700-17L20-3	20.00	73.27	126.00	59.00	2.73	0.20	10	30000	870-1790-17-PM
17.00	17.99		92.69	20	H9	870-1700-17L20-5	20.00	109.27	162.00	95.00	2.73	0.20	10	13500	870-1790-17-PM
17.00	17.99		146.66	20	H9	870-1700-17L20-8	20.00	163.27	216.00	149.00	2.73	0.30	15	8000	870-1790-17-PM
17.00	17.99		182.64	20	H10	870-1700-17L20-10	20.00	199.27	252.00	185.00	2.73	0.30	30	5000	870-1790-17-PM

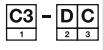
 K18

 O5

 Q5

 Q1

 Q35

 Q29

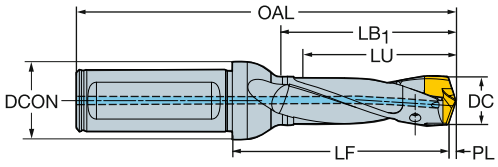
Свёрла CoroDrill® 870 со сменными головками

Корпуса свёрл

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

CNSC 1





Метрическое исполнение

DCN	DCX		LU	CZC$_{MS}$	TCHA	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	PL	Kg	CP Bar	RPMX	MIID ISO
18.00	18.99	18	59.86	20	H9	870-1800-18L20-3	20.00	76.13	129.00	62.00	2.87	0.20	10	30000	870-1890-18-PM
18.00	18.99		97.84	20	H9	870-1800-18L20-5	20.00	113.13	166.00	100.00	2.87	0.30	10	13500	870-1890-18-PM
18.00	18.99		154.81	20	H9	870-1800-18L20-8	20.00	171.13	224.00	157.00	2.87	0.50	15	8000	870-1890-18-PM
18.00	18.99		192.79	20	H10	870-1800-18L20-10	20.00	209.13	262.00	195.00	2.87	0.30	30	5000	870-1890-18-PM
19.00	19.99	19	63.01	25	H9	870-1900-19L25-3	25.00	82.98	142.00	66.00	3.02	0.30	10	30000	870-1990-19-PM
19.00	19.99		102.99	25	H9	870-1900-19L25-5	25.00	122.98	182.00	106.00	3.02	0.40	10	13500	870-1990-19-PM
19.00	19.99		162.96	25	H9	870-1900-19L25-8	25.00	182.98	242.00	166.00	3.02	0.50	15	7000	870-1990-19-PM
19.00	19.99		202.94	25	H10	870-1900-19L25-10	25.00	222.98	282.00	206.00	3.02	0.50	30	4500	870-1990-19-PM
20.00	20.99	20	66.16	25	H9	870-2000-20L25-3	25.00	86.83	146.00	69.00	3.17	0.30	10	21500	870-2090-20-PM
20.00	20.99		108.14	25	H9	870-2000-20L25-5	25.00	128.83	188.00	111.00	3.17	0.40	10	12000	870-2090-20-PM
20.00	20.99		171.11	25	H9	870-2000-20L25-8	25.00	191.83	251.00	174.00	3.17	0.50	15	7000	870-2090-20-PM
20.00	20.99		213.09	25	H10	870-2000-20L25-10	25.00	233.83	293.00	216.00	3.17	0.50	30	4500	870-2090-20-PM
21.00	21.99	21	69.30	25	H9	870-2100-21L25-3	25.00	89.68	149.00	72.00	3.32	0.37	10	21500	870-2190-21-PM
21.00	21.99		113.28	25	H9	870-2100-21L25-5	25.00	133.68	193.00	116.00	3.32	0.43	10	12000	870-2190-21-PM
21.00	21.99		179.25	25	H9	870-2100-21L25-8	25.00	199.68	259.00	182.00	3.32	0.51	15	7000	870-2190-21-PM
21.00	21.99		223.23	25	H10	870-2100-21L25-10	25.00	243.68	303.00	226.00	3.32	0.50	30	4500	870-2190-21-PM
22.00	22.99	22	72.45	25	H9	870-2200-22L25-3	25.00	93.53	153.00	76.00	3.47	0.39	10	21500	870-2290-22-PM
22.00	22.99		118.43	25	H9	870-2200-22L25-5	25.00	139.53	199.00	122.00	3.47	0.46	10	12000	870-2290-22-PM
22.00	22.99		187.40	25	H9	870-2200-22L25-8	25.00	208.53	268.00	191.00	3.47	0.56	15	7000	870-2290-22-PM
22.00	22.99		233.38	25	H10	870-2200-22L25-10	25.00	253.53	313.00	236.00	3.47	0.60	30	4500	870-2290-22-PM
23.00	23.99	23	75.59	25	H9	870-2300-23L25-3	25.00	97.39	157.00	79.00	3.61	0.41	10	21500	870-2390-23-PM
23.00	23.99		123.57	25	H9	870-2300-23L25-5	25.00	145.39	205.00	127.00	3.61	0.49	10	21500	870-2390-23-PM
23.00	23.99		195.54	25	H9	870-2300-23L25-8	25.00	217.39	277.00	199.00	3.61	0.60	15	6000	870-2390-23-PM
23.00	23.99		243.52	25	H10	870-2300-23L25-10	25.00	265.39	325.00	247.00	3.61	0.70	30	4000	870-2390-23-PM
24.00	24.99	24	78.75	32	H9	870-2400-24L32-3	32.00	104.23	168.00	82.00	3.77	0.66	10	16000	870-2490-24-PM
24.00	24.99		128.73	32	H9	870-2400-24L32-5	32.00	155.23	219.00	132.00	3.77	0.76	10	10500	870-2490-24-PM
24.00	24.99		203.70	32	H9	870-2400-24L32-8	32.00	229.23	293.00	207.00	3.77	0.88	15	6000	870-2490-24-PM
24.00	24.99		253.68	32	H10	870-2400-24L32-10	32.00	275.23	339.00	257.00	3.77	1.00	30	4000	870-2490-24-PM
25.00	25.99	25	81.90	32	H9	870-2500-25L32-3	32.00	107.09	171.00	85.00	3.91	0.68	10	16000	870-2590-25-PM
25.00	25.99		133.88	32	H9	870-2500-25L32-5	32.00	159.09	223.00	137.00	3.91	0.79	10	10500	870-2590-25-PM
25.00	25.99		211.85	32	H9	870-2500-25L32-8	32.00	237.09	301.00	215.00	3.91	0.94	15	6000	870-2590-25-PM
25.00	25.99		263.83	32	H10	870-2500-25L32-10	32.00	289.09	353.00	267.00	3.91	1.00	30	4000	870-2590-25-PM
26.00	26.99	26	85.05	32	H9	870-2600-26L32-3	32.00	111.97	176.00	89.00	4.03	0.70	10	16000	870-2665-26-PM
26.00	26.99		139.03	32	H9	870-2600-26L32-5	32.00	165.97	230.00	143.00	4.03	0.80	10	10500	870-2665-26-PM
26.00	26.99		220.00	32	H9	870-2600-26L32-8	32.00	245.97	310.00	223.00	4.03	1.00	15	6000	870-2665-26-PM
26.00	26.99		273.98	32	H10	870-2600-26L32-10	32.00	299.97	364.00	277.00	4.03	1.10	10	3500	870-2665-26-PM
27.00	27.99	27	88.21	32	H9	870-2700-27L32-3	32.00	113.86	178.00	92.00	4.14	0.70	10	16000	870-2750-27-PM
27.00	27.99		144.19	32	H9	870-2700-27L32-5	32.00	170.86	235.00	148.00	4.14	0.90	10	10500	870-2750-27-PM
27.00	27.99		228.16	32	H9	870-2700-27L32-8	32.00	253.86	318.00	232.00	4.14	1.00	10	5000	870-2750-27-PM
28.00	28.99	28	91.36	32	H9	870-2800-28L32-3	32.00	116.68	181.00	95.00	4.32	0.80	10	16000	870-2858-28-PM
28.00	28.99		149.34	32	H9	870-2800-28L32-5	32.00	174.68	239.00	153.00	4.32	0.90	10	10500	870-2858-28-PM
28.00	28.99		236.31	32	H9	870-2800-28L32-8	32.00	261.68	326.00	240.00	4.32	1.10	10	5000	870-2858-28-PM
29.00	29.99	29	94.50	32	H9	870-2900-29L32-3	32.00	119.52	184.00	98.00	4.48	0.80	10	16000	870-2965-29-PM
29.00	29.99		154.48	32	H9	870-2900-29L32-5	32.00	180.52	245.00	158.00	4.48	0.90	10	10500	870-2965-29-PM
29.00	29.99		244.45	32	H9	870-2900-29L32-8	32.00	269.52	334.00	248.00	4.48	1.20	10	5000	870-2965-29-PM
30.00	30.99	30	97.65	32	H9	870-3000-30L32-3	32.00	123.40	188.00	102.00	4.60	0.80	10	16000	870-3050-30-PM
30.00	30.99		159.63	32	H9	870-3000-30L32-5	32.00	186.40	251.00	164.00	4.60	1.00	10	9500	870-3050-30-PM
30.00	30.99		252.60	32	H9	870-3000-30L32-8	32.00	277.40	342.00	256.00	4.60	1.30	10	4000	870-3050-30-PM
31.00	33.00	31	104.09	32	H9	870-3100-31L32-3	32.00	128.92	194.00	108.00	5.08	0.90	10	16000	870-3300-31-PM
31.00	33.00		170.09	32	H9	870-3100-31L32-5	32.00	194.92	260.00	174.00	5.08	1.10	10	9500	870-3300-31-PM
31.00	33.00		269.09	32	H9	870-3100-31L32-8	32.00	293.92	359.00	273.00	5.08	1.40	10	4000	870-3300-31-PM

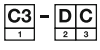
 K18

 O5

 Q5

 Q1

 Q35

 Q29

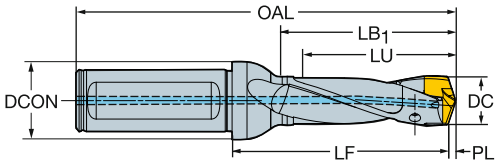
Свёрла CoroDrill® 870 со сменными головками

Корпуса свёрл

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1



Дюймовое исполнение

DCN	DCX		LU	CZC$_{MS}$	TCHA	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	lbs	CP PSI	RPMX	MIID ISO
.393	.412	6	1.302	5/8	H9	870-1000-6LX063-3	.625	1.826	3.779	1.377	.062	.220	145	33000	870-1040-6-PM
.393	.412		2.128	5/8	H9	870-1000-6LX063-5	.625	2.653	4.606	2.204	.062	.220	145	15000	870-1040-6-PM
.393	.412		3.367	5/8	H9	870-1000-6LX063-8	.625	3.913	5.866	3.464	.062	.220	217	12000	870-1040-6-PM
.393	.412		4.193	5/8	H10	870-1000-6LX063-10	.625	4.740	6.692	4.291	.062	.220	435	9000	870-1040-6-PM
.413	.432	7	1.364	5/8	H9	870-1050-7LX063-3	.625	1.862	3.818	1.417	.066	.220	145	33000	870-1090-7-PM
.413	.432		2.230	5/8	H9	870-1050-7LX063-5	.625	2.728	4.685	2.283	.066	.220	145	15000	870-1090-7-PM
.413	.432		3.528	5/8	H9	870-1050-7LX063-8	.625	4.027	5.984	3.582	.066	.220	217	12000	870-1090-7-PM
.413	.432		4.393	5/8	H10	870-1050-7LX063-10	.625	4.894	6.850	4.448	.066	.220	435	9000	870-1090-7-PM
.433	.452	8	1.426	5/8	H9	870-1100-8LX063-3	.625	1.938	3.897	1.496	.068	.220	145	33000	870-1140-8-PM
.433	.452		2.331	5/8	H9	870-1100-8LX063-5	.625	2.844	4.803	2.401	.068	.220	145	15000	870-1140-8-PM
.433	.452		3.688	5/8	H9	870-1100-8LX063-8	.625	4.222	6.181	3.779	.068	.220	217	12000	870-1140-8-PM
.433	.452		4.592	5/8	H10	870-1100-8LX063-10	.625	5.127	7.086	4.685	.068	.220	435	9000	870-1140-8-PM
.452	.472	9	1.488	5/8	H9	870-1150-9LX063-3	.625	2.014	3.976	1.574	.072	.220	145	33000	870-1190-8-PM
.452	.472		2.433	5/8	H9	870-1150-9LX063-5	.625	2.959	4.921	2.519	.072	.220	145	15000	870-1190-8-PM
.452	.472		3.849	5/8	H9	870-1150-9LX063-8	.625	4.376	6.338	3.937	.072	.220	217	12000	870-1190-8-PM
.452	.472		4.793	5/8	H10	870-1150-9LX063-10	.625	5.321	7.283	4.881	.072	.220	435	9000	870-1190-8-PM
.472	.491	10	1.550	5/8	H9	870-1200-10LX063-3	.625	2.090	4.055	1.653	.074	.220	145	33000	870-1240-10-PM
.472	.491		2.533	5/8	H9	870-1200-10LX063-5	.625	3.035	5.000	2.598	.074	.220	145	15000	870-1240-10-PM
.472	.491		4.009	5/8	H9	870-1200-10LX063-8	.625	4.570	6.535	4.133	.074	.220	217	10000	870-1240-10-PM
.472	.491		4.992	5/8	H10	870-1200-10LX063-10	.625	5.555	7.519	5.118	.074	.220	435	7000	870-1240-10-PM
.492	.511	11	1.612	5/8	H9	870-1250-11LX063-3	.625	2.126	4.094	1.692	.077	.220	145	33000	870-1290-11-PM
.492	.511		2.635	5/8	H9	870-1250-11LX063-5	.625	3.150	5.118	2.716	.077	.220	145	15000	870-1290-11-PM
.492	.511		4.170	5/8	H9	870-1250-11LX063-8	.625	4.685	6.653	4.251	.077	.220	217	10000	870-1290-11-PM
.492	.511		5.192	5/8	H10	870-1250-11LX063-10	.625	5.709	7.677	5.275	.077	.220	435	7000	870-1290-11-PM
.511	.531	12	1.674	5/8	H9	870-1300-12LX063-3	.625	2.202	4.173	1.771	.081	.220	145	33000	870-1340-12-PM
.511	.531		2.737	5/8	H9	870-1300-12LX063-5	.625	3.265	5.236	2.834	.081	.220	145	15000	870-1340-12-PM
.511	.531		4.330	5/8	H9	870-1300-12LX063-8	.625	4.879	6.850	4.448	.081	.220	217	9500	870-1340-12-PM
.511	.531		5.392	5/8	H10	870-1300-12LX063-10	.625	5.942	7.913	5.511	.081	.440	435	6500	870-1340-12-PM
.531	.550	13	1.737	5/8	H9	870-1350-13LX063-3	.625	2.277	4.251	1.850	.084	.220	145	33000	870-1390-13-PM
.531	.550		2.838	5/8	H9	870-1350-13LX063-5	.625	3.340	5.314	2.913	.084	.220	145	15000	870-1390-13-PM
.531	.550		4.491	5/8	H9	870-1350-13LX063-8	.625	5.033	7.007	4.606	.084	.440	217	9500	870-1390-13-PM
.531	.550		5.592	5/8	H10	870-1350-13LX063-10	.625	6.136	8.110	5.708	.084	.440	435	6500	870-1390-13-PM
.551	.590	14	1.861	3/4	H9	870-1400-14LX075-3	.750	2.508	4.566	1.968	.089	.440	145	33000	870-1490-14-PM
.551	.590		3.041	3/4	H9	870-1400-14LX075-5	.750	3.689	5.748	3.149	.089	.440	145	15000	870-1490-14-PM
.551	.590		4.811	3/4	H9	870-1400-14LX075-8	.750	5.461	7.519	4.921	.089	.440	217	9500	870-1490-14-PM
.551	.590		5.992	3/4	H10	870-1400-14LX075-10	.750	6.642	8.700	6.102	.089	.660	435	6500	870-1490-14-PM
.590	.629	15	1.985	3/4	H9	870-1500-15LX075-3	.750	2.620	4.685	2.086	.096	.440	145	33000	870-1590-15-PM
.590	.629		3.244	3/4	H9	870-1500-15LX075-5	.750	3.880	5.944	3.346	.096	.440	145	15000	870-1590-15-PM
.590	.629		5.132	3/4	H9	870-1500-15LX075-8	.750	5.770	7.834	5.236	.096	.660	217	8000	870-1590-15-PM
.590	.629		6.391	3/4	H10	870-1500-15LX075-10	.750	7.029	9.094	6.496	.096	.660	435	5000	870-1590-15-PM
.629	.668	16	2.108	3/4	H9	870-1600-16LX075-3	.750	2.733	4.803	2.204	.101	.440	145	33000	870-1690-16-PM
.629	.668		3.446	3/4	H9	870-1600-16LX075-5	.750	4.071	6.141	3.543	.101	.440	145	15000	870-1690-16-PM
.629	.668		5.453	3/4	H9	870-1600-16LX075-8	.750	6.079	8.149	5.551	.101	.660	217	8000	870-1690-16-PM
.629	.668		6.790	3/4	H10	870-1600-16LX075-10	.750	7.418	9.488	6.889	.101	.660	435	5000	870-1690-16-PM
.669	.708	17	2.232	3/4	H9	870-1700-17LX075-3	.750	2.884	4.960	2.322	.107	.440	145	30000	870-1790-17-PM
.669	.708		3.649	3/4	H9	870-1700-17LX075-5	.750	4.301	6.377	3.740	.107	.440	145	13500	870-1790-17-PM
.669	.708		5.774	3/4	H9	870-1700-17LX075-8	.750	6.427	8.503	5.866	.107	.660	217	8000	870-1790-17-PM
.669	.708		7.190	3/4	H10	870-1700-17LX075-10	.750	7.845	9.921	7.283	.107	.660	435	5000	870-1790-17-PM

K18 O5 Q5 Q1 Q35 Q29

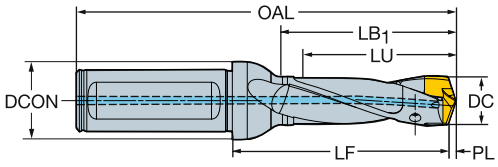
Свёрла CoroDrill® 870 со сменными головками

Корпуса свёрл

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

CNSC 1





Дюймовое исполнение

DCN	DCX		LU	CZC$_{MS}$	TCHA	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	Lbs	CP PSI	RPMX	MIID ISO
.708	.747	18	2.356	3/4	H9	870-1800-18LX075-3	.750	2.997	5.078	2.440	.112	.440	145	30000	870-1890-18-PM
.708	.747		3.851	3/4	H9	870-1800-18LX075-5	.750	4.453	6.535	3.937	.112	.660	145	13500	870-1890-18-PM
.708	.747		6.094	3/4	H9	870-1800-18LX075-8	.750	6.737	8.818	6.181	.112	1.100	217	8000	870-1890-18-PM
.708	.747		7.590	3/4	H10	870-1800-18LX075-10	.750	8.233	10.315	7.677	.112	.660	435	5000	870-1890-18-PM
.748	.787	19	2.480	1	H9	870-1900-19LX1-3	1.000	3.266	5.590	2.598	.118	.660	145	30000	870-1990-19-PM
.748	.787		4.054	1	H9	870-1900-19LX1-5	1.000	4.841	7.165	4.173	.118	.880	145	13500	870-1990-19-PM
.748	.787		6.415	1	H9	870-1900-19LX1-8	1.000	7.203	9.527	6.535	.118	1.100	217	7000	870-1990-19-PM
.748	.787		7.989	1	H10	870-1900-19LX1-10	1.000	8.778	11.102	8.110	.118	1.100	435	4500	870-1990-19-PM
.787	.826	20	2.604	1	H9	870-2000-20LX1-3	1.000	3.418	5.748	2.716	.124	.660	145	21500	870-2090-20-PM
.787	.826		4.257	1	H9	870-2000-20LX1-5	1.000	5.072	7.401	4.370	.124	.880	145	12000	870-2090-20-PM
.787	.826		6.736	1	H9	870-2000-20LX1-8	1.000	7.552	9.881	6.850	.124	1.100	217	7000	870-2090-20-PM
.787	.826		8.389	1	H10	870-2000-20LX1-10	1.000	9.205	11.535	8.503	.124	1.100	435	4500	870-2090-20-PM
.826	.865	21	2.728	1	H9	870-2100-21LX1-3	1.000	3.530	5.866	2.834	.130	.814	145	21500	870-2190-21-PM
.826	.865		4.459	1	H9	870-2100-21LX1-5	1.000	5.262	7.598	4.566	.130	.946	145	12000	870-2190-21-PM
.826	.865		7.057	1	H9	870-2100-21LX1-8	1.000	7.861	10.196	7.165	.130	1.137	217	7000	870-2190-21-PM
.826	.865		8.788	1	H10	870-2100-21LX1-10	1.000	9.593	11.929	8.897	.130	1.100	435	4500	870-2190-21-PM
.866	.905	22	2.852	1	H9	870-2200-22LX1-3	1.000	3.682	6.023	2.992	.136	.858	145	16000	870-2290-22-PM
.866	.905		4.662	1	H9	870-2200-22LX1-5	1.000	5.493	7.834	4.803	.136	1.012	145	12000	870-2290-22-PM
.866	.905		7.377	1	H9	870-2200-22LX1-8	1.000	8.209	10.551	7.519	.136	1.236	217	7000	870-2290-22-PM
.866	.905		9.188	1	H10	870-2200-22LX1-10	1.000	9.981	12.322	9.291	.136	1.320	435	4500	870-2290-22-PM
.905	.944	23	2.975	1	H9	870-2300-23LX1-3	1.000	3.834	6.181	3.110	.142	.902	145	21500	870-2390-23-PM
.905	.944		4.864	1	H9	870-2300-23LX1-5	1.000	5.724	8.070	5.000	.142	1.078	145	12000	870-2390-23-PM
.905	.944		7.698	1	H9	870-2300-23LX1-8	1.000	8.558	10.905	7.834	.142	1.326	217	6000	870-2390-23-PM
.905	.944		9.587	1	H10	870-2300-23LX1-10	1.000	10.448	12.795	9.724	.142	1.540	435	4000	870-2390-23-PM
.944	.983	24	3.100	1 1/4	H9	870-2400-24LX125-3	1.250	4.103	6.614	3.228	.148	1.452	145	16000	870-2490-24-PM
.944	.983		5.068	1 1/4	H9	870-2400-24LX125-5	1.250	6.111	8.622	5.196	.148	1.672	145	10500	870-2490-24-PM
.944	.983		8.019	1 1/4	H9	870-2400-24LX125-8	1.250	9.024	11.535	8.149	.148	1.947	217	6000	870-2490-24-PM
.944	.983		9.987	1 1/4	H10	870-2400-24LX125-10	1.250	10.835	13.346	10.118	.148	2.200	435	4000	870-2490-24-PM
.984	1.023	25	3.224	1 1/4	H9	870-2500-25LX125-3	1.250	4.216	6.732	3.346	.153	1.496	145	16000	870-2590-25-PM
.984	1.023		5.270	1 1/4	H9	870-2500-25LX125-5	1.250	6.263	8.779	5.393	.153	1.738	145	10500	870-2590-25-PM
.984	1.023		8.340	1 1/4	H9	870-2500-25LX125-8	1.250	9.334	11.850	8.464	.153	2.074	217	6000	870-2590-25-PM
.984	1.023		10.387	1 1/4	H10	870-2500-25LX125-10	1.250	11.381	13.897	10.511	.153	2.200	435	4000	870-2590-25-PM
1.023	1.062	26	3.348	1 1/4	H9	870-2600-26LX125-3	1.250	4.408	6.929	3.503	.158	1.540	145	16000	870-2665-26-PM
1.023	1.062		5.473	1 1/4	H9	870-2600-26LX125-5	1.250	6.534	9.055	5.629	.158	1.760	145	10500	870-2665-26-PM
1.023	1.062		8.661	1 1/4	H9	870-2600-26LX125-8	1.250	9.683	12.204	8.779	.158	2.200	217	6000	870-2665-26-PM
1.023	1.062		10.786	1 1/4	H10	870-2600-26LX125-10	1.250	11.809	14.330	10.905	.158	2.420	145	3500	870-2665-26-PM
1.062	1.101	27	3.472	1 1/4	H9	870-2700-27LX125-3	1.250	4.482	7.007	3.622	.162	1.540	145	16000	870-2750-27-PM
1.062	1.101		5.676	1 1/4	H9	870-2700-27LX125-5	1.250	6.726	9.251	5.826	.162	1.980	145	10500	870-2750-27-PM
1.062	1.101		8.982	1 1/4	H9	870-2700-27LX125-8	1.250	9.994	12.519	9.133	.162	2.200	145	5000	870-2750-27-PM
1.102	1.141	28	3.596	1 1/4	H9	870-2800-28LX125-3	1.250	4.593	7.125	3.740	.170	1.760	145	16000	870-2858-28-PM
1.102	1.141		5.879	1 1/4	H9	870-2800-28LX125-5	1.250	6.877	9.409	6.023	.170	1.980	145	10500	870-2858-28-PM
1.102	1.141		9.303	1 1/4	H9	870-2800-28LX125-8	1.250	10.302	12.834	9.448	.170	2.420	145	5000	870-2858-28-PM
1.141	1.180	29	3.720	1 1/4	H9	870-2900-29LX125-3	1.250	4.705	7.244	3.858	.176	1.760	145	16000	870-2965-29-PM
1.141	1.180		6.081	1 1/4	H9	870-2900-29LX125-5	1.250	7.107	9.645	6.220	.176	1.980	145	10500	870-2965-29-PM
1.141	1.180		9.624	1 1/4	H9	870-2900-29LX125-8	1.250	10.611	13.149	9.763	.176	2.640	145	5000	870-2965-29-PM
1.181	1.220	30	3.844	1 1/4	H9	870-3000-30LX125-3	1.250	4.858	7.401	4.015	.181	1.760	145	16000	870-3050-30-PM
1.181	1.220		6.284	1 1/4	H9	870-3000-30LX125-5	1.250	7.338	9.881	6.456	.181	2.200	145	9500	870-3050-30-PM
1.181	1.220		9.944	1 1/4	H9	870-3000-30LX125-8	1.250	10.921	13.464	10.078	.181	2.860	145	4000	870-3050-30-PM
1.220	1.299	31	4.098	1 1/4	H9	870-3100-31LX125-3	1.250	5.075	7.637	4.251	.200	1.980	145	16000	870-3300-31-PM
1.220	1.299		6.696	1 1/4	H9	870-3100-31LX125-5	1.250	7.674	10.236	6.850	.200	2.420	145	9500	870-3300-31-PM
1.220	1.299		10.594	1 1/4	H9	870-3100-31LX125-8	1.250	11.571	14.133	10.748	.200	3.080	145	4000	870-3300-31-PM

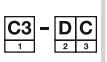
 K18

 O5

 Q5

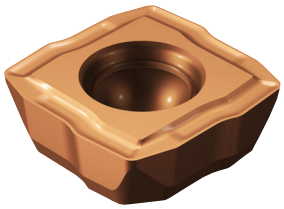
 Q1

 Q35

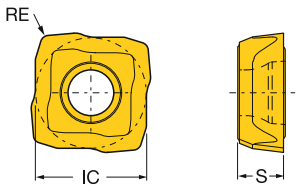
 Q29

Пластины для свёрл CoroDrill® 880

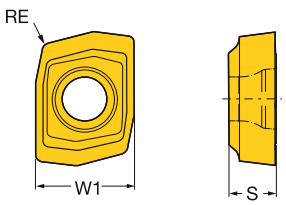
Центральная пластина



880



880-01



Средние подачи

			P	M		K	N		S			H	Размеры, мм, *дюйм*							
	Код заказа	INSUC	1044	1044	1144	1044	1044	H13A	1044	1144	H13A	1044	S	S"	RE	RE"	IC	IC"	W1	W1"
01C	880-01 02 03H-C-LM	C	☆	☆	☆	☆	☆		☆	☆		☆	2.20	.086	0.30	.011			4.80	.188
02C	880-02 02 04H-C-GM	C	☆	☆		☆	☆		☆			☆	2.40	.094	0.40	.015	4.90	.192		
	880-02 02 04H-C-LM	C	☆	☆	☆		☆		☆	☆			2.40	.094	0.40	.015	4.90	.192		
03C	880-03 03 05H-C-GM	C	☆	☆		☆	☆		☆			☆	2.60	.102	0.50	.019	5.70	.224		
	880-03 03 05H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		2.60	.102	0.50	.019	5.70	.224		
04C	880-04 03 05H-C-GM	C	☆	☆		☆	☆		☆			☆	2.80	.110	0.50	.019	6.80	.267		
	880-04 03 05H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		2.80	.110	0.50	.019	6.80	.267		
05C	880-05 03 05H-C-GM	C	☆	☆		☆	☆		☆			☆	3.00	.118	0.50	.019	8.40	.330		
	880-05 03 05H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		3.00	.118	0.50	.019	8.40	.330		
06C	880-06 04 06H-C-GM	C	☆	☆		☆	☆		☆			☆	3.50	.137	0.60	.023	10.20	.401		
	880-06 04 06H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		3.50	.137	0.60	.023	10.20	.401		
07C	880-07 04 06H-C-GM	C	☆	☆		☆	☆		☆			☆	4.00	.157	0.60	.023	12.35	.486		
	880-07 04 06H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		4.00	.157	0.60	.023	12.35	.486		
08C	880-08 05 08H-C-GM	C	☆	☆		☆	☆		☆			☆	4.50	.177	0.80	.031	14.85	.584		
	880-08 05 08H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		4.50	.177	0.80	.031	14.85	.584		
09C	880-09 06 08H-C-GM	C	☆	☆		☆	☆		☆			☆	5.50	.216	0.80	.031	17.90	.704		
	880-09 06 08H-C-LM	C	☆	☆	☆		☆	☆	☆	☆	☆		5.50	.216	0.80	.031	17.90	.704		

Высокие подачи

			P	M	K	N	S	H	Размеры, мм, *дюйм*							
	Код заказа	INSUC	1044	1044	1044	1044	1044	1044	S	S"	RE	RE"	IC	IC"	W1	W1"
01C	880-01 02 03H-C-GR	C	☆	☆	☆	☆	☆	☆	2.20	.086	0.30	.011			4.80	.188
02C	880-02 02 04H-C-GR	C	☆		☆				2.40	.094	0.40	.015	4.90	.192		
03C	880-03 03 05H-C-GR	C	☆		☆				2.60	.102	0.50	.019	5.70	.224		
04C	880-04 03 05H-C-GR	C	☆		☆				2.80	.110	0.50	.019	6.80	.267		
05C	880-05 03 05H-C-GR	C	☆		☆				3.00	.118	0.50	.019	8.40	.330		
06C	880-06 04 06H-C-GR	C	☆		☆				3.50	.137	0.60	.023	10.20	.401		
07C	880-07 04 06H-C-GR	C	☆		☆				4.00	.157	0.60	.023	12.35	.486		
08C	880-08 05 08H-C-GR	C	☆		☆				4.50	.177	0.80	.031	14.85	.584		
09C	880-09 06 08H-C-GR	C	☆		☆				5.50	.216	0.80	.031	17.90	.704		

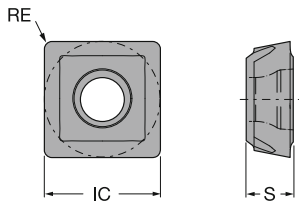
K178 K254 Q1 Q29

Пластины для свёрл CoroDrill® 880

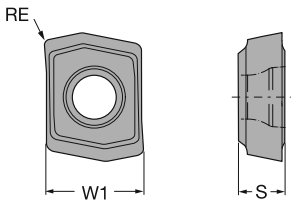
Периферийная пластина



880



880-01

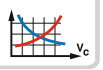


Средние подачи

			P				M					K			N				S					H			Размеры, мм, *дюйм*							
	Код заказа	INSUC	4044	4324	4334	H13A	2044	4044	4324	4334	H13A	4044	4324	4334	4044	4324	4334	H13A	2044	4044	4324	4334	H13A	4044	4324	4334	S	S"	RE	RE"	IC	IC"	W1	W1"
01P	880-01 02 W04H-P-LM	P	☆	☆	☆			☆	☆	☆					☆	☆	☆			☆	☆	☆					2.20	.086	0.40	.015			4.80	.188
	880-01 02 W04H-P-MS	P					☆												☆								2.20	.086	0.40	.015			4.80	.188
02P	880-02 02 W04H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	2.40	.094	0.40	.015	5.10	.200		
	880-02 02 W05H-P-LM	P	☆	☆	☆			☆	☆	☆					☆	☆	☆			☆	☆	☆					2.40	.094	0.50	.019	5.10	.200		
	880-02 02 W05H-P-MS	P					☆												☆								2.40	.094	0.50	.019	5.10	.200		
03P	880-03 03 W05H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	2.60	.102	0.50	.019	6.00	.236		
	880-03 03 W06H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				2.60	.102	0.60	.023	6.00	.236		
	880-03 03 W06H-P-MS	P					☆												☆								2.60	.102	0.60	.023	6.00	.236		
04P	880-04 03 W05H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	2.80	.110	0.50	.019	7.40	.291		
	880-04 03 W07H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				2.80	.110	0.70	.027	7.40	.291		
	880-04 03 W07H-P-MS	P					☆												☆								2.80	.110	0.70	.027	7.40	.291		
05P	880-05 03 W05H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	3.00	.118	0.50	.019	8.90	.350		
	880-05 03 W08H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				3.00	.118	0.80	.031	8.90	.350		
	880-05 03 W08H-P-MS	P					☆												☆								3.00	.118	0.80	.031	8.90	.350		
06P	880-06 04 W06H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	3.50	.137	0.60	.023	10.65	.419		
	880-06 04 W08H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				3.50	.137	0.80	.031	10.65	.419		
	880-06 04 W08H-P-MS	P					☆												☆								3.50	.137	0.80	.031	10.65	.419		
07P	880-07 04 W06H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	4.00	.157	0.60	.023	12.65	.498		
	880-07 04 W10H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				4.00	.157	1.00	.039	12.65	.498		
	880-07 04 W10H-P-MS	P					☆												☆								4.00	.157	1.00	.039	12.65	.498		
08P	880-08 05 W08H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	4.50	.177	0.80	.031	15.45	.608		
	880-08 05 W10H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				4.50	.177	1.00	.039	15.45	.608		
	880-08 05 W10H-P-MS	P					☆												☆								4.50	.177	1.00	.039	15.45	.608		
09P	880-09 06 W08H-P-GM	P	☆	☆	☆			☆	☆	☆		☆	☆	☆	☆					☆				☆	☆	☆	5.50	.216	0.80	.031	18.60	.732		
	880-09 06 W10H-P-LM	P	☆	☆	☆	☆		☆	☆	☆	☆				☆	☆	☆	☆		☆	☆	☆	☆				5.50	.216	1.00	.039	18.60	.732		
	880-09 06 W10H-P-MS	P					☆												☆								5.50	.216	1.00	.039	18.60	.732		

Высокие подачи

			P			M			K			N			S			H			Размеры, мм, *дюйм*							
	Код заказа	INSUC	4044	4324	4334	4044	4324	4334	4044	4324	4334	4044	4324	4334	4044	4324	4334	4044	4324	4334	S	S"	RE	RE"	IC	IC"	W1	W1"
01P	880-01 02 W04H-P-GR	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	2.20	.086	0.40	.015			4.80	.188
02P	880-02 02 W05H-P-GR	P	☆	☆	☆				☆	☆	☆										2.40	.094	0.50	.019	5.10	.200		
	880-02 02 W05H-P-GT	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	2.40	.094	0.50	.019	5.10	.200		
03P	880-03 03 W06H-P-GR	P	☆	☆	☆				☆	☆	☆										2.60	.102	0.60	.023	6.00	.236		
	880-03 03 W06H-P-GT	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	2.60	.102	0.60	.023	6.00	.236		
04P	880-04 03 W07H-P-GR	P	☆	☆	☆				☆	☆	☆										2.80	.110	0.70	.027	7.40	.291		
	880-04 03 W07H-P-GT	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	2.80	.110	0.70	.027	7.40	.291		
05P	880-05 03 W08H-P-GR	P	☆	☆	☆				☆	☆	☆										3.00	.118	0.80	.031	8.90	.350		
	880-05 03 W08H-P-GT	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	3.00	.118	0.80	.031	8.90	.350		
06P	880-06 04 W10H-P-GR	P	☆	☆	☆				☆	☆	☆										3.50	.137	1.00	.039	10.65	.419		
	880-06 04 W10H-P-GT	P		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆	3.50	.137	1.00	.039	10.65	.419		
07P	880-07 04 W12H-P-GR	P	☆	☆	☆				☆	☆	☆										4.00	.157	1.20	.047	12.65	.498		
	880-07 04 W12H-P-GT	P		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆	4.00	.157	1.20	.047	12.65	.498		
08P	880-08 05 W12H-P-GR	P	☆	☆	☆				☆	☆	☆										4.50	.177	1.20	.047	15.45	.608		
	880-08 05 W12H-P-GT	P		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆	4.50	.177	1.20	.047	15.45	.608		
09P	880-09 06 W12H-P-GR	P	☆	☆	☆				☆	☆	☆										5.50	.216	1.20	.047	18.60	.732		
	880-09 06 W12H-P-GT	P		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆		☆	☆	5.50	.216	1.20	.047	18.60	.732		



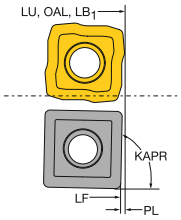




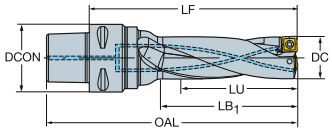
Свёрла CoroDrill® 880 со сменными пластинами

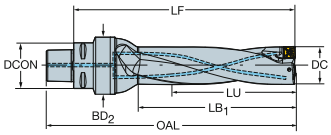
Coromant Capto®





CNSC	1	1
DSGN	1	2





Метрическое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	BD2	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
12.00	01C	01P	38.40	C4	0.25	0.00	0.25	1	880-D1200C4-03	40.00	68.60	95.00	39.00		2.40	79°	10	0.3	33000	880-0102W04-P-GR
			38.40	C5	0.25	0.00	0.25	1	880-D1200C5-03	50.00	68.60	101.00	39.00		2.40	79°	10	0.5	33000	
			38.40	C6	0.25	0.00	0.25	1	880-D1200C6-03	63.00	70.60	111.00	39.00		2.40	79°	10	0.9	33000	
			50.40	C4	0.25	0.00	0.40	1	880-D1200C4-04	40.00	80.60	107.00	51.00		2.40	79°	10	0.3	22000	
			50.40	C5	0.25	0.00	0.40	1	880-D1200C5-04	50.00	80.60	113.00	51.00		2.40	79°	10	0.5	22000	
			50.40	C6	0.25	0.00	0.40	1	880-D1200C6-04	63.00	82.60	123.00	51.00		2.40	79°	10	0.9	22000	
12.50	01C	01P	40.50	C4	0.25	0.00	0.25	1	880-D1250C4-03	40.00	70.50	97.00	40.00		2.50	79°	10	0.3	33000	880-0102W04-P-GR
			40.50	C5	0.25	0.00	0.25	1	880-D1250C5-03	50.00	70.50	103.00	40.00		2.50	79°	10	0.5	33000	
			40.50	C6	0.25	0.00	0.25	1	880-D1250C6-03	63.00	72.50	113.00	40.00		2.50	79°	10	0.9	33000	
			52.50	C4	0.25	0.00	0.40	1	880-D1250C4-04	40.00	83.50	110.00	53.00		2.50	79°	10	0.3	22000	
			52.50	C5	0.25	0.00	0.40	1	880-D1250C5-04	50.00	83.50	116.00	53.00		2.50	79°	10	0.5	22000	
			52.50	C6	0.25	0.00	0.40	1	880-D1250C6-04	63.00	85.50	126.00	53.00		2.50	79°	10	0.9	22000	
12.70	01C	01P	40.54	C4	0.25	0.00	0.25	1	880-D1270C4-03	40.00	71.46	98.00	41.00		2.54	79°	10	0.3	33000	880-0102W04-P-GR
			40.54	C5	0.25	0.00	0.25	1	880-D1270C5-03	50.00	71.46	104.00	41.00		2.54	79°	10	0.5	33000	
			40.54	C6	0.25	0.00	0.25	1	880-D1270C6-03	63.00	73.46	114.00	41.00		2.54	79°	10	0.9	33000	
			53.54	C4	0.25	0.00	0.40	1	880-D1270C4-04	40.00	83.46	110.00	53.00		2.54	79°	10	0.3	22000	
			53.54	C5	0.25	0.00	0.40	1	880-D1270C5-04	50.00	83.46	116.00	53.00		2.54	79°	10	0.5	22000	
			53.54	C6	0.25	0.00	0.40	1	880-D1270C6-04	63.00	85.46	126.00	53.00		2.54	79°	10	0.9	22000	
13.00	01C	01P	41.60	C4	0.25	0.00	0.25	1	880-D1300C4-03	40.00	72.40	99.00	42.00		2.60	79°	10	0.3	33000	880-0102W04-P-GR
			41.60	C5	0.25	0.00	0.25	1	880-D1300C5-03	50.00	72.40	105.00	42.00		2.60	79°	10	0.5	33000	
			41.60	C6	0.25	0.00	0.25	1	880-D1300C6-03	63.00	74.40	115.00	42.00		2.60	79°	10	0.9	33000	
			54.60	C4	0.25	0.00	0.40	1	880-D1300C4-04	40.00	85.40	112.00	55.00		2.60	79°	10	0.3	22000	
			54.60	C5	0.25	0.00	0.40	1	880-D1300C5-04	50.00	85.40	118.00	55.00		2.60	79°	10	0.5	22000	
			54.60	C6	0.25	0.00	0.40	1	880-D1300C6-04	63.00	87.40	128.00	55.00		2.60	79°	10	0.9	22000	
13.50	01C	01P	43.70	C4	0.25	0.00	0.25	1	880-D1350C4-03	40.00	74.30	101.00	44.00		2.70	79°	10	0.3	33000	880-0102W04-P-GR
			43.70	C5	0.25	0.00	0.25	1	880-D1350C5-03	50.00	74.30	107.00	44.00		2.70	79°	10	0.5	33000	
			43.70	C6	0.25	0.00	0.25	1	880-D1350C6-03	63.00	76.30	117.00	44.00		2.70	79°	10	0.9	33000	
			56.70	C4	0.25	0.00	0.40	1	880-D1350C4-04	40.00	87.30	114.00	57.00		2.70	79°	10	0.3	22000	
			56.70	C5	0.25	0.00	0.40	1	880-D1350C5-04	50.00	87.30	120.00	57.00		2.70	79°	10	0.5	22000	
			56.70	C6	0.25	0.00	0.40	1	880-D1350C6-04	63.00	89.30	130.00	57.00		2.70	79°	10	0.9	22000	
14.00	02C	02P	44.80	C4	0.50	0.00	0.25	1	880-D1400C4-03	40.00	75.20	102.00	45.00		2.80	88°	10	0.3	33000	880-0202W04H-P-GM
			44.80	C5	0.50	0.00	0.25	1	880-D1400C5-03	50.00	75.20	108.00	45.00		2.80	88°	10	0.5	33000	
			44.80	C6	0.50	0.00	0.25	1	880-D1400C6-03	63.00	77.20	118.00	45.00		2.80	88°	10	0.9	33000	
			58.80	C4	0.50	0.00	0.40	1	880-D1400C4-04	40.00	89.20	116.00	59.00		2.80	88°	10	0.3	22000	
			58.80	C5	0.50	0.00	0.40	1	880-D1400C5-04	50.00	89.20	122.00	59.00		2.80	88°	10	0.5	22000	
			58.80	C6	0.50	0.00	0.40	1	880-D1400C6-04	63.00	91.20	132.00	59.00		2.80	88°	10	0.9	22000	
14.50	02C	02P	46.90	C4	0.45	0.00	0.25	1	880-D1450C4-03	40.00	77.10	104.00	46.00		2.90	88°	10	0.3	33000	880-0202W04H-P-GM
			46.90	C5	0.45	0.00	0.25	1	880-D1450C5-03	50.00	77.10	110.00	46.00		2.90	88°	10	0.5	33000	
			46.90	C6	0.45	0.00	0.25	1	880-D1450C6-03	63.00	79.10	120.00	46.00		2.90	88°	10	0.9	33000	
			60.90	C4	0.45	0.00	0.40	1	880-D1450C4-04	40.00	92.10	119.00	61.00		2.90	88°	10	0.3	22000	
			60.90	C5	0.45	0.00	0.40	1	880-D1450C5-04	50.00	92.10	125.00	61.00		2.90	88°	10	0.5	22000	
			60.90	C6	0.45	0.00	0.40	1	880-D1450C6-04	63.00	94.10	135.00	61.00		2.90	88°	10	0.9	22000	
15.00	02C	02P	48.00	C4	0.40	0.00	0.25	1	880-D1500C4-03	40.00	79.00	106.00	48.00		3.00	88°	10	0.3	33000	880-0202W04H-P-GM
			48.00	C5	0.40	0.00	0.25	1	880-D1500C5-03	50.00	79.00	112.00	48.00		3.00	88°	10	0.5	33000	
			48.00	C6	0.40	0.00	0.25	1	880-D1500C6-03	63.00	81.00	122.00	48.00		3.00	88°	10	0.9	33000	
			63.00	C4	0.40	0.00	0.40	1	880-D1500C4-04	40.00	94.00	121.00	63.00		3.00	88°	10	0.3	22000	
			63.00	C5	0.40	0.00	0.40	1	880-D1500C5-04	50.00	94.00	127.00	63.00		3.00	88°	10	0.5	22000	
			63.00	C6	0.40	0.00	0.40	1	880-D1500C6-04	63.00	96.00	137.00	63.00		3.00	88°	10	0.9	22000	


K38


O5

Q5

ISO 13399
Q1

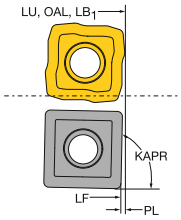
CNSC CXSC
Q35

SANDVIK Coromant

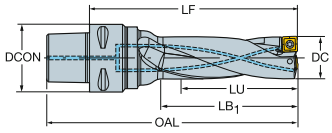
Свёрла CoroDrill® 880 со сменными пластинами

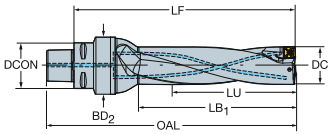
Coromant Capto®





CNSC	1	1
DSGN	1	2





Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	BD2	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
15.50	02C	02P	50.10	C4	0.30	0.00	0.25	1	880-D1550C4-03	40.00	80.90	108.00	50.00		3.10	88°	10	0.3	33000	880-0202W04H-P-GM
			50.10	C5	0.30	0.00	0.25	1	880-D1550C5-03	50.00	80.90	114.00	50.00		3.10	88°	10	0.5	33000	
			50.10	C6	0.30	0.00	0.25	1	880-D1550C6-03	63.00	82.90	124.00	50.00		3.10	88°	10	0.9	33000	
			65.10	C4	0.30	0.00	0.40	1	880-D1550C4-04	40.00	95.90	123.00	65.00		3.10	88°	10	0.3	22000	
			65.10	C5	0.30	0.00	0.40	1	880-D1550C5-04	50.00	95.90	129.00	65.00		3.10	88°	10	0.5	22000	
			65.10	C6	0.30	0.00	0.40	1	880-D1550C6-04	63.00	97.90	139.00	65.00		3.10	88°	10	0.9	22000	
16.00	02C	02P	51.20	C4	0.30	0.00	0.25	1	880-D1600C4-03	40.00	82.80	110.00	51.00		3.20	88°	10	0.3	33000	880-0202W04H-P-GM
			51.20	C5	0.30	0.00	0.25	1	880-D1600C5-03	50.00	82.80	116.00	51.00		3.20	88°	10	0.5	33000	
			51.20	C6	0.30	0.00	0.25	1	880-D1600C6-03	63.00	84.80	126.00	51.00		3.20	88°	10	0.9	33000	
			67.20	C4	0.30	0.00	0.40	1	880-D1600C4-04	40.00	98.80	126.00	67.00		3.20	88°	10	0.3	22000	
			67.20	C5	0.30	0.00	0.40	1	880-D1600C5-04	50.00	98.80	132.00	67.00		3.20	88°	10	0.5	22000	
			67.20	C6	0.30	0.00	0.40	1	880-D1600C6-04	63.00	100.80	142.00	67.00		3.20	88°	10	0.9	22000	
16.50	03C	03P	53.30	C4	0.60	0.00	0.25	1	880-D1650C4-03	40.00	84.70	112.00	53.00		3.30	88°	10	0.3	30000	880-0303W05H-P-GM
			53.30	C5	0.60	0.00	0.25	1	880-D1650C5-03	50.00	84.70	118.00	53.00		3.30	88°	10	0.5	30000	
			53.30	C6	0.60	0.00	0.25	1	880-D1650C6-03	63.00	86.70	128.00	53.00		3.30	88°	10	0.9	30000	
			69.30	C4	0.60	0.00	0.40	1	880-D1650C4-04	40.00	100.70	128.00	69.00		3.30	88°	10	0.4	19000	
			69.30	C5	0.60	0.00	0.40	1	880-D1650C5-04	50.00	100.70	134.00	69.00		3.30	88°	10	0.5	19000	
			69.30	C6	0.60	0.00	0.40	1	880-D1650C6-04	63.00	102.70	144.00	69.00		3.30	88°	10	0.9	19000	
17.00	03C	03P	54.40	C4	0.60	0.00	0.25	1	880-D1700C4-03	40.00	85.60	113.00	54.00		3.40	88°	10	0.3	30000	880-0303W05H-P-GM
			54.40	C5	0.60	0.00	0.25	1	880-D1700C5-03	50.00	85.60	119.00	54.00		3.40	88°	10	0.5	30000	
			54.40	C6	0.60	0.00	0.25	1	880-D1700C6-03	63.00	87.60	129.00	54.00		3.40	88°	10	0.9	30000	
			71.40	C4	0.60	0.00	0.40	1	880-D1700C4-04	40.00	102.60	130.00	71.00		3.40	88°	10	0.3	19000	
			71.40	C5	0.60	0.00	0.40	1	880-D1700C5-04	50.00	102.60	136.00	71.00		3.40	88°	10	0.5	19000	
			71.40	C6	0.60	0.00	0.40	1	880-D1700C6-04	63.00	104.60	146.00	71.00		3.40	88°	10	1.0	19000	
17.50	03C	03P	56.15	C4	0.50	0.00	0.25	1	880-D1750C4-03	40.00	88.85	116.00	56.00		3.15	88°	10	0.3	30000	880-0303W05H-P-GM
			56.15	C5	0.50	0.00	0.25	1	880-D1750C5-03	50.00	88.85	122.00	56.00		3.15	88°	10	0.5	30000	
			56.15	C6	0.50	0.00	0.25	1	880-D1750C6-03	63.00	90.85	132.00	56.00		3.15	88°	10	0.9	30000	
			73.15	C4	0.50	0.00	0.40	1	880-D1750C4-04	40.00	105.85	133.00	73.00		3.15	88°	10	0.4	19000	
			73.15	C5	0.50	0.00	0.40	1	880-D1750C5-04	50.00	105.85	139.00	73.00		3.15	88°	10	0.6	19000	
			73.15	C6	0.50	0.00	0.40	1	880-D1750C6-04	63.00	107.85	149.00	73.00		3.15	88°	10	1.0	19000	
18.00	03C	03P	57.24	C4	0.40	0.00	0.25	1	880-D1800C4-03	40.00	89.76	117.00	57.00		3.24	88°	10	0.3	30000	880-0303W05H-P-GM
			57.24	C5	0.40	0.00	0.25	1	880-D1800C5-03	50.00	89.76	123.00	57.00		3.24	88°	10	0.5	30000	
			57.24	C6	0.40	0.00	0.25	1	880-D1800C6-03	63.00	91.76	133.00	57.00		3.24	88°	10	1.0	30000	
			75.24	C4	0.40	0.00	0.40	1	880-D1800C4-04	40.00	107.76	135.00	75.00		3.24	88°	10	0.4	19000	
			75.24	C5	0.40	0.00	0.40	1	880-D1800C5-04	50.00	107.76	141.00	75.00		3.24	88°	10	0.6	19000	
			75.24	C6	0.40	0.00	0.40	1	880-D1800C6-04	63.00	109.76	151.00	75.00		3.24	88°	10	1.0	19000	
18.50	03C	03P	59.33	C4	0.40	0.00	0.25	1	880-D1850C4-03	40.00	91.67	119.00	59.00		3.33	88°	10	0.4	30000	880-0303W05H-P-GM
			59.33	C5	0.40	0.00	0.25	1	880-D1850C5-03	50.00	91.67	125.00	59.00		3.33	88°	10	0.6	30000	
			59.33	C6	0.40	0.00	0.25	1	880-D1850C6-03	63.00	93.67	135.00	59.00		3.33	88°	10	1.0	30000	
			77.33	C4	0.40	0.00	0.40	1	880-D1850C4-04	40.00	109.67	137.00	77.00		3.33	88°	10	0.4	19000	
			77.33	C5	0.40	0.00	0.40	1	880-D1850C5-04	50.00	109.67	143.00	77.00		3.33	88°	10	0.6	19000	
			77.33	C6	0.40	0.00	0.40	1	880-D1850C6-04	63.00	111.67	153.00	77.00		3.33	88°	10	1.0	19000	
19.00	03C	03P	60.42	C4	0.30	0.00	0.25	1	880-D1900C4-03	40.00	92.58	120.00	60.00		3.42	88°	10	0.4	30000	880-0303W05H-P-GM
			60.42	C5	0.30	0.00	0.25	1	880-D1900C5-03	50.00	92.58	126.00	60.00		3.42	88°	10	0.6	30000	
			60.42	C6	0.30	0.00	0.25	1	880-D1900C6-03	63.00	94.58	136.00	60.00		3.42	88°	10	1.0	30000	
			79.42	C4	0.30	0.00	0.40	1	880-D1900C4-04	40.00	111.58	139.00	79.00		3.42	88°	10	0.4	19000	
			79.42	C5	0.30	0.00	0.40	1	880-D1900C5-04	50.00	111.58	145.00	79.00		3.42	88°	10	0.6	19000	
			79.42	C6	0.30	0.00	0.40	1	880-D1900C6-04	63.00	113.58	155.00	79.00		3.42	88°	10	1.0	19000	


K38


O5


Q5



Q1

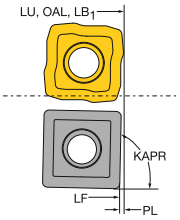


Q35

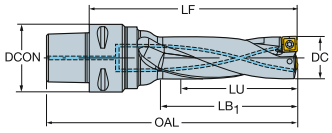
Свёрла CoroDrill® 880 со сменными пластинами

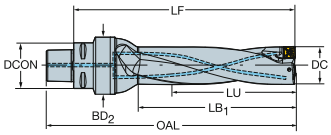
Coromant Capto®





CNSC	1	1
DSGN	1	2





Метрическое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	BD2	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
19.50	03C	03P	62.51	C4	0.30	0.00	0.25	1	880-D1950C4-03	40.00	95.49	123.00	62.00		3.51	88°	10	0.4	30000	880-0303W05H-P-GM
			62.51	C5	0.30	0.00	0.25	1	880-D1950C5-03	50.00	95.49	129.00	62.00		3.51	88°	10	0.6	30000	
			62.51	C6	0.30	0.00	0.25	1	880-D1950C6-03	63.00	97.49	139.00	62.00		3.51	88°	10	1.0	30000	
			81.51	C4	0.30	0.00	0.40	1	880-D1950C4-04	40.00	115.49	143.00	82.00		3.51	88°	10	0.4	19000	
			81.51	C5	0.30	0.00	0.40	1	880-D1950C5-04	50.00	115.49	149.00	82.00		3.51	88°	10	0.6	19000	
			81.51	C6	0.30	0.00	0.40	1	880-D1950C6-04	63.00	117.49	159.00	82.00		3.51	88°	10	1.0	19000	
20.00	04C	04P	63.60	C4	0.90	0.00	0.25	1	880-D2000C4-03	40.00	97.40	125.00	64.00		3.60	88°	10	0.4	21500	880-0403W05H-P-GM
			63.60	C5	0.90	0.00	0.25	1	880-D2000C5-03	50.00	97.40	131.00	64.00		3.60	88°	10	0.6	21500	
			63.60	C6	0.90	0.00	0.25	1	880-D2000C6-03	63.00	99.40	141.00	64.00		3.60	88°	10	1.0	21500	
			83.60	C4	0.90	0.00	0.40	1	880-D2000C4-04	40.00	117.40	145.00	84.00		3.60	88°	10	0.4	17500	
			83.60	C5	0.90	0.00	0.40	1	880-D2000C5-04	50.00	117.40	151.00	84.00		3.60	88°	10	0.6	17500	
			83.60	C6	0.90	0.00	0.40	1	880-D2000C6-04	63.00	119.40	161.00	84.00		3.60	88°	10	1.0	17500	
21.00	04C	04P	66.15	C4	0.80	0.00	0.25	1	880-D2100C4-03	40.00	100.85	128.00	66.00		3.15	88°	10	0.4	21500	880-0403W05H-P-GM
			66.15	C5	0.80	0.00	0.25	1	880-D2100C5-03	50.00	100.85	134.00	66.00		3.15	88°	10	0.6	21500	
			66.15	C6	0.80	0.00	0.25	1	880-D2100C6-03	63.00	102.85	144.00	66.00		3.15	88°	10	1.0	21500	
			87.15	C4	0.80	0.00	0.40	1	880-D2100C4-04	40.00	121.85	149.00	87.00		3.15	88°	10	0.4	17500	
			87.15	C5	0.80	0.00	0.40	1	880-D2100C5-04	50.00	121.85	155.00	87.00		3.15	88°	10	0.6	17500	
			87.15	C6	0.80	0.00	0.40	1	880-D2100C6-04	63.00	123.85	165.00	87.00		3.15	88°	10	1.0	17500	
22.00	04C	04P	69.30	C4	0.60	0.00	0.25	1	880-D2200C4-03	40.00	103.70	131.00	69.00		3.30	88°	10	0.4	21500	880-0403W05H-P-GM
			69.30	C5	0.60	0.00	0.25	1	880-D2200C5-03	50.00	103.70	137.00	69.00		3.30	88°	10	0.6	21500	
			69.30	C6	0.60	0.00	0.25	1	880-D2200C6-03	63.00	105.70	147.00	69.00		3.30	88°	10	1.0	21500	
			91.30	C4	0.60	0.00	0.40	1	880-D2200C4-04	40.00	125.70	153.00	91.00		3.30	88°	10	0.4	17500	
			91.30	C5	0.60	0.00	0.40	1	880-D2200C5-04	50.00	125.70	159.00	91.00		3.30	88°	10	0.6	17500	
			91.30	C6	0.60	0.00	0.40	1	880-D2200C6-04	63.00	127.70	169.00	91.00		3.30	88°	10	1.0	17500	
23.00	04C	04P	72.45	C4	0.50	0.00	0.25	1	880-D2300C4-03	40.00	107.55	135.00	72.00		3.45	88°	10	0.4	21500	880-0403W05H-P-GM
			72.45	C5	0.50	0.00	0.25	1	880-D2300C5-03	50.00	107.55	141.00	72.00		3.45	88°	10	0.6	21500	
			72.45	C6	0.50	0.00	0.25	1	880-D2300C6-03	63.00	109.55	151.00	72.00		3.45	88°	10	1.1	21500	
			94.76	C4	0.50	0.00	0.40	1	880-D2300C4-04	40.00	131.24	158.00	95.00		2.76	88°	10	0.5	17500	
			95.45	C5	0.50	0.00	0.40	1	880-D2300C5-04	50.00	130.55	164.00	95.00		3.45	88°	10	0.7	17500	
			95.45	C6	0.50	0.00	0.40	1	880-D2300C6-04	63.00	132.55	174.00	95.00		3.45	88°	10	1.1	17500	
24.00	05C	05P	75.60	C4	1.10	0.00	0.25	1	880-D2400C4-03	40.00	111.40	139.00	76.00		3.60	88°	10	0.4	16000	880-0503W05H-P-GM
			75.60	C5	1.10	0.00	0.25	1	880-D2400C5-03	50.00	111.40	145.00	76.00		3.60	88°	10	0.6	16000	
			75.60	C6	1.10	0.00	0.25	1	880-D2400C6-03	63.00	113.40	155.00	76.00		3.60	88°	10	1.0	16000	
			99.60	C4	1.10	0.00	0.40	1	880-D2400C4-04	40.00	135.40	163.00	100.00		3.60	88°	10	0.5	15500	
			99.60	C5	1.10	0.00	0.40	1	880-D2400C5-04	50.00	135.40	169.00	100.00		3.60	88°	10	0.7	15500	
			99.60	C6	1.10	0.00	0.40	1	880-D2400C6-04	63.00	137.40	179.00	100.00		3.60	88°	10	1.1	15500	
25.00	05C	05P	78.75	C4	1.00	0.00	0.25	1	880-D2500C4-03	40.00	115.25	143.00	79.00		3.75	88°	10	0.5	16000	880-0503W05H-P-GM
			78.75	C5	1.00	0.00	0.25	1	880-D2500C5-03	50.00	115.25	149.00	79.00		3.75	88°	10	0.7	16000	
			78.75	C6	1.00	0.00	0.25	1	880-D2500C6-03	63.00	117.25	159.00	79.00		3.75	88°	10	1.1	16000	
			103.75	C4	1.00	0.00	0.40	1	880-D2500C4-04	40.00	140.25	168.00	104.00		3.75	88°	10	0.5	15500	
			103.75	C5	1.00	0.00	0.40	1	880-D2500C5-04	50.00	140.25	174.00	104.00		3.75	88°	10	0.7	15500	
			103.75	C6	1.00	0.00	0.40	1	880-D2500C6-04	63.00	142.25	184.00	104.00		3.75	88°	10	1.1	15500	
26.00	05C	05P	81.12	C4	0.90	0.00	0.25	1	880-D2600C4-03	40.00	118.88	146.00	81.00		3.12	88°	10	0.5	16000	880-0503W05H-P-GM
			81.12	C5	0.90	0.00	0.25	1	880-D2600C5-03	50.00	118.88	152.00	81.00		3.12	88°	10	0.7	16000	
			81.12	C6	0.90	0.00	0.25	1	880-D2600C6-03	63.00	120.88	162.00	81.00		3.12	88°	10	1.1	16000	
			107.12	C4	0.90	0.00	0.40	1	880-D2600C4-04	40.00	144.88	172.00	107.00		3.12	88°	10	0.6	15500	
			107.12	C5	0.90	0.00	0.40	1	880-D2600C5-04	50.00	144.88	178.00	107.00		3.12	88°	10	0.8	15500	
			107.12	C6	0.90	0.00	0.40	1	880-D2600C6-04	63.00	146.88	188.00	107.00		3.12	88°	10	1.2	15500	


K38


O5

Tailor Made Q5

ISO 13399 Q1

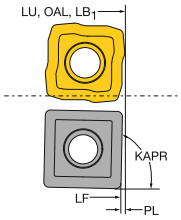
CNSC CXSC Q35

SANDVIK Coromant

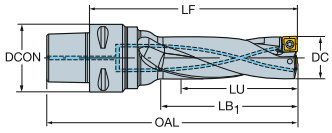
Свёрла CoroDrill® 880 со сменными пластинами

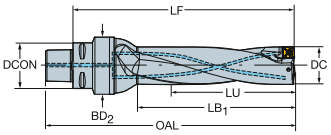
Coromant Capto®





CNSC	1	1
DSGN	1	2





Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	BD2	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
27.00	05C	05P	84.24	C4	0.70	0.00	0.25	1	880-D2700C4-03	40.00	121.76	149.00	84.00		3.24	88°	10	0.5	16000	880-0503W05H-P-GM
			84.24	C5	0.70	0.00	0.25	1	880-D2700C5-03	50.00	121.76	155.00	84.00		3.24	88°	10	0.8	16000	
			84.24	C6	0.70	0.00	0.25	1	880-D2700C6-03	63.00	123.76	165.00	84.00		3.24	88°	10	1.2	16000	
			111.24	C4	0.70	0.00	0.40	1	880-D2700C4-04	40.00	148.76	176.00	111.00		3.24	88°	10	0.6	15500	
			111.24	C5	0.70	0.00	0.40	1	880-D2700C5-04	50.00	148.76	182.00	111.00		3.24	88°	10	0.8	15500	
			111.24	C6	0.70	0.00	0.40	1	880-D2700C6-04	63.00	150.76	192.00	111.00		3.24	88°	10	1.2	15500	
28.00	05C	05P	87.36	C4	0.60	0.00	0.25	1	880-D2800C4-03	40.00	125.64	153.00	87.00		3.36	88°	10	0.5	16000	880-0503W05H-P-GM
			87.36	C5	0.60	0.00	0.25	1	880-D2800C5-03	50.00	125.64	159.00	87.00		3.36	88°	10	0.8	16000	
			87.36	C6	0.60	0.00	0.25	1	880-D2800C6-03	63.00	127.64	169.00	87.00		3.36	88°	10	1.2	16000	
			115.36	C4	0.60	0.00	0.40	1	880-D2800C4-04	40.00	153.64	181.00	115.00		3.36	88°	10	0.6	15500	
			115.36	C5	0.60	0.00	0.40	1	880-D2800C5-04	50.00	153.64	187.00	115.00		3.36	88°	10	0.8	15500	
			115.36	C6	0.60	0.00	0.40	1	880-D2800C6-04	63.00	155.64	197.00	115.00		3.36	88°	10	1.2	15500	
29.00	05C	05P	90.48	C4	0.50	0.00	0.25	1	880-D2900C4-03	40.00	128.52	156.00	90.00		3.48	88°	10	0.6	16000	880-0503W05H-P-GM
			90.48	C5	0.50	0.00	0.25	1	880-D2900C5-03	50.00	128.52	162.00	90.00		3.48	88°	10	0.8	16000	
			90.48	C6	0.50	0.00	0.25	1	880-D2900C6-03	63.00	130.52	172.00	90.00		3.48	88°	10	1.2	16000	
			119.48	C4	0.50	0.00	0.40	1	880-D2900C4-04	40.00	157.52	185.00	119.00		3.48	88°	10	0.7	15500	
			119.48	C5	0.50	0.00	0.40	1	880-D2900C5-04	50.00	157.52	191.00	119.00		3.48	88°	10	0.9	15500	
			119.48	C6	0.50	0.00	0.40	1	880-D2900C6-04	63.00	159.52	201.00	119.00		3.48	88°	10	1.3	15500	
30.00	06C	06P	93.60	C4	1.12	0.00	0.25	1	880-D3000C4-03	40.00	133.40	161.00	94.00		3.60	88°	10	0.6	16000	880-0604W06H-P-GM
			93.60	C5	1.12	0.00	0.25	1	880-D3000C5-03	50.00	133.40	167.00	94.00		3.60	88°	10	0.8	16000	
			93.60	C6	1.12	0.00	0.25	1	880-D3000C6-03	63.00	135.40	177.00	94.00		3.60	88°	10	1.2	16000	
			123.60	C4	1.12	0.00	0.40	1	880-D3000C4-04	40.00	163.40	191.00	124.00		3.60	88°	10	0.7	14000	
			123.60	C5	1.12	0.00	0.40	1	880-D3000C5-04	50.00	163.40	197.00	124.00		3.60	88°	10	0.9	14000	
			123.60	C6	1.12	0.00	0.40	1	880-D3000C6-04	63.00	165.40	207.00	124.00		3.60	88°	10	1.3	14000	
31.00	06C	06P	96.72	C5	0.99	0.00	0.25	1	880-D3100C5-03	50.00	137.28	171.00	97.00		3.72	88°	10	0.9	16000	880-0604W06H-P-GM
			96.72	C6	0.99	0.00	0.25	1	880-D3100C6-03	63.00	139.28	181.00	97.00		3.72	88°	10	1.3	16000	
			127.72	C5	0.99	0.00	0.40	1	880-D3100C5-04	50.00	168.28	202.00	128.00		3.72	88°	10	1.0	14000	
			127.72	C6	0.99	0.00	0.40	1	880-D3100C6-04	63.00	170.28	212.00	128.00		3.72	88°	10	1.4	14000	
32.00	06C	06P	99.84	C5	0.87	0.00	0.25	1	880-D3200C5-03	50.00	140.16	174.00	100.00		3.84	88°	10	0.9	16000	880-0604W06H-P-GM
			99.84	C6	0.87	0.00	0.25	1	880-D3200C6-03	63.00	142.16	184.00	100.00		3.84	88°	10	1.3	16000	
			131.84	C5	0.87	0.00	0.40	1	880-D3200C5-04	50.00	172.16	206.00	132.00		3.84	88°	10	1.0	14000	
			131.84	C6	0.87	0.00	0.40	1	880-D3200C6-04	63.00	174.16	216.00	132.00		3.84	88°	10	1.4	14000	
33.00	06C	06P	102.96	C5	0.75	0.00	0.25	1	880-D3300C5-03	50.00	144.04	178.00	103.00		3.96	88°	10	1.0	16000	880-0604W06H-P-GM
			102.96	C6	0.75	0.00	0.25	1	880-D3300C6-03	63.00	146.04	188.00	103.00		3.96	88°	10	1.4	16000	
			135.96	C5	0.75	0.00	0.40	1	880-D3300C5-04	50.00	177.04	211.00	136.00		3.96	88°	10	1.1	14000	
			135.96	C6	0.75	0.00	0.40	1	880-D3300C6-04	63.00	179.04	221.00	136.00		3.96	88°	10	1.5	14000	
34.00	06C	06P	106.08	C5	0.62	0.00	0.25	1	880-D3400C5-03	50.00	146.92	181.00	106.00		4.08	88°	10	1.0	16000	880-0604W06H-P-GM
			106.08	C6	0.62	0.00	0.25	1	880-D3400C6-03	63.00	148.92	191.00	106.00		4.08	88°	10	1.4	16000	
			140.08	C5	0.62	0.00	0.40	1	880-D3400C5-04	50.00	180.92	215.00	140.00		4.08	88°	10	1.1	14000	
			140.08	C6	0.62	0.00	0.40	1	880-D3400C6-04	63.00	182.92	225.00	140.00		4.08	88°	10	1.5	14000	
35.00	06C	06P	109.20	C5	0.50	0.00	0.25	1	880-D3500C5-03	50.00	150.80	185.00	109.00		4.20	88°	10	1.1	16000	880-0604W06H-P-GM
			109.20	C6	0.50	0.00	0.25	1	880-D3500C6-03	63.00	152.80	195.00	109.00		4.20	88°	10	1.5	16000	
			144.20	C5	0.50	0.00	0.40	1	880-D3500C5-04	50.00	185.80	220.00	144.00		4.20	88°	10	1.2	14000	
			144.20	C6	0.50	0.00	0.40	1	880-D3500C6-04	63.00	187.80	230.00	144.00		4.20	88°	10	1.6	14000	
36.00	07C	07P	111.60	C5	1.38	0.00	0.25	1	880-D3600C5-03	50.00	155.40	189.00	112.00		3.60	88°	10	1.1	16000	880-0704W06H-P-GM
			111.60	C6	1.38	0.00	0.25	1	880-D3600C6-03	63.00	157.40	199.00	112.00		3.60	88°	10	1.5	16000	
			147.60	C5	1.38	0.00	0.40	1	880-D3600C5-04	50.00	191.40	225.00	148.00		3.60	88°	10	1.2	11000	
			147.60	C6	1.38	0.00	0.40	1	880-D3600C6-04	63.00	193.40	235.00	148.00		3.60	88°	10	1.6	11000	


K38


O5


Q5



Q1

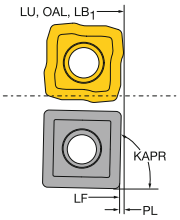


Q35

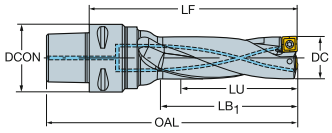
Свёрла CoroDrill® 880 со сменными пластинами

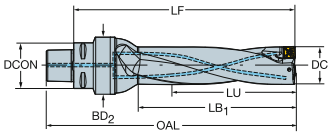
Coromant Capto®





CNSC	1	1
DSGN	1	2





Метрическое исполнение

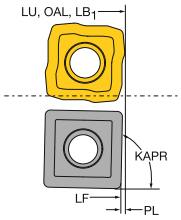
DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	BD2	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
37.00	07C	07P	114.70	C5	1.25	0.00	0.25	1	880-D3700C5-03	50.00	158.30	192.00	115.00		3.70	88°	10	1.1	16000	880-0704W06H-P-GM
			114.70	C6	1.25	0.00	0.25	1	880-D3700C6-03	63.00	160.30	202.00	115.00		3.70	88°	10	1.5	16000	
			151.70	C5	1.25	0.00	0.40	1	880-D3700C5-04	50.00	195.30	229.00	152.00		3.70	88°	10	1.3	11000	
			151.70	C6	1.25	0.00	0.40	1	880-D3700C6-04	63.00	197.30	239.00	152.00		3.70	88°	10	1.7	11000	
38.00	07C	07P	117.80	C5	1.13	0.00	0.25	1	880-D3800C5-03	50.00	162.20	196.00	118.00		3.80	88°	10	1.2	16000	880-0704W06H-P-GM
			117.80	C6	1.13	0.00	0.25	1	880-D3800C6-03	63.00	164.20	206.00	118.00		3.80	88°	10	1.6	16000	
			155.80	C5	1.13	0.00	0.40	1	880-D3800C5-04	50.00	200.20	234.00	156.00		3.80	88°	10	1.4	11000	
			155.80	C6	1.13	0.00	0.40	1	880-D3800C6-04	63.00	202.20	244.00	156.00		3.80	88°	10	1.8	11000	
39.00	07C	07P	120.90	C5	1.00	0.00	0.25	1	880-D3900C5-03	50.00	165.10	199.00	121.00		3.90	88°	10	1.2	16000	880-0704W06H-P-GM
			120.90	C6	1.00	0.00	0.25	1	880-D3900C6-03	63.00	167.10	209.00	121.00		3.90	88°	10	1.6	16000	
			159.90	C5	1.00	0.00	0.40	1	880-D3900C5-04	50.00	204.10	238.00	160.00		3.90	88°	10	1.4	11000	
			159.90	C6	1.00	0.00	0.40	1	880-D3900C6-04	63.00	206.10	248.00	160.00		3.90	88°	10	1.8	11000	
40.00	07C	07P	124.00	C5	0.88	0.00	0.25	1	880-D4000C5-03	50.00	169.00	203.00	124.00		4.00	88°	10	1.3	16000	880-0704W06H-P-GM
			124.00	C6	0.88	0.00	0.25	1	880-D4000C6-03	63.00	171.00	213.00	124.00		4.00	88°	10	1.7	16000	
			164.00	C5	0.88	0.00	0.40	1	880-D4000C5-04	50.00	209.00	243.00	164.00		4.00	88°	10	1.5	11000	
			164.00	C6	0.88	0.00	0.40	1	880-D4000C6-04	63.00	211.00	253.00	164.00		4.00	88°	10	1.9	11000	
41.00	07C	07P	127.10	C5	0.75	0.00	0.25	1	880-D4100C5-03	50.00	172.90	207.00	127.00		4.10	88°	10	1.3	16000	880-0704W06H-P-GM
			127.10	C6	0.75	0.00	0.25	1	880-D4100C6-03	63.00	174.90	217.00	127.00		4.10	88°	10	1.7	16000	
			168.10	C5	0.75	0.00	0.40	1	880-D4100C5-04	50.00	213.90	248.00	168.00		4.10	88°	10	1.6	11000	
			168.10	C6	0.75	0.00	0.40	1	880-D4100C6-04	63.00	215.90	258.00	168.00		4.10	88°	10	2.0	11000	
42.00	07C	07P	130.20	C5	0.63	0.00	0.25	2	880-D4200C5-03M1	50.00	195.80	230.00	130.00	62.50	4.20	88°	10	1.6	16000	880-0704W06H-P-GM
			130.20	C6	0.63	0.00	0.25	1	880-D4200C6-03M1	63.00	195.80	238.00	130.00		4.20	88°	10	1.9	16000	
			172.20	C5	0.63	0.00	0.40	2	880-D4200C5-04M1	50.00	237.80	272.00	172.00	62.50	4.20	88°	10	1.8	11000	
			172.20	C6	0.63	0.00	0.40	1	880-D4200C6-04M1	63.00	237.80	280.00	172.00		4.20	88°	10	2.1	11000	
43.00	07C	07P	133.30	C5	0.50	0.00	0.25	2	880-D4300C5-03M1	50.00	199.70	234.00	133.00	62.50	4.30	88°	10	1.7	16000	880-0704W06H-P-GM
			133.30	C6	0.50	0.00	0.25	1	880-D4300C6-03M1	63.00	199.70	242.00	133.00		4.30	88°	10	2.0	16000	
			176.30	C5	0.50	0.00	0.40	2	880-D4300C5-04M1	50.00	242.70	277.00	176.00	62.50	4.30	88°	10	1.9	11000	
			176.30	C6	0.50	0.00	0.40	1	880-D4300C6-04M1	63.00	242.70	285.00	176.00		4.30	88°	10	2.2	11000	

K38 O5 Q5 Q1 Q35

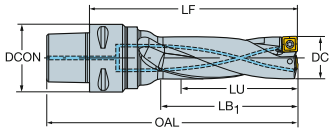
Свёрла CoroDrill® 880 со сменными пластинами

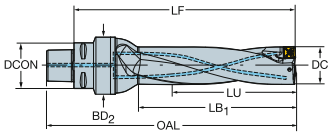
Coromant Capto®





CNSC	1	1
DSGN	1	2





Дюймовое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, дюйм DCON	LF	OAL	LB_1	BD2	PL	KAPR	CP PSI	Lbs	RPMX	$MIID_P$
.500	01C	01P	1.600	C4	.009	0	.009	1	A880-D0500C4-03	1.574	2.769	3.813	1.600		.100	79°	145	0.6	33000	880-0102W04-P-GR
			1.600	C5	.009	0	.009	1	A880-D0500C5-03	1.968	2.769	4.050	1.600		.100	79°	145	1.1	33000	
			1.600	C6	.009	0	.009	1	A880-D0500C6-03	2.480	2.847	4.443	1.600		.100	79°	145	1.9	33000	
			2.100	C4	.009	0	.009	1	A880-D0500C4-04	1.574	3.269	4.313	2.100		.100	79°	145	0.6	22000	
			2.100	C5	.009	0	.009	1	A880-D0500C5-04	1.968	3.269	4.550	2.100		.100	79°	145	1.1	22000	
			2.100	C6	.009	0	.009	1	A880-D0500C6-04	2.480	3.347	4.943	2.100		.100	79°	145	1.9	22000	
.530	01C	01P	1.699	C4	.009	0	.009	1	A880-D0531C4-03	1.574	2.881	3.932	1.699		.106	79°	145	0.6	33000	880-0102W04-P-GR
			1.699	C5	.009	0	.009	1	A880-D0531C5-03	1.968	2.881	4.169	1.699		.106	79°	145	1.1	33000	
			1.699	C6	.009	0	.009	1	A880-D0531C6-03	2.480	2.958	4.561	1.699		.106	79°	145	1.9	33000	
			2.230	C4	.009	0	.015	1	A880-D0531C4-04	1.574	3.412	4.463	2.230		.106	79°	145	0.6	22000	
			2.230	C5	.009	0	.015	1	A880-D0531C5-04	1.968	3.412	4.700	2.230		.106	79°	145	1.1	22000	
			2.230	C6	.009	0	.015	1	A880-D0531C6-04	2.480	3.489	5.092	2.230		.106	79°	145	1.9	22000	
.562	02C	02P	1.798	C4	.017	0	.009	1	A880-D0562C4-03	1.574	3.004	4.061	1.810		.112	88°	145	0.6	33000	880-0202W04H-P-GM
			1.798	C5	.017	0	.009	1	A880-D0562C5-03	1.968	3.004	4.298	1.810		.112	88°	145	1.1	33000	
			1.798	C6	.017	0	.009	1	A880-D0562C6-03	2.480	3.083	4.692	1.810		.112	88°	145	1.9	33000	
			2.360	C4	.017	0	.015	1	A880-D0562C4-04	1.574	3.555	4.612	2.362		.112	88°	145	0.6	22000	
			2.360	C5	.017	0	.015	1	A880-D0562C5-04	1.968	3.555	4.849	2.362		.112	88°	145	1.1	22000	
			2.360	C6	.017	0	.015	1	A880-D0562C6-04	2.480	3.634	5.243	2.362		.112	88°	145	1.9	22000	
.625	02C	02P	2.000	C4	.009	0	.009	1	A880-D0625C4-03	1.574	3.227	4.296	2.007		.125	88°	145	0.6	33000	880-0202W04H-P-GM
			2.000	C5	.009	0	.009	1	A880-D0625C5-03	1.968	3.227	4.533	2.007		.125	88°	145	1.1	33000	
			2.000	C6	.009	0	.009	1	A880-D0625C6-03	2.480	3.305	4.927	2.007		.125	88°	145	1.9	33000	
			2.628	C4	.009	0	.015	1	A880-D0625C4-04	1.574	3.857	4.926	2.637		.125	88°	145	0.6	22000	
			2.628	C5	.009	0	.015	1	A880-D0625C5-04	1.968	3.857	5.163	2.637		.125	88°	145	1.1	22000	
			2.628	C6	.009	0	.015	1	A880-D0625C6-04	2.480	3.935	5.557	2.637		.125	88°	145	1.9	22000	
.655	03C	03P	2.099	C4	.022	0	.009	1	A880-D0656C4-03	1.574	3.356	4.432	2.087		.131	88°	145	0.6	30000	880-0303W05H-P-GM
			2.099	C5	.022	0	.009	1	A880-D0656C5-03	1.968	3.356	4.669	2.087		.131	88°	145	1.1	30000	
			2.099	C6	.022	0	.009	1	A880-D0656C6-03	2.480	3.396	5.024	2.087		.131	88°	145	1.9	30000	
			2.755	C4	.022	0	.015	1	A880-D0656C4-04	1.574	3.987	5.063	2.755		.131	88°	145	0.8	19000	
			2.755	C5	.022	0	.015	1	A880-D0656C5-04	1.968	3.987	5.300	2.755		.131	88°	145	1.1	19000	
			2.755	C6	.022	0	.015	1	A880-D0656C6-04	2.480	4.065	5.693	2.755		.131	88°	145	1.9	19000	
.687	03C	03P	2.184	C4	.020	0	.009	1	A880-D0687C4-03	1.574	3.462	4.530	2.205		.123	88°	145	0.8	30000	880-0303W05H-P-GM
			2.184	C5	.020	0	.009	1	A880-D0687C5-03	1.968	3.462	4.767	2.205		.123	88°	145	1.1	30000	
			2.184	C6	.020	0	.009	1	A880-D0687C6-03	2.480	3.541	5.161	2.205		.123	88°	145	1.9	30000	
			2.871	C4	.020	0	.015	1	A880-D0687C4-04	1.574	4.131	5.199	2.874		.123	88°	145	0.8	19000	
			2.871	C5	.020	0	.015	1	A880-D0687C5-04	1.968	4.131	5.436	2.874		.123	88°	145	1.1	19000	
			2.871	C6	.020	0	.015	1	A880-D0687C6-04	2.480	4.210	5.830	2.874		.123	88°	145	2.2	19000	
.750	03C	03P	2.385	C4	.009	0	.009	1	A880-D0750C4-03	1.574	3.685	4.765	2.402		.135	88°	145	0.8	30000	880-0303W05H-P-GM
			2.385	C5	.009	0	.009	1	A880-D0750C5-03	1.968	3.685	5.002	2.402		.135	88°	145	1.3	30000	
			2.385	C6	.009	0	.009	1	A880-D0750C6-03	2.480	3.765	5.396	2.402		.135	88°	145	2.2	30000	
			3.135	C4	.009	0	.015	1	A880-D0750C4-04	1.574	4.432	5.512	3.149		.135	88°	145	0.8	19000	
			3.135	C5	.009	0	.015	1	A880-D0750C5-04	1.968	4.432	5.749	3.149		.135	88°	145	1.3	19000	
			3.135	C6	.009	0	.015	1	A880-D0750C6-04	2.480	4.512	6.143	3.149		.135	88°	145	2.2	19000	
.812	04C	04P	2.582	C4	.031	0	.009	1	A880-D0812C4-03	1.574	3.907	4.998	2.597		.146	88°	145	0.8	21500	880-0403W05H-P-GM
			2.582	C5	.031	0	.009	1	A880-D0812C5-03	1.968	3.907	5.235	2.597		.146	88°	145	1.3	21500	
			2.582	C6	.031	0	.009	1	A880-D0812C6-03	2.480	3.986	5.628	2.597		.146	88°	145	2.2	21500	
			3.394	C4	.031	0	.015	1	A880-D0812C4-04	1.574	4.694	5.785	3.385		.146	88°	145	0.8	17500	
			3.394	C5	.031	0	.015	1	A880-D0812C5-04	1.968	4.694	6.022	3.385		.146	88°	145	1.3	17500	
			3.394	C6	.031	0	.015	1	A880-D0812C6-04	2.480	4.773	6.416	3.385		.146	88°	145	2.2	17500	

 K38

 O5

 Q5

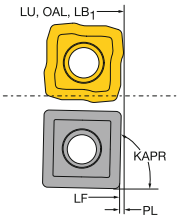
 Q1

 Q35

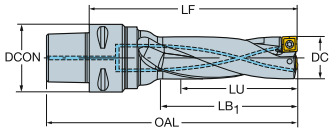
Свёрла CoroDrill® 880 со сменными пластинами

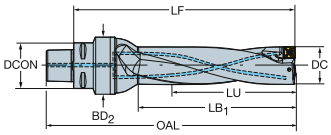
Coromant Capto®





CNSC	1	1
DSGN	1	2





Дюймовое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	BD2	PL	KAPR	CP PSI	lbs	RPMX	MIID$_P$
.875	04C	04P	2.756	C4	.022	0	.009	1	A880-D0875C4-03	1.574	4.118	5.194	2.755		.131	88°	145	0.8	21500	880-0403W05H-P-GM
			2.756	C5	.022	0	.009	1	A880-D0875C5-03	1.968	4.118	5.431	2.755		.131	88°	145	1.3	21500	
			2.756	C6	.022	0	.009	1	A880-D0875C6-03	2.480	4.197	5.825	2.755		.131	88°	145	2.2	21500	
			3.631	C4	.022	0	.015	1	A880-D0875C4-04	1.574	4.984	6.060	3.622		.131	88°	145	0.8	17500	
			3.631	C5	.022	0	.015	1	A880-D0875C5-04	1.968	4.984	6.297	3.622		.131	88°	145	1.3	17500	
			3.631	C6	.022	0	.015	1	A880-D0875C6-04	2.480	5.063	6.691	3.622		.131	88°	145	2.2	17500	
.937	04C	04P	2.951	C4	.013	0	.009	1	A880-D0937C4-03	1.574	4.343	5.428	2.952		.140	88°	145	0.8	21500	880-0403W05H-P-GM
			2.951	C5	.013	0	.009	1	A880-D0937C5-03	1.968	4.343	5.665	2.952		.140	88°	145	1.3	21500	
			2.951	C6	.013	0	.009	1	A880-D0937C6-03	2.480	4.422	6.059	2.952		.140	88°	145	2.4	21500	
			3.888	C4	.013	0	.015	1	A880-D0937C4-04	1.574	5.248	6.333	3.857		.140	88°	145	1.1	17500	
			3.888	C5	.013	0	.015	1	A880-D0937C5-04	1.968	5.248	6.570	3.857		.140	88°	145	1.5	17500	
			3.888	C6	.013	0	.015	1	A880-D0937C6-04	2.480	5.327	6.964	3.857		.140	88°	145	2.4	17500	
1.000	05C	05P	3.150	C4	.037	0	.009	1	A880-D1000C4-03	1.574	4.569	5.663	3.150		.150	88°	145	1.1	16000	880-0503W05H-P-GM
			3.150	C5	.037	0	.009	1	A880-D1000C5-03	1.968	4.569	5.900	3.150		.150	88°	145	1.5	16000	
			3.150	C6	.037	0	.009	1	A880-D1000C6-03	2.480	4.647	6.294	3.150		.150	88°	145	2.4	16000	
			4.150	C4	.037	0	.015	1	A880-D1000C4-04	1.574	5.552	6.646	4.132		.150	88°	145	1.1	15500	
			4.150	C5	.037	0	.015	1	A880-D1000C5-04	1.968	5.552	6.883	4.132		.150	88°	145	1.5	15500	
			4.150	C6	.037	0	.015	1	A880-D1000C6-04	2.480	5.630	7.277	4.132		.150	88°	145	2.4	15500	
1.062	05C	05P	3.313	C4	.029	0	.009	1	A880-D1062C4-03	1.574	4.823	5.895	3.307		.127	88°	145	1.1	16000	880-0503W05H-P-GM
			3.313	C5	.029	0	.009	1	A880-D1062C5-03	1.968	4.823	6.132	3.307		.127	88°	145	1.7	16000	
			3.313	C6	.029	0	.009	1	A880-D1062C6-03	2.480	4.864	6.488	3.307		.127	88°	145	2.6	16000	
			4.375	C4	.029	0	.015	1	A880-D1062C4-04	1.574	5.848	6.920	4.370		.127	88°	145	1.3	15500	
			4.375	C5	.029	0	.015	1	A880-D1062C5-04	1.968	5.848	7.157	4.370		.127	88°	145	1.7	15500	
			4.375	C6	.029	0	.015	1	A880-D1062C6-04	2.480	5.927	7.551	4.370		.127	88°	145	2.6	15500	
1.125	05C	05P	3.510	C4	.019	0	.009	1	A880-D1125C4-03	1.574	5.052	6.132	3.504		.135	88°	145	1.1	16000	880-0503W05H-P-GM
			3.510	C5	.019	0	.009	1	A880-D1125C5-03	1.968	5.052	6.369	3.504		.135	88°	145	1.7	16000	
			3.510	C6	.019	0	.009	1	A880-D1125C6-03	2.480	5.092	6.723	3.504		.135	88°	145	2.6	16000	
			4.635	C4	.019	0	.015	1	A880-D1125C4-04	1.574	6.154	7.233	4.645		.135	88°	145	1.3	15500	
			4.635	C5	.019	0	.015	1	A880-D1125C5-04	1.968	6.154	7.470	4.645		.135	88°	145	1.7	15500	
			4.635	C6	.019	0	.015	1	A880-D1125C6-04	2.480	6.232	7.864	4.645		.135	88°	145	2.8	15500	
1.187	06C	06P	3.703	C4	.043	0	.009	1	A880-D1187C4-03	1.574	5.242	6.329	3.700		.142	88°	145	1.3	16000	880-0604W06H-P-GM
			3.703	C5	.043	0	.009	1	A880-D1187C5-03	1.968	5.242	6.566	3.700		.142	88°	145	1.7	16000	
			3.703	C6	.043	0	.009	1	A880-D1187C6-03	2.480	5.317	6.956	3.700		.142	88°	145	2.6	16000	
			4.890	C4	.043	0	.015	1	A880-D1187C4-04	1.574	6.419	7.506	4.880		.142	88°	145	1.5	14000	
			4.890	C5	.043	0	.015	1	A880-D1187C5-04	1.968	6.419	7.743	4.880		.142	88°	145	1.9	14000	
			4.890	C6	.043	0	.015	1	A880-D1187C6-04	2.480	6.498	8.137	4.880		.142	88°	145	2.8	14000	
1.250	06C	06P	3.900	C5	.035	0	.009	1	A880-D1250C5-03	1.968	5.467	6.798	3.897		.150	88°	145	1.9	16000	880-0604W06H-P-GM
			3.900	C6	.035	0	.009	1	A880-D1250C6-03	2.480	5.545	7.192	3.897		.150	88°	145	2.8	16000	
			5.150	C5	.035	0	.015	1	A880-D1250C5-04	1.968	6.725	8.057	5.157		.150	88°	145	2.2	14000	
			5.150	C6	.035	0	.015	1	A880-D1250C6-04	2.480	6.805	8.451	5.157		.150	88°	145	3.0	14000	
1.312	06C	06P	4.093	C5	.027	0	.009	1	A880-D1312C5-03	1.968	5.693	7.032	4.095		.157	88°	145	2.2	16000	880-0604W06H-P-GM
			4.093	C6	.027	0	.009	1	A880-D1312C6-03	2.480	5.772	7.426	4.095		.157	88°	145	3.0	16000	
			5.405	C5	.027	0	.015	1	A880-D1312C5-04	1.968	7.031	8.370	5.392		.157	88°	145	2.4	14000	
			5.405	C6	.027	0	.015	1	A880-D1312C6-04	2.480	7.110	8.764	5.392		.157	88°	145	3.3	14000	
1.375	06C	06P	4.290	C5	.020	0	.009	1	A880-D1375C5-03	1.968	5.920	7.266	4.290		.165	88°	145	2.4	16000	880-0604W06H-P-GM
			4.290	C6	.020	0	.009	1	A880-D1375C6-03	2.480	5.999	7.660	4.290		.165	88°	145	3.3	16000	
			5.665	C5	.020	0	.015	1	A880-D1375C5-04	1.968	7.294	8.640	5.665		.165	88°	145	2.6	14000	
			5.665	C6	.020	0	.015	1	A880-D1375C6-04	2.480	7.372	9.034	5.665		.165	88°	145	3.5	14000	


K38


O5

Q5

ISO 13399
Q1

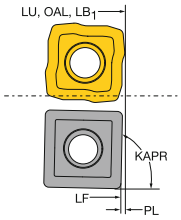
CNSC CXSC
Q35

SANDVIK Coromant

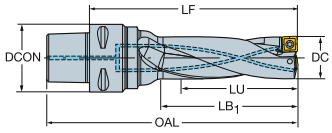
Свёрла CoroDrill® 880 со сменными пластинами

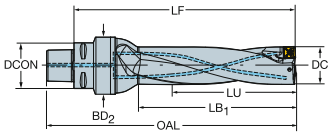
Coromant Capto®





CNSC	1	1
DSGN	1	2





Дюймовое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	DSGN	Код заказа	Размеры, дюйм DCON	LF	OAL	LB_1	BD2	PL	KAPR	CP PSI	Lbs	RPMX	$MIID_P$
1.437	07C	07P	4.454	C5	.051	0	.009	1	A880-D1437C5-03	1.968	6.175	7.500	4.487		.143	88°	145	2.4	16000	880-0704W06H-P-GM
			4.454	C6	.051	0	.009	1	A880-D1437C6-03	2.480	6.254	7.894	4.487		.143	88°	145	3.3	16000	
			5.891	C5	.051	0	.015	1	A880-D1437C5-04	1.968	7.592	8.917	5.905		.143	88°	145	2.6	11000	
			5.891	C6	.051	0	.015	1	A880-D1437C6-04	2.480	7.671	9.311	5.905		.143	88°	145	3.5	11000	
1.500	07C	07P	4.650	C5	.043	0	.009	1	A880-D1500C5-03	1.968	6.365	7.696	4.645		.150	88°	145	2.6	16000	880-0704W06H-P-GM
			4.650	C6	.043	0	.009	1	A880-D1500C6-03	2.480	6.444	8.090	4.645		.150	88°	145	3.5	16000	
			6.150	C5	.043	0	.015	1	A880-D1500C5-04	1.968	7.860	9.192	6.142		.150	88°	145	3.0	11000	
			6.150	C6	.043	0	.015	1	A880-D1500C6-04	2.480	7.940	9.586	6.142		.150	88°	145	3.9	11000	
1.562	07C	07P	4.842	C5	.036	0	.009	1	A880-D1562C5-03	1.968	6.592	7.930	4.842		.156	88°	145	2.6	16000	880-0704W06H-P-GM
			4.842	C6	.036	0	.009	1	A880-D1562C6-03	2.480	6.671	8.324	4.842		.156	88°	145	3.7	16000	
			6.404	C5	.036	0	.015	1	A880-D1562C5-04	1.968	8.166	9.504	6.417		.156	88°	145	3.3	11000	
			6.404	C6	.036	0	.015	1	A880-D1562C6-04	2.480	8.245	9.898	6.417		.156	88°	145	4.1	11000	
1.625	07C	07P	5.037	C5	.028	0	.009	1	A880-D1625C5-03	1.968	6.820	8.164	5.039		.162	88°	145	2.8	16000	880-0704W06H-P-GM
			5.037	C6	.028	0	.009	1	A880-D1625C6-03	2.480	6.899	8.558	5.039		.162	88°	145	3.7	16000	
			6.662	C5	.028	0	.015	1	A880-D1625C5-04	1.968	8.435	9.779	6.654		.162	88°	145	3.5	11000	
			6.662	C6	.028	0	.015	1	A880-D1625C6-04	2.480	8.514	10.173	6.654		.162	88°	145	4.4	11000	
1.687	07C	07P	5.229	C5	.020	0	.009	2	A880-D1687C5-03	1.968	7.836	9.186	5.235	2.46	.168	88°	145	3.5	16000	880-0704W06H-P-GM
			5.229	C6	.020	0	.009	1	A880-D1687C6-03	2.480	7.836	9.501	5.235		.168	88°	145	4.4	16000	
			6.916	C5	.020	0	.015	2	A880-D1687C5-04	1.968	9.516	10.866	6.915	2.46	.168	88°	145	4.1	11000	
			6.916	C6	.020	0	.015	1	A880-D1687C6-04	2.480	9.516	11.181	6.915		.168	88°	145	4.8	11000	

 K38

 O5

 Q5

 Q1

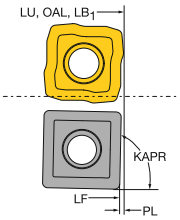
 Q35

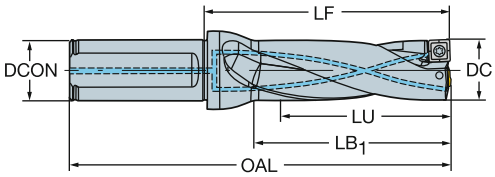
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1





Метрическое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
12.00	01C	01P	26.40	20	0.25	0.00	0.25	880-D1200L20-02	20.00	36.60	89.00	27.00	2.40	79°	10	0.2	33000	880-0102W04-P-GR
			38.40	20	0.25	0.00	0.25	880-D1200L20-03	20.00	48.60	101.00	39.00	2.40	79°	10	0.2	33000	
			50.40	20	0.25	0.00	0.40	880-D1200L20-04	20.00	60.60	113.00	51.00	2.40	79°	10	0.2	22000	
			62.40	20	0.25	0.00	0.40	880-D1200L20-05	20.00	72.60	125.00	63.00	2.40	79°	10	0.2	15000	
12.50	01C	01P	27.50	20	0.25	0.00	0.25	880-D1250L20-02	20.00	38.50	91.00	28.00	2.50	79°	10	0.2	33000	880-0102W04-P-GR
			40.50	20	0.25	0.00	0.25	880-D1250L20-03	20.00	50.50	103.00	40.00	2.50	79°	10	0.2	33000	
			52.50	20	0.25	0.00	0.40	880-D1250L20-04	20.00	63.50	116.00	53.00	2.50	79°	10	0.2	22000	
			65.50	20	0.25	0.00	0.40	880-D1250L20-05	20.00	75.50	128.00	65.00	2.50	79°	10	0.2	15000	
12.70	01C	01P	27.54	20	0.25	0.00	0.25	880-D1270L20-02	20.00	38.46	91.00	28.00	2.54	79°	10	0.2	33000	880-0102W04-P-GR
			40.54	20	0.25	0.00	0.25	880-D1270L20-03	20.00	51.46	104.00	41.00	2.54	79°	10	0.2	33000	
			53.54	20	0.25	0.00	0.40	880-D1270L20-04	20.00	63.46	116.00	53.00	2.54	79°	10	0.2	22000	
			66.54	20	0.25	0.00	0.40	880-D1270L20-05	20.00	76.46	129.00	66.00	2.54	79°	10	0.2	15000	
13.00	01C	01P	28.60	20	0.25	0.00	0.25	880-D1300L20-02	20.00	39.40	92.00	29.00	2.60	79°	10	0.2	33000	880-0102W04-P-GR
			41.60	20	0.25	0.00	0.25	880-D1300L20-03	20.00	52.40	105.00	42.00	2.60	79°	10	0.2	33000	
			54.60	20	0.25	0.00	0.40	880-D1300L20-04	20.00	65.40	118.00	55.00	2.60	79°	10	0.2	22000	
			67.60	20	0.25	0.00	0.40	880-D1300L20-05	20.00	78.40	131.00	68.00	2.60	79°	10	0.2	15000	
13.50	01C	01P	29.70	20	0.25	0.00	0.25	880-D1350L20-02	20.00	40.30	93.00	30.00	2.70	79°	10	0.2	33000	880-0102W04-P-GR
			43.70	20	0.25	0.00	0.25	880-D1350L20-03	20.00	53.30	106.00	43.00	2.70	79°	10	0.2	33000	
			56.70	20	0.25	0.00	0.40	880-D1350L20-04	20.00	67.30	120.00	57.00	2.70	79°	10	0.2	22000	
			70.70	20	0.25	0.00	0.40	880-D1350L20-05	20.00	81.30	134.00	71.00	2.70	79°	10	0.2	15000	
14.00	02C	02P	30.80	20	0.50	0.00	0.25	880-D1400L20-02	20.00	41.20	94.00	31.00	2.80	88°	10	0.2	33000	880-0202W04H-P-GM
			44.80	20	0.50	0.00	0.25	880-D1400L20-03	20.00	55.20	108.00	45.00	2.80	88°	10	0.2	33000	
			58.80	20	0.50	0.00	0.40	880-D1400L20-04	20.00	69.20	122.00	59.00	2.80	88°	10	0.2	22000	
			72.80	20	0.50	0.00	0.40	880-D1400L20-05	20.00	83.20	136.00	73.00	2.80	88°	10	0.2	15000	
14.50	02C	02P	31.90	20	0.45	0.00	0.25	880-D1450L20-02	20.00	43.10	96.00	32.00	2.90	88°	10	0.2	33000	880-0202W04H-P-GM
			46.90	20	0.45	0.00	0.25	880-D1450L20-03	20.00	57.10	110.00	46.00	2.90	88°	10	0.2	33000	
			60.90	20	0.45	0.00	0.40	880-D1450L20-04	20.00	72.10	125.00	61.00	2.90	88°	10	0.2	22000	
			74.90	20	0.45	0.00	0.40	880-D1450L20-05	20.00	86.10	139.00	75.00	2.90	88°	10	0.2	15000	
15.00	02C	02P	33.00	20	0.40	0.00	0.25	880-D1500L20-02	20.00	44.00	97.00	33.00	3.00	88°	10	0.2	33000	880-0202W04H-P-GM
			48.00	20	0.40	0.00	0.25	880-D1500L20-03	20.00	59.00	112.00	48.00	3.00	88°	10	0.2	33000	
			63.00	20	0.40	0.00	0.40	880-D1500L20-04	20.00	74.00	127.00	63.00	3.00	88°	10	0.2	22000	
			78.00	20	0.40	0.00	0.40	880-D1500L20-05	20.00	89.00	142.00	78.00	3.00	88°	10	0.2	15000	
15.50	02C	02P	34.10	20	0.30	0.00	0.25	880-D1550L20-02	20.00	45.90	99.00	35.00	3.10	88°	10	0.2	33000	880-0202W04H-P-GM
			50.10	20	0.30	0.00	0.25	880-D1550L20-03	20.00	60.90	114.00	50.00	3.10	88°	10	0.2	33000	
			65.10	20	0.30	0.00	0.40	880-D1550L20-04	20.00	75.90	129.00	65.00	3.10	88°	10	0.2	22000	
			81.10	20	0.30	0.00	0.40	880-D1550L20-05	20.00	91.90	145.00	81.00	3.10	88°	10	0.2	15000	
16.00	02C	02P	35.20	20	0.30	0.00	0.25	880-D1600L20-02	20.00	47.80	101.00	36.00	3.20	88°	10	0.2	33000	880-0202W04H-P-GM
			51.20	20	0.30	0.00	0.25	880-D1600L20-03	20.00	62.80	116.00	51.00	3.20	88°	10	0.2	33000	
			67.20	20	0.30	0.00	0.40	880-D1600L20-04	20.00	78.80	132.00	67.00	3.20	88°	10	0.2	22000	
			83.20	20	0.30	0.00	0.40	880-D1600L20-05	20.00	94.80	148.00	83.00	3.20	88°	10	0.2	15000	
16.50	03C	03P	36.30	20	0.60	0.00	0.25	880-D1650L20-02	20.00	48.70	102.00	37.00	3.30	88°	10	0.2	33000	880-0303W05H-P-GM
			53.30	20	0.60	0.00	0.25	880-D1650L20-03	20.00	64.70	118.00	53.00	3.30	88°	10	0.2	30000	
			69.30	20	0.60	0.00	0.40	880-D1650L20-04	20.00	80.70	134.00	69.00	3.30	88°	10	0.2	19000	
			86.30	20	0.60	0.00	0.40	880-D1650L20-05	20.00	97.70	151.00	86.00	3.30	88°	10	0.2	13500	
17.00	03C	03P	37.40	20	0.60	0.00	0.25	880-D1700L20-02	20.00	49.60	103.00	38.00	3.40	88°	10	0.2	33000	880-0303W05H-P-GM
			54.40	20	0.60	0.00	0.25	880-D1700L20-03	20.00	65.60	119.00	54.00	3.40	88°	10	0.2	30000	
			71.40	20	0.60	0.00	0.40	880-D1700L20-04	20.00	82.60	136.00	71.00	3.40	88°	10	0.2	19000	
			88.40	20	0.60	0.00	0.40	880-D1700L20-05	20.00	99.60	153.00	88.00	3.40	88°	10	0.2	13500	


K38


O5

Q5

ISO 13399 Q1

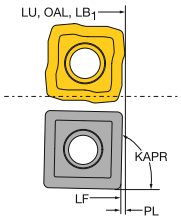
CNSC CXSC Q35

SANDVIK Coromant

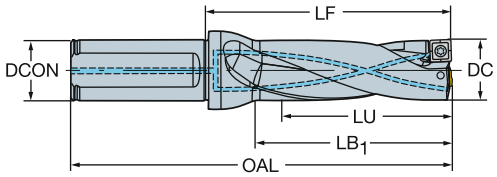
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766





CNSC 1



Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
17.50	03C	03P	38.15	25	0.50	0.00	0.25	880-D1750L25-02	25.00	51.85	111.00	39.00	3.15	88°	10	0.3	33000	880-0303W05H-P-GM
			56.15	25	0.50	0.00	0.25	880-D1750L25-03	25.00	68.85	128.00	56.00	3.15	88°	10	0.3	30000	
			73.15	25	0.50	0.00	0.40	880-D1750L25-04	25.00	85.85	145.00	73.00	3.15	88°	10	0.3	19000	
			91.15	25	0.50	0.00	0.40	880-D1750L25-05	25.00	103.85	163.00	91.00	3.15	88°	10	0.3	13500	
18.00	03C	03P	39.24	25	0.40	0.00	0.25	880-D1800L25-02	25.00	52.76	112.00	40.00	3.24	88°	10	0.3	33000	880-0303W05H-P-GM
			57.24	25	0.40	0.00	0.25	880-D1800L25-03	25.00	69.76	129.00	57.00	3.24	88°	10	0.3	30000	
			75.24	25	0.40	0.00	0.40	880-D1800L25-04	25.00	87.76	147.00	75.00	3.24	88°	10	0.3	19000	
			93.24	25	0.40	0.00	0.40	880-D1800L25-05	25.00	105.76	165.00	93.00	3.24	88°	10	0.3	13500	
18.50	03C	03P	40.33	25	0.40	0.00	0.25	880-D1850L25-02	25.00	53.67	113.00	41.00	3.33	88°	10	0.3	33000	880-0303W05H-P-GM
			59.33	25	0.40	0.00	0.25	880-D1850L25-03	25.00	71.67	131.00	59.00	3.33	88°	10	0.3	30000	
			77.33	25	0.40	0.00	0.40	880-D1850L25-04	25.00	89.67	149.00	77.00	3.33	88°	10	0.3	19000	
			96.33	25	0.40	0.00	0.40	880-D1850L25-05	25.00	108.67	168.00	96.00	3.33	88°	10	0.3	13500	
19.00	03C	03P	41.42	25	0.30	0.00	0.25	880-D1900L25-02	25.00	54.58	114.00	42.00	3.42	88°	10	0.3	33000	880-0303W05H-P-GM
			60.42	25	0.30	0.00	0.25	880-D1900L25-03	25.00	72.58	132.00	60.00	3.42	88°	10	0.3	30000	
			79.42	25	0.30	0.00	0.40	880-D1900L25-04	25.00	91.58	151.00	79.00	3.42	88°	10	0.3	19000	
			98.42	25	0.30	0.00	0.40	880-D1900L25-05	25.00	110.58	170.00	98.00	3.42	88°	10	0.3	13500	
19.50	03C	03P	42.51	25	0.30	0.00	0.25	880-D1950L25-02	25.00	56.49	116.00	43.00	3.51	88°	10	0.3	33000	880-0303W05H-P-GM
			62.51	25	0.30	0.00	0.25	880-D1950L25-03	25.00	75.49	135.00	62.00	3.51	88°	10	0.3	30000	
			81.51	25	0.30	0.00	0.40	880-D1950L25-04	25.00	95.49	155.00	82.00	3.51	88°	10	0.3	19000	
			100.51	25	0.30	0.00	0.40	880-D1950L25-05	25.00	114.49	174.00	101.00	3.51	88°	10	0.4	13500	
20.00	04C	04P	43.60	25	0.90	0.00	0.25	880-D2000L25-02	25.00	57.40	117.00	44.00	3.60	88°	10	0.3	21500	880-0403W05H-P-GM
			63.60	25	0.90	0.00	0.25	880-D2000L25-03	25.00	77.40	137.00	64.00	3.60	88°	10	0.3	21500	
			83.60	25	0.90	0.00	0.40	880-D2000L25-04	25.00	97.40	157.00	84.00	3.60	88°	10	0.3	17500	
			103.60	25	0.90	0.00	0.40	880-D2000L25-05	25.00	117.40	177.00	104.00	3.60	88°	10	0.4	12000	
20.50	04C	04P	64.46	25	0.80	0.00	0.25	880-D2050L25-03	25.00	79.54	138.00	65.00	2.46	88°	10	0.3	21500	880-0403W05H-P-GM
20.90	04C	04P	66.76	25	0.80	0.00	0.25	880-D2090L25-03	25.00	80.23	140.00	66.00	3.76	88°	10	0.3	21500	880-0403W05H-P-GM
21.00	04C	04P	45.15	25	0.80	0.00	0.25	880-D2100L25-02	25.00	60.85	120.00	46.00	3.15	88°	10	0.3	21500	880-0403W05H-P-GM
			66.15	25	0.80	0.00	0.25	880-D2100L25-03	25.00	80.85	140.00	66.00	3.15	88°	10	0.3	21500	
			87.15	25	0.80	0.00	0.40	880-D2100L25-04	25.00	101.85	161.00	87.00	3.15	88°	10	0.3	17500	
			108.15	25	0.80	0.00	0.40	880-D2100L25-05	25.00	122.85	182.00	108.00	3.15	88°	10	0.4	12000	
21.50	04C	04P	67.58	25	0.70	0.00	0.25	880-D2150L25-03	25.00	83.42	142.00	68.00	2.58	88°	10	0.3	21500	880-0403W05H-P-GM
22.00	04C	04P	47.30	25	0.60	0.00	0.25	880-D2200L25-02	25.00	62.70	122.00	48.00	3.30	88°	10	0.3	21500	880-0403W05H-P-GM
			69.30	25	0.60	0.00	0.25	880-D2200L25-03	25.00	83.70	143.00	69.00	3.30	88°	10	0.3	21500	
			91.30	25	0.60	0.00	0.40	880-D2200L25-04	25.00	105.70	165.00	91.00	3.30	88°	10	0.3	17500	
			113.30	25	0.60	0.00	0.40	880-D2200L25-05	25.00	127.70	187.00	113.00	3.30	88°	10	0.4	12000	
22.50	04C	04P	70.70	25	0.50	0.00	0.25	880-D2250L25-03	25.00	87.30	146.00	71.00	2.70	88°	10	0.3	21500	880-0403W05H-P-GM
23.00	04C	04P	49.45	25	0.50	0.00	0.25	880-D2300L25-02	25.00	65.55	125.00	50.00	3.45	88°	10	0.3	21500	880-0403W05H-P-GM
			72.45	25	0.50	0.00	0.25	880-D2300L25-03	25.00	87.55	147.00	72.00	3.45	88°	10	0.3	21500	
			95.45	25	0.50	0.00	0.40	880-D2300L25-04	25.00	110.55	170.00	95.00	3.45	88°	10	0.3	17500	
			119.45	25	0.50	0.00	0.40	880-D2300L25-05	25.00	134.55	194.00	119.00	3.45	88°	10	0.4	12000	
23.50	04C	04P	73.82	25	0.40	0.00	0.25	880-D2350L25-03	25.00	90.18	149.00	74.00	2.82	88°	10	0.3	21500	880-0403W05H-P-GM
23.90	04C	04P	75.58	25	0.30	0.00	0.25	880-D2390L25-03	25.00	91.41	151.00	76.00	3.58	88°	10	0.3	21500	880-0403W05H-P-GM
24.00	05C	05P	51.60	25	1.10	0.00	0.25	880-D2400L25-02	25.00	67.40	127.00	52.00	3.60	88°	10	0.4	16000	880-0503W05H-P-GM
			75.60	25	1.10	0.00	0.25	880-D2400L25-03	25.00	91.40	151.00	76.00	3.60	88°	10	0.4	16000	
			99.60	25	1.10	0.00	0.40	880-D2400L25-04	25.00	115.40	175.00	100.00	3.60	88°	10	0.4	15500	
			123.60	25	1.10	0.00	0.40	880-D2400L25-05	25.00	139.40	199.00	124.00	3.60	88°	10	0.5	10500	
24.50	05C	05P	76.94	25	1.00	0.00	0.25	880-D2450L25-03	25.00	94.06	153.00	77.00	2.94	88°	10	0.4	16000	880-0503W05H-P-GM
25.00	05C	05P	53.75	25	1.00	0.00	0.25	880-D2500L25-02	25.00	70.25	130.00	54.00	3.75	88°	10	0.4	16000	880-0503W05H-P-GM
			78.75	25	1.00	0.00	0.25	880-D2500L25-03	25.00	95.25	155.00	79.00	3.75	88°	10	0.4	16000	
			103.75	25	1.00	0.00	0.40	880-D2500L25-04	25.00	120.25	180.00	104.00	3.75	88°	10	0.4	15500	
			128.75	25	1.00	0.00	0.40	880-D2500L25-05	25.00	145.25	205.00	129.00	3.75	88°	10	0.5	10500	

 K38

 O5

 Q5

 Q1

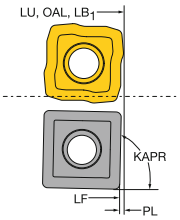
 Q35

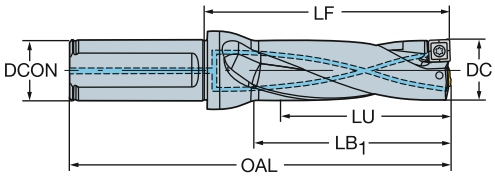
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1





Метрическое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
25.50	05C	05P	80.06	25	0.90	0.00	0.25	880-D2550L25-03	25.00	96.94	156.00	80.00	3.06	88°	10	0.4	16000	880-0503W05H-P-GM
26.00	05C	05P	55.12	32	0.90	0.00	0.25	880-D2600L32-02	32.00	73.88	137.00	56.00	3.12	88°	10	0.5	16000	880-0503W05H-P-GM
			81.12	32	0.90	0.00	0.25	880-D2600L32-03	32.00	98.88	162.00	81.00	3.12	88°	10	0.5	16000	
			107.12	32	0.90	0.00	0.40	880-D2600L32-04	32.00	124.88	188.00	107.00	3.12	88°	10	0.5	15500	
			133.12	32	0.90	0.00	0.40	880-D2600L32-05	32.00	150.88	214.00	133.00	3.12	88°	10	0.7	10500	
26.40	05C	05P	82.16	32	0.80	0.00	0.25	880-D2640L32-03	32.00	100.83	164.00	83.00	3.16	88°	10	0.5	16000	880-0503W05H-P-GM
26.50	05C	05P	83.18	32	0.80	0.00	0.25	880-D2650L32-03	32.00	100.82	164.00	83.00	3.18	88°	10	0.5	16000	880-0503W05H-P-GM
27.00	05C	05P	57.24	32	0.70	0.00	0.25	880-D2700L32-02	32.00	75.76	139.00	58.00	3.24	88°	10	0.5	16000	880-0503W05H-P-GM
			84.24	32	0.70	0.00	0.25	880-D2700L32-03	32.00	101.76	165.00	84.00	3.24	88°	10	0.5	16000	
			111.24	32	0.70	0.00	0.40	880-D2700L32-04	32.00	128.76	192.00	111.00	3.24	88°	10	0.5	15500	
			138.24	32	0.70	0.00	0.40	880-D2700L32-05	32.00	155.76	219.00	138.00	3.24	88°	10	0.7	10500	
27.50	05C	05P	86.30	32	0.60	0.00	0.25	880-D2750L32-03	32.00	104.70	168.00	86.00	3.30	88°	10	0.5	16000	880-0503W05H-P-GM
28.00	05C	05P	59.36	32	0.60	0.00	0.25	880-D2800L32-02	32.00	78.64	142.00	60.00	3.36	88°	10	0.6	16000	880-0503W05H-P-GM
			87.36	32	0.60	0.00	0.25	880-D2800L32-03	32.00	105.64	169.00	87.00	3.36	88°	10	0.6	16000	
			115.36	32	0.60	0.00	0.40	880-D2800L32-04	32.00	133.64	197.00	115.00	3.36	88°	10	0.6	15500	
			143.36	32	0.60	0.00	0.40	880-D2800L32-05	32.00	161.64	225.00	143.00	3.36	88°	10	0.8	10500	
28.50	05C	05P	89.42	32	0.50	0.00	0.25	880-D2850L32-03	32.00	107.58	171.00	89.00	3.42	88°	10	0.6	16000	880-0503W05H-P-GM
29.00	05C	05P	61.48	32	0.50	0.00	0.25	880-D2900L32-02	32.00	80.52	144.00	62.00	3.48	88°	10	0.6	16000	880-0503W05H-P-GM
			90.48	32	0.50	0.00	0.25	880-D2900L32-03	32.00	108.52	172.00	90.00	3.48	88°	10	0.6	16000	
			119.48	32	0.50	0.00	0.40	880-D2900L32-04	32.00	137.52	201.00	119.00	3.48	88°	10	0.6	15500	
			149.48	32	0.50	0.00	0.40	880-D2900L32-05	32.00	167.52	231.00	149.00	3.48	88°	10	0.8	10500	
29.40	05C	05P	91.52	32	0.40	0.00	0.25	880-D2940L32-03	32.00	111.47	175.00	92.00	3.52	88°	10	0.6	16000	880-0503W05H-P-GM
29.50	05C	05P	92.54	32	0.40	0.00	0.25	880-D2950L32-03	32.00	111.46	175.00	92.00	3.54	88°	10	0.6	16000	880-0503W05H-P-GM
30.00	06C	06P	63.60	32	1.12	0.00	0.25	880-D3000L32-02	32.00	83.40	147.00	64.00	3.60	88°	10	0.6	16000	880-0604W06H-P-GM
			93.60	32	1.12	0.00	0.25	880-D3000L32-03	32.00	113.40	177.00	94.00	3.60	88°	10	0.7	16000	
			123.60	32	1.12	0.00	0.40	880-D3000L32-04	32.00	143.40	207.00	124.00	3.60	88°	10	0.8	14000	
			153.60	32	1.12	0.00	0.40	880-D3000L32-05	32.00	173.40	237.00	154.00	3.60	88°	10	0.9	9500	
30.50	06C	06P	95.66	32	1.05	0.00	0.25	880-D3050L32-03	32.00	114.34	178.00	95.00	3.66	88°	10	0.7	16000	880-0604W06H-P-GM
31.00	06C	06P	65.72	40	0.99	0.00	0.25	880-D3100L40-02	40.00	86.28	160.00	66.00	3.72	88°	10	1.0	16000	880-0604W06H-P-GM
			96.72	40	0.99	0.00	0.25	880-D3100L40-03	40.00	117.28	191.00	97.00	3.72	88°	10	1.1	16000	
			127.72	40	0.99	0.00	0.40	880-D3100L40-04	40.00	148.28	222.00	128.00	3.72	88°	10	1.2	14000	
			158.72	40	0.99	0.00	0.40	880-D3100L40-05	40.00	179.28	253.00	159.00	3.72	88°	10	1.3	9500	
31.50	06C	06P	98.78	40	0.93	0.00	0.25	880-D3150L40-03	40.00	118.22	192.00	98.00	3.78	88°	10	1.1	16000	880-0604W06H-P-GM
32.00	06C	06P	67.84	40	0.87	0.00	0.25	880-D3200L40-02	40.00	88.16	162.00	68.00	3.84	88°	10	1.0	16000	880-0604W06H-P-GM
			99.84	40	0.87	0.00	0.25	880-D3200L40-03	40.00	120.16	194.00	100.00	3.84	88°	10	1.1	16000	
			131.84	40	0.87	0.00	0.40	880-D3200L40-04	40.00	152.16	226.00	132.00	3.84	88°	10	1.2	14000	
			163.84	40	0.87	0.00	0.40	880-D3200L40-05	40.00	184.16	258.00	164.00	3.84	88°	10	1.3	9500	
32.50	06C	06P	101.90	40	0.81	0.00	0.25	880-D3250L40-03	40.00	122.10	196.00	101.00	3.90	88°	10	1.1	16000	880-0604W06H-P-GM
33.00	06C	06P	69.96	40	0.75	0.00	0.25	880-D3300L40-02	40.00	91.04	165.00	70.00	3.96	88°	10	1.1	16000	880-0604W06H-P-GM
			102.96	40	0.75	0.00	0.25	880-D3300L40-03	40.00	124.04	198.00	103.00	3.96	88°	10	1.2	16000	
			135.96	40	0.75	0.00	0.40	880-D3300L40-04	40.00	157.04	231.00	136.00	3.96	88°	10	1.3	14000	
			168.96	40	0.75	0.00	0.40	880-D3300L40-05	40.00	190.04	264.00	169.00	3.96	88°	10	1.4	9500	
33.50	06C	06P	105.02	40	0.68	0.00	0.25	880-D3350L40-03	40.00	125.98	200.00	105.00	4.02	88°	10	1.2	16000	880-0604W06H-P-GM
34.00	06C	06P	72.08	40	0.62	0.00	0.25	880-D3400L40-02	40.00	93.92	168.00	73.00	4.08	88°	10	1.1	16000	880-0604W06H-P-GM
			106.08	40	0.62	0.00	0.25	880-D3400L40-03	40.00	126.92	201.00	106.00	4.08	88°	10	1.2	16000	
			140.08	40	0.62	0.00	0.40	880-D3400L40-04	40.00	160.92	235.00	140.00	4.08	88°	10	1.3	14000	
			174.08	40	0.62	0.00	0.40	880-D3400L40-05	40.00	195.92	270.00	175.00	4.08	88°	10	1.4	9500	
34.50	06C	06P	108.14	40	0.56	0.00	0.25	880-D3450L40-03	40.00	129.86	204.00	108.00	4.14	88°	10	1.2	16000	880-0604W06H-P-GM
35.00	06C	06P	74.20	40	0.50	0.00	0.25	880-D3500L40-02	40.00	96.80	171.00	75.00	4.20	88°	10	1.1	16000	880-0604W06H-P-GM
			109.20	40	0.50	0.00	0.25	880-D3500L40-03	40.00	130.80	205.00	109.00	4.20	88°	10	1.2	16000	
			144.20	40	0.50	0.00	0.40	880-D3500L40-04	40.00	165.80	240.00	144.00	4.20	88°	10	1.4	14000	
			179.20	40	0.50	0.00	0.40	880-D3500L40-05	40.00	201.80	276.00	180.00	4.20	88°	10	1.5	9500	


K38


O5

Q5

ISO 13399 Q1

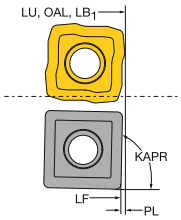
CNSC CXSC Q35

SANDVIK Coromant

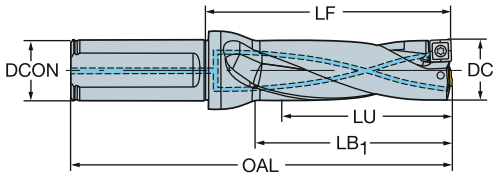
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766





CNSC 1



Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
35.50	06C	06P	111.26	40	0.44	0.00	0.25	880-D3550L40-03	40.00	132.74	207.00	111.00	4.26	88°	10	1.3	16000	880-0604W06H-P-GM
36.00	07C	07P	76.32	40	1.38	0.00	0.25	880-D3600L40-02	40.00	99.68	174.00	77.00	4.32	88°	10	1.2	16000	880-0704W06H-P-GM
			111.60	40	1.38	0.00	0.25	880-D3600L40-03	40.00	135.40	209.00	112.00	3.60	88°	10	1.3	16000	
			147.60	40	1.38	0.00	0.40	880-D3600L40-04	40.00	171.40	245.00	148.00	3.60	88°	10	1.4	11000	
			183.60	40	1.38	0.00	0.40	880-D3600L40-05	40.00	208.40	282.00	185.00	3.60	88°	10	1.5	7500	
37.00	07C	07P	77.70	40	1.25	0.00	0.25	880-D3700L40-02	40.00	101.30	175.00	78.00	3.70	88°	10	1.2	16000	880-0704W06H-P-GM
			114.70	40	1.25	0.00	0.25	880-D3700L40-03	40.00	138.30	212.00	115.00	3.70	88°	10	1.3	16000	
			151.70	40	1.25	0.00	0.40	880-D3700L40-04	40.00	175.30	249.00	152.00	3.70	88°	10	1.5	11000	
			188.70	40	1.25	0.00	0.40	880-D3700L40-05	40.00	212.30	286.00	189.00	3.70	88°	10	1.6	7500	
38.00	07C	07P	79.80	40	1.13	0.00	0.25	880-D3800L40-02	40.00	104.20	178.00	80.00	3.80	88°	10	1.2	16000	880-0704W06H-P-GM
			117.80	40	1.13	0.00	0.25	880-D3800L40-03	40.00	142.20	216.00	118.00	3.80	88°	10	1.4	16000	
			155.80	40	1.13	0.00	0.40	880-D3800L40-04	40.00	180.20	254.00	156.00	3.80	88°	10	1.5	11000	
			193.80	40	1.13	0.00	0.40	880-D3800L40-05	40.00	218.20	292.00	194.00	3.80	88°	10	1.7	7500	
39.00	07C	07P	81.90	40	1.00	0.00	0.25	880-D3900L40-02	40.00	106.10	180.00	82.00	3.90	88°	10	1.2	16000	880-0704W06H-P-GM
			120.90	40	1.00	0.00	0.25	880-D3900L40-03	40.00	145.10	219.00	121.00	3.90	88°	10	1.4	16000	
			159.90	40	1.00	0.00	0.40	880-D3900L40-04	40.00	184.10	258.00	160.00	3.90	88°	10	1.6	11000	
			198.90	40	1.00	0.00	0.40	880-D3900L40-05	40.00	224.10	298.00	200.00	3.90	88°	10	1.7	7500	
40.00	07C	07P	84.00	40	0.88	0.00	0.25	880-D4000L40-02	40.00	109.00	183.00	84.00	4.00	88°	10	1.3	16000	880-0704W06H-P-GM
			124.00	40	0.88	0.00	0.25	880-D4000L40-03	40.00	149.00	223.00	124.00	4.00	88°	10	1.5	16000	
			164.00	40	0.88	0.00	0.40	880-D4000L40-04	40.00	189.00	263.00	164.00	4.00	88°	10	1.7	11000	
			204.00	40	0.88	0.00	0.40	880-D4000L40-05	40.00	230.00	304.00	205.00	4.00	88°	10	1.8	7500	
41.00	07C	07P	86.10	40	0.75	0.00	0.25	880-D4100L40-02	40.00	112.90	187.00	87.00	4.10	88°	10	1.3	16000	880-0704W06H-P-GM
			127.10	40	0.75	0.00	0.25	880-D4100L40-03	40.00	152.90	227.00	127.00	4.10	88°	10	1.5	16000	
			168.10	40	0.75	0.00	0.40	880-D4100L40-04	40.00	193.90	268.00	168.00	4.10	88°	10	1.7	11000	
			209.10	40	0.75	0.00	0.40	880-D4100L40-05	40.00	235.90	310.00	210.00	4.10	88°	10	1.9	7500	
42.00	07C	07P	88.20	40	0.63	0.00	0.25	880-D4200L40-02	40.00	114.80	189.00	89.00	4.20	88°	10	1.4	16000	880-0704W06H-P-GM
			130.20	40	0.63	0.00	0.25	880-D4200L40-03	40.00	155.80	230.00	130.00	4.20	88°	10	1.6	16000	
			172.20	50	0.63	0.00	0.40	880-D4200L50-04	50.00	197.80	282.00	172.00	4.20	88°	10	2.4	11000	
			214.20	50	0.63	0.00	0.40	880-D4200L50-05	50.00	240.80	325.00	215.00	4.20	88°	10	2.6	7500	
43.00	07C	07P	90.30	40	0.50	0.00	0.25	880-D4300L40-02	40.00	117.70	192.00	91.00	4.30	88°	10	1.4	16000	880-0704W06H-P-GM
			133.30	40	0.50	0.00	0.25	880-D4300L40-03	40.00	159.70	234.00	133.00	4.30	88°	10	1.6	16000	
			176.30	50	0.50	0.00	0.40	880-D4300L50-04	50.00	202.70	287.00	176.00	4.30	88°	10	2.5	11000	
			219.30	50	0.50	0.00	0.40	880-D4300L50-05	50.00	246.70	331.00	220.00	4.30	88°	10	2.7	7500	
44.00	08C	08P	92.40	40	1.50	0.00	0.28	880-D4400L40-02	40.00	119.60	194.00	93.00	4.40	88°	10	1.4	15000	880-0805W08H-P-GM
			136.40	40	1.50	0.00	0.28	880-D4400L40-03	40.00	162.60	237.00	136.00	4.40	88°	10	1.7	15000	
			180.40	50	1.50	0.00	0.43	880-D4400L50-04	50.00	206.60	291.00	180.00	4.40	88°	10	2.6	9000	
45.00	08C	08P	94.50	40	1.40	0.00	0.28	880-D4500L40-02	40.00	122.50	197.00	95.00	4.50	88°	10	1.5	15000	880-0805W08H-P-GM
			139.50	40	1.40	0.00	0.28	880-D4500L40-03	40.00	167.50	242.00	140.00	4.50	88°	10	1.7	15000	
			184.50	50	1.40	0.00	0.43	880-D4500L50-04	50.00	212.50	297.00	185.00	4.50	88°	10	2.6	9000	
46.00	08C	08P	96.60	40	1.30	0.00	0.28	880-D4600L40-02	40.00	125.40	200.00	97.00	4.60	88°	10	1.5	15000	880-0805W08H-P-GM
			142.60	40	1.30	0.00	0.28	880-D4600L40-03	40.00	171.40	246.00	143.00	4.60	88°	10	1.8	15000	
			188.60	50	1.30	0.00	0.43	880-D4600L50-04	50.00	217.40	302.00	189.00	4.60	88°	10	2.7	9000	
47.00	08C	08P	98.70	40	1.10	0.00	0.28	880-D4700L40-02	40.00	127.30	202.00	99.00	4.70	88°	10	1.8	15000	880-0805W08H-P-GM
			145.70	40	1.10	0.00	0.28	880-D4700L40-03	40.00	174.30	249.00	146.00	4.70	88°	10	2.1	15000	
			192.70	50	1.10	0.00	0.43	880-D4700L50-04	50.00	221.30	306.00	193.00	4.70	88°	10	2.8	9000	
48.00	08C	08P	100.80	40	1.00	0.00	0.28	880-D4800L40-02	40.00	130.20	205.00	101.00	4.80	88°	10	1.9	15000	880-0805W08H-P-GM
			148.80	40	1.00	0.00	0.28	880-D4800L40-03	40.00	178.20	253.00	149.00	4.80	88°	10	2.2	15000	
			196.80	50	1.00	0.00	0.43	880-D4800L50-04	50.00	226.20	311.00	197.00	4.80	88°	10	2.9	9000	
49.00	08C	08P	102.90	40	0.90	0.00	0.28	880-D4900L40-02	40.00	132.10	207.00	103.00	4.90	88°	10	1.9	15000	880-0805W08H-P-GM
			151.90	40	0.90	0.00	0.28	880-D4900L40-03	40.00	181.10	256.00	152.00	4.90	88°	10	2.3	15000	
			200.90	50	0.90	0.00	0.43	880-D4900L50-04	50.00	230.10	315.00	201.00	4.90	88°	10	3.0	9000	

 K38

 O5

 Q5

 Q1

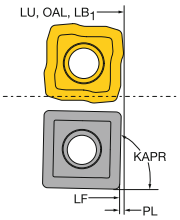
 Q35

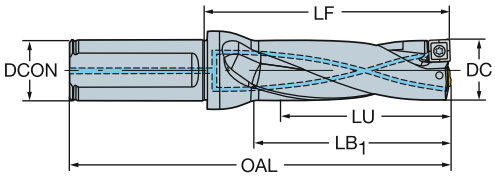
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

CNSC 1







Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
50.00	08C	08P	105.00	40	0.80	0.00	0.28	880-D5000L40-02	40.00	135.00	210.00	105.00	5.00	88°	10	2.0	15000	880-0805W08H-P-GM
			155.00	40	0.80	0.00	0.28	880-D5000L40-03	40.00	185.00	260.00	155.00	5.00	88°	10	2.3	15000	
			205.00	50	0.80	0.00	0.43	880-D5000L50-04	50.00	235.00	320.00	205.00	5.00	88°	10	3.1	9000	
51.00	08C	08P	107.10	40	0.60	0.00	0.28	880-D5100L40-02	40.00	138.90	214.00	108.00	5.10	88°	10	2.1	15000	880-0805W08H-P-GM
			158.10	40	0.60	0.00	0.28	880-D5100L40-03	40.00	188.90	264.00	158.00	5.10	88°	10	2.4	15000	
			209.10	50	0.60	0.00	0.43	880-D5100L50-04	50.00	239.90	325.00	209.00	5.10	88°	10	3.2	9000	
52.00	08C	08P	109.20	40	0.50	0.00	0.28	880-D5200L40-02	40.00	140.80	216.00	110.00	5.20	88°	10	2.1	15000	880-0805W08H-P-GM
			161.20	40	0.50	0.00	0.28	880-D5200L40-03	40.00	191.80	267.00	161.00	5.20	88°	10	2.5	15000	
			213.20	50	0.50	0.00	0.43	880-D5200L50-04	50.00	243.80	329.00	213.00	5.20	88°	10	3.3	9000	
53.00	09C	09P	111.30	40	2.00	0.00	0.30	880-D5300L40-02	40.00	143.70	219.00	112.00	5.30	88°	10	2.2	5000	880-0906W08H-P-GM
			164.30	40	2.00	0.00	0.30	880-D5300L40-03	40.00	195.70	271.00	164.00	5.30	88°	10	2.6	5000	
			217.30	50	2.00	0.00	0.45	880-D5300L50-04	50.00	248.70	334.00	217.00	5.30	88°	10	3.4	5000	
54.00	09C	09P	113.40	40	1.90	0.00	0.30	880-D5400L40-02	40.00	145.60	221.00	114.00	5.40	88°	10	2.2	5000	880-0906W08H-P-GM
			167.40	40	1.90	0.00	0.30	880-D5400L40-03	40.00	198.60	274.00	167.00	5.40	88°	10	2.7	5000	
			221.40	50	1.90	0.00	0.45	880-D5400L50-04	50.00	252.60	338.00	221.00	5.40	88°	10	3.5	5000	
55.00	09C	09P	115.50	40	1.70	0.00	0.30	880-D5500L40-02	40.00	148.50	224.00	116.00	5.50	88°	10	2.3	5000	880-0906W08H-P-GM
			170.50	40	1.70	0.00	0.30	880-D5500L40-03	40.00	203.50	279.00	171.00	5.50	88°	10	2.8	5000	
			225.50	50	1.70	0.00	0.45	880-D5500L50-04	50.00	258.50	344.00	226.00	5.50	88°	10	3.7	5000	
56.00	09C	09P	117.60	40	1.60	0.00	0.30	880-D5600L40-02	40.00	151.40	227.00	118.00	5.60	88°	10	2.4	5000	880-0906W08H-P-GM
			173.60	40	1.60	0.00	0.30	880-D5600L40-03	40.00	207.40	283.00	174.00	5.60	88°	10	2.9	5000	
			229.60	50	1.60	0.00	0.45	880-D5600L50-04	50.00	263.40	349.00	230.00	5.60	88°	10	3.8	5000	
57.00	09C	09P	119.70	40	1.50	0.00	0.30	880-D5700L40-02	40.00	153.30	229.00	120.00	5.70	88°	10	2.4	5000	880-0906W08H-P-GM
			176.70	40	1.50	0.00	0.30	880-D5700L40-03	40.00	210.30	286.00	177.00	5.70	88°	10	3.0	5000	
			233.70	50	1.50	0.00	0.45	880-D5700L50-04	50.00	267.30	353.00	234.00	5.70	88°	10	3.9	5000	
58.00	09C	09P	121.80	40	1.40	0.00	0.30	880-D5800L40-02	40.00	156.20	232.00	122.00	5.80	88°	10	2.9	5000	880-0906W08H-P-GM
			179.80	40	1.40	0.00	0.30	880-D5800L40-03	40.00	214.20	290.00	180.00	5.80	88°	10	3.1	5000	
			237.80	50	1.40	0.00	0.45	880-D5800L50-04	50.00	272.20	358.00	238.00	5.80	88°	10	4.0	5000	
59.00	09C	09P	123.90	40	1.20	0.00	0.30	880-D5900L40-02	40.00	158.10	234.00	124.00	5.90	88°	10	2.6	5000	880-0906W08H-P-GM
			182.90	40	1.20	0.00	0.30	880-D5900L40-03	40.00	217.10	293.00	183.00	5.90	88°	10	3.2	5000	
60.00	09C	09P	126.00	40	1.10	0.00	0.30	880-D6000L40-02	40.00	161.00	237.00	126.00	6.00	88°	10	2.7	5000	880-0906W08H-P-GM
			186.00	40	1.10	0.00	0.30	880-D6000L40-03	40.00	221.00	297.00	186.00	6.00	88°	10	3.3	5000	
61.00	09C	09P	128.10	40	1.00	0.00	0.30	880-D6100L40-02	40.00	164.90	241.00	129.00	6.10	88°	10	2.8	5000	880-0906W08H-P-GM
			189.10	40	1.00	0.00	0.30	880-D6100L40-03	40.00	225.90	302.00	190.00	6.10	88°	10	3.4	5000	
62.00	09C	09P	130.20	40	0.80	0.00	0.30	880-D6200L40-02	40.00	166.80	243.00	131.00	6.20	88°	10	2.8	5000	880-0906W08H-P-GM
			192.20	40	0.80	0.00	0.30	880-D6200L40-03	40.00	228.80	305.00	193.00	6.20	88°	10	3.5	5000	
63.00	09C	09P	132.30	40	0.70	0.00	0.30	880-D6300L40-02	40.00	169.70	246.00	133.00	6.30	88°	10	2.9	5000	880-0906W08H-P-GM
			195.30	40	0.70	0.00	0.30	880-D6300L40-03	40.00	232.70	309.00	196.00	6.30	88°	10	3.6	5000	

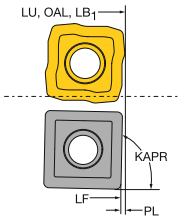
K38 O5 Q5 Q1 Q35

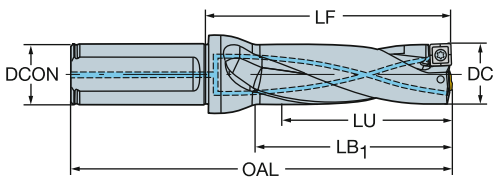
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

CNSC 1







Дюймовое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB_1	PL	KAPR	CP PSI	Lbs	RPMX	$MIID_P$
.500	01C	01P	1.100	3/4	.009	0	.009	A880-D0500LX19-02	.750	1.482	3.550	1.100	.100	79°	145	0.4	33000	880-0102W04-P-GR
			1.600	3/4	.009	0	.009	A880-D0500LX19-03	.750	1.982	4.050	1.600	.100	79°	145	0.4	33000	
			2.100	3/4	.009	0	.015	A880-D0500LX19-04	.750	2.482	4.550	2.100	.100	79°	145	0.4	22000	
			2.600	3/4	.009	0	.015	A880-D0500LX19-05	.750	2.982	5.050	2.600	.100	79°	145	0.4	15000	
.530	01C	01P	1.168	3/4	.009	0	.009	A880-D0531LX19-02	.750	1.561	3.636	1.167	.106	79°	145	0.4	33000	880-0102W04-P-GR
			1.699	3/4	.009	0	.009	A880-D0531LX19-03	.750	2.092	4.167	1.699	.106	79°	145	0.4	33000	
			2.230	3/4	.009	0	.015	A880-D0531LX19-04	.750	2.613	4.688	2.230	.106	79°	145	0.4	22000	
			2.761	3/4	.009	0	.015	A880-D0531LX19-05	.750	3.148	5.223	2.755	.106	79°	145	0.4	15000	
.562	02C	02P	1.236	3/4	.017	0	.009	A880-D0562LX19-02	.750	1.643	3.724	1.237	.112	88°	145	0.4	33000	880-0202W04H-P-GM
			1.798	3/4	.017	0	.009	A880-D0562LX19-03	.750	2.217	4.298	1.810	.112	88°	145	0.4	33000	
			2.360	3/4	.017	0	.015	A880-D0562LX19-04	.750	2.768	4.849	2.362	.112	88°	145	0.4	22000	
			2.922	3/4	.017	0	.015	A880-D0562LX19-05	.750	3.328	5.409	2.922	.112	88°	145	0.4	15000	
.625	02C	02P	1.375	3/4	.009	0	.009	A880-D0625LX19-02	.750	1.807	3.900	1.375	.125	88°	145	0.4	33000	880-0202W04H-P-GM
			2.000	3/4	.009	0	.009	A880-D0625LX19-03	.750	2.440	4.533	2.007	.125	88°	145	0.4	33000	
			2.625	3/4	.010	0	.015	A880-D0625LX19-04	.750	3.070	5.163	2.637	.125	88°	145	0.4	22000	
			3.250	3/4	.010	0	.015	A880-D0625LX19-05	.750	3.682	5.775	3.250	.125	88°	145	0.4	15000	
.655	03C	03P	1.443	3/4	.022	0	.009	A880-D0656LX19-02	.750	1.886	3.986	1.442	.131	88°	145	0.4	33000	880-0303W05H-P-GM
			2.099	3/4	.022	0	.009	A880-D0656LX19-03	.750	2.569	4.669	2.125	.131	88°	145	0.4	30000	
			2.755	3/4	.023	0	.015	A880-D0656LX19-04	.750	3.199	5.299	2.755	.131	88°	145	0.4	19000	
			3.411	3/4	.023	0	.015	A880-D0656LX19-05	.750	3.854	5.954	3.410	.131	88°	145	0.4	13500	
.687	03C	03P	1.497	1	.020	0	.009	A880-D0687LX25-02	1.000	1.968	4.296	1.497	.123	88°	145	0.6	33000	880-0303W05H-P-GM
			2.184	1	.020	0	.009	A880-D0687LX25-03	1.000	2.675	5.003	2.205	.123	88°	145	0.6	30000	
			2.871	1	.020	0	.015	A880-D0687LX25-04	1.000	3.344	5.672	2.874	.123	88°	145	0.6	19000	
			3.558	1	.020	0	.015	A880-D0687LX25-05	1.000	4.042	6.370	3.572	.123	88°	145	0.6	13500	
.750	03C	03P	1.635	1	.009	0	.009	A880-D0750LX25-02	1.000	2.132	4.471	1.635	.135	88°	145	0.6	33000	880-0303W05H-P-GM
			2.385	1	.009	0	.009	A880-D0750LX25-03	1.000	2.899	5.238	2.402	.135	88°	145	0.6	30000	
			3.135	1	.009	0	.015	A880-D0750LX25-04	1.000	3.645	5.985	3.149	.135	88°	145	0.6	19000	
			3.885	1	.009	0	.015	A880-D0750LX25-05	1.000	4.382	6.721	3.884	.135	88°	145	0.6	13500	
.812	04C	04P	1.770	1	.031	0	.009	A880-D0812LX25-02	1.000	2.292	4.643	1.770	.146	88°	145	0.6	21500	880-0403W05H-P-GM
			2.582	1	.031	0	.009	A880-D0812LX25-03	1.000	3.120	5.471	2.597	.146	88°	145	0.6	21500	
			3.394	1	.031	0	.015	A880-D0812LX25-04	1.000	3.907	6.258	3.385	.146	88°	145	0.7	17500	
			4.206	1	.031	0	.015	A880-D0812LX25-05	1.000	4.728	7.079	4.205	.146	88°	145	0.7	12000	
.875	04C	04P	1.881	1	.022	0	.009	A880-D0875LX25-02	1.000	2.504	4.840	1.929	.131	88°	145	0.6	21500	880-0403W05H-P-GM
			2.756	1	.022	0	.009	A880-D0875LX25-03	1.000	3.331	5.667	2.755	.131	88°	145	0.6	21500	
			3.657	1	.022	0	.015	A880-D0875LX25-04	1.000	4.171	6.533	3.622	.157	88°	145	0.7	17500	
			4.506	1	.022	0	.015	A880-D0875LX25-05	1.000	5.081	7.417	4.505	.131	88°	145	0.7	12000	
.937	04C	04P	2.014	1	.013	0	.009	A880-D0937LX25-02	1.000	2.646	4.991	2.042	.140	88°	145	0.6	21500	880-0403W05H-P-GM
			2.951	1	.013	0	.009	A880-D0937LX25-03	1.000	3.556	5.901	2.952	.140	88°	145	0.6	21500	
			3.888	1	.013	0	.015	A880-D0937LX25-04	1.000	4.461	6.806	3.857	.140	88°	145	0.7	17500	
			4.825	1	.013	0	.015	A880-D0937LX25-05	1.000	5.428	7.773	4.825	.140	88°	145	1.1	12000	
1.000	05C	05P	2.150	1	.037	0	.009	A880-D1000LX25-02	1.000	2.812	5.166	2.180	.150	88°	145	0.7	16000	880-0503W05H-P-GM
			3.150	1	.037	0	.009	A880-D1000LX25-03	1.000	3.782	6.136	3.150	.150	88°	145	0.7	16000	
			4.150	1	.037	0	.015	A880-D1000LX25-04	1.000	4.765	7.119	4.132	.150	88°	145	1.1	15500	
			5.150	1	.037	0	.015	A880-D1000LX25-05	1.000	5.782	8.136	5.150	.150	88°	145	1.2	10500	

 K38

 O5

 Q5

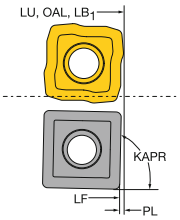
 Q1

 Q35

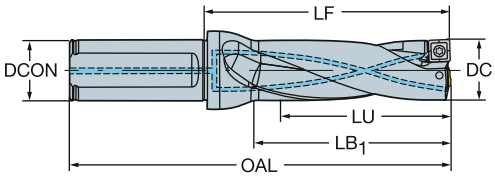
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766





CNSC 1



Дюймовое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	KAPR	CP PSI	Lbs	RPMX	MIID$_P$
1.062	05C	05P	2.251	1 1/4	.029	0	.009	A880-D1062LX31-02	1.250	2.974	5.464	2.282	.127	88°	145	0.7	16000	880-0503W05H-P-GM
			3.313	1 1/4	.029	0	.009	A880-D1062LX31-03	1.250	4.036	6.526	3.345	.127	88°	145	0.7	16000	
			4.375	1 1/4	.029	0	.015	A880-D1062LX31-04	1.250	5.061	7.551	4.370	.127	88°	145	1.5	15500	
			5.437	1 1/4	.029	0	.015	A880-D1062LX31-05	1.250	6.128	8.618	5.437	.127	88°	145	1.5	10500	
1.125	05C	05P	2.385	1 1/4	.019	0	.009	A880-D1125LX31-02	1.250	3.162	5.659	2.440	.135	88°	145	0.7	16000	880-0503W05H-P-GM
			3.510	1 1/4	.019	0	.009	A880-D1125LX31-03	1.250	4.265	6.763	3.544	.135	88°	145	0.7	16000	
			4.635	1 1/4	.019	0	.015	A880-D1125LX31-04	1.250	5.367	7.864	4.645	.135	88°	145	1.5	15500	
			5.760	1 1/4	.019	0	.015	A880-D1125LX31-05	1.250	6.482	8.979	5.760	.135	88°	145	1.5	10500	
1.187	06C	06P	2.516	1 1/4	.043	0	.009	A880-D1187LX31-02	1.250	3.268	5.773	2.517	.142	88°	145	1.2	16000	880-0604W06H-P-GM
			3.703	1 1/4	.043	0	.009	A880-D1187LX31-03	1.250	4.455	6.960	3.704	.142	88°	145	1.5	16000	
			4.890	1 1/4	.043	0	.015	A880-D1187LX31-04	1.250	5.642	8.147	4.890	.142	88°	145	1.5	14000	
			6.077	1 1/4	.043	0	.015	A880-D1187LX31-05	1.250	6.828	9.333	6.077	.142	88°	145	1.8	10500	
1.250	06C	06P	2.650	1 1/2	.035	0	.009	A880-D1250LX38-02	1.500	3.432	6.337	2.650	.150	88°	145	1.8	16000	880-0604W06H-P-GM
			3.900	1 1/2	.035	0	.009	A880-D1250LX38-03	1.500	4.682	7.587	3.900	.150	88°	145	2.3	16000	
			5.150	1 1/2	.035	0	.015	A880-D1250LX38-04	1.500	5.932	8.837	5.150	.150	88°	145	2.3	14000	
			6.400	1 1/2	.035	0	.015	A880-D1250LX38-05	1.500	7.182	10.087	6.400	.150	88°	145	2.3	10500	
1.312	06C	06P	2.781	1 1/2	.027	0	.009	A880-D1312LX38-02	1.500	3.593	6.506	2.782	.157	88°	145	1.8	16000	880-0604W06H-P-GM
			4.093	1 1/2	.027	0	.009	A880-D1312LX38-03	1.500	4.905	7.818	4.094	.157	88°	145	2.3	16000	
			5.405	1 1/2	.027	0	.015	A880-D1312LX38-04	1.500	6.217	9.130	5.405	.157	88°	145	2.3	14000	
			6.717	1 1/2	.027	0	.015	A880-D1312LX38-05	1.500	7.528	10.441	6.717	.157	88°	145	2.8	10500	
1.375	06C	06P	2.915	1 1/2	.020	0	.009	A880-D1375LX38-02	1.500	3.757	6.677	2.915	.165	88°	145	2.3	16000	880-0604W06H-P-GM
			4.290	1 1/2	.020	0	.009	A880-D1375LX38-03	1.500	5.132	8.052	4.290	.165	88°	145	2.3	16000	
			5.665	1 1/2	.020	0	.015	A880-D1375LX38-04	1.500	6.507	9.427	5.665	.165	88°	145	2.8	14000	
			7.040	1 1/2	.020	0	.015	A880-D1375LX38-05	1.500	7.882	10.802	7.040	.165	88°	145	2.8	10500	
1.437	07C	07P	3.017	1 1/2	.051	0	.009	A880-D1437LX38-02	1.500	3.947	6.846	3.047	.143	88°	145	2.3	16000	880-0704W06H-P-GM
			4.454	1 1/2	.051	0	.009	A880-D1437LX38-03	1.500	5.383	8.282	4.482	.143	88°	145	2.8	16000	
			5.891	1 1/2	.051	0	.015	A880-D1437LX38-04	1.500	6.820	9.719	5.920	.143	88°	145	2.8	11000	
			7.357	1 1/2	.051	0	.015	A880-D1437LX38-05	1.500	8.228	11.156	7.357	.172	88°	145	2.8	7500	
1.500	07C	07P	3.150	1 1/2	.043	0	.009	A880-D1500LX38-02	1.500	4.082	6.987	3.150	.150	88°	145	2.3	16000	880-0704W06H-P-GM
			4.650	1 1/2	.043	0	.009	A880-D1500LX38-03	1.500	5.582	8.487	4.650	.150	88°	145	2.8	16000	
			6.150	1 1/2	.043	0	.015	A880-D1500LX38-04	1.500	7.082	9.987	6.150	.150	88°	145	2.8	11000	
			7.650	1 1/2	.043	0	.015	A880-D1500LX38-05	1.500	8.582	11.487	7.650	.150	88°	145	3.5	7500	
1.562	07C	07P	3.280	1 1/2	.036	0	.009	A880-D1562LX38-02	1.500	4.242	7.154	3.280	.156	88°	145	2.3	16000	880-0704W06H-P-GM
			4.842	1 1/2	.036	0	.009	A880-D1562LX38-03	1.500	5.804	8.716	4.842	.156	88°	145	2.3	16000	
			6.404	1 1/2	.036	0	.015	A880-D1562LX38-04	1.500	7.366	10.278	6.404	.156	88°	145	3.5	11000	
			7.966	1 1/2	.036	0	.015	A880-D1562LX38-05	1.500	8.928	11.840	7.965	.156	88°	145	3.5	7500	
1.625	07C	07P	3.412	1 1/2	.028	0	.009	A880-D1625LX38-02	1.500	4.407	7.325	3.412	.162	88°	145	2.8	16000	880-0704W06H-P-GM
			5.037	1 1/2	.028	0	.009	A880-D1625LX38-03	1.500	6.031	8.949	5.037	.162	88°	145	2.8	16000	
			6.662	1 1/2	.028	0	.015	A880-D1625LX38-04	1.500	7.656	10.574	6.662	.162	88°	145	3.5	11000	
			8.287	1 1/2	.028	0	.015	A880-D1625LX38-05	1.500	9.282	12.200	8.287	.162	88°	145	3.5	7500	
1.687	07C	07P	3.542	1 1/2	.020	0	.009	A880-D1687LX38-02	1.500	4.568	7.492	3.542	.168	88°	145	2.8	16000	880-0704W06H-P-GM
			5.229	1 1/2	.020	0	.009	A880-D1687LX38-03	1.500	6.254	9.178	5.229	.168	88°	145	3.5	16000	
			6.916	1 1/2	.020	0	.015	A880-D1687LX38-04	1.500	7.941	10.865	6.915	.168	88°	145	3.5	11000	
			8.603	1 1/2	.020	0	.015	A880-D1687LX38-05	1.500	9.629	12.553	8.604	.168	88°	145	3.5	7500	


K38


O5

Q5

ISO 13399
Q1

CNSC CXSC
Q35

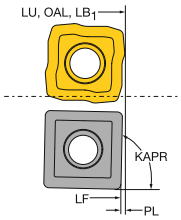
SANDVIK Coromant

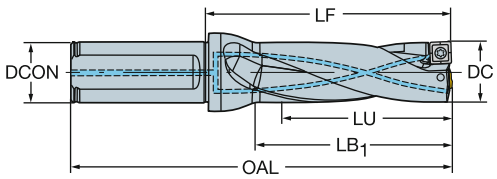
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

CNSC 1







Дюймовое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	KAPR	CP PSI	Lbs	RPMX	MIID$_P$
1.750	08C	08P	3.675	1 1/2	.056	0	.011	A880-D1750LX38-02	1.500	4.732	7.662	3.675	.175	88°	145	2.8	15000	880-0805W08H-P-GM
			5.425	1 1/2	.056	0	.011	A880-D1750LX38-03	1.500	6.482	9.412	5.425	.175	88°	145	3.5	15000	
			7.175	1 1/2	.056	0	.016	A880-D1750LX38-04	1.500	8.232	11.162	7.175	.175	88°	145	3.5	9000	
1.875	08C	08P	3.937	1 1/2	.041	0	.011	A880-D1875LX38-02	1.500	5.057	8.000	3.937	.187	88°	145	3.5	15000	880-0805W08H-P-GM
			5.812	1 1/2	.041	0	.011	A880-D1875LX38-03	1.500	6.932	9.875	5.812	.187	88°	145	3.5	15000	
			7.687	1 1/2	.041	0	.016	A880-D1875LX38-04	1.500	8.805	11.748	7.685	.187	88°	145	4.8	9000	
2.000	08C	08P	4.200	1 1/2	.025	0	.011	A880-D2000LX38-02	1.500	5.382	8.337	4.200	.200	88°	145	3.5	15000	880-0805W08H-P-GM
			6.200	1 1/2	.025	0	.011	A880-D2000LX38-03	1.500	7.382	10.337	6.200	.200	88°	145	4.8	15000	
			8.200	1 1/2	.025	0	.016	A880-D2000LX38-04	1.500	9.382	12.337	8.200	.200	88°	145	4.8	9000	
2.125	09C	09P	4.462	1 1/2	.073	0	.011	A880-D2125LX38-02	1.500	5.707	8.675	4.462	.212	88°	145	4.8	5000	880-0906W08H-P-GM
			6.587	1 1/2	.073	0	.011	A880-D2125LX38-03	1.500	7.832	10.800	6.587	.212	88°	145	4.8	5000	
			8.712	1 1/2	.073	0	.017	A880-D2125LX38-04	1.500	9.957	12.925	8.712	.212	88°	145	6.9	5000	
2.250	09C	09P	4.725	1 1/2	.060	0	.011	A880-D2250LX38-02	1.500	6.032	9.012	4.725	.225	88°	145	4.8	5000	880-0906W08H-P-GM
			6.975	1 1/2	.060	0	.011	A880-D2250LX38-03	1.500	8.282	11.262	6.975	.225	88°	145	4.8	5000	
			9.225	1 1/2	.060	0	.017	A880-D2250LX38-04	1.500	10.532	13.512	9.225	.225	88°	145	6.9	5000	
2.375	09C	09P	4.987	1 1/2	.041	0	.011	A880-D2375LX38-02	1.500	6.357	9.350	4.987	.237	88°	145	4.8	5000	880-0906W08H-P-GM
			7.362	1 1/2	.041	0	.011	A880-D2375LX38-03	1.500	8.732	11.725	7.362	.237	88°	145	6.8	5000	
2.500	09C	09P	5.250	1 1/2	.025	0	.011	A880-D2500LX38-02	1.500	6.682	9.687	5.250	.250	88°	145	4.8	5000	880-0906W08H-P-GM
			7.750	1 1/2	.025	0	.011	A880-D2500LX38-03	1.500	9.182	12.187	7.750	.250	88°	145	6.8	5000	

 K38

 O5

 Q5

 Q1

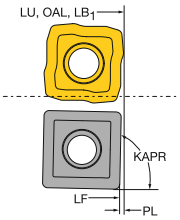
 Q35

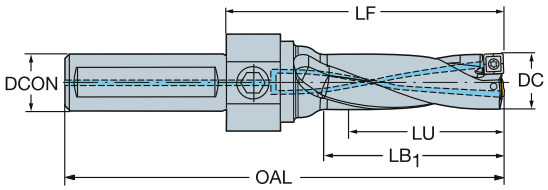
Свёрла CoroDrill® 880 со сменными пластинами

Цилиндрический хвостовик с лыской US P

CNSC 7







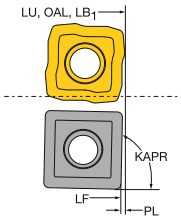
Дюймовое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	KAPR	CP PSI	Lbs	RPMX	MIID$_P$
.500	01C	01P	1.600	3/4	.009	0	.009	A880-D0500P19-03	.750	3.162	6.262	1.600	.100	79°	145	0.6	33000	880-0102W04-P-GR
			2.100	3/4	.009	0	.015	A880-D0500P19-04	.750	3.662	6.762	2.100	.100	79°	145	0.6	22000	
.530	01C	01P	1.699	3/4	.009	0	.009	A880-D0531P19-03	.750	3.273	6.380	1.699	.106	79°	145	0.6	33000	880-0102W04-P-GR
			2.230	3/4	.009	0	.015	A880-D0531P19-04	.750	3.804	6.910	2.230	.106	79°	145	0.6	22000	
.562	02C	02P	1.798	3/4	.017	0	.009	A880-D0562P19-03	.750	3.398	6.510	1.810	.112	88°	145	0.8	33000	880-0202W04H-P-GM
			2.360	3/4	.017	0	.015	A880-D0562P19-04	.750	3.949	7.062	2.362	.112	88°	145	0.7	22000	
.625	02C	02P	2.000	3/4	.009	0	.009	A880-D0625P19-03	.750	3.620	6.745	2.007	.125	88°	145	0.8	33000	880-0202W04H-P-GM
			2.625	3/4	.009	0	.015	A880-D0625P19-04	.750	4.250	7.375	2.637	.125	88°	145	0.8	22000	
.655	03C	03P	2.099	3/4	.022	0	.009	A880-D0656P19-03	.750	3.711	6.842	2.125	.131	88°	145	0.8	30000	880-0303W05H-P-GM
			2.755	3/4	.022	0	.015	A880-D0656P19-04	.750	4.380	7.512	2.755	.131	88°	145	0.7	19000	
.687	03C	03P	2.184	1	.020	0	.009	A880-D0687P25-03	1.000	3.935	7.059	2.205	.123	88°	145	1.5	30000	880-0303W05H-P-GM
			2.871	1	.020	0	.015	A880-D0687P25-04	1.000	4.604	7.727	2.874	.123	88°	145	1.5	19000	
.750	03C	03P	2.385	1	.009	0	.009	A880-D0750P25-03	1.000	4.157	7.292	2.402	.135	88°	145	1.5	30000	880-0303W05H-P-GM
			3.135	1	.009	0	.015	A880-D0750P25-04	1.000	4.905	8.040	3.149	.135	88°	145	1.5	19000	
.812	04C	04P	2.582	1	.031	0	.009	A880-D0812P25-03	1.000	4.380	7.527	2.597	.146	88°	145	1.5	21500	880-0403W05H-P-GM
			3.394	1	.031	0	.015	A880-D0812P25-04	1.000	5.167	8.314	3.385	.146	88°	145	1.5	17500	
.875	04C	04P	2.756	1 1/4	.022	0	.009	A880-D0875P31-03	1.250	4.590	7.722	2.755	.131	88°	145	1.8	21500	880-0403W05H-P-GM
			3.631	1 1/4	.022	0	.015	A880-D0875P31-04	1.250	5.456	8.587	3.622	.131	88°	145	1.8	17500	
.937	04C	04P	2.951	1 1/4	.013	0	.009	A880-D0937P31-03	1.250	4.816	7.957	2.952	.140	88°	145	1.8	21500	880-0403W05H-P-GM
			3.888	1 1/4	.013	0	.015	A880-D0937P31-04	1.250	5.721	8.862	3.857	.140	88°	145	1.8	17500	
1.000	05C	05P	3.150	1 1/4	.037	0	.009	A880-D1000P31-03	1.250	5.040	8.190	3.150	.150	88°	145	1.8	16000	880-0503W05H-P-GM
			4.150	1 1/4	.037	0	.015	A880-D1000P31-04	1.250	6.024	9.174	4.132	.150	88°	145	1.8	15500	
1.062	05C	05P	3.313	1 1/4	.029	0	.009	A880-D1062P31-03	1.250	5.258	8.385	3.345	.127	88°	145	2.3	16000	880-0503W05H-P-GM
			4.375	1 1/4	.029	0	.015	A880-D1062P31-04	1.250	6.321	9.449	4.370	.127	88°	145	2.3	15500	
1.125	05C	05P	3.510	1 1/4	.019	0	.009	A880-D1125P31-03	1.250	5.485	8.620	3.544	.135	88°	145	2.3	16000	880-0503W05H-P-GM
			4.635	1 1/4	.019	0	.015	A880-D1125P31-04	1.250	6.625	9.760	4.645	.135	88°	145	2.3	15500	
1.187	06C	06P	3.703	1 1/4	.043	0	.009	A880-D1187P31-03	1.250	5.711	8.854	3.700	.142	88°	145	2.3	16000	880-0604W06H-P-GM
			4.890	1 1/4	.043	0	.015	A880-D1187P31-04	1.250	6.892	10.035	4.880	.142	88°	145	2.3	14000	
1.250	06C	06P	3.900	1 1/2	.035	0	.009	A880-D1250P38-03	1.500	5.939	9.089	3.897	.150	88°	145	3.5	16000	880-0604W06H-P-GM
			5.150	1 1/2	.035	0	.015	A880-D1250P38-04	1.500	7.197	10.348	5.157	.150	88°	145	3.5	14000	
1.312	06C	06P	4.093	1 1/2	.027	0	.009	A880-D1312P38-03	1.500	6.166	9.324	4.095	.157	88°	145	3.5	16000	880-0604W06H-P-GM
			5.405	1 1/2	.027	0	.015	A880-D1312P38-04	1.500	7.464	10.622	5.392	.157	88°	145	3.5	14000	
1.375	06C	06P	4.290	1 1/2	.020	0	.009	A880-D1375P38-03	1.500	6.392	9.557	4.290	.165	88°	145	3.5	16000	880-0604W06H-P-GM
			5.665	1 1/2	.020	0	.015	A880-D1375P38-04	1.500	7.765	10.931	5.665	.165	88°	145	3.5	14000	
1.437	07C	07P	4.454	1 1/2	.051	0	.009	A880-D1437P38-03	1.500	6.648	9.792	4.487	.143	88°	145	3.5	16000	880-0704W06H-P-GM
			5.891	1 1/2	.051	0	.015	A880-D1437P38-04	1.500	8.065	11.209	5.905	.143	88°	145	3.5	11000	
1.500	07C	07P	4.650	1 1/2	.043	0	.009	A880-D1500P38-03	1.500	6.837	9.987	4.645	.150	88°	145	3.5	16000	880-0704W06H-P-GM
			6.150	1 1/2	.043	0	.015	A880-D1500P38-04	1.500	8.332	11.483	6.142	.150	88°	145	3.5	11000	
1.562	07C	07P	4.842	1 1/2	.036	0	.009	A880-D1562P38-03	1.500	7.065	10.222	4.842	.156	88°	145	3.5	16000	880-0704W06H-P-GM
			6.404	1 1/2	.036	0	.015	A880-D1562P38-04	1.500	8.639	11.796	6.417	.156	88°	145	3.5	11000	
1.625	07C	07P	5.037	1 1/2	.028	0	.009	A880-D1625P38-03	1.500	7.292	10.455	5.039	.162	88°	145	3.5	16000	880-0704W06H-P-GM
			6.662	1 1/2	.028	0	.015	A880-D1625P38-04	1.500	8.907	12.070	6.654	.162	88°	145	4.8	11000	
1.687	07C	07P	5.229	1 1/2	.020	0	.009	A880-D1687P38-03	1.500	7.717	10.886	5.235	.168	88°	145	3.5	16000	880-0704W06H-P-GM
			6.916	1 1/2	.020	0	.015	A880-D1687P38-04	1.500	9.410	12.579	6.929	.168	88°	145	4.8	11000	

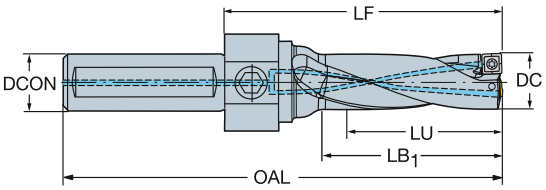
Свёрла CoroDrill® 880 со сменными пластинами

Цилиндрический хвостовик с лыской US P





CNSC 7



Дюймовое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB_1	PL	KAPR	CP PSI	Lbs	RPMX	$MIID_P$
1.750	08C	08P	5.425	1 1/2	.056	0	.011	A880-D1750P38-03	1.500	7.945	11.121	5.432	.175	88°	145	4.8	15000	880-0805W08H-P-GM
			7.175	1 1/2	.056	0	.016	A880-D1750P38-04	1.500	9.677	12.853	7.165	.175	88°	145	4.8	9000	
1.875	08C	08P	5.812	1 1/2	.041	0	.011	A880-D1875P38-03	1.500	8.402	11.590	5.827	.187	88°	145	4.8	15000	880-0805W08H-P-GM
			7.687	1 1/2	.041	0	.016	A880-D1875P38-04	1.500	10.252	13.440	7.677	.187	88°	145	6.9	9000	
2.000	08C	08P	6.200	1 1/2	.025	0	.011	A880-D2000P38-03	1.500	8.857	12.058	6.220	.200	88°	145	6.9	15000	880-0805W08H-P-GM
			8.200	1 1/2	.025	0	.016	A880-D2000P38-04	1.500	10.827	14.027	8.189	.200	88°	145	6.9	9000	
2.125	09C	09P	6.587	1 1/2	.073	0	.011	A880-D2125P38-03	1.500	9.275	12.488	6.575	.212	88°	145	6.9	5000	880-0906W08H-P-GM
			8.712	1 1/2	.073	0	.017	A880-D2125P38-04	1.500	11.401	14.614	8.700	.212	88°	145	6.9	5000	
2.250	09C	09P	6.975	1 1/2	.060	0	.011	A880-D2250P38-03	1.500	9.732	12.957	6.969	.225	88°	145	6.9	5000	880-0906W08H-P-GM
			9.225	1 1/2	.060	0	.017	A880-D2250P38-04	1.500	11.976	15.201	9.212	.225	88°	145	6.8	5000	
2.375	09C	09P	7.362	1 1/2	.041	0	.011	A880-D2375P38-03	1.500	10.188	13.426	7.362	.237	88°	145	6.8	5000	880-0906W08H-P-GM
2.500	09C	09P	7.750	1 1/2	.025	0	.011	A880-D2500P38-03	1.500	10.638	13.888	7.750	.250	88°	145	6.9	5000	880-0906W08H-P-GM

 K38

 O5

 Q5

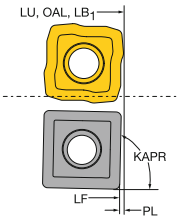
 Q1

 Q35

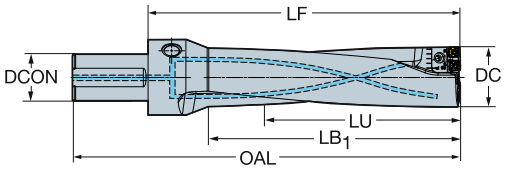
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766





CNSC 1



Метрическое исполнение

DC	C	I	I	P	LU	CZC$_{MS}$	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
65.00	06C	06P	06P	06P	207.00	50	880-D0650L50-03	50.00	275.70	357.00	212.77	2.00	88°	10	7.2	5000	880-0604W06H-P-GM
					276.00	50	880-D0650L50-04	50.00	344.70	426.00	281.77	2.00	88°	10	7.9	5000	
66.00	06C	06P	06P	06P	207.00	50	880-D0660L50-03	50.00	275.70	357.00	212.77	2.00	88°	10	7.2	5000	880-0604W06H-P-GM
					276.00	50	880-D0660L50-04	50.00	344.70	426.00	281.77	2.00	88°	10	7.9	5000	
67.00	06C	06P	06P	06P	207.00	50	880-D0670L50-03	50.00	275.70	357.00	212.77	2.00	88°	10	7.2	5000	880-0604W06H-P-GM
					276.00	50	880-D0670L50-04	50.00	344.70	426.00	281.77	2.00	88°	10	7.9	5000	
68.00	06C	06P	06P	06P	207.00	50	880-D0680L50-03	50.00	275.70	357.00	212.77	2.00	88°	10	7.2	5000	880-0604W06H-P-GM
					276.00	50	880-D0680L50-04	50.00	344.70	426.00	281.77	2.00	88°	10	7.9	5000	
69.00	06C	06P	06P	06P	207.00	50	880-D0690L50-03	50.00	275.70	357.00	212.77	2.00	88°	10	7.2	5000	880-0604W06H-P-GM
					276.00	50	880-D0690L50-04	50.00	344.70	426.00	281.77	2.00	88°	10	7.9	5000	
70.00	06C	06P	06P	06P	222.00	50	880-D0700L50-03	50.00	300.60	382.00	249.63	2.00	88°	10	8.9	5000	880-0604W06H-P-GM
					296.00	50	880-D0700L50-04	50.00	374.60	456.00	323.63	2.00	88°	10	10.2	5000	
71.00	06C	06P	06P	06P	222.00	50	880-D0710L50-03	50.00	300.60	382.00	249.63	2.00	88°	10	8.9	5000	880-0604W06H-P-GM
					296.00	50	880-D0710L50-04	50.00	374.60	456.00	323.63	2.00	88°	10	10.2	5000	
72.00	06C	06P	06P	06P	222.00	50	880-D0720L50-03	50.00	300.60	382.00	249.63	2.00	88°	10	8.9	5000	880-0604W06H-P-GM
					296.00	50	880-D0720L50-04	50.00	374.60	456.00	323.63	2.00	88°	10	10.2	5000	
73.00	06C	06P	06P	06P	222.00	50	880-D0730L50-03	50.00	300.60	382.00	249.63	2.00	88°	10	8.9	5000	880-0604W06H-P-GM
					296.00	50	880-D0730L50-04	50.00	374.60	456.00	323.63	2.00	88°	10	10.2	5000	
74.00	06C	07P	06P	07P	222.00	50	880-D0740L50-03	50.00	300.60	382.00	249.63	2.00	88°	10	8.9	5000	880-0704W06H-P-GM
					296.00	50	880-D0740L50-04	50.00	374.60	456.00	323.63	2.00	88°	10	10.2	5000	
75.00	07C	07P	07P	07P	237.00	50	880-D0750L50-03	50.00	305.60	387.00	255.15	2.00	88°	10	10.7	5000	880-0704W06H-P-GM
					316.00	50	880-D0750L50-04	50.00	384.60	466.00	334.15	2.00	88°	10	12.7	5000	
76.00	07C	07P	07P	07P	237.00	50	880-D0760L50-03	50.00	305.60	387.00	255.15	2.00	88°	10	10.7	5000	880-0704W06H-P-GM
					316.00	50	880-D0760L50-04	50.00	384.60	466.00	334.15	2.00	88°	10	12.7	5000	
77.00	07C	07P	07P	07P	237.00	50	880-D0770L50-03	50.00	305.60	387.00	255.15	2.00	88°	10	10.7	5000	880-0704W06H-P-GM
					316.00	50	880-D0770L50-04	50.00	384.60	466.00	334.15	2.00	88°	10	12.7	5000	
78.00	07C	07P	07P	07P	237.00	50	880-D0780L50-03	50.00	305.60	387.00	255.15	2.00	88°	10	10.7	5000	880-0704W06H-P-GM
					316.00	50	880-D0780L50-04	50.00	384.60	466.00	334.15	2.00	88°	10	12.7	5000	
79.00	07C	07P	07P	07P	237.00	50	880-D0790L50-03	50.00	305.60	387.00	255.15	2.00	88°	10	10.7	5000	880-0704W06H-P-GM
					316.00	50	880-D0790L50-04	50.00	384.60	466.00	334.15	2.00	88°	10	12.7	5000	

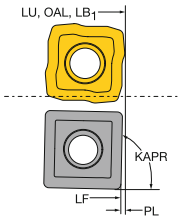
Кассеты входят в комплект, режущие пластины заказываются отдельно

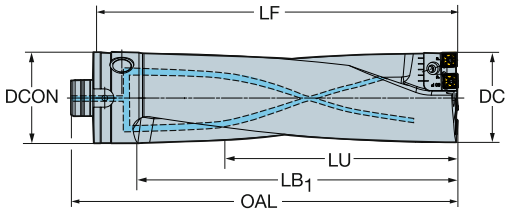
Свёрла CoroDrill® 880 со сменными пластинами

Интерфейс со стороны станка – VL



CNSC 1





Метрическое исполнение

DC	CCIIP	LU	CZC_{MS}	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
80.00	07C 07P 07P 07P	252.00	80	880-D0800V80-03	80.00	330.50	350.00	287.61	2.00	88°	10	12.7	5000	880-0704W06H-P-GM
		336.00	80	880-D0800V80-04	80.00	414.50	434.00	371.61	2.00	88°	10	15.1	5000	
81.00	07C 07P 07P 07P	252.00	80	880-D0810V80-03	80.00	330.50	350.00	287.61	2.00	88°	10	12.7	5000	880-0704W06H-P-GM
		336.00	80	880-D0810V80-04	80.00	414.50	434.00	371.61	2.00	88°	10	15.1	5000	
82.00	07C 07P 07P 07P	252.00	80	880-D0820V80-03	80.00	330.50	350.00	287.61	2.00	88°	10	12.7	5000	880-0704W06H-P-GM
		336.00	80	880-D0820V80-04	80.00	414.50	434.00	371.61	2.00	88°	10	15.1	5000	
83.00	07C 07P 07P 07P	252.00	80	880-D0830V80-03	80.00	330.50	350.00	287.61	2.00	88°	10	12.7	5000	880-0704W06H-P-GM
		336.00	80	880-D0830V80-04	80.00	414.50	434.00	371.61	2.00	88°	10	15.1	5000	
84.00	07C 07P 07P 07P	252.00	80	880-D0840V80-03	80.00	330.50	350.00	287.61	2.00	88°	10	12.7	5000	880-0704W06H-P-GM
		336.00	80	880-D0840V80-04	80.00	414.50	434.00	371.61	2.00	88°	10	15.1	5000	

Кассеты входят в комплект, режущие пластины заказываются отдельно

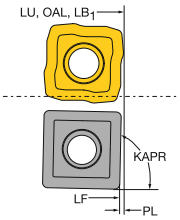
K198 K38 O5 Q5 Q1 Q35

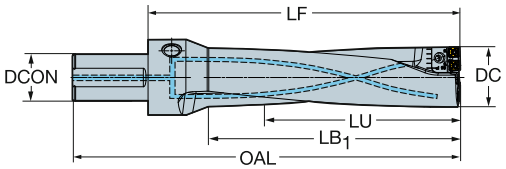
Свёрла CoroDrill® 880 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1





Дюймовое исполнение

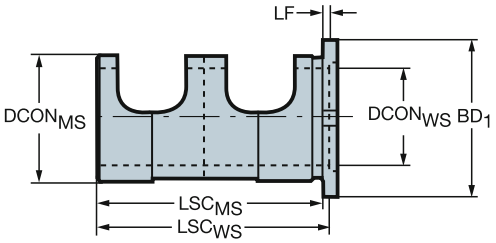
DC	C	I	I	P	LU	CZC_{MS}	Код заказа	Размеры, дюйм DCON	LF	OAL	LB_1	PL	KAPR	CP PSI	Lbs	RPMX	$MIID_P$
2.559	06C	06P	06P	06P	8.149	2	880-D0650LX50-03	2.000	10.854	14.055	8.376	.078	88°	145	15.8	5000	880-0604W06H-P-GM
					10.866	2	880-D0650LX50-04	2.000	13.570	16.771	11.093	.078	88°	145	17.3	5000	
2.598	06C	06P	06P	06P	8.149	2	880-D0660LX50-03	2.000	10.854	14.055	8.376	.078	88°	145	15.8	5000	880-0604W06H-P-GM
					10.866	2	880-D0660LX50-04	2.000	13.570	16.771	11.093	.078	88°	145	17.3	5000	
2.637	06C	06P	06P	06P	8.149	2	880-D0670LX50-03	2.000	10.854	14.055	8.376	.078	88°	145	15.8	5000	880-0604W06H-P-GM
					10.866	2	880-D0670LX50-04	2.000	13.570	16.771	11.093	.078	88°	145	17.3	5000	
2.677	06C	06P	06P	06P	8.149	2	880-D0680LX50-03	2.000	10.854	14.055	8.376	.078	88°	145	15.8	5000	880-0604W06H-P-GM
					10.866	2	880-D0680LX50-04	2.000	13.570	16.771	11.093	.078	88°	145	17.3	5000	
2.716	06C	06P	06P	06P	8.149	2	880-D0690LX50-03	2.000	10.854	14.055	8.376	.078	88°	145	15.8	5000	880-0604W06H-P-GM
					10.866	2	880-D0690LX50-04	2.000	13.570	16.771	11.093	.078	88°	145	17.3	5000	
2.755	06C	06P	06P	06P	8.740	2	880-D0700LX50-03	2.000	11.834	15.039	9.827	.078	88°	145	19.5	5000	880-0604W06H-P-GM
					11.653	2	880-D0700LX50-04	2.000	14.748	17.952	12.741	.078	88°	145	22.4	5000	
2.795	06C	06P	06P	06P	8.740	2	880-D0710LX50-03	2.000	11.834	15.039	9.827	.078	88°	145	19.5	5000	880-0604W06H-P-GM
					11.653	2	880-D0710LX50-04	2.000	14.748	17.952	12.741	.078	88°	145	22.4	5000	
2.834	06C	06P	06P	06P	8.740	2	880-D0720LX50-03	2.000	11.834	15.039	9.827	.078	88°	145	19.5	5000	880-0604W06H-P-GM
					11.653	2	880-D0720LX50-04	2.000	14.748	17.952	12.741	.078	88°	145	22.4	5000	
2.874	06C	06P	06P	06P	8.740	2	880-D0730LX50-03	2.000	11.834	15.039	9.827	.078	88°	145	19.5	5000	880-0604W06H-P-GM
					11.653	2	880-D0730LX50-04	2.000	14.748	17.952	12.741	.078	88°	145	22.4	5000	
2.913	06C	07P	06P	07P	8.740	2	880-D0740LX50-03	2.000	11.834	15.039	9.827	.078	88°	145	19.5	5000	880-0704W06H-P-GM
					11.653	2	880-D0740LX50-04	2.000	14.748	17.952	12.741	.078	88°	145	22.4	5000	
2.952	07C	07P	07P	07P	9.330	2	880-D0750LX50-03	2.000	12.031	15.236	10.045	.078	88°	145	23.5	5000	880-0704W06H-P-GM
					12.440	2	880-D0750LX50-04	2.000	15.141	18.346	13.155	.078	88°	145	27.9	5000	
2.992	07C	07P	07P	07P	9.330	2	880-D0760LX50-03	2.000	12.031	15.236	10.045	.078	88°	145	23.5	5000	880-0704W06H-P-GM
					12.440	2	880-D0760LX50-04	2.000	15.141	18.346	13.155	.078	88°	145	27.9	5000	
3.031	07C	07P	07P	07P	9.330	2	880-D0770LX50-03	2.000	12.031	15.236	10.045	.078	88°	145	23.5	5000	880-0704W06H-P-GM
					12.440	2	880-D0770LX50-04	2.000	15.141	18.346	13.155	.078	88°	145	27.9	5000	
3.070	07C	07P	07P	07P	9.330	2	880-D0780LX50-03	2.000	12.031	15.236	10.045	.078	88°	145	23.5	5000	880-0704W06H-P-GM
					12.440	2	880-D0780LX50-04	2.000	15.141	18.346	13.155	.078	88°	145	27.9	5000	
3.110	07C	07P	07P	07P	9.330	2	880-D0790LX50-03	2.000	12.031	15.236	10.045	.078	88°	145	23.5	5000	880-0704W06H-P-GM
					12.440	2	880-D0790LX50-04	2.000	15.141	18.346	13.155	.078	88°	145	27.9	5000	
3.149	07C	07P	07P	07P	9.921	2	880-D0800LX63-03	2.500	13.011	17.070	11.323	.078	88°	145	27.9	5000	880-0704W06H-P-GM
					13.228	2	880-D0800LX63-04	2.500	16.318	20.378	14.630	.078	88°	145	33.2	5000	
3.188	07C	07P	07P	07P	9.921	2	880-D0810LX63-03	2.500	13.011	17.070	11.323	.078	88°	145	27.9	5000	880-0704W06H-P-GM
					13.228	2	880-D0810LX63-04	2.500	16.318	20.378	14.630	.078	88°	145	33.2	5000	
3.228	07C	07P	07P	07P	9.921	2	880-D0820LX63-03	2.500	13.011	17.070	11.323	.078	88°	145	27.9	5000	880-0704W06H-P-GM
					13.228	2	880-D0820LX63-04	2.500	16.318	20.378	14.630	.078	88°	145	33.2	5000	
3.267	07C	07P	07P	07P	9.921	2	880-D0830LX63-03	2.500	13.011	17.070	11.323	.078	88°	145	27.9	5000	880-0704W06H-P-GM
					13.228	2	880-D0830LX63-04	2.500	16.318	20.378	14.630	.078	88°	145	33.2	5000	
3.307	07C	07P	07P	07P	9.921	2	880-D0840LX63-03	2.500	13.011	17.070	11.323	.078	88°	145	27.9	5000	880-0704W06H-P-GM
					13.228	2	880-D0840LX63-04	2.500	16.318	20.378	14.630	.078	88°	145	33.2	5000	

Кассеты входят в комплект, режущие пластины заказываются отдельно

K198 K38 O5 Q5 Q1 Q35

Эксцентриковая втулка





Метрическое исполнение

					Размеры, мм				
CZC_{MS}	CZC_{WS}	ADJLN	ADJLX	**Код заказа**	$DCON_{MS}$	$DCON_{WS}$	LSC_{MS}	LF	BD_1
25	20	-0.30	0.30	**416.2-L20-25**	25.00	20.00	55.00	2.50	33.00
32	25	-0.30	0.30	**416.2-L25-32**	32.00	25.00	60.00	3.50	40.00
40	32	-0.30	0.30	**416.2-L32-40**	40.00	32.00	70.00	2.50	50.00
50	40	-0.30	0.30	**416.2-L40-50**	50.00	40.00	80.00	2.50	60.00

Дюймовое исполнение

					Размеры, дюйм				
CZC_{MS}	CZC_{WS}	ADJLN	ADJLX	**Код заказа**	$DCON_{MS}$	$DCON_{WS}$	LSC_{MS}	LF	BD_1
1	3/4	-.011	.011	**A416.2-LX19-25**	1.000	.750	2.165	.098	1.299
1 1/2	1 1/4	-.011	.011	**A416.2-LX31-38**	1.500	1.250	2.362	.137	1.968
1 1/4	1	-.011	.011	**A416.2-LX25-32**	1.250	1.000	2.756	.098	1.574
2	1 1/2	-.011	.011	**A416.2-LX38-51**	2.000	1.500	3.150	.098	2.362

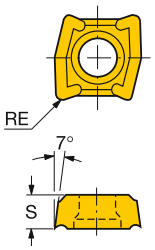
ISO 13399 Q1

CNSC CXSC Q35

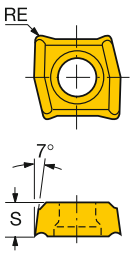
Пластины для свёрл CoroDrill® 881



881..P



881..C



Центральная пластина

	Код заказа	INSUC	P	M		K	N	S		H	Размеры, мм, *дюйм*			
			1044	1044	1144	1044	1044	1044	1144	1044	S	S"	RE	RE"
02	881-02 02 04M-C-GM1	C	☆	☆	☆	☆	☆	☆	☆	☆	2.38	.093	0.40	.015
03	881-03 03 08M-C-GM1	C	☆	☆	☆	☆	☆	☆	☆	☆	3.17	.125	0.80	.031
04	881-04 03 08M-C-GM1	C	☆	☆	☆	☆	☆	☆	☆	☆	3.17	.125	0.80	.031

Периферийная пластина

	Код заказа	INSUC	P		M			K		N	S		H		Размеры, мм, *дюйм*			
			4024	4044	2044	4024	4044	4024	4044	4044	2044	4044	4024	4044	S	S"	RE	RE"
02	881-02 02 04M-P-GM1	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	2.38	.093	0.40	.015
03	881-03 03 08M-P-GM1	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	3.17	.125	0.80	.031
04	881-04 03 08M-P-GM1	P	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	3.17	.125	0.80	.031

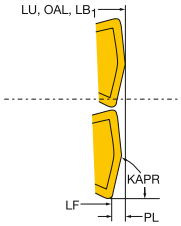
K199 K254 Q1

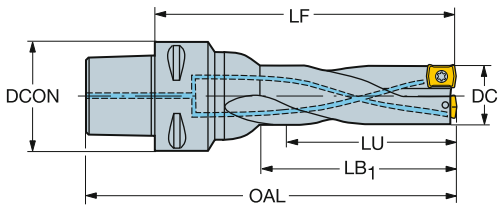
Свёрла CoroDrill® 881 со сменными пластинами

Coromant Capto®



CNSC 1





Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
14.00	02	02	42.64	C4	1.00	-0.10	0.30	881-D1400C4-03	40.00	83.00	107.00	45.00	0.64	78°	10	0.3	30000	881-02 02 04M-P-GM1
			42.64	C5	1.00	-0.10	0.30	881-D1400C5-03	50.00	83.00	113.00	45.00	0.64	78°	10	0.3	30000	
			42.64	C6	1.00	-0.10	0.30	881-D1400C6-03	63.00	88.00	126.00	45.00	0.64	78°	10	1.1	30000	
			56.64	C4	1.00	-0.10	0.40	881-D1400C4-04	40.00	97.00	121.00	59.00	0.64	78°	10	0.3	19000	
			56.64	C5	1.00	-0.10	0.40	881-D1400C5-04	50.00	97.00	127.00	59.00	0.64	78°	10	0.6	19000	
			56.64	C6	1.00	-0.10	0.40	881-D1400C6-04	63.00	102.00	140.00	59.00	0.64	78°	10	1.1	19000	
14.50	02	02	44.64	C4	0.90	-0.10	0.30	881-D1450C4-03	40.00	85.00	109.00	46.00	0.64	78°	10	0.3	30000	881-02 02 04M-P-GM1
			44.64	C5	0.90	-0.10	0.30	881-D1450C5-03	50.00	85.00	115.00	46.00	0.64	78°	10	0.6	30000	
			44.64	C6	0.90	-0.10	0.30	881-D1450C6-03	63.00	90.00	128.00	46.00	0.64	78°	10	1.1	30000	
			58.64	C4	0.90	-0.10	0.40	881-D1450C4-04	40.00	100.00	124.00	61.00	0.64	78°	10	0.3	19000	
			58.64	C5	0.90	-0.10	0.40	881-D1450C5-04	50.00	100.00	130.00	61.00	0.64	78°	10	0.6	19000	
			58.64	C6	0.90	-0.10	0.40	881-D1450C6-04	63.00	105.00	143.00	61.00	0.64	78°	10	1.1	19000	
15.00	02	02	45.64	C4	0.85	-0.10	0.30	881-D1500C4-03	40.00	87.00	111.00	48.00	0.64	78°	10	0.4	30000	881-02 02 04M-P-GM1
			45.64	C5	0.85	-0.10	0.30	881-D1500C5-03	50.00	87.00	117.00	48.00	0.64	78°	10	0.6	30000	
			45.64	C6	0.85	-0.10	0.30	881-D1500C6-03	63.00	92.00	130.00	48.00	0.64	78°	10	1.1	30000	
			60.64	C4	0.85	-0.10	0.40	881-D1500C4-04	40.00	102.00	126.00	63.00	0.64	78°	10	0.4	19000	
			60.64	C5	0.85	-0.10	0.40	881-D1500C5-04	50.00	102.00	132.00	63.00	0.64	78°	10	0.6	19000	
			60.64	C6	0.85	-0.10	0.40	881-D1500C6-04	63.00	107.00	145.00	63.00	0.64	78°	10	1.1	19000	
15.50	02	02	47.64	C4	0.75	-0.10	0.30	881-D1550C4-03	40.00	89.00	113.00	50.00	0.64	78°	10	0.4	30000	881-02 02 04M-P-GM1
			47.64	C5	0.75	-0.10	0.30	881-D1550C5-03	50.00	89.00	119.00	50.00	0.64	78°	10	0.6	30000	
			47.64	C6	0.75	-0.10	0.30	881-D1550C6-03	63.00	94.00	132.00	50.00	0.64	78°	10	1.1	30000	
			62.64	C4	0.75	-0.10	0.40	881-D1550C4-04	40.00	104.00	128.00	65.00	0.64	78°	10	0.4	19000	
			62.64	C5	0.75	-0.10	0.40	881-D1550C5-04	50.00	104.00	134.00	65.00	0.64	78°	10	0.6	19000	
			62.64	C6	0.75	-0.10	0.40	881-D1550C6-04	63.00	109.00	147.00	65.00	0.64	78°	10	1.1	19000	
16.00	02	02	48.64	C4	0.70	-0.10	0.30	881-D1600C4-03	40.00	91.00	115.00	51.00	0.64	78°	10	0.4	30000	881-02 02 04M-P-GM1
			48.64	C5	0.70	-0.10	0.30	881-D1600C5-03	50.00	91.00	121.00	51.00	0.64	78°	10	0.6	30000	
			48.64	C6	0.70	-0.10	0.30	881-D1600C6-03	63.00	96.00	134.00	51.00	0.64	78°	10	1.1	30000	
			64.64	C4	0.70	-0.10	0.40	881-D1600C4-04	40.00	107.00	131.00	67.00	0.64	78°	10	0.4	19000	
			64.64	C5	0.70	-0.10	0.40	881-D1600C5-04	50.00	107.00	137.00	67.00	0.64	78°	10	0.6	19000	
			64.64	C6	0.70	-0.10	0.40	881-D1600C6-04	63.00	112.00	150.00	67.00	0.64	78°	10	1.1	19000	
16.50	02	02	50.64	C4	0.60	-0.10	0.30	881-D1650C4-03	40.00	93.00	117.00	53.00	0.64	78°	10	0.4	30000	881-02 02 04M-P-GM1
			50.64	C5	0.60	-0.10	0.30	881-D1650C5-03	50.00	93.00	123.00	53.00	0.64	78°	10	0.6	30000	
			50.64	C6	0.60	-0.10	0.30	881-D1650C6-03	63.00	98.00	136.00	53.00	0.64	78°	10	1.1	30000	
			66.64	C4	0.60	-0.10	0.40	881-D1650C4-04	40.00	109.00	133.00	69.00	0.64	78°	10	0.4	19000	
			66.64	C5	0.60	-0.10	0.40	881-D1650C5-04	50.00	109.00	139.00	69.00	0.64	78°	10	0.6	19000	
			66.64	C6	0.60	-0.10	0.40	881-D1650C6-04	63.00	114.00	152.00	69.00	0.64	78°	10	1.1	19000	
17.00	02	02	51.64	C4	0.50	-0.10	0.30	881-D1700C4-03	40.00	94.00	118.00	54.00	0.64	78°	10	0.4	30000	881-02 02 04M-P-GM1
			51.64	C5	0.50	-0.10	0.30	881-D1700C5-03	50.00	94.00	124.00	54.00	0.64	78°	10	0.6	30000	
			51.64	C6	0.50	-0.10	0.30	881-D1700C6-03	63.00	99.00	137.00	54.00	0.64	78°	10	1.1	30000	
			68.64	C4	0.50	-0.10	0.40	881-D1700C4-04	40.00	111.00	135.00	71.00	0.64	78°	10	0.4	19000	
			68.64	C5	0.50	-0.10	0.40	881-D1700C5-04	50.00	111.00	141.00	71.00	0.64	78°	10	0.6	19000	
			68.64	C6	0.50	-0.10	0.40	881-D1700C6-04	63.00	116.00	154.00	71.00	0.64	78°	10	1.1	19000	
17.50	03	03	54.38	C4	1.00	-0.10	0.30	881-D1750C4-03	40.00	102.00	126.00	56.00	1.38	79°	10	0.4	21500	881-03 03 08M-P-GM1
			54.38	C5	1.00	-0.10	0.30	881-D1750C5-03	50.00	102.00	132.00	56.00	1.38	79°	10	0.6	21500	
			54.38	C6	1.00	-0.10	0.30	881-D1750C6-03	63.00	107.00	145.00	56.00	1.38	79°	10	1.2	21500	
			71.38	C4	1.00	-0.10	0.40	881-D1750C4-04	40.00	119.00	143.00	73.00	1.38	79°	10	0.4	17500	
			71.38	C5	1.00	-0.10	0.40	881-D1750C5-04	50.00	119.00	149.00	73.00	1.38	79°	10	0.7	17500	
			71.38	C6	1.00	-0.10	0.40	881-D1750C6-04	63.00	124.00	162.00	73.00	1.38	79°	10	1.2	17500	


K62


O5


Q5



Q1

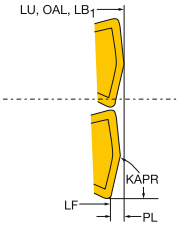


Q35

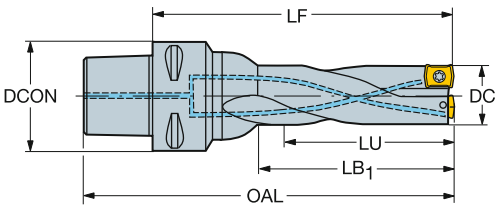
Свёрла CoroDrill® 881 со сменными пластинами

Coromant Capto®





CNSC 1



Метрическое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
18.00	03	03	55.38	C4	0.90	-0.10	0.30	881-D1800C4-03	40.00	103.00	127.00	57.00	1.38	79°	10	0.4	21500	881-03 03 08M-P-GM1
			55.38	C5	0.90	-0.10	0.30	881-D1800C5-03	50.00	103.00	133.00	57.00	1.38	79°	10	0.7	21500	
			55.38	C6	0.90	-0.10	0.30	881-D1800C6-03	63.00	108.00	146.00	57.00	1.38	79°	10	1.2	21500	
			73.38	C4	0.90	-0.10	0.40	881-D1800C4-04	40.00	121.00	145.00	75.00	1.38	79°	10	0.4	17500	
			73.38	C5	0.90	-0.10	0.40	881-D1800C5-04	50.00	121.00	151.00	75.00	1.38	79°	10	0.7	17500	
			73.38	C6	0.90	-0.10	0.40	881-D1800C6-04	63.00	126.00	164.00	75.00	1.38	79°	10	1.2	17500	
18.50	03	03	57.38	C4	0.85	-0.10	0.30	881-D1850C4-03	40.00	105.00	129.00	59.00	1.38	79°	10	0.4	21500	881-03 03 08M-P-GM1
			57.38	C5	0.85	-0.10	0.30	881-D1850C5-03	50.00	105.00	135.00	59.00	1.38	79°	10	0.7	21500	
			57.38	C6	0.85	-0.10	0.30	881-D1850C6-03	63.00	110.00	148.00	59.00	1.38	79°	10	1.2	21500	
			75.38	C4	0.85	-0.10	0.40	881-D1850C4-04	40.00	123.00	147.00	77.00	1.38	79°	10	0.4	17500	
			75.38	C5	0.85	-0.10	0.40	881-D1850C5-04	50.00	123.00	153.00	77.00	1.38	79°	10	0.7	17500	
			75.38	C6	0.85	-0.10	0.40	881-D1850C6-04	63.00	128.00	166.00	77.00	1.38	79°	10	1.3	17500	
19.00	03	03	58.38	C4	0.80	-0.10	0.30	881-D1900C4-03	40.00	106.00	130.00	60.00	1.38	79°	10	0.4	21500	881-03 03 08M-P-GM1
			58.38	C5	0.80	-0.10	0.30	881-D1900C5-03	50.00	106.00	136.00	60.00	1.38	79°	10	0.7	21500	
			58.38	C6	0.80	-0.10	0.30	881-D1900C6-03	63.00	111.00	149.00	60.00	1.38	79°	10	1.2	21500	
			77.38	C4	0.80	-0.10	0.40	881-D1900C4-04	40.00	125.00	149.00	79.00	1.38	79°	10	0.4	17500	
			77.38	C5	0.80	-0.10	0.40	881-D1900C5-04	50.00	125.00	155.00	79.00	1.38	79°	10	0.7	17500	
			77.38	C6	0.80	-0.10	0.40	881-D1900C6-04	63.00	130.00	168.00	79.00	1.38	79°	10	1.3	17500	
19.50	03	03	60.38	C4	0.75	-0.10	0.30	881-D1950C4-03	40.00	109.00	133.00	62.00	1.38	79°	10	0.4	21500	881-03 03 08M-P-GM1
			60.38	C5	0.75	-0.10	0.30	881-D1950C5-03	50.00	109.00	139.00	62.00	1.38	79°	10	0.7	21500	
			60.38	C6	0.75	-0.10	0.30	881-D1950C6-03	63.00	114.00	152.00	62.00	1.38	79°	10	1.2	21500	
			79.38	C4	0.75	-0.10	0.40	881-D1950C4-04	40.00	129.00	153.00	82.00	1.38	79°	10	0.4	17500	
			79.38	C5	0.75	-0.10	0.40	881-D1950C5-04	50.00	129.00	159.00	82.00	1.38	79°	10	0.7	17500	
			79.38	C6	0.75	-0.10	0.40	881-D1950C6-04	63.00	134.00	172.00	82.00	1.38	79°	10	1.3	17500	
20.00	03	03	61.38	C4	0.75	-0.10	0.30	881-D2000C4-03	40.00	111.00	135.00	64.00	1.38	79°	10	0.4	21500	881-03 03 08M-P-GM1
			61.38	C5	0.75	-0.10	0.30	881-D2000C5-03	50.00	111.00	141.00	64.00	1.38	79°	10	0.7	21500	
			61.38	C6	0.75	-0.10	0.30	881-D2000C6-03	63.00	111.00	149.00	64.00	1.38	79°	10	1.2	21500	
			81.38	C4	0.75	-0.10	0.40	881-D2000C4-04	40.00	131.00	155.00	84.00	1.38	79°	10	0.4	17500	
			81.38	C5	0.75	-0.10	0.40	881-D2000C5-04	50.00	131.00	161.00	84.00	1.38	79°	10	0.7	17500	
			81.38	C6	0.75	-0.10	0.40	881-D2000C6-04	63.00	136.00	174.00	84.00	1.38	79°	10	1.3	17500	
21.00	04	04	64.53	C4	1.50	-0.10	0.30	881-D2100C4-03	40.00	114.00	138.00	66.00	1.53	79°	10	0.5	16000	881-04 03 08M-P-GM1
			64.53	C5	1.50	-0.10	0.30	881-D2100C5-03	50.00	114.00	144.00	66.00	1.53	79°	10	0.7	16000	
			64.53	C6	1.50	-0.10	0.30	881-D2100C6-03	63.00	119.00	157.00	66.00	1.53	79°	10	1.3	16000	
			85.53	C4	1.50	-0.10	0.40	881-D2100C4-04	40.00	135.00	159.00	87.00	1.53	79°	10	0.5	15500	
			85.53	C5	1.50	-0.10	0.40	881-D2100C5-04	50.00	135.00	165.00	87.00	1.53	79°	10	0.7	15500	
			85.53	C6	1.50	-0.10	0.40	881-D2100C6-04	63.00	140.00	178.00	87.00	1.53	79°	10	1.3	15500	
22.00	04	04	67.53	C4	1.25	-0.10	0.30	881-D2200C4-03	40.00	117.00	141.00	69.00	1.53	79°	10	0.5	16000	881-04 03 08M-P-GM1
			67.53	C5	1.25	-0.10	0.30	881-D2200C5-03	50.00	117.00	147.00	69.00	1.53	79°	10	0.7	16000	
			67.53	C6	1.25	-0.10	0.30	881-D2200C6-03	63.00	122.00	160.00	69.00	1.53	79°	10	1.3	16000	
			89.53	C4	1.25	-0.10	0.40	881-D2200C4-04	40.00	139.00	163.00	91.00	1.53	79°	10	0.5	15500	
			89.53	C5	1.25	-0.10	0.40	881-D2200C5-04	50.00	139.00	169.00	91.00	1.53	79°	10	0.8	15500	
			89.53	C6	1.25	-0.10	0.40	881-D2200C6-04	63.00	144.00	182.00	91.00	1.53	79°	10	1.3	15500	
23.00	04	04	70.53	C4	1.00	-0.10	0.30	881-D2300C4-03	40.00	126.00	150.00	72.00	1.53	79°	10	0.5	16000	881-04 03 08M-P-GM1
			70.53	C5	1.00	-0.10	0.30	881-D2300C5-03	50.00	121.00	151.00	72.00	1.53	79°	10	0.7	16000	
			70.53	C6	1.00	-0.10	0.30	881-D2300C6-03	63.00	126.00	164.00	72.00	1.53	79°	10	1.3	16000	
			93.53	C4	1.00	-0.10	0.40	881-D2300C4-04	40.00	144.00	168.00	95.00	1.53	79°	10	0.5	15500	
			93.53	C5	1.00	-0.10	0.40	881-D2300C5-04	50.00	144.00	174.00	95.00	1.53	79°	10	0.8	15500	
			93.53	C6	1.00	-0.10	0.40	881-D2300C6-04	63.00	149.00	187.00	95.00	1.53	79°	10	1.3	15500	

 K62

 O5

Q5

ISO 13399 Q1

CNSC CXSC Q35

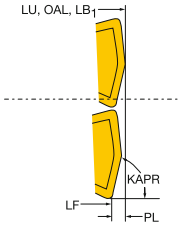
SANDVIK Coromant

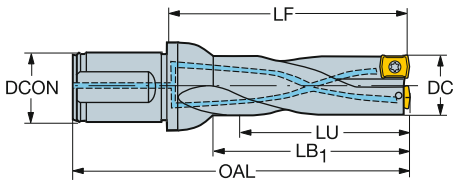
Свёрла CoroDrill® 881 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1





Метрическое исполнение

DC	C	P	LU	CZC_{MS}	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
14.00	02	02	28.64	20	1.00	-0.10	0.30	881-D1400L20-02	20.00	44.00	94.00	31.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			42.64	20	1.00	-0.10	0.30	881-D1400L20-03	20.00	58.00	108.00	45.00	0.64	78°	10	0.2	30000	
			56.64	20	1.00	-0.10	0.40	881-D1400L20-04	20.00	72.00	122.00	59.00	0.64	78°	10	0.2	19000	
			70.64	20	1.00	-0.10	0.40	881-D1400L20-05	20.00	86.00	136.00	73.00	0.64	78°	10	0.2	13500	
14.50	02	02	29.64	20	0.90	-0.10	0.30	881-D1450L20-02	20.00	46.00	96.00	32.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			44.64	20	0.90	-0.10	0.30	881-D1450L20-03	20.00	60.00	110.00	46.00	0.64	78°	10	0.2	30000	
			58.64	20	0.90	-0.10	0.40	881-D1450L20-04	20.00	75.00	125.00	61.00	0.64	78°	10	0.2	19000	
			72.64	20	0.90	-0.10	0.40	881-D1450L20-05	20.00	89.00	139.00	75.00	0.64	78°	10	0.2	13500	
15.00	02	02	30.64	20	0.85	-0.10	0.30	881-D1500L20-02	20.00	47.00	97.00	33.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			45.64	20	0.85	-0.10	0.30	881-D1500L20-03	20.00	62.00	112.00	48.00	0.64	78°	10	0.2	30000	
			60.64	20	0.85	-0.10	0.40	881-D1500L20-04	20.00	77.00	127.00	63.00	0.64	78°	10	0.2	19000	
			75.64	20	0.85	-0.10	0.40	881-D1500L20-05	20.00	92.00	142.00	78.00	0.64	78°	10	0.2	13500	
15.50	02	02	31.64	20	0.75	-0.10	0.30	881-D1550L20-02	20.00	49.00	99.00	35.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			47.64	20	0.75	-0.10	0.30	881-D1550L20-03	20.00	64.00	114.00	50.00	0.64	78°	10	0.2	30000	
			62.64	20	0.75	-0.10	0.40	881-D1550L20-04	20.00	79.00	129.00	65.00	0.64	78°	10	0.2	19000	
			78.64	20	0.75	-0.10	0.40	881-D1550L20-05	20.00	95.00	145.00	81.00	0.64	78°	10	0.2	13500	
16.00	02	02	32.64	20	0.70	-0.10	0.30	881-D1600L20-02	20.00	51.00	101.00	36.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			48.64	20	0.70	-0.10	0.30	881-D1600L20-03	20.00	66.00	116.00	51.00	0.64	78°	10	0.2	30000	
			64.64	20	0.70	-0.10	0.40	881-D1600L20-04	20.00	82.00	132.00	67.00	0.64	78°	10	0.2	19000	
			80.64	20	0.70	-0.10	0.40	881-D1600L20-05	20.00	98.00	148.00	83.00	0.64	78°	10	0.2	13500	
16.50	02	02	33.64	20	0.60	-0.10	0.30	881-D1650L20-02	20.00	52.00	102.00	37.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			50.64	20	0.60	-0.10	0.30	881-D1650L20-03	20.00	68.00	118.00	53.00	0.64	78°	10	0.2	30000	
			66.64	20	0.60	-0.10	0.40	881-D1650L20-04	20.00	84.00	134.00	69.00	0.64	78°	10	0.2	19000	
			83.64	20	0.60	-0.10	0.40	881-D1650L20-05	20.00	101.00	151.00	86.00	0.64	78°	10	0.2	13500	
17.00	02	02	34.64	20	0.50	-0.10	0.30	881-D1700L20-02	20.00	53.00	103.00	38.00	0.64	78°	10	0.2	33000	881-02 02 04M-P-GM1
			51.64	20	0.50	-0.10	0.30	881-D1700L20-03	20.00	69.00	119.00	54.00	0.64	78°	10	0.2	30000	
			68.64	20	0.50	-0.10	0.40	881-D1700L20-04	20.00	86.00	136.00	71.00	0.64	78°	10	0.2	19000	
			85.64	20	0.50	-0.10	0.40	881-D1700L20-05	20.00	103.00	153.00	88.00	0.64	78°	10	0.2	13500	
17.50	03	03	36.38	25	1.00	-0.10	0.30	881-D1750L25-02	25.00	55.00	111.00	39.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
			54.38	25	1.00	-0.10	0.30	881-D1750L25-03	25.00	72.00	128.00	56.00	1.38	79°	10	0.3	21500	
			71.38	25	1.00	-0.10	0.40	881-D1750L25-04	25.00	89.00	145.00	73.00	1.38	79°	10	0.3	17500	
			89.38	25	1.00	-0.10	0.40	881-D1750L25-05	25.00	107.00	163.00	91.00	1.38	79°	10	0.3	12000	
18.00	03	03	37.38	25	0.90	-0.10	0.30	881-D1800L25-02	25.00	56.00	112.00	40.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
			55.38	25	0.90	-0.10	0.30	881-D1800L25-03	25.00	73.00	129.00	57.00	1.38	79°	10	0.3	21500	
			73.38	25	0.90	-0.10	0.40	881-D1800L25-04	25.00	91.00	147.00	75.00	1.38	79°	10	0.3	17500	
			91.38	25	0.90	-0.10	0.40	881-D1800L25-05	25.00	109.00	165.00	93.00	1.38	79°	10	0.3	12000	
18.50	03	03	38.38	25	0.85	-0.10	0.30	881-D1850L25-02	25.00	57.00	113.00	41.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
			57.38	25	0.85	-0.10	0.30	881-D1850L25-03	25.00	75.00	131.00	60.00	1.38	79°	10	0.3	21500	
			75.38	25	0.85	-0.10	0.40	881-D1850L25-04	25.00	93.00	149.00	77.00	1.38	79°	10	0.3	17500	
			94.38	25	0.85	-0.10	0.40	881-D1850L25-05	25.00	112.00	168.00	96.00	1.38	79°	10	0.3	12000	
19.00	03	03	39.38	25	0.80	-0.10	0.30	881-D1900L25-02	25.00	58.00	114.00	42.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
			58.38	25	0.80	-0.10	0.30	881-D1900L25-03	25.00	76.00	132.00	60.00	1.38	79°	10	0.3	21500	
			77.38	25	0.80	-0.10	0.40	881-D1900L25-04	25.00	95.00	151.00	79.00	1.38	79°	10	0.3	17500	
			96.38	25	0.80	-0.10	0.40	881-D1900L25-05	25.00	114.00	170.00	98.00	1.38	79°	10	0.3	12000	
19.50	03	03	40.38	25	0.75	-0.10	0.30	881-D1950L25-02	25.00	60.00	116.00	43.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
			60.38	25	0.75	-0.10	0.30	881-D1950L25-03	25.00	79.00	135.00	62.00	1.38	79°	10	0.3	21500	
			79.38	25	0.75	-0.10	0.40	881-D1950L25-04	25.00	99.00	155.00	82.00	1.38	79°	10	0.3	17500	
			98.38	25	0.75	-0.10	0.40	881-D1950L25-05	25.00	118.00	174.00	101.00	1.38	79°	10	0.3	12000	

 K62

 O5

 Q5

 Q1

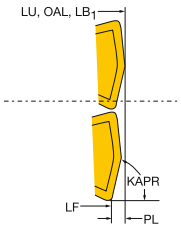
 Q35

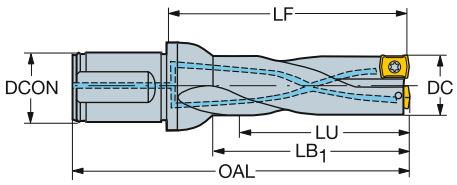
Свёрла CoroDrill® 881 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1





Метрическое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB$_1$	PL	KAPR	CP Bar	Kg	RPMX	MIID$_P$
20.00	03	03	41.38	25	0.75	-0.10	0.30	881-D2000L25-02	25.00	61.00	117.00	44.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
			61.38	25	0.75	-0.10	0.30	881-D2000L25-03	25.00	81.00	137.00	64.00	1.38	79°	10	0.3	21500	
			81.38	25	0.75	-0.10	0.40	881-D2000L25-04	25.00	101.00	157.00	84.00	1.38	79°	10	0.3	17500	
			101.38	25	0.75	-0.10	0.40	881-D2000L25-05	25.00	121.00	177.00	104.00	1.38	79°	10	0.3	12000	
20.50	03	03	63.38	25	0.70	-0.10	0.30	881-D2050L25-03	25.00	83.00	139.00	66.00	1.38	79°	10	0.3	21500	881-03 03 08M-P-GM1
21.00	04	04	43.53	25	1.50	-0.10	0.30	881-D2100L25-02	25.00	64.00	120.00	46.00	1.53	79°	10	0.3	16000	881-04 03 08M-P-GM1
			64.53	25	1.50	-0.10	0.30	881-D2100L25-03	25.00	84.00	140.00	66.00	1.53	79°	10	0.3	16000	
			85.53	25	1.50	-0.10	0.40	881-D2100L25-04	25.00	105.00	161.00	87.00	1.53	79°	10	0.3	15500	
			106.53	25	1.50	-0.10	0.40	881-D2100L25-05	25.00	126.00	182.00	108.00	1.53	79°	10	0.3	10500	
21.50	04	04	66.53	25	1.30	-0.10	0.30	881-D2150L25-03	25.00	86.00	142.00	68.00	1.53	79°	10	0.3	16000	881-04 03 08M-P-GM1
22.00	04	04	45.53	25	1.25	-0.10	0.30	881-D2200L25-02	25.00	66.00	122.00	48.00	1.53	79°	10	0.3	16000	881-04 03 08M-P-GM1
			67.53	25	1.25	-0.10	0.30	881-D2200L25-03	25.00	87.00	143.00	69.00	1.53	79°	10	0.3	16000	
			89.53	25	1.25	-0.10	0.40	881-D2200L25-04	25.00	109.00	165.00	91.00	1.53	79°	10	0.3	15500	
			111.53	25	1.25	-0.10	0.40	881-D2200L25-05	25.00	131.00	187.00	113.00	1.53	79°	10	0.3	10500	
22.50	04	04	69.53	25	1.10	-0.10	0.30	881-D2250L25-03	25.00	90.00	146.00	71.00	1.53	79°	10	0.3	16000	881-04 03 08M-P-GM1
23.00	04	04	47.53	25	1.00	-0.10	0.30	881-D2300L25-02	25.00	69.00	125.00	50.00	1.53	79°	10	0.3	16000	881-04 03 08M-P-GM1
			70.53	25	1.00	-0.10	0.30	881-D2300L25-03	25.00	91.00	147.00	72.00	1.53	79°	10	0.3	16000	
			93.53	25	1.00	-0.10	0.40	881-D2300L25-04	25.00	113.00	169.00	95.00	1.53	79°	10	0.4	15500	
			117.53	25	1.00	-0.10	0.40	881-D2300L25-05	25.00	138.00	194.00	119.00	1.53	79°	10	0.4	10500	
23.50	04	04	72.53	25	0.70	-0.10	0.30	881-D2350L25-03	25.00	93.00	149.00	74.00	1.53	79°	10	0.4	16000	881-04 03 08M-P-GM1


K62


O5

Q5

Q1

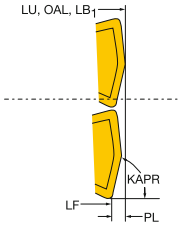
Q35

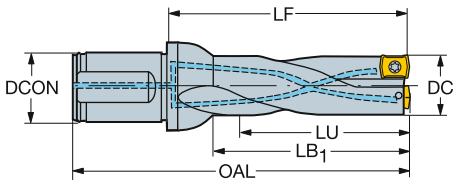
Свёрла CoroDrill® 881 со сменными пластинами

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766



CNSC 1





Дюймовое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	KAPR	CP PSI	Lbs	RPMX	MIID$_P$
.562	02	02	1.149	3/4	.035	-0	.011	A881-D0562LX19-02	.750	1.787	3.756	1.237	.025	84°	145	0.4	33000	881-02 02 04M-P-GM1
			1.711	3/4	.035	-0	.011	A881-D0562LX19-03	.750	2.204	4.173	1.810	.025	84°	145	0.4	30000	
			2.273	3/4	.035	-0	.015	A881-D0562LX19-04	.750	2.912	4.881	2.362	.025	84°	145	0.4	19000	
			2.835	3/4	.035	-0	.015	A881-D0562LX19-05	.750	3.472	5.441	2.922	.025	84°	145	0.4	13500	
.625	02	02	1.275	3/4	.027	-0	.011	A881-D0625LX19-02	.750	1.965	3.933	1.375	.025	84°	145	0.4	33000	881-02 02 04M-P-GM1
			1.900	3/4	.027	-0	.011	A881-D0625LX19-03	.750	2.597	4.566	2.007	.025	84°	145	0.4	30000	
			2.525	3/4	.027	-0	.015	A881-D0625LX19-04	.750	3.227	5.196	2.637	.025	84°	145	0.4	19000	
			3.150	3/4	.027	-0	.015	A881-D0625LX19-05	.750	3.840	5.808	3.250	.025	84°	145	0.4	13500	
.655	02	02	1.337	3/4	.022	-0	.011	A881-D0656LX19-02	.750	2.034	4.002	1.444	.025	84°	145	0.4	33000	881-02 02 04M-P-GM1
			1.993	3/4	.022	-0	.011	A881-D0656LX19-03	.750	2.715	4.684	2.125	.025	84°	145	0.4	30000	
			2.649	3/4	.022	-0	.015	A881-D0656LX19-04	.750	3.345	5.314	2.755	.025	84°	145	0.4	19000	
			3.305	3/4	.022	-0	.015	A881-D0656LX19-05	.750	4.000	5.969	3.410	.025	84°	145	0.4	13500	
.687	03	03	1.428	1	.039	-0	.011	A881-D0687LX25-02	1.000	2.087	4.292	1.497	.054	84°	145	0.6	21500	881-03 03 08M-P-GM1
			2.115	1	.039	-0	.011	A881-D0687LX25-03	1.000	2.795	4.999	2.205	.054	84°	145	0.6	21500	
			2.802	1	.039	-0	.015	A881-D0687LX25-04	1.000	3.464	5.668	2.874	.054	84°	145	0.6	17500	
			3.489	1	.039	-0	.015	A881-D0687LX25-05	1.000	4.162	6.366	3.572	.054	84°	145	0.6	1200	
.750	03	03	1.554	1	.030	-0	.011	A881-D0750LX25-02	1.000	2.304	4.508	1.635	.054	84°	145	0.6	21500	881-03 03 08M-P-GM1
			2.304	1	.030	-0	.011	A881-D0750LX25-03	1.000	3.070	5.275	2.402	.054	84°	145	0.6	21500	
			3.054	1	.030	-0	.015	A881-D0750LX25-04	1.000	3.817	6.022	3.149	.054	84°	145	0.6	17500	
			3.804	1	.030	-0	.015	A881-D0750LX25-05	1.000	4.554	6.758	3.885	.054	84°	145	0.6	1200	
.812	03	03	1.678	1	.029	-0	.011	A881-D0812LX25-02	1.000	2.440	4.644	1.770	.054	84°	145	0.6	21500	881-03 03 08M-P-GM1
			2.490	1	.029	-0	.011	A881-D0812LX25-03	1.000	3.267	5.471	2.597	.054	84°	145	0.6	21500	
			3.302	1	.029	-0	.015	A881-D0812LX25-04	1.000	4.054	6.258	3.385	.054	84°	145	0.6	17500	
			4.114	1	.029	-0	.015	A881-D0812LX25-05	1.000	4.875	7.079	4.205	.054	84°	145	0.6	1200	
.875	04	04	1.810	1	.047	-0	.011	A881-D0875LX25-02	1.000	2.630	4.834	1.882	.060	84°	145	0.6	16000	881-04 03 08M-P-GM1
			2.685	1	.047	-0	.011	A881-D0875LX25-03	1.000	3.504	5.708	2.755	.060	84°	145	0.6	16000	
			3.560	1	.047	-0	.015	A881-D0875LX25-04	1.000	4.370	6.574	3.622	.060	84°	145	0.6	15500	
			4.435	1	.047	-0	.015	A881-D0875LX25-05	1.000	5.254	7.458	4.505	.060	84°	145	0.6	10500	
.937	04	04	1.934	1	.029	-0	.011	A881-D0937LX25-02	1.000	2.762	4.967	2.015	.060	84°	145	0.6	16000	881-04 03 08M-P-GM1
			2.871	1	.029	-0	.011	A881-D0937LX25-03	1.000	3.700	5.905	2.952	.060	84°	145	0.6	16000	
			3.808	1	.029	-0	.015	A881-D0937LX25-04	1.000	4.605	6.810	3.857	.060	84°	145	0.6	15500	
			4.745	1	.029	-0	.015	A881-D0937LX25-05	1.000	5.572	7.777	4.824	.060	84°	145	0.6	10500	

 K62

 O5

 Q5

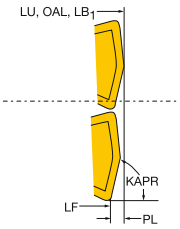
 Q1

 Q35

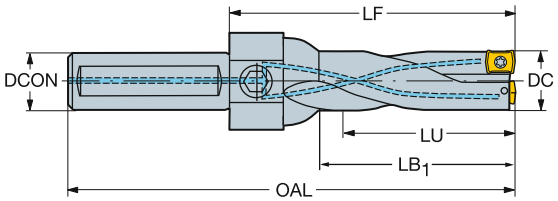
Свёрла CoroDrill® 881 со сменными пластинами

Цилиндрический хвостовик с лыской US P





CNSC 7

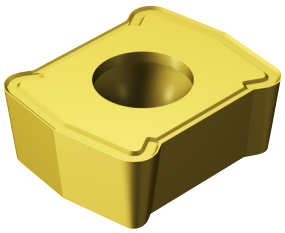


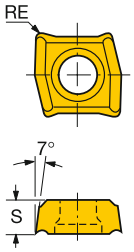
Дюймовое исполнение

DC	C	P	LU	CZC$_{MS}$	ADJLX	TCHAL	TCHAU	Код заказа	Размеры, дюйм DCON	LF	OAL	LB$_1$	PL	KAPR	CP PSI	Lbs	RPMX	MIID$_P$
.562	02	02	1.711	3/4	.035	-0	.011	A881-D0562P19-03	.750	3.149	5.117	1.810	.025	84°	145	0.4	30000	881-02 02 04M-P-GM1
			2.273	3/4	.035	-0	.015	A881-D0562P19-04	.750	3.700	5.668	2.362	.025	84°	145	0.4	19000	
.625	02	02	1.900	3/4	.027	-0	.011	A881-D0625P19-03	.750	3.385	5.354	2.007	.025	84°	145	0.4	30000	881-02 02 04M-P-GM1
			2.525	3/4	.027	-0	.015	A881-D0625P19-04	.750	4.015	5.984	2.637	.025	84°	145	0.4	19000	
.655	02	02	1.993	3/4	.022	-0	.011	A881-D0656P19-03	.750	3.465	5.433	2.087	.025	84°	145	0.4	30000	881-02 02 04M-P-GM1
			2.649	3/4	.022	-0	.015	A881-D0656P19-04	.750	4.134	6.102	2.755	.025	84°	145	0.4	19000	
.687	03	03	2.115	1	.039	-0	.011	A881-D0687P25-03	1.000	3.622	5.826	2.205	.054	84°	145	0.6	21500	881-03 03 08M-P-GM1
			2.802	1	.039	-0	.015	A881-D0687P25-04	1.000	4.290	7.291	2.874	.054	84°	145	0.6	19000	
.750	03	03	2.304	1	.030	-0	.011	A881-D0750P25-03	1.000	3.857	6.062	2.402	.054	84°	145	0.6	21500	881-03 03 08M-P-GM1
			3.054	1	.030	-0	.015	A881-D0750P25-04	1.000	4.605	6.809	3.149	.054	84°	145	0.6	17500	
.812	03	03	2.490	1	.029	-0	.011	A881-D0812P25-03	1.000	4.094	6.298	2.597	.054	84°	145	0.6	21500	881-03 03 08M-P-GM1
			3.302	1	.029	-0	.015	A881-D0812P25-04	1.000	4.880	7.085	3.385	.054	84°	145	0.6	17500	
.875	04	04	2.685	1 1/4	.047	-0	.011	A881-D0875P31-03	1.250	4.290	6.653	2.755	.060	84°	145	0.6	16000	881-04 03 08M-P-GM1
			3.560	1 1/4	.047	-0	.015	A881-D0875P31-04	1.250	5.157	7.519	3.622	.060	84°	145	0.6	15500	
.937	04	04	2.871	1 1/4	.029	-0	.011	A881-D0937P31-03	1.250	4.527	6.890	2.952	.060	84°	145	0.6	16000	881-04 03 08M-P-GM1
			3.808	1 1/4	.029	-0	.015	A881-D0937P31-04	1.250	5.432	7.795	3.857	.060	84°	145	0.6	15500	

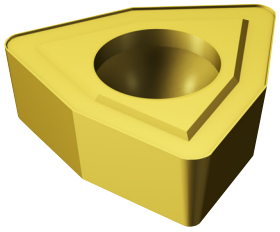
K62 O5 Q5 Q1 Q35

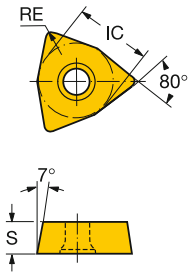
Пластины для свёрл Coromant U





	Код заказа	INSUC	P				M					K			N			S			H		Размеры, мм, *дюйм*					
			1020	1120	235	3040	1020	1120	235	3040	H13A	1020	3040	H13A	1020	1120	H13A	1020	1120	H13A	1020	1120	S	S"	RE	RE"		
02	LCMX 02 02 04C-53	C	☆				☆					☆			☆			☆			☆		2.38	.093	0.40	.015		
	LCMX 02 02 04P-53	P		☆		☆		☆		☆			☆			☆			☆			☆	2.38	.093	0.40	.015		
	LCMX 02 02 04TC-53	C	☆									☆											2.38	.093	0.40	.015		
03	LCMX 03 03 04-58	P			☆	☆			☆	☆													3.17	.125	0.40	.015		
	LCMX 03 03 04R-WM	P	☆			☆	☆			☆		☆	☆										3.17	.125	0.45	.017		
	LCMX 03 03 08-53	P+C	☆		☆	☆	☆		☆	☆	☆	☆		☆			☆	☆			☆		3.17	.125	0.80	.031		
	LCMX 03 03 08T-53	P+C	☆									☆									☆		3.17	.125	0.80	.031		
04	LCMX 04 03 04-58	P			☆	☆			☆	☆													3.17	.125	0.40	.015		
	LCMX 04 03 04R-WM	P	☆			☆	☆			☆		☆	☆										3.17	.125	0.40	.015		
	LCMX 04 03 08-53	P+C	☆		☆	☆	☆		☆		☆	☆	☆	☆			☆	☆		☆	☆		3.17	.125	0.80	.031		
	LCMX 04 03 08T-53	P+C	☆				☆														☆		3.17	.125	0.80	.031		





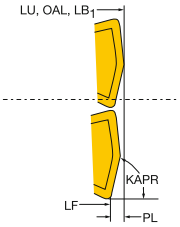
	Код заказа	INSUC	P								M						K									N				S		H	Размеры, мм, *дюйм*						
			1020	1025	1125	235	3040	4125	4235	H13A	1020	1025	235	3040	4235	H13A	1020	1025	1105	1125	235	3040	4125	4235	H13A	1020	1105	H13A	1020	H13A	1020	S	S"	RE	RE"	IC	IC"
05	WCMX 05 03 04R-WM	P	☆				☆				☆			☆			☆					☆											3.17	.125	0.40	.015	7.93	.312
	WCMX 05 03 08 R-51	P				☆							☆			☆									☆							3.17	.125	0.80	.031	7.93	.312
	WCMX 05 03 08 R-53	P+C	☆				☆				☆		☆			☆	☆				☆	☆				☆		☆	☆	☆	☆	3.17	.125	0.80	.031	7.93	.312
	WCMX 05 03 08 T-53	P+C	☆														☆															3.17	.125	0.80	.031	7.93	.312
	WCMX 05 03 08-54	P+C				☆							☆																			3.17	.125	0.80	.031	7.93	.312
	WCMX 05 03 08-56	P				☆							☆																			3.17	.125	0.80	.031	7.93	.312
	WCMX 05 03 08-58	P				☆	☆						☆	☆																		3.17	.125	0.80	.031	7.93	.312
	WCMX 05 03 S R-54	C				☆							☆																			3.17	.125	0.40	.015	7.93	.312
06	WCMX 06 T3 04R-WM	P	☆				☆				☆						☆					☆										3.96	.156	0.40	.015	9.52	.375
	WCMX 06 T3 08 T-53	P+C	☆														☆														☆	3.96	.156	0.80	.031	9.52	.375
	WCMX 06 T3 08-GM	P+C		☆	☆			☆	☆	☆		☆			☆			☆	☆	☆			☆	☆	☆		☆			☆		3.96	.156	0.80	.031	9.52	.375
	WCMX 06 T3 S R-56	C				☆							☆																			3.96	.156	0.80	.031	9.52	.375
08	WCMX 08 04 12 R-51	P				☆							☆			☆									☆							4.76	.187	1.20	.047	12.70	.500
	WCMX 08 04 12 R-53	P+C	☆			☆	☆				☆		☆	☆		☆	☆				☆	☆			☆	☆			☆	☆	☆	4.76	.187	1.20	.047	12.70	.500
	WCMX 08 04 12 T-53	P+C	☆														☆														☆	4.76	.187	1.20	.047	12.70	.500
	WCMX 08 04 12-56	P				☆							☆																			4.76	.187	1.20	.047	12.70	.500
	WCMX 08 04 12-58	P				☆	☆						☆	☆																		4.76	.187	1.20	.047	12.70	.500
	WCMX 08 04 12-GM	P+C		☆	☆			☆	☆	☆		☆			☆			☆	☆	☆			☆	☆	☆		☆			☆		4.76	.187	1.20	.047	12.70	.500
	WCMX 08 04 S R-56	C				☆							☆																			4.76	.187	0.40	.015	12.70	.500

K203 K254 Q1

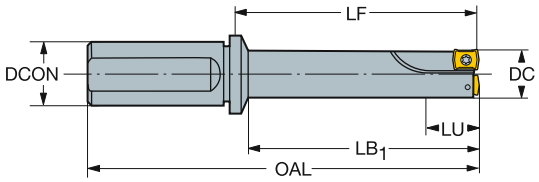
Свёрла Coromant U для плунжерного сверления

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766





CNSC 1



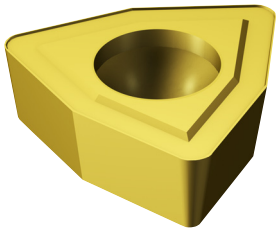
Метрическое исполнение

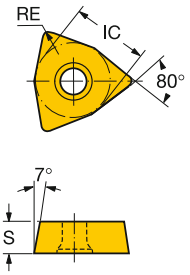
DC	C	P	LU	CZC_{MS}	TCHAL	TCHAU	Код заказа	Размеры, мм DCON	LF	OAL	LB_1	PL	KAPR	CP Bar	Kg	RPMX	$MIID_P$
12.70	02	02	15.24	20	-0.20	0.20	R416.22-0127L20-41	20.00	60.46	113.00	53.00	2.54	84°	10	0.2	22000	LCMX 02..P
16.00	02	02	19.20	20	-0.20	0.20	R416.22-0160L20-41	20.00	73.80	127.00	67.00	3.20	84°	10	0.2	22000	LCMX 02..P
19.00	03	03	22.42	25	-0.20	0.20	R416.22-0190L25-41	25.00	85.58	145.00	79.00	3.42	79°	10	0.3	19000	LCMX 03..
25.00	04	04	28.75	25	-0.20	0.20	R416.22-0250L25-41	25.00	110.25	170.00	104.00	3.75	79°	10	0.4	15500	LCMX 04..
35.00	06	06	39.20	40	-0.20	0.20	R416.22-0350L40-41	40.00	149.80	224.00	144.00	4.20	80°	10	1.5	14000	WCMX 06..

По заказу могут быть изготовлены сверла диаметром 12.7-58 мм и длиной 2-6 x D_c.

K69 O5 Q5 Q1 Q35

Пластины для трепанирующих свёрл





	Код заказа	INSUC	P								M						K										N				S		H	Размеры, мм, *дюйм*					
			1020	1025	1125	235	3040	4125	4235	H13A	1020	1025	235	3040	4235	H13A	1020	1025	1105	1125	235	3040	4125	4235	H13A	1020	1105	H13A	1020	H13A	1020	S	S"	RE	RE"	IC	IC"
06	**WCMX 06 T3 08 R-51**	P				☆							☆			☆									☆								3.96	.156	0.80	.031	9.52	.375
	WCMX 06 T3 08 R-53	P+C	☆			☆	☆				☆		☆			☆	☆					☆	☆			☆		☆	☆	☆	☆	☆	☆	3.96	.156	0.80	.031	9.52	.375
	WCMX 06 T3 08-56	P				☆							☆																				3.96	.156	0.80	.031	9.52	.375
	WCMX 06 T3 08-58	P				☆	☆						☆	☆																			3.96	.156	0.80	.031	9.52	.375
	WCMX 06 T3 08-GM	P+C		☆	☆			☆	☆	☆		☆			☆			☆	☆	☆			☆	☆	☆		☆			☆			3.96	.156	0.80	.031	9.52	.375
08	**WCMX 08 04 12-GM**	P+C		☆	☆			☆	☆	☆		☆			☆			☆	☆	☆			☆	☆	☆		☆			☆			4.76	.187	1.20	.047	12.70	.500



K207



K254



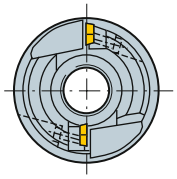
Q1

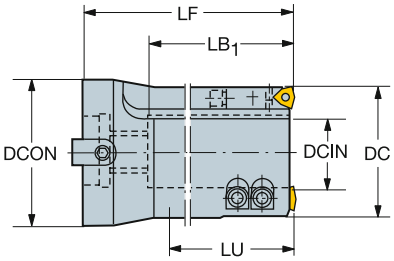
Трепанирующее сверло

Интерфейс со стороны станка – VL

CNSC 0







DC	DC"	DCIN	DCIN"			LU	LU"	CZC_{MS}	TCHAL	TCHAU	Код заказа	Размеры, мм, *дюйм* DCON	DCON"	LF	LF"	KAPR	CP Bar	kg	$MIID_P$
60.00	2.362	24.00	.944	06	06	150.00	5.905	80	-0.20	0.20	**R416.7-0600-25-01**	80.00	3.149	195.00	7.677	85°	20	2.72	WCMX 06..
65.00	2.559	29.00	1.141	06	06	165.00	6.496	80	-0.20	0.20	**R416.7-0650-25-01**	80.00	3.149	210.00	8.267	85°	20	4.10	WCMX 06..
70.00	2.755	34.00	1.338	06	06	175.00	6.889	80	-0.20	0.20	**R416.7-0700-25-01**	80.00	3.149	220.00	8.661	85°	20	4.10	WCMX 06..
75.00	2.952	39.00	1.535	06	06	190.00	7.480	80	-0.20	0.20	**R416.7-0750-25-01**	80.00	3.149	235.00	9.251	85°	20	4.10	WCMX 06..
80.00	3.149	44.00	1.732	06	06	200.00	7.874	80	-0.20	0.20	**R416.7-0800-25-01**	80.00	3.149	245.00	9.645	85°	20	12.20	WCMX 06..
85.00	3.346	49.00	1.929	06	06	215.00	8.464	80	-0.20	0.20	**R416.7-0850-25-01**	80.00	3.149	260.00	10.236	85°	20	12.20	WCMX 06..
90.00	3.543	54.00	2.125	06	06	225.00	8.858	80	-0.20	0.20	**R416.7-0900-25-01**	80.00	3.149	270.00	10.629	85°	20	12.20	WCMX 06..
95.00	3.740	59.00	2.322	06	06	240.00	9.448	80	-0.20	0.20	**R416.7-0950-25-01**	80.00	3.149	285.00	11.220	85°	20	12.20	WCMX 06..
100.00	3.937	64.00	2.519	06	06	250.00	9.842	80	-0.20	0.20	**R416.7-1000-25-01**	80.00	3.149	295.00	11.614	85°	20	12.20	WCMX 06..
110.00	4.330	74.00	2.913	06	06	275.00	10.826	80	-0.20	0.20	**R416.7-1100-25-01**	80.00	3.149	320.00	12.598	85°	20	38.00	WCMX 06..

Информацию о закреплении инструмента см. на стр. P42

Принадлежности

Резцовая вставка для трепанирующего сверла

Внутренняя	Пластины	**Периферийная**	Пластины
L430.23-1117-06	WCMX 06	R430.26-1114-06	WCMX 06

Резцовая вставка для обработки пакетов трепанирующим сверлом

Внутренняя	Пластины	**Периферийная**	Пластины
L430.23-1117-06SD	WCMX 06	R430.26-1114-06SD	WCMX 06

Принадлежности заказываются отдельно

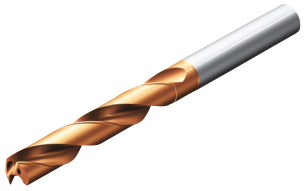
 K71  O5 ISO 13399 Q1 CNSC CXSC Q35

SANDVIK Coromant

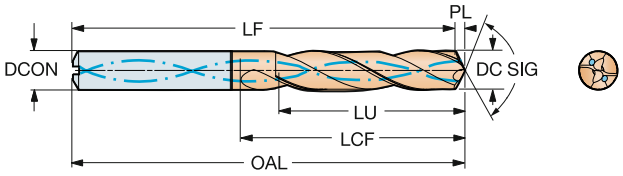
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



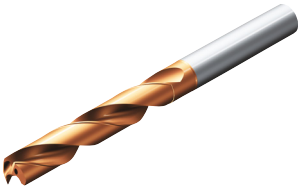
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
3.00	.118	9.50	.374	3	6	860.1-0300-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.51	.020	142°	DIN 6537 K
3.00	.118	15.50	.610	5	6	860.1-0300-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.51	.020	142°	DIN 6537 L
3.00	.118	24.50	.965	8	6	860.1-0300-029A1-PM	☆	6.00	.236	74.00	2.913	34.00	1.338	0.51	.020	142°	COROMANT
3.10	.122	9.80	.386	3	6	860.1-0310-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.52	.020	142°	DIN 6537 K
3.10	.122	16.00	.630	5	6	860.1-0310-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.52	.020	142°	DIN 6537 L
3.10	.122	25.30	.996	8	6	860.1-0310-029A1-PM	☆	6.00	.236	74.00	2.913	34.00	1.338	0.52	.020	142°	COROMANT
3.17	.125	10.00	.394	3	6	860.1-0317-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.53	.020	143°	DIN 6537 K
3.17	.125	16.40	.646	5	6	860.1-0317-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.53	.020	143°	DIN 6537 L
3.17	.125	25.90	1.020	8	6	860.1-0317-029A1-PM	☆	6.00	.236	74.00	2.913	34.00	1.338	0.53	.020	143°	COROMANT
3.20	.126	10.10	.398	3	6	860.1-0320-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.54	.021	142°	DIN 6537 K
3.20	.126	16.50	.650	5	6	860.1-0320-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.54	.021	142°	DIN 6537 L
3.20	.126	26.10	1.028	8	6	860.1-0320-029A1-PM	☆	6.00	.236	74.00	2.913	34.00	1.338	0.54	.021	142°	COROMANT
3.30	.130	10.40	.409	3	6	860.1-0330-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	143°	DIN 6537 K
3.30	.130	17.00	.669	5	6	860.1-0330-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	143°	DIN 6537 L
3.30	.130	26.90	1.059	8	6	860.1-0330-029A1-PM	☆	6.00	.236	74.00	2.913	35.00	1.377	0.55	.021	143°	COROMANT
3.40	.134	10.80	.425	3	6	860.1-0340-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.57	.022	142°	DIN 6537 K
3.40	.134	17.60	.693	5	6	860.1-0340-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.57	.022	142°	DIN 6537 L
3.40	.134	27.80	1.094	8	6	860.1-0340-029A1-PM	☆	6.00	.236	74.00	2.913	35.00	1.377	0.57	.022	142°	COROMANT
3.45	.136	10.90	.429	3	6	860.1-0345-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	142°	DIN 6537 K
3.45	.136	17.80	.701	5	6	860.1-0345-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	142°	DIN 6537 L
3.45	.136	28.20	1.110	8	6	860.1-0345-029A1-PM	☆	6.00	.236	74.00	2.913	35.00	1.377	0.58	.022	142°	COROMANT
3.50	.138	11.10	.437	3	6	860.1-0350-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.59	.023	142°	DIN 6537 K
3.50	.138	18.10	.713	5	6	860.1-0350-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.59	.023	142°	DIN 6537 L
3.50	.138	28.60	1.126	8	6	860.1-0350-029A1-PM	☆	6.00	.236	74.00	2.913	35.00	1.377	0.59	.023	142°	COROMANT
3.55	.140	11.20	.441	3	6	860.1-0355-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.59	.023	143°	DIN 6537 K
3.57	.141	11.30	.445	3	6	860.1-0357-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	142°	DIN 6537 K
3.57	.141	18.50	.728	5	6	860.1-0357-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	142°	DIN 6537 L
3.57	.141	29.20	1.150	8	6	860.1-0357-029A1-PM	☆	6.00	.236	74.00	2.913	35.00	1.377	0.60	.023	142°	COROMANT
3.60	.142	11.40	.449	3	6	860.1-0360-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	143°	DIN 6537 K
3.60	.142	18.60	.732	5	6	860.1-0360-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	143°	DIN 6537 L
3.60	.142	29.40	1.157	8	6	860.1-0360-029A1-PM	☆	6.00	.236	74.00	2.913	35.00	1.377	0.60	.023	143°	COROMANT
3.70	.146	11.70	.461	3	6	860.1-0370-016A1-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	142°	DIN 6537 K
3.70	.146	19.10	.752	5	6	860.1-0370-021A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	142°	DIN 6537 L
3.70	.146	30.20	1.189	8	6	860.1-0370-029A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.62	.024	142°	COROMANT
3.80	.150	12.10	.476	3	6	860.1-0380-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.67	.026	141°	DIN 6537 K
3.80	.150	19.70	.776	5	6	860.1-0380-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.67	.026	141°	DIN 6537 L
3.80	.150	31.10	1.224	8	6	860.1-0380-037A1-PM	☆	6.00	.236	85.00	3.346	44.00	1.732	0.67	.026	141°	COROMANT
3.90	.154	12.40	.488	3	6	860.1-0390-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	141°	DIN 6537 K
3.90	.154	20.20	.795	5	6	860.1-0390-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	141°	DIN 6537 L
3.90	.154	31.90	1.256	8	6	860.1-0390-037A1-PM	☆	6.00	.236	85.00	3.346	44.00	1.732	0.69	.027	141°	COROMANT
3.97	.156	12.60	.496	3	6	860.1-0397-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.70	.027	141°	DIN 6537 K
3.97	.156	20.60	.811	5	6	860.1-0397-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.70	.027	141°	DIN 6537 L
3.97	.156	32.50	1.280	8	6	860.1-0397-037A1-PM	☆	6.00	.236	85.00	3.346	44.00	1.732	0.70	.027	141°	COROMANT
4.00	.157	12.70	.500	3	6	860.1-0400-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.70	.027	141°	DIN 6537 K
4.00	.157	20.70	.815	5	6	860.1-0400-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.70	.027	141°	DIN 6537 L
4.00	.157	32.70	1.287	8	6	860.1-0400-037A1-PM	☆	6.00	.236	85.00	3.346	44.00	1.732	0.70	.027	141°	COROMANT
4.10	.161	13.00	.512	3	6	860.1-0410-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	141°	DIN 6537 K
4.10	.161	21.20	.835	5	6	860.1-0410-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	141°	DIN 6537 L
4.10	.161	33.50	1.319	8	6	860.1-0410-037A1-PM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.72	.028	141°	COROMANT

O5 Q5 K208 K252 Q1 Q35

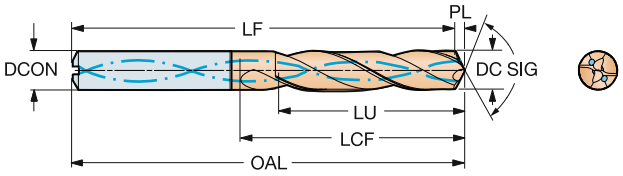
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
4.20	.165	13.30	.524	3	6	860.1-0420-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.74	.029	141°	DIN 6537 K
4.20	.165	21.70	.854	5	6	860.1-0420-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.74	.029	141°	DIN 6537 L
4.20	.165	34.30	1.350	8	6	860.1-0420-037A1-PM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.74	.029	141°	COROMANT
4.30	.169	13.70	.539	3	6	860.1-0430-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	141°	DIN 6537 K
4.30	.169	22.30	.878	5	6	860.1-0430-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	141°	DIN 6537 L
4.30	.169	35.20	1.386	8	6	860.1-0430-037A1-PM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.75	.029	141°	COROMANT
4.36	.172	13.80	.543	3	6	860.1-0436-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.029	141°	DIN 6537 K
4.36	.172	22.60	.890	5	6	860.1-0436-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.029	141°	DIN 6537 L
4.36	.172	35.60	1.402	8	6	860.1-0436-037A1-PM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.76	.029	141°	COROMANT
4.40	.173	14.00	.551	3	6	860.1-0440-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.77	.030	141°	DIN 6537 K
4.40	.173	22.80	.898	5	6	860.1-0440-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.77	.030	141°	DIN 6537 L
4.40	.173	36.00	1.417	8	6	860.1-0440-037A1-PM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.77	.030	141°	COROMANT
4.50	.177	14.30	.563	3	6	860.1-0450-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	141°	DIN 6537 K
4.50	.177	23.30	.917	5	6	860.1-0450-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	141°	DIN 6537 L
4.50	.177	36.80	1.449	8	6	860.1-0450-037A1-PM	☆	6.00	.236	85.00	3.346	46.00	1.811	0.78	.030	141°	COROMANT
4.55	.179	14.40	.567	3	6	860.1-0455-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.79	.031	141°	DIN 6537 K
4.55	.179	23.50	.925	5	6	860.1-0455-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.79	.031	141°	DIN 6537 L
4.60	.181	14.60	.575	3	6	860.1-0460-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	141°	DIN 6537 K
4.60	.181	23.80	.937	5	6	860.1-0460-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	141°	DIN 6537 L
4.60	.181	37.60	1.480	8	6	860.1-0460-037A1-PM	☆	6.00	.236	85.00	3.346	46.00	1.811	0.80	.031	141°	COROMANT
4.70	.185	14.90	.587	3	6	860.1-0470-018A1-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	141°	DIN 6537 K
4.70	.185	24.30	.957	5	6	860.1-0470-027A1-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	141°	DIN 6537 L
4.70	.185	38.40	1.512	8	6	860.1-0470-037A1-PM	☆	6.00	.236	85.00	3.346	46.00	1.811	0.82	.032	141°	COROMANT
4.76	.187	15.00	.591	3	6	860.1-0476-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.75	.029	145°	DIN 6537 K
4.76	.187	38.80	1.528	8	6	860.1-0476-037A1-PM	☆	6.00	.236	85.00	3.346	46.00	1.811	0.75	.029	145°	COROMANT
4.76	.187	38.80	1.528	8	6	860.1-0476-047A1-PM	☆	6.00	.236	85.00	3.346	56.00	2.204	0.75	.029	145°	COROMANT
4.80	.189	15.20	.598	3	6	860.1-0480-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.76	.029	144°	DIN 6537 K
4.80	.189	24.80	.976	5	6	860.1-0480-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.76	.029	144°	DIN 6537 L
4.80	.189	39.20	1.543	8	6	860.1-0480-047A1-PM	☆	6.00	.236	97.00	3.818	56.00	2.204	0.76	.029	144°	COROMANT
4.90	.193	15.50	.610	3	6	860.1-0490-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.77	.030	145°	DIN 6537 K
4.90	.193	25.30	.996	5	6	860.1-0490-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.77	.030	145°	DIN 6537 L
4.90	.193	40.00	1.575	8	6	860.1-0490-047A1-PM	☆	6.00	.236	97.00	3.818	56.00	2.204	0.77	.030	145°	COROMANT
5.00	.197	15.80	.622	3	6	860.1-0500-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.79	.031	144°	DIN 6537 K
5.00	.197	25.80	1.016	5	6	860.1-0500-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.79	.031	144°	DIN 6537 L
5.00	.197	40.80	1.606	8	6	860.1-0500-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.79	.031	144°	COROMANT
5.10	.201	16.10	.634	3	6	860.1-0510-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.80	.031	145°	DIN 6537 K
5.10	.201	26.30	1.035	5	6	860.1-0510-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.80	.031	145°	DIN 6537 L
5.10	.201	41.60	1.638	8	6	860.1-0510-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.80	.031	145°	COROMANT
5.16	.203	16.30	.642	3	6	860.1-0516-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.81	.031	145°	DIN 6537 K
5.16	.203	26.60	1.047	5	6	860.1-0516-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.81	.031	145°	DIN 6537 L
5.16	.203	42.10	1.657	8	6	860.1-0516-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.81	.031	145°	COROMANT
5.20	.205	16.40	.646	3	6	860.1-0520-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.82	.032	144°	DIN 6537 K
5.20	.205	26.80	1.055	5	6	860.1-0520-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.82	.032	144°	DIN 6537 L
5.20	.205	42.40	1.669	8	6	860.1-0520-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.82	.032	144°	COROMANT
5.25	.207	27.10	1.067	5	6	860.1-0525-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.83	.032	144°	DIN 6537 L
5.30	.209	16.70	.657	3	6	860.1-0530-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.83	.032	145°	DIN 6537 K
5.30	.209	27.30	1.075	5	6	860.1-0530-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.83	.032	145°	DIN 6537 L
5.30	.209	43.20	1.701	8	6	860.1-0530-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.83	.032	145°	COROMANT

O5 Q5 K208 K252 Q1 Q35

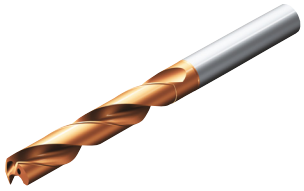
SANDVIK Coromant

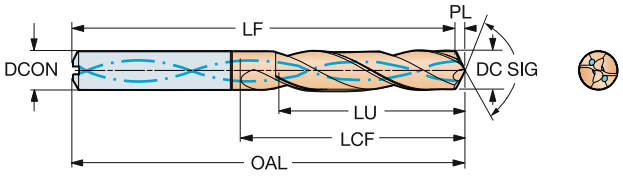
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ

TCHA H8
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
5.40	.213	17.10	.673	3	6	860.1-0540-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.85	.033	145°	DIN 6537 K
5.40	.213	27.90	1.098	5	6	860.1-0540-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.85	.033	145°	DIN 6537 L
5.40	.213	44.10	1.736	8	6	860.1-0540-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.85	.033	145°	COROMANT
5.50	.217	17.40	.685	3	6	860.1-0550-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.86	.033	145°	DIN 6537 K
5.50	.217	28.40	1.118	5	6	860.1-0550-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.86	.033	145°	DIN 6537 L
5.50	.217	44.90	1.768	8	6	860.1-0550-047A1-PM	☆	6.00	.236	97.00	3.818	57.00	2.244	0.86	.033	145°	COROMANT
5.55	.219	28.60	1.126	5	6	860.1-0555-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	145°	DIN 6537 L
5.56	.219	17.60	.693	3	6	860.1-0556-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	145°	DIN 6537 K
5.56	.219	28.70	1.130	5	6	860.1-0556-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	145°	DIN 6537 L
5.56	.219	45.40	1.787	8	6	860.1-0556-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.87	.034	145°	COROMANT
5.60	.220	17.70	.697	3	6	860.1-0560-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.88	.034	145°	DIN 6537 K
5.60	.220	28.90	1.138	5	6	860.1-0560-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.88	.034	145°	DIN 6537 L
5.60	.220	45.70	1.799	8	6	860.1-0560-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.88	.034	145°	COROMANT
5.70	.224	18.00	.709	3	6	860.1-0570-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	145°	DIN 6537 K
5.70	.224	29.40	1.157	5	6	860.1-0570-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	145°	DIN 6537 L
5.70	.224	46.50	1.831	8	6	860.1-0570-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.89	.035	145°	COROMANT
5.80	.228	18.30	.720	3	6	860.1-0580-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	145°	DIN 6537 K
5.80	.228	29.90	1.177	5	6	860.1-0580-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	145°	DIN 6537 L
5.80	.228	47.30	1.862	8	6	860.1-0580-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.91	.035	145°	COROMANT
5.90	.232	18.60	.732	3	6	860.1-0590-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.92	.036	145°	DIN 6537 K
5.90	.232	30.40	1.197	5	6	860.1-0590-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.92	.036	145°	DIN 6537 L
5.90	.232	48.10	1.894	8	6	860.1-0590-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.92	.036	145°	COROMANT
5.95	.234	18.80	.740	3	6	860.1-0595-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	145°	DIN 6537 K
5.95	.234	30.70	1.209	5	6	860.1-0595-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	145°	DIN 6537 L
5.95	.234	48.50	1.909	8	6	860.1-0595-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.93	.036	145°	COROMANT
6.00	.236	18.90	.744	3	6	860.1-0600-019A1-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.037	145°	DIN 6537 K
6.00	.236	30.90	1.217	5	6	860.1-0600-037A1-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.037	145°	DIN 6537 L
6.00	.236	48.90	1.925	8	6	860.1-0600-047A1-PM	☆	6.00	.236	97.00	3.818	58.00	2.283	0.94	.037	145°	COROMANT
6.10	.240	19.30	.760	3	8	860.1-0610-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.01	.039	143°	DIN 6537 K
6.10	.240	31.50	1.240	5	8	860.1-0610-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.01	.039	143°	DIN 6537 L
6.10	.240	49.80	1.961	8	8	860.1-0610-055A1-PM	☆	8.00	.314	106.00	4.173	66.00	2.598	1.01	.039	143°	COROMANT
6.20	.244	19.60	.772	3	8	860.1-0620-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.02	.040	143°	DIN 6537 K
6.20	.244	32.00	1.260	5	8	860.1-0620-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.02	.040	143°	DIN 6537 L
6.20	.244	50.60	1.992	8	8	860.1-0620-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.02	.040	143°	COROMANT
6.30	.248	19.90	.783	3	8	860.1-0630-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.03	.040	143°	DIN 6537 K
6.30	.248	32.50	1.280	5	8	860.1-0630-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.03	.040	143°	DIN 6537 L
6.30	.248	51.40	2.024	8	8	860.1-0630-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.03	.040	143°	COROMANT
6.35	.250	20.10	.791	3	8	860.1-0635-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.04	.040	143°	DIN 6537 K
6.35	.250	32.80	1.291	5	8	860.1-0635-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.04	.040	143°	DIN 6537 L
6.35	.250	51.80	2.039	8	8	860.1-0635-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.04	.040	143°	COROMANT
6.40	.252	20.30	.799	3	8	860.1-0640-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.05	.041	143°	DIN 6537 K
6.40	.252	33.10	1.303	5	8	860.1-0640-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.05	.041	143°	DIN 6537 L
6.40	.252	52.30	2.059	8	8	860.1-0640-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.05	.041	143°	COROMANT
6.50	.256	20.60	.811	3	8	860.1-0650-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.06	.041	143°	DIN 6537 K
6.50	.256	33.60	1.323	5	8	860.1-0650-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.06	.041	143°	DIN 6537 L
6.50	.256	53.10	2.091	8	8	860.1-0650-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.06	.041	143°	COROMANT
6.60	.260	20.90	.823	3	8	860.1-0660-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.08	.042	143°	DIN 6537 K
6.60	.260	34.10	1.343	5	8	860.1-0660-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.08	.042	143°	DIN 6537 L
6.60	.260	53.90	2.122	8	8	860.1-0660-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.08	.042	143°	COROMANT

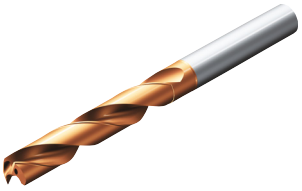
O5 Q5 K208 K252 Q1 Q35

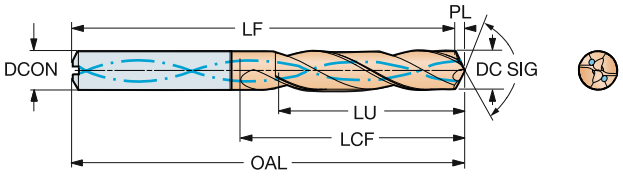
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ

TCHA H8
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
6.70	.264	21.20	.835	3	8	860.1-0670-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.09	.042	143°	DIN 6537 K
6.70	.264	34.60	1.362	5	8	860.1-0670-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.09	.042	143°	DIN 6537 L
6.70	.264	54.70	2.154	8	8	860.1-0670-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.09	.042	143°	COROMANT
6.75	.266	21.40	.843	3	8	860.1-0675-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.10	.043	143°	DIN 6537 K
6.75	.266	34.90	1.374	5	8	860.1-0675-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.10	.043	143°	DIN 6537 L
6.75	.266	55.10	2.169	8	8	860.1-0675-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.10	.043	143°	COROMANT
6.80	.268	21.50	.846	3	8	860.1-0680-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	143°	DIN 6537 K
6.80	.268	35.10	1.382	5	8	860.1-0680-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	143°	DIN 6537 L
6.80	.268	55.50	2.185	8	8	860.1-0680-055A1-PM	☆	8.00	.314	106.00	4.173	67.00	2.637	1.11	.043	143°	COROMANT
6.90	.272	21.80	.858	3	8	860.1-0690-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.12	.044	144°	DIN 6537 K
6.90	.272	35.60	1.402	5	8	860.1-0690-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.12	.044	144°	DIN 6537 L
6.90	.272	56.30	2.217	8	8	860.1-0690-055A1-PM	☆	8.00	.314	106.00	4.173	68.00	2.677	1.12	.044	144°	COROMANT
7.00	.276	22.10	.870	3	8	860.1-0700-024A1-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.14	.044	143°	DIN 6537 K
7.00	.276	36.10	1.421	5	8	860.1-0700-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.14	.044	143°	DIN 6537 L
7.00	.276	57.10	2.248	8	8	860.1-0700-055A1-PM	☆	8.00	.314	106.00	4.173	68.00	2.677	1.14	.044	143°	COROMANT
7.10	.280	22.50	.886	3	8	860.1-0710-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.15	.045	144°	DIN 6537 K
7.10	.280	36.70	1.445	5	8	860.1-0710-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	144°	DIN 6537 L
7.10	.280	58.00	2.283	8	8	860.1-0710-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.15	.045	144°	COROMANT
7.14	.281	22.60	.890	3	8	860.1-0714-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.16	.045	143°	DIN 6537 K
7.14	.281	36.90	1.453	5	8	860.1-0714-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	143°	DIN 6537 L
7.14	.281	58.30	2.295	8	8	860.1-0714-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.16	.045	143°	COROMANT
7.20	.283	22.80	.898	3	8	860.1-0720-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.16	.045	144°	DIN 6537 K
7.20	.283	37.20	1.465	5	8	860.1-0720-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	144°	DIN 6537 L
7.20	.283	58.80	2.315	8	8	860.1-0720-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.16	.045	144°	COROMANT
7.30	.287	23.10	.909	3	8	860.1-0730-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.18	.046	144°	DIN 6537 K
7.30	.287	37.70	1.484	5	8	860.1-0730-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	144°	DIN 6537 L
7.30	.287	59.60	2.346	8	8	860.1-0730-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.18	.046	144°	COROMANT
7.40	.291	23.40	.921	3	8	860.1-0740-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.19	.046	144°	DIN 6537 K
7.40	.291	38.20	1.504	5	8	860.1-0740-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.19	.046	144°	DIN 6537 L
7.40	.291	60.40	2.378	8	8	860.1-0740-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.19	.046	144°	COROMANT
7.50	.295	23.70	.933	3	8	860.1-0750-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.21	.047	144°	DIN 6537 K
7.50	.295	38.70	1.524	5	8	860.1-0750-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.21	.047	144°	DIN 6537 L
7.50	.295	61.20	2.409	8	8	860.1-0750-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.21	.047	144°	COROMANT
7.54	.297	23.80	.937	3	8	860.1-0754-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.21	.047	144°	DIN 6537 K
7.54	.297	38.90	1.532	5	8	860.1-0754-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.21	.047	144°	DIN 6537 L
7.60	.299	24.00	.945	3	8	860.1-0760-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.22	.048	144°	DIN 6537 K
7.60	.299	39.20	1.543	5	8	860.1-0760-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.048	144°	DIN 6537 L
7.60	.299	62.00	2.441	8	8	860.1-0760-064A1-PM	☆	8.00	.314	116.00	4.566	77.00	3.031	1.22	.048	144°	COROMANT
7.70	.303	24.30	.957	3	8	860.1-0770-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.24	.048	144°	DIN 6537 K
7.70	.303	39.70	1.563	5	8	860.1-0770-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	144°	DIN 6537 L
7.70	.303	62.80	2.472	8	8	860.1-0770-064A1-PM	☆	8.00	.314	116.00	4.566	78.00	3.070	1.24	.048	144°	COROMANT
7.80	.307	24.70	.972	3	8	860.1-0780-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.25	.049	144°	DIN 6537 K
7.80	.307	40.30	1.587	5	8	860.1-0780-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.25	.049	144°	DIN 6537 L
7.80	.307	63.70	2.508	8	8	860.1-0780-064A1-PM	☆	8.00	.314	116.00	4.566	78.00	3.070	1.25	.049	144°	COROMANT
7.90	.311	25.00	.984	3	8	860.1-0790-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.27	.050	144°	DIN 6537 K
7.90	.311	40.80	1.606	5	8	860.1-0790-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	144°	DIN 6537 L
7.94	.313	25.10	.988	3	8	860.1-0794-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.27	.050	144°	DIN 6537 K
7.94	.313	41.00	1.614	5	8	860.1-0794-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	144°	DIN 6537 L
7.94	.313	64.80	2.551	8	8	860.1-0794-064A1-PM	☆	8.00	.314	116.00	4.566	78.00	3.070	1.27	.050	144°	COROMANT

O5 Q5 K208 K252 Q1 Q35

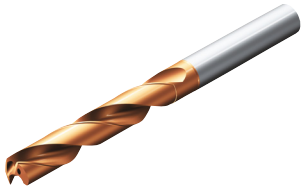
SANDVIK Coromant

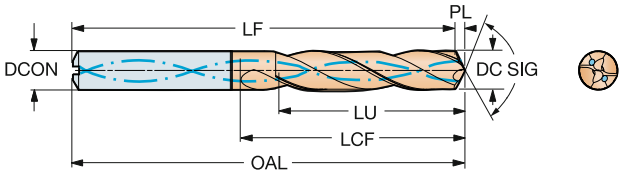
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ

TCHA H8
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
8.00	.315	25.30	.996	3	8	860.1-0800-028A1-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.28	.050	144°	DIN 6537 K
8.00	.315	41.30	1.626	5	8	860.1-0800-040A1-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.28	.050	144°	DIN 6537 L
8.00	.315	65.30	2.571	8	8	860.1-0800-064A1-PM	☆	8.00	.314	116.00	4.566	78.00	3.070	1.28	.050	144°	COROMANT
8.10	.319	25.60	1.008	3	10	860.1-0810-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.33	.052	143°	DIN 6537 K
8.10	.319	41.80	1.646	5	10	860.1-0810-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.33	.052	143°	DIN 6537 L
8.10	.319	66.10	2.602	8	10	860.1-0810-080A1-PM	☆	10.00	.393	139.00	5.472	94.00	3.700	1.33	.052	143°	COROMANT
8.15	.321	42.10	1.657	5	10	860.1-0815-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.33	.052	143°	DIN 6537 L
8.20	.323	25.90	1.020	3	10	860.1-0820-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.34	.052	143°	DIN 6537 K
8.20	.323	42.30	1.665	5	10	860.1-0820-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.34	.052	143°	DIN 6537 L
8.20	.323	66.90	2.634	8	10	860.1-0820-080A1-PM	☆	10.00	.393	139.00	5.472	94.00	3.700	1.34	.052	143°	COROMANT
8.30	.327	26.30	1.035	3	10	860.1-0830-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.36	.053	143°	DIN 6537 K
8.30	.327	42.90	1.689	5	10	860.1-0830-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.36	.053	143°	DIN 6537 L
8.30	.327	67.80	2.669	8	10	860.1-0830-080A1-PM	☆	10.00	.393	139.00	5.472	94.00	3.700	1.36	.053	143°	COROMANT
8.33	.328	43.00	1.693	5	10	860.1-0833-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.36	.053	143°	DIN 6537 L
8.40	.331	26.60	1.047	3	10	860.1-0840-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.37	.053	143°	DIN 6537 K
8.40	.331	43.40	1.709	5	10	860.1-0840-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.37	.053	143°	DIN 6537 L
8.40	.331	68.60	2.701	8	10	860.1-0840-080A1-PM	☆	10.00	.393	139.00	5.472	94.00	3.700	1.37	.053	143°	COROMANT
8.50	.335	26.90	1.059	3	10	860.1-0850-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.39	.054	143°	DIN 6537 K
8.50	.335	43.90	1.728	5	10	860.1-0850-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.39	.054	143°	DIN 6537 L
8.50	.335	69.40	2.732	8	10	860.1-0850-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.39	.054	143°	COROMANT
8.60	.339	27.20	1.071	3	10	860.1-0860-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.40	.055	143°	DIN 6537 K
8.60	.339	44.40	1.748	5	10	860.1-0860-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.40	.055	143°	DIN 6537 L
8.60	.339	70.20	2.764	8	10	860.1-0860-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.40	.055	143°	COROMANT
8.70	.343	27.50	1.083	3	10	860.1-0870-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.42	.055	143°	DIN 6537 K
8.70	.343	44.90	1.768	5	10	860.1-0870-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.42	.055	143°	DIN 6537 L
8.70	.343	71.00	2.795	8	10	860.1-0870-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.42	.055	143°	COROMANT
8.73	.344	27.60	1.087	3	10	860.1-0873-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.42	.055	143°	DIN 6537 K
8.73	.344	45.10	1.776	5	10	860.1-0873-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.42	.055	143°	DIN 6537 L
8.73	.344	71.30	2.807	8	10	860.1-0873-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.42	.055	143°	COROMANT
8.80	.346	27.80	1.094	3	10	860.1-0880-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.43	.056	143°	DIN 6537 K
8.80	.346	45.40	1.787	5	10	860.1-0880-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.43	.056	143°	DIN 6537 L
8.80	.346	71.80	2.827	8	10	860.1-0880-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.43	.056	143°	COROMANT
8.90	.350	28.20	1.110	3	10	860.1-0890-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.45	.057	143°	DIN 6537 K
8.90	.350	46.00	1.811	5	10	860.1-0890-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.45	.057	143°	DIN 6537 L
8.90	.350	72.70	2.862	8	10	860.1-0890-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.45	.057	143°	COROMANT
9.00	.354	28.50	1.122	3	10	860.1-0900-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.46	.057	144°	DIN 6537 K
9.00	.354	46.50	1.831	5	10	860.1-0900-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.46	.057	144°	DIN 6537 L
9.00	.354	73.50	2.894	8	10	860.1-0900-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.46	.057	144°	COROMANT
9.10	.358	28.80	1.134	3	10	860.1-0910-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.48	.058	143°	DIN 6537 K
9.10	.358	47.00	1.850	5	10	860.1-0910-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.48	.058	143°	DIN 6537 L
9.10	.358	74.30	2.925	8	10	860.1-0910-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.48	.058	143°	COROMANT
9.13	.359	28.90	1.138	3	10	860.1-0913-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.48	.058	144°	DIN 6537 K
9.20	.362	29.10	1.146	3	10	860.1-0920-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	144°	DIN 6537 K
9.20	.362	47.50	1.870	5	10	860.1-0920-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	144°	DIN 6537 L
9.20	.362	75.10	2.957	8	10	860.1-0920-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.49	.058	144°	COROMANT
9.30	.366	29.40	1.157	3	10	860.1-0930-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.51	.059	144°	DIN 6537 K
9.30	.366	48.00	1.890	5	10	860.1-0930-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.51	.059	144°	DIN 6537 L
9.30	.366	75.90	2.988	8	10	860.1-0930-080A1-PM	☆	10.00	.393	139.00	5.472	95.00	3.740	1.51	.059	144°	COROMANT

 O5

 Q5

 K208

 K252

 Q1

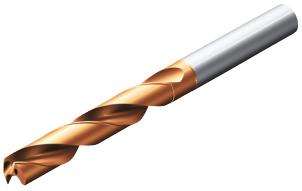
 Q35

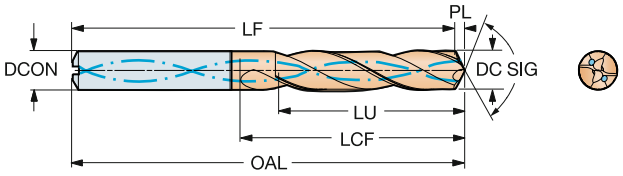
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ

TCHA H8
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
9.40	.370	29.70	1.169	3	10	860.1-0940-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	144°	DIN 6537 K
9.40	.370	48.50	1.909	5	10	860.1-0940-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.52	.059	144°	DIN 6537 L
9.40	.370	76.70	3.020	8	10	860.1-0940-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.52	.059	144°	COROMANT
9.50	.374	30.00	1.181	3	10	860.1-0950-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	144°	DIN 6537 K
9.50	.374	49.00	1.929	5	10	860.1-0950-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	144°	DIN 6537 L
9.50	.374	77.50	3.051	8	10	860.1-0950-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.53	.060	144°	COROMANT
9.52	.375	30.10	1.185	3	10	860.1-0952-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.54	.060	144°	DIN 6537 K
9.52	.375	49.10	1.933	5	10	860.1-0952-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.54	.060	144°	DIN 6537 L
9.52	.375	77.70	3.059	8	10	860.1-0952-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.54	.060	144°	COROMANT
9.55	.376	49.30	1.941	5	10	860.1-0955-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.54	.060	144°	DIN 6537 L
9.60	.378	30.40	1.197	3	10	860.1-0960-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.061	144°	DIN 6537 K
9.60	.378	49.60	1.953	5	10	860.1-0960-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.061	144°	DIN 6537 L
9.60	.378	78.40	3.087	8	10	860.1-0960-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.55	.061	144°	COROMANT
9.70	.382	30.70	1.209	3	10	860.1-0970-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.56	.061	144°	DIN 6537 K
9.70	.382	50.10	1.972	5	10	860.1-0970-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.56	.061	144°	DIN 6537 L
9.70	.382	79.20	3.118	8	10	860.1-0970-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.56	.061	144°	COROMANT
9.80	.386	31.00	1.220	3	10	860.1-0980-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	144°	DIN 6537 K
9.80	.386	50.60	1.992	5	10	860.1-0980-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	144°	DIN 6537 L
9.80	.386	80.00	3.150	8	10	860.1-0980-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.58	.062	144°	COROMANT
9.90	.390	31.30	1.232	3	10	860.1-0990-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	144°	DIN 6537 K
9.90	.390	51.10	2.012	5	10	860.1-0990-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	144°	DIN 6537 L
9.90	.390	80.80	3.181	8	10	860.1-0990-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.59	.062	144°	COROMANT
9.92	.391	31.40	1.236	3	10	860.1-0992-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.062	144°	DIN 6537 K
9.92	.391	51.20	2.016	5	10	860.1-0992-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.062	144°	DIN 6537 L
9.92	.391	81.00	3.189	8	10	860.1-0992-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.60	.062	144°	COROMANT
10.00	.394	31.60	1.244	3	10	860.1-1000-031A1-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.61	.063	144°	DIN 6537 K
10.00	.394	51.60	2.032	5	10	860.1-1000-045A1-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.61	.063	144°	DIN 6537 L
10.00	.394	81.60	3.213	8	10	860.1-1000-080A1-PM	☆	10.00	.393	139.00	5.472	96.00	3.779	1.61	.063	144°	COROMANT
10.10	.398	31.90	1.256	3	12	860.1-1010-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.64	.064	144°	DIN 6537 K
10.10	.398	52.10	2.051	5	12	860.1-1010-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.64	.064	144°	DIN 6537 L
10.10	.398	82.40	3.244	8	12	860.1-1010-098A1-PM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.64	.064	144°	COROMANT
10.20	.402	32.30	1.272	3	12	860.1-1020-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.66	.065	143°	DIN 6537 K
10.20	.402	52.70	2.075	5	12	860.1-1020-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.66	.065	143°	DIN 6537 L
10.20	.402	83.30	3.280	8	12	860.1-1020-098A1-PM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.66	.065	143°	COROMANT
10.30	.406	32.60	1.283	3	12	860.1-1030-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.67	.065	144°	DIN 6537 K
10.30	.406	53.20	2.094	5	12	860.1-1030-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.67	.065	144°	DIN 6537 L
10.30	.406	84.10	3.311	8	12	860.1-1030-098A1-PM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.67	.065	144°	COROMANT
10.32	.406	32.60	1.283	3	12	860.1-1032-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.68	.066	143°	DIN 6537 K
10.32	.406	53.30	2.098	5	12	860.1-1032-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.68	.066	143°	DIN 6537 L
10.32	.406	84.20	3.315	8	12	860.1-1032-098A1-PM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.68	.066	143°	COROMANT
10.40	.409	32.90	1.295	3	12	860.1-1040-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.69	.066	143°	DIN 6537 K
10.40	.409	53.70	2.114	5	12	860.1-1040-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.69	.066	143°	DIN 6537 L
10.40	.409	84.90	3.343	8	12	860.1-1040-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.69	.066	143°	COROMANT
10.45	.411	54.00	2.126	5	12	860.1-1045-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.70	.066	143°	DIN 6537 L
10.50	.413	33.20	1.307	3	12	860.1-1050-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.71	.067	143°	DIN 6537 K
10.50	.413	54.20	2.134	5	12	860.1-1050-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.71	.067	143°	DIN 6537 L
10.50	.413	85.70	3.374	8	12	860.1-1050-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.71	.067	143°	COROMANT
10.60	.417	33.50	1.319	3	12	860.1-1060-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.72	.067	144°	DIN 6537 K
10.60	.417	54.70	2.154	5	12	860.1-1060-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.72	.067	144°	DIN 6537 L

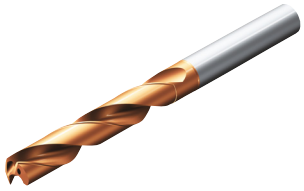
O5 Q5 K208 K252 Q1 Q35

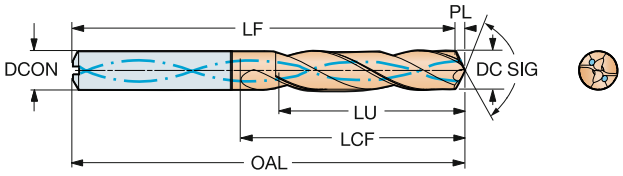
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ

TCHA H8
CNSC 1





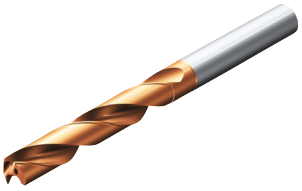
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
10.70	.421	33.80	1.331	3	12	860.1-1070-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.74	.068	143°	DIN 6537 K
10.70	.421	55.20	2.173	5	12	860.1-1070-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.74	.068	143°	DIN 6537 L
10.70	.421	87.30	3.437	8	12	860.1-1070-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.74	.068	143°	COROMANT
10.71	.422	33.90	1.335	3	12	860.1-1071-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.74	.068	143°	DIN 6537 K
10.71	.422	55.30	2.177	5	12	860.1-1071-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.74	.068	143°	DIN 6537 L
10.80	.425	34.20	1.346	3	12	860.1-1080-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.76	.069	143°	DIN 6537 K
10.80	.425	55.80	2.197	5	12	860.1-1080-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.76	.069	143°	DIN 6537 L
10.80	.425	88.20	3.472	8	12	860.1-1080-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.76	.069	143°	COROMANT
10.90	.429	34.50	1.358	3	12	860.1-1090-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.77	.069	144°	DIN 6537 K
10.90	.429	56.30	2.217	5	12	860.1-1090-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.77	.069	144°	DIN 6537 L
11.00	.433	34.80	1.370	3	12	860.1-1100-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.79	.070	143°	DIN 6537 K
11.00	.433	56.80	2.236	5	12	860.1-1100-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.79	.070	143°	DIN 6537 L
11.00	.433	89.80	3.535	8	12	860.1-1100-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.79	.070	143°	COROMANT
11.10	.437	35.10	1.382	3	12	860.1-1110-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.80	.070	144°	DIN 6537 K
11.10	.437	57.30	2.256	5	12	860.1-1110-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.80	.070	144°	DIN 6537 L
11.10	.437	90.60	3.567	8	12	860.1-1110-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.80	.070	144°	COROMANT
11.11	.437	35.10	1.382	3	12	860.1-1111-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.81	.071	143°	DIN 6537 K
11.11	.437	57.40	2.260	5	12	860.1-1111-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.81	.071	143°	DIN 6537 L
11.11	.437	90.70	3.571	8	12	860.1-1111-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.81	.071	143°	COROMANT
11.20	.441	35.40	1.394	3	12	860.1-1120-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.82	.071	143°	DIN 6537 K
11.20	.441	57.80	2.276	5	12	860.1-1120-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.82	.071	143°	DIN 6537 L
11.20	.441	91.40	3.598	8	12	860.1-1120-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.82	.071	143°	COROMANT
11.30	.445	35.70	1.406	3	12	860.1-1130-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	143°	DIN 6537 K
11.30	.445	58.30	2.295	5	12	860.1-1130-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	143°	DIN 6537 L
11.30	.445	92.20	3.630	8	12	860.1-1130-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.84	.072	143°	COROMANT
11.40	.449	36.10	1.421	3	12	860.1-1140-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.85	.072	144°	DIN 6537 K
11.40	.449	58.90	2.319	5	12	860.1-1140-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.85	.072	144°	DIN 6537 L
11.40	.449	93.10	3.665	8	12	860.1-1140-098A1-PM	☆	12.00	.472	163.00	6.417	115.00	4.527	1.85	.072	144°	COROMANT
11.50	.453	36.40	1.433	3	12	860.1-1150-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	143°	DIN 6537 K
11.50	.453	59.40	2.339	5	12	860.1-1150-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	143°	DIN 6537 L
11.50	.453	93.90	3.697	8	12	860.1-1150-098A1-PM	☆	12.00	.472	163.00	6.417	116.00	4.566	1.87	.073	143°	COROMANT
11.51	.453	36.40	1.433	3	12	860.1-1151-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	143°	DIN 6537 K
11.51	.453	59.40	2.339	5	12	860.1-1151-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	143°	DIN 6537 L
11.60	.457	36.70	1.445	3	12	860.1-1160-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	143°	DIN 6537 K
11.60	.457	59.90	2.358	5	12	860.1-1160-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	143°	DIN 6537 L
11.70	.461	37.00	1.457	3	12	860.1-1170-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.90	.074	144°	DIN 6537 K
11.70	.461	60.40	2.378	5	12	860.1-1170-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.90	.074	144°	DIN 6537 L
11.70	.461	95.50	3.760	8	12	860.1-1170-098A1-PM	☆	12.00	.472	163.00	6.417	116.00	4.566	1.90	.074	144°	COROMANT
11.80	.465	37.30	1.469	3	12	860.1-1180-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.92	.075	143°	DIN 6537 K
11.80	.465	60.90	2.398	5	12	860.1-1180-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.92	.075	143°	DIN 6537 L
11.80	.465	96.30	3.791	8	12	860.1-1180-098A1-PM	☆	12.00	.472	163.00	6.417	116.00	4.566	1.92	.075	143°	COROMANT
11.90	.469	37.60	1.480	3	12	860.1-1190-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.94	.076	143°	DIN 6537 K
11.90	.469	61.40	2.417	5	12	860.1-1190-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.94	.076	143°	DIN 6537 L
11.90	.469	97.10	3.823	8	12	860.1-1190-098A1-PM	☆	12.00	.472	163.00	6.417	116.00	4.566	1.94	.076	143°	COROMANT
12.00	.472	38.00	1.496	3	12	860.1-1200-037A1-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	143°	DIN 6537 K
12.00	.472	62.00	2.441	5	12	860.1-1200-053A1-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	143°	DIN 6537 L
12.00	.472	98.00	3.858	8	12	860.1-1200-098A1-PM	☆	12.00	.472	163.00	6.417	116.00	4.566	1.95	.076	143°	COROMANT

O5 Q5 K208 K252 Q1 Q35

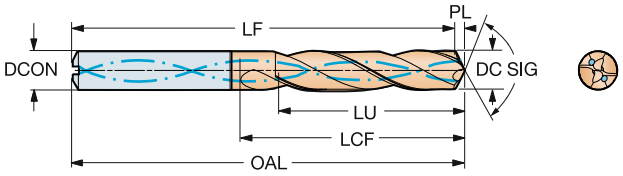
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
12.10	.476	38.30	1.508	3	14	860.1-1210-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	1.99	.078	143°	DIN 6537 K
12.10	.476	62.50	2.461	5	14	860.1-1210-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	1.99	.078	143°	DIN 6537 L
12.10	.476	98.80	3.890	8	14	860.1-1210-115A1-PM	☆	14.00	.551	182.00	7.165	133.00	5.236	1.99	.078	143°	COROMANT
12.20	.480	38.60	1.520	3	14	860.1-1220-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.00	.078	143°	DIN 6537 K
12.20	.480	63.00	2.480	5	14	860.1-1220-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.00	.078	143°	DIN 6537 L
12.20	.480	99.60	3.921	8	14	860.1-1220-115A1-PM	☆	14.00	.551	182.00	7.165	133.00	5.236	2.00	.078	143°	COROMANT
12.30	.484	38.90	1.532	3	14	860.1-1230-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.01	.079	143°	DIN 6537 K
12.30	.484	63.50	2.500	5	14	860.1-1230-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.01	.079	143°	DIN 6537 L
12.30	.484	100.40	3.953	8	14	860.1-1230-115A1-PM	☆	14.00	.551	182.00	7.165	133.00	5.236	2.01	.079	143°	COROMANT
12.40	.488	64.00	2.520	5	14	860.1-1240-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.03	.079	143°	DIN 6537 L
12.40	.488	101.20	3.984	8	14	860.1-1240-115A1-PM	☆	14.00	.551	182.00	7.165	133.00	5.236	2.03	.079	143°	COROMANT
12.50	.492	39.50	1.555	3	14	860.1-1250-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.04	.080	143°	DIN 6537 K
12.50	.492	64.50	2.539	5	14	860.1-1250-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.04	.080	143°	DIN 6537 L
12.50	.492	102.00	4.016	8	14	860.1-1250-115A1-PM	☆	14.00	.551	182.00	7.165	133.00	5.236	2.04	.080	143°	COROMANT
12.60	.496	39.90	1.571	3	14	860.1-1260-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.06	.081	143°	DIN 6537 K
12.70	.500	40.20	1.583	3	14	860.1-1270-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.07	.081	143°	DIN 6537 K
12.70	.500	65.60	2.583	5	14	860.1-1270-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.07	.081	143°	DIN 6537 L
12.70	.500	103.70	4.083	8	14	860.1-1270-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.07	.081	143°	COROMANT
12.80	.504	40.50	1.594	3	14	860.1-1280-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.09	.082	143°	DIN 6537 K
12.80	.504	66.10	2.602	5	14	860.1-1280-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.09	.082	143°	DIN 6537 L
12.80	.504	104.50	4.114	8	14	860.1-1280-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.09	.082	143°	COROMANT
13.00	.512	41.10	1.618	3	14	860.1-1300-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.11	.083	144°	DIN 6537 K
13.00	.512	67.10	2.642	5	14	860.1-1300-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.11	.083	144°	DIN 6537 L
13.00	.512	106.10	4.177	8	14	860.1-1300-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.11	.083	144°	COROMANT
13.10	.516	41.40	1.630	3	14	860.1-1310-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.13	.083	143°	DIN 6537 K
13.10	.516	67.60	2.661	5	14	860.1-1310-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.13	.083	143°	DIN 6537 L
13.10	.516	106.90	4.209	8	14	860.1-1310-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.13	.083	143°	COROMANT
13.25	.522	41.90	1.650	3	14	860.1-1325-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.15	.084	144°	DIN 6537 K
13.25	.522	68.40	2.693	5	14	860.1-1325-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.15	.084	144°	DIN 6537 L
13.25	.522	108.20	4.260	8	14	860.1-1325-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.15	.084	144°	COROMANT
13.50	.531	42.70	1.681	3	14	860.1-1350-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.19	.086	144°	DIN 6537 K
13.50	.531	69.70	2.744	5	14	860.1-1350-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.19	.086	144°	DIN 6537 L
13.50	.531	110.20	4.339	8	14	860.1-1350-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.19	.086	144°	COROMANT
13.75	.541	43.50	1.713	3	14	860.1-1375-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	144°	DIN 6537 K
13.75	.541	71.00	2.795	5	14	860.1-1375-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	144°	DIN 6537 L
13.80	.543	43.60	1.717	3	14	860.1-1380-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.23	.087	144°	DIN 6537 K
13.80	.543	71.20	2.803	5	14	860.1-1380-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.23	.087	144°	DIN 6537 L
13.80	.543	112.60	4.433	8	14	860.1-1380-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.23	.087	144°	COROMANT
13.89	.547	71.70	2.823	5	14	860.1-1389-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	144°	DIN 6537 L
14.00	.551	44.30	1.744	3	14	860.1-1400-040A1-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	144°	DIN 6537 K
14.00	.551	72.30	2.846	5	14	860.1-1400-057A1-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.26	.088	144°	DIN 6537 L
14.00	.551	114.30	4.500	8	14	860.1-1400-115A1-PM	☆	14.00	.551	182.00	7.165	134.00	5.275	2.26	.088	144°	COROMANT
14.25	.561	45.00	1.772	3	16	860.1-1425-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.28	.089	144°	DIN 6537 K
14.25	.561	73.50	2.894	5	16	860.1-1425-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.28	.089	144°	DIN 6537 L
14.29	.563	45.20	1.780	3	16	860.1-1429-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.29	.090	144°	DIN 6537 K
14.29	.563	73.70	2.902	5	16	860.1-1429-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.29	.090	144°	DIN 6537 L
14.50	.571	45.80	1.803	3	16	860.1-1450-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.32	.091	144°	DIN 6537 K
14.50	.571	74.80	2.945	5	16	860.1-1450-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.32	.091	144°	DIN 6537 L

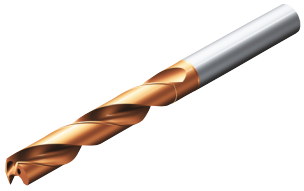
O5 Q5 K208 K252 Q1 Q35

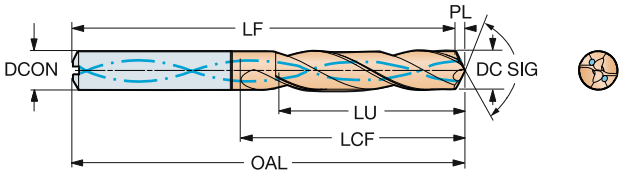
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ

TCHA H8
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
14.69	.578	46.40	1.827	3	16	860.1-1469-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.34	.092	144°	DIN 6537 K
14.69	.578	75.80	2.984	5	16	860.1-1469-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.34	.092	144°	DIN 6537 L
14.75	.581	76.10	2.996	5	16	860.1-1475-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.35	.092	144°	DIN 6537 L
14.80	.583	76.40	3.008	5	16	860.1-1480-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.36	.092	144°	DIN 6537 L
15.00	.591	47.40	1.866	3	16	860.1-1500-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.38	.093	144°	DIN 6537 K
15.00	.591	77.40	3.047	5	16	860.1-1500-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.38	.093	144°	DIN 6537 L
15.50	.610	49.00	1.929	3	16	860.1-1550-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.45	.096	144°	DIN 6537 K
15.50	.610	80.00	3.150	5	16	860.1-1550-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.45	.096	144°	DIN 6537 L
15.80	.622	49.90	1.965	3	16	860.1-1580-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.49	.098	145°	DIN 6537 K
15.80	.622	81.50	3.209	5	16	860.1-1580-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.49	.098	145°	DIN 6537 L
15.87	.625	50.10	1.972	3	16	860.1-1587-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.50	.098	145°	DIN 6537 K
15.87	.625	81.90	3.224	5	16	860.1-1587-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.50	.098	145°	DIN 6537 L
16.00	.630	50.50	1.988	3	16	860.1-1600-044A1-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.52	.099	145°	DIN 6537 K
16.00	.630	82.50	3.248	5	16	860.1-1600-062A1-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.52	.099	145°	DIN 6537 L
16.00	.630	130.50	5.138	8	16	860.1-1600-133A1-PM	☆	16.00	.629	204.00	8.031	154.00	6.062	2.52	.099	145°	COROMANT
16.10	.634	50.90	2.004	3	18	860.1-1610-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.55	.100	144°	DIN 6537 K
16.10	.634	83.10	3.272	5	18	860.1-1610-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.55	.100	144°	DIN 6537 L
16.50	.650	52.10	2.051	3	18	860.1-1650-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.60	.102	145°	DIN 6537 K
16.50	.650	85.10	3.350	5	18	860.1-1650-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.60	.102	145°	DIN 6537 L
16.67	.656	52.60	2.071	3	18	860.1-1667-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.62	.103	145°	DIN 6537 K
16.67	.656	86.00	3.386	5	18	860.1-1667-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.62	.103	145°	DIN 6537 L
16.80	.661	53.00	2.087	3	18	860.1-1680-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.64	.103	145°	DIN 6537 K
16.80	.661	86.60	3.409	5	18	860.1-1680-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.64	.103	145°	DIN 6537 L
17.00	.669	53.70	2.114	3	18	860.1-1700-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.66	.104	145°	DIN 6537 K
17.00	.669	87.70	3.453	5	18	860.1-1700-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.66	.104	145°	DIN 6537 L
17.50	.689	55.20	2.173	3	18	860.1-1750-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.73	.107	145°	DIN 6537 K
17.50	.689	90.20	3.551	5	18	860.1-1750-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.73	.107	145°	DIN 6537 L
17.80	.701	91.80	3.614	5	18	860.1-1780-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.77	.109	145°	DIN 6537 L
18.00	.709	56.80	2.236	3	18	860.1-1800-050A1-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.79	.109	145°	DIN 6537 K
18.00	.709	92.80	3.654	5	18	860.1-1800-070A1-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.79	.109	145°	DIN 6537 L
18.50	.728	58.40	2.299	3	20	860.1-1850-055A1-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	2.89	.113	145°	DIN 6537 K
18.80	.740	59.30	2.335	3	20	860.1-1880-055A1-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	2.92	.114	145°	DIN 6537 K
18.80	.740	96.90	3.815	5	20	860.1-1880-077A1-PM	☆	20.00	.787	153.00	6.023	101.00	3.976	2.92	.114	145°	DIN 6537 L
19.00	.748	60.00	2.362	3	20	860.1-1900-055A1-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	2.95	.116	145°	DIN 6537 K
19.00	.748	98.00	3.858	5	20	860.1-1900-077A1-PM	☆	20.00	.787	153.00	6.023	101.00	3.976	2.95	.116	145°	DIN 6537 L
19.05	.750	60.10	2.366	3	20	860.1-1905-055A1-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	2.95	.116	145°	DIN 6537 K
19.05	.750	98.20	3.866	5	20	860.1-1905-077A1-PM	☆	20.00	.787	153.00	6.023	101.00	3.976	2.95	.116	145°	DIN 6537 L
19.80	.780	62.50	2.461	3	20	860.1-1980-055A1-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	3.05	.120	145°	DIN 6537 K
20.00	.787	63.10	2.484	3	20	860.1-2000-055A1-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	3.07	.120	145°	DIN 6537 K
20.00	.787	103.10	4.059	5	20	860.1-2000-077A1-PM	☆	20.00	.787	153.00	6.023	101.00	3.976	3.07	.120	145°	DIN 6537 L


O5


Q5


K208


K252

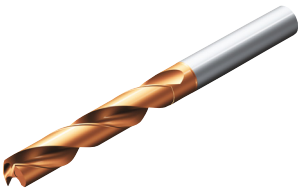

Q1

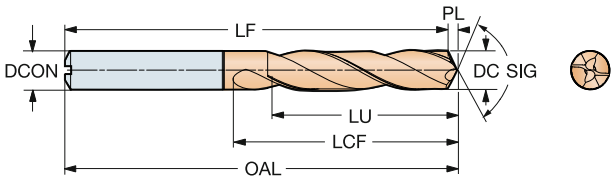

Q35

Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

TCHA H8
CNSC 0





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.50	.374	3	6	860.1-0300-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.51	.020	142°	DIN 6537 K
3.00	.118	15.50	.610	5	6	860.1-0300-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.51	.020	142°	DIN 6537 L
3.10	.122	9.80	.386	3	6	860.1-0310-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.52	.020	142°	DIN 6537 K
3.10	.122	16.00	.630	5	6	860.1-0310-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.52	.020	142°	DIN 6537 L
3.20	.126	10.10	.398	3	6	860.1-0320-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.54	.021	142°	DIN 6537 K
3.20	.126	16.50	.650	5	6	860.1-0320-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.54	.021	142°	DIN 6537 L
3.30	.130	10.40	.409	3	6	860.1-0330-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	143°	DIN 6537 K
3.30	.130	17.00	.669	5	6	860.1-0330-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	143°	DIN 6537 L
3.38	.133	17.60	.693	5	6	860.1-0338-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	137°	DIN 6537 L
3.40	.134	10.80	.425	3	6	860.1-0340-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.57	.022	142°	DIN 6537 K
3.40	.134	17.60	.693	5	6	860.1-0340-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.57	.022	142°	DIN 6537 L
3.50	.138	11.10	.437	3	6	860.1-0350-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.59	.023	142°	DIN 6537 K
3.50	.138	18.10	.713	5	6	860.1-0350-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.59	.023	142°	DIN 6537 L
3.60	.142	11.40	.449	3	6	860.1-0360-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	143°	DIN 6537 K
3.60	.142	18.60	.732	5	6	860.1-0360-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	143°	DIN 6537 L
3.70	.146	11.70	.461	3	6	860.1-0370-016A0-PM	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	142°	DIN 6537 K
3.70	.146	19.10	.752	5	6	860.1-0370-021A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	142°	DIN 6537 L
3.80	.150	12.10	.476	3	6	860.1-0380-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.67	.026	141°	DIN 6537 K
3.80	.150	19.70	.776	5	6	860.1-0380-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.67	.026	141°	DIN 6537 L
3.90	.154	12.40	.488	3	6	860.1-0390-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	141°	DIN 6537 K
3.90	.154	20.20	.795	5	6	860.1-0390-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	141°	DIN 6537 L
4.00	.157	12.70	.500	3	6	860.1-0400-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.70	.027	141°	DIN 6537 K
4.00	.157	20.70	.815	5	6	860.1-0400-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.70	.027	141°	DIN 6537 L
4.10	.161	13.00	.512	3	6	860.1-0410-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	141°	DIN 6537 K
4.10	.161	21.20	.835	5	6	860.1-0410-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	141°	DIN 6537 L
4.20	.165	13.30	.524	3	6	860.1-0420-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.74	.029	141°	DIN 6537 K
4.20	.165	21.70	.854	5	6	860.1-0420-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.74	.029	141°	DIN 6537 L
4.30	.169	13.70	.539	3	6	860.1-0430-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	141°	DIN 6537 K
4.30	.169	22.30	.878	5	6	860.1-0430-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	141°	DIN 6537 L
4.40	.173	14.00	.551	3	6	860.1-0440-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.77	.030	141°	DIN 6537 K
4.40	.173	22.80	.898	5	6	860.1-0440-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.77	.030	141°	DIN 6537 L
4.50	.177	14.30	.563	3	6	860.1-0450-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	141°	DIN 6537 K
4.50	.177	23.30	.917	5	6	860.1-0450-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	141°	DIN 6537 L
4.55	.179	23.50	.925	5	6	860.1-0455-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.79	.031	141°	DIN 6537 L
4.60	.181	14.60	.575	3	6	860.1-0460-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	141°	DIN 6537 K
4.60	.181	23.80	.937	5	6	860.1-0460-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	141°	DIN 6537 L
4.70	.185	14.90	.587	3	6	860.1-0470-018A0-PM	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	141°	DIN 6537 K
4.70	.185	24.30	.957	5	6	860.1-0470-027A0-PM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	141°	DIN 6537 L
4.80	.189	15.20	.598	3	6	860.1-0480-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.76	.029	144°	DIN 6537 K
4.80	.189	24.80	.976	5	6	860.1-0480-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.76	.029	144°	DIN 6537 L
4.90	.193	15.50	.610	3	6	860.1-0490-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.77	.030	145°	DIN 6537 K
4.90	.193	25.30	.996	5	6	860.1-0490-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.77	.030	145°	DIN 6537 L
5.00	.197	15.80	.622	3	6	860.1-0500-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.79	.031	144°	DIN 6537 K
5.00	.197	25.80	1.016	5	6	860.1-0500-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.79	.031	144°	DIN 6537 L
5.10	.201	16.10	.634	3	6	860.1-0510-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.80	.031	145°	DIN 6537 K
5.10	.201	26.30	1.035	5	6	860.1-0510-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.80	.031	145°	DIN 6537 L
5.20	.205	16.40	.646	3	6	860.1-0520-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.82	.032	144°	DIN 6537 K
5.20	.205	26.80	1.055	5	6	860.1-0520-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.82	.032	144°	DIN 6537 L

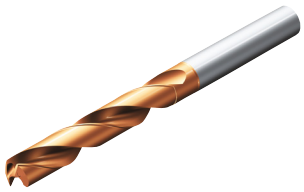
O5 Q5 K208 K252 Q1 Q35

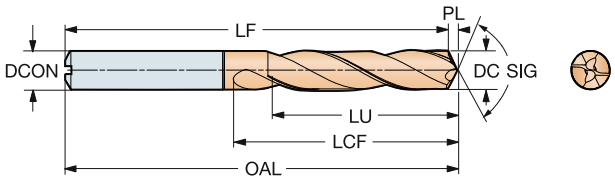
SANDVIK Coromant

Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

TCHA H8
CNSC 0





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
5.30	.209	16.70	.657	3	6	860.1-0530-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.83	.032	145°	DIN 6537 K
5.30	.209	27.30	1.075	5	6	860.1-0530-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.83	.032	145°	DIN 6537 L
5.40	.213	17.10	.673	3	6	860.1-0540-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.85	.033	145°	DIN 6537 K
5.40	.213	27.90	1.098	5	6	860.1-0540-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.85	.033	145°	DIN 6537 L
5.50	.217	17.40	.685	3	6	860.1-0550-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.86	.033	145°	DIN 6537 K
5.50	.217	28.40	1.118	5	6	860.1-0550-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.86	.033	145°	DIN 6537 L
5.60	.220	17.70	.697	3	6	860.1-0560-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.88	.034	145°	DIN 6537 K
5.60	.220	28.90	1.138	5	6	860.1-0560-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.88	.034	145°	DIN 6537 L
5.70	.224	18.00	.709	3	6	860.1-0570-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	145°	DIN 6537 K
5.70	.224	29.40	1.157	5	6	860.1-0570-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	145°	DIN 6537 L
5.80	.228	18.30	.720	3	6	860.1-0580-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	145°	DIN 6537 K
5.80	.228	29.90	1.177	5	6	860.1-0580-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	145°	DIN 6537 L
5.90	.232	18.60	.732	3	6	860.1-0590-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.92	.036	145°	DIN 6537 K
5.90	.232	30.40	1.197	5	6	860.1-0590-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.92	.036	145°	DIN 6537 L
6.00	.236	18.90	.744	3	6	860.1-0600-019A0-PM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.037	145°	DIN 6537 K
6.00	.236	30.90	1.217	5	6	860.1-0600-037A0-PM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.037	145°	DIN 6537 L
6.10	.240	19.30	.760	3	8	860.1-0610-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.01	.039	143°	DIN 6537 K
6.10	.240	31.50	1.240	5	8	860.1-0610-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.01	.039	143°	DIN 6537 L
6.20	.244	19.60	.772	3	8	860.1-0620-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.02	.040	143°	DIN 6537 K
6.20	.244	32.00	1.260	5	8	860.1-0620-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.02	.040	143°	DIN 6537 L
6.30	.248	19.90	.783	3	8	860.1-0630-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.03	.040	143°	DIN 6537 K
6.30	.248	32.50	1.280	5	8	860.1-0630-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.03	.040	143°	DIN 6537 L
6.40	.252	20.30	.799	3	8	860.1-0640-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.05	.041	143°	DIN 6537 K
6.40	.252	33.10	1.303	5	8	860.1-0640-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.05	.041	143°	DIN 6537 L
6.50	.256	20.60	.811	3	8	860.1-0650-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.06	.041	143°	DIN 6537 K
6.50	.256	33.60	1.323	5	8	860.1-0650-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.06	.041	143°	DIN 6537 L
6.60	.260	20.90	.823	3	8	860.1-0660-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.08	.042	143°	DIN 6537 K
6.60	.260	34.10	1.343	5	8	860.1-0660-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.08	.042	143°	DIN 6537 L
6.70	.264	21.20	.835	3	8	860.1-0670-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.09	.042	143°	DIN 6537 K
6.70	.264	34.60	1.362	5	8	860.1-0670-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.09	.042	143°	DIN 6537 L
6.80	.268	21.50	.846	3	8	860.1-0680-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	143°	DIN 6537 K
6.80	.268	35.10	1.382	5	8	860.1-0680-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	143°	DIN 6537 L
6.90	.272	21.80	.858	3	8	860.1-0690-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.12	.044	144°	DIN 6537 K
6.90	.272	35.60	1.402	5	8	860.1-0690-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.12	.044	144°	DIN 6537 L
7.00	.276	22.10	.870	3	8	860.1-0700-024A0-PM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.14	.044	143°	DIN 6537 K
7.00	.276	36.10	1.421	5	8	860.1-0700-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.14	.044	143°	DIN 6537 L
7.10	.280	22.50	.886	3	8	860.1-0710-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.15	.045	144°	DIN 6537 K
7.10	.280	36.70	1.445	5	8	860.1-0710-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	144°	DIN 6537 L
7.20	.283	22.80	.898	3	8	860.1-0720-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.16	.045	144°	DIN 6537 K
7.20	.283	37.20	1.465	5	8	860.1-0720-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	144°	DIN 6537 L
7.30	.287	23.10	.909	3	8	860.1-0730-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.18	.046	144°	DIN 6537 K
7.30	.287	37.70	1.484	5	8	860.1-0730-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	144°	DIN 6537 L
7.40	.291	23.40	.921	3	8	860.1-0740-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.19	.046	144°	DIN 6537 K
7.40	.291	38.20	1.504	5	8	860.1-0740-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.19	.046	144°	DIN 6537 L
7.50	.295	23.70	.933	3	8	860.1-0750-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.21	.047	144°	DIN 6537 K
7.50	.295	38.70	1.524	5	8	860.1-0750-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.21	.047	144°	DIN 6537 L
7.60	.299	24.00	.945	3	8	860.1-0760-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.22	.048	144°	DIN 6537 K
7.70	.303	24.30	.957	3	8	860.1-0770-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.24	.048	144°	DIN 6537 K
7.70	.303	39.70	1.563	5	8	860.1-0770-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	144°	DIN 6537 L

 O5

 Q5

 K208

 K252

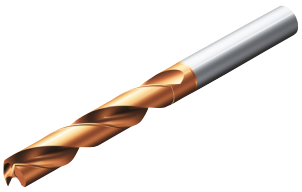
 Q1

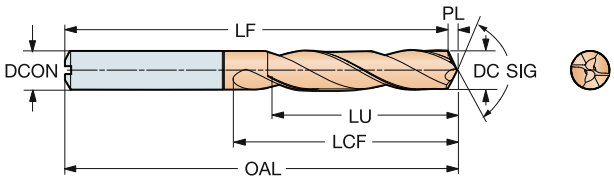
 Q35

Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

TCHA H8
CNSC 0





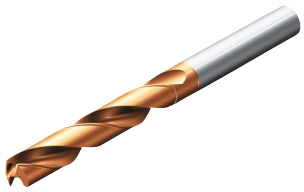
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
7.80	.307	24.70	.972	3	8	860.1-0780-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.25	.049	144°	DIN 6537 K
7.80	.307	40.30	1.587	5	8	860.1-0780-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.25	.049	144°	DIN 6537 L
7.90	.311	25.00	.984	3	8	860.1-0790-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.27	.050	144°	DIN 6537 K
7.90	.311	40.80	1.606	5	8	860.1-0790-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	144°	DIN 6537 L
8.00	.315	25.30	.996	3	8	860.1-0800-028A0-PM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.28	.050	144°	DIN 6537 K
8.00	.315	41.30	1.626	5	8	860.1-0800-040A0-PM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.28	.050	144°	DIN 6537 L
8.10	.319	25.60	1.008	3	10	860.1-0810-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.33	.052	143°	DIN 6537 K
8.10	.319	41.80	1.646	5	10	860.1-0810-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.33	.052	143°	DIN 6537 L
8.20	.323	25.90	1.020	3	10	860.1-0820-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.34	.052	143°	DIN 6537 K
8.20	.323	42.30	1.665	5	10	860.1-0820-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.34	.052	143°	DIN 6537 L
8.30	.327	26.30	1.035	3	10	860.1-0830-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.36	.053	143°	DIN 6537 K
8.30	.327	42.90	1.689	5	10	860.1-0830-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.36	.053	143°	DIN 6537 L
8.40	.331	26.60	1.047	3	10	860.1-0840-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.37	.053	143°	DIN 6537 K
8.40	.331	43.40	1.709	5	10	860.1-0840-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.37	.053	143°	DIN 6537 L
8.50	.335	26.90	1.059	3	10	860.1-0850-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.39	.054	143°	DIN 6537 K
8.50	.335	43.90	1.728	5	10	860.1-0850-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.39	.054	143°	DIN 6537 L
8.60	.339	27.20	1.071	3	10	860.1-0860-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.40	.055	143°	DIN 6537 K
8.60	.339	44.40	1.748	5	10	860.1-0860-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.40	.055	143°	DIN 6537 L
8.70	.343	27.50	1.083	3	10	860.1-0870-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.42	.055	143°	DIN 6537 K
8.70	.343	44.90	1.768	5	10	860.1-0870-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.42	.055	143°	DIN 6537 L
8.80	.346	27.80	1.094	3	10	860.1-0880-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.43	.056	143°	DIN 6537 K
8.80	.346	45.40	1.787	5	10	860.1-0880-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.43	.056	143°	DIN 6537 L
9.00	.354	28.50	1.122	3	10	860.1-0900-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.46	.057	144°	DIN 6537 K
9.00	.354	46.50	1.831	5	10	860.1-0900-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.46	.057	144°	DIN 6537 L
9.10	.358	28.80	1.134	3	10	860.1-0910-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.48	.058	143°	DIN 6537 K
9.20	.362	29.10	1.146	3	10	860.1-0920-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	144°	DIN 6537 K
9.20	.362	47.50	1.870	5	10	860.1-0920-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	144°	DIN 6537 L
9.30	.366	29.40	1.157	3	10	860.1-0930-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.51	.059	144°	DIN 6537 K
9.30	.366	48.00	1.890	5	10	860.1-0930-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.51	.059	144°	DIN 6537 L
9.40	.370	29.70	1.169	3	10	860.1-0940-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	144°	DIN 6537 K
9.50	.374	30.00	1.181	3	10	860.1-0950-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	144°	DIN 6537 K
9.50	.374	49.00	1.929	5	10	860.1-0950-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	144°	DIN 6537 L
9.60	.378	30.40	1.197	3	10	860.1-0960-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.061	144°	DIN 6537 K
9.60	.378	49.60	1.953	5	10	860.1-0960-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.061	144°	DIN 6537 L
9.70	.382	30.70	1.209	3	10	860.1-0970-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.56	.061	144°	DIN 6537 K
9.70	.382	50.10	1.972	5	10	860.1-0970-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.56	.061	144°	DIN 6537 L
9.80	.386	31.00	1.220	3	10	860.1-0980-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	144°	DIN 6537 K
9.80	.386	50.60	1.992	5	10	860.1-0980-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	144°	DIN 6537 L
9.90	.390	31.30	1.232	3	10	860.1-0990-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	144°	DIN 6537 K
9.90	.390	51.10	2.012	5	10	860.1-0990-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	144°	DIN 6537 L
10.00	.394	31.60	1.244	3	10	860.1-1000-031A0-PM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.61	.063	144°	DIN 6537 K
10.00	.394	51.60	2.032	5	10	860.1-1000-045A0-PM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.61	.063	144°	DIN 6537 L
10.10	.398	31.90	1.256	3	12	860.1-1010-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.64	.064	144°	DIN 6537 K
10.10	.398	52.10	2.051	5	12	860.1-1010-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.64	.064	144°	DIN 6537 L
10.20	.402	32.30	1.272	3	12	860.1-1020-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.66	.065	143°	DIN 6537 K
10.20	.402	52.70	2.075	5	12	860.1-1020-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.66	.065	143°	DIN 6537 L
10.30	.406	32.60	1.283	3	12	860.1-1030-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.67	.065	144°	DIN 6537 K
10.30	.406	53.20	2.094	5	12	860.1-1030-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.67	.065	144°	DIN 6537 L

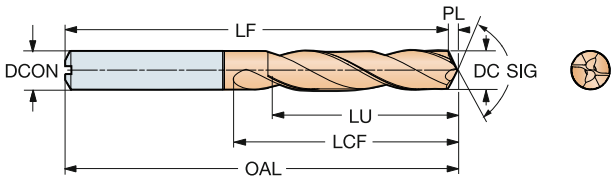
O5 Q5 K208 K252 Q1 Q35

Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

TCHA H8
CNSC 0





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
10.40	.409	32.90	1.295	3	12	860.1-1040-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.69	.066	143°	DIN 6537 K
10.40	.409	53.70	2.114	5	12	860.1-1040-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.69	.066	143°	DIN 6537 L
10.50	.413	33.20	1.307	3	12	860.1-1050-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.71	.067	143°	DIN 6537 K
10.50	.413	54.20	2.134	5	12	860.1-1050-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.71	.067	143°	DIN 6537 L
10.60	.417	33.50	1.319	3	12	860.1-1060-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.72	.067	144°	DIN 6537 K
10.60	.417	54.70	2.154	5	12	860.1-1060-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.72	.067	144°	DIN 6537 L
10.70	.421	33.80	1.331	3	12	860.1-1070-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.74	.068	143°	DIN 6537 K
10.70	.421	55.20	2.173	5	12	860.1-1070-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.74	.068	143°	DIN 6537 L
10.80	.425	34.20	1.346	3	12	860.1-1080-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.76	.069	143°	DIN 6537 K
10.80	.425	55.80	2.197	5	12	860.1-1080-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.76	.069	143°	DIN 6537 L
10.90	.429	34.50	1.358	3	12	860.1-1090-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.77	.069	144°	DIN 6537 K
11.00	.433	34.80	1.370	3	12	860.1-1100-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.79	.070	143°	DIN 6537 K
11.00	.433	56.80	2.236	5	12	860.1-1100-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.79	.070	143°	DIN 6537 L
11.10	.437	35.10	1.382	3	12	860.1-1110-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.80	.070	144°	DIN 6537 K
11.10	.437	57.30	2.256	5	12	860.1-1110-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.80	.070	144°	DIN 6537 L
11.20	.441	35.40	1.394	3	12	860.1-1120-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.82	.071	143°	DIN 6537 K
11.20	.441	57.80	2.276	5	12	860.1-1120-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.82	.071	143°	DIN 6537 L
11.50	.453	36.40	1.433	3	12	860.1-1150-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	143°	DIN 6537 K
11.50	.453	59.40	2.339	5	12	860.1-1150-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	143°	DIN 6537 L
11.60	.457	36.70	1.445	3	12	860.1-1160-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	143°	DIN 6537 K
11.70	.461	37.00	1.457	3	12	860.1-1170-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.90	.074	144°	DIN 6537 K
11.70	.461	60.40	2.378	5	12	860.1-1170-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.90	.074	144°	DIN 6537 L
11.80	.465	37.30	1.469	3	12	860.1-1180-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.92	.075	143°	DIN 6537 K
11.80	.465	60.90	2.398	5	12	860.1-1180-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.92	.075	143°	DIN 6537 L
12.00	.472	38.00	1.496	3	12	860.1-1200-037A0-PM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	143°	DIN 6537 K
12.00	.472	62.00	2.441	5	12	860.1-1200-053A0-PM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	143°	DIN 6537 L
12.10	.476	38.30	1.508	3	14	860.1-1210-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	1.99	.078	143°	DIN 6537 K
12.10	.476	62.50	2.461	5	14	860.1-1210-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	1.99	.078	143°	DIN 6537 L
12.20	.480	38.60	1.520	3	14	860.1-1220-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.00	.078	143°	DIN 6537 K
12.20	.480	63.00	2.480	5	14	860.1-1220-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.00	.078	143°	DIN 6537 L
12.30	.484	38.90	1.532	3	14	860.1-1230-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.01	.079	143°	DIN 6537 K
12.30	.484	63.50	2.500	5	14	860.1-1230-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.01	.079	143°	DIN 6537 L
12.40	.488	39.20	1.543	3	14	860.1-1240-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.01	.079	144°	DIN 6537 K
12.50	.492	39.50	1.555	3	14	860.1-1250-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.04	.080	143°	DIN 6537 K
12.50	.492	64.50	2.539	5	14	860.1-1250-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.04	.080	143°	DIN 6537 L
12.60	.496	39.90	1.571	3	14	860.1-1260-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.06	.081	143°	DIN 6537 K
12.60	.496	65.10	2.563	5	14	860.1-1260-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.07	.081	143°	DIN 6537 L
12.70	.500	40.20	1.583	3	14	860.1-1270-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.07	.081	143°	DIN 6537 K
12.70	.500	65.60	2.583	5	14	860.1-1270-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.07	.081	143°	DIN 6537 L
12.80	.504	40.50	1.594	3	14	860.1-1280-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.09	.082	143°	DIN 6537 K
13.00	.512	41.10	1.618	3	14	860.1-1300-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.11	.083	144°	DIN 6537 K
13.00	.512	67.10	2.642	5	14	860.1-1300-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.11	.083	144°	DIN 6537 L
13.50	.531	42.70	1.681	3	14	860.1-1350-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.19	.086	144°	DIN 6537 K
13.50	.531	69.70	2.744	5	14	860.1-1350-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.19	.086	144°	DIN 6537 L
13.80	.543	43.60	1.717	3	14	860.1-1380-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.23	.087	144°	DIN 6537 K
13.80	.543	71.20	2.803	5	14	860.1-1380-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.23	.087	144°	DIN 6537 L
14.00	.551	44.30	1.744	3	14	860.1-1400-040A0-PM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	144°	DIN 6537 K
14.00	.551	72.30	2.846	5	14	860.1-1400-057A0-PM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.26	.088	144°	DIN 6537 L


O5


Q5


K208

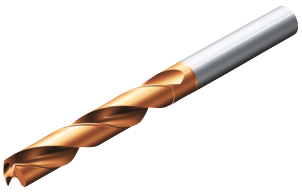

K252


Q1

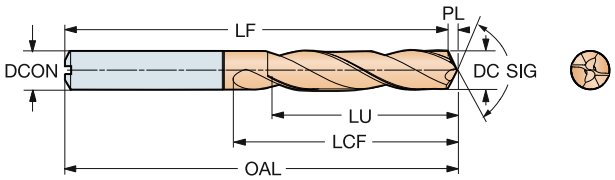

Q35

Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA



TCHA H8
CNSC 0



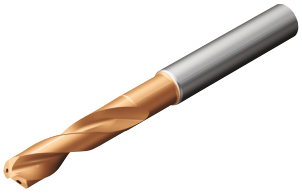
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 4234	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
14.25	.561	45.00	1.772	3	16	860.1-1425-044A0-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.28	.089	144°	DIN 6537 K
14.25	.561	73.50	2.894	5	16	860.1-1425-062A0-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.28	.089	144°	DIN 6537 L
14.50	.571	45.80	1.803	3	16	860.1-1450-044A0-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.32	.091	144°	DIN 6537 K
14.50	.571	74.80	2.945	5	16	860.1-1450-062A0-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.32	.091	144°	DIN 6537 L
15.00	.591	47.40	1.866	3	16	860.1-1500-044A0-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.38	.093	144°	DIN 6537 K
15.00	.591	77.40	3.047	5	16	860.1-1500-062A0-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.38	.093	144°	DIN 6537 L
15.50	.610	49.00	1.929	3	16	860.1-1550-044A0-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.45	.096	144°	DIN 6537 K
15.80	.622	49.90	1.965	3	16	860.1-1580-044A0-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.49	.098	145°	DIN 6537 K
15.80	.622	81.50	3.209	5	16	860.1-1580-062A0-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.49	.098	145°	DIN 6537 L
16.00	.630	50.50	1.988	3	16	860.1-1600-044A0-PM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.52	.099	145°	DIN 6537 K
16.00	.630	82.50	3.248	5	16	860.1-1600-062A0-PM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.52	.099	145°	DIN 6537 L
16.50	.650	52.10	2.051	3	18	860.1-1650-050A0-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.60	.102	145°	DIN 6537 K
16.50	.650	85.30	3.358	5	18	860.1-1650-070A0-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	2.75	.108	143°	DIN 6537 L
17.00	.669	54.00	2.126	3	18	860.1-1700-050A0-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	2.97	.116	141°	DIN 6537 K
17.00	.669	88.10	3.469	5	18	860.1-1700-070A0-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	3.12	.122	139°	DIN 6537 L
17.50	.689	55.80	2.197	3	18	860.1-1750-050A0-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	3.34	.131	138°	DIN 6537 K
17.50	.689	91.00	3.583	5	18	860.1-1750-070A0-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	3.49	.137	136°	DIN 6537 L
18.00	.709	57.70	2.272	3	18	860.1-1800-050A0-PM	☆	18.00	.708	123.00	4.842	73.00	2.874	3.71	.146	135°	DIN 6537 K
18.00	.709	93.90	3.697	5	18	860.1-1800-070A0-PM	☆	18.00	.708	143.00	5.629	93.00	3.661	3.86	.151	133°	DIN 6537 L
18.50	.728	58.40	2.299	3	20	860.1-1850-055A0-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	2.89	.113	145°	DIN 6537 K
19.00	.748	60.10	2.366	3	20	860.1-1900-055A0-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	3.10	.122	143°	DIN 6537 K
20.00	.787	63.40	2.496	3	20	860.1-2000-055A0-PM	☆	20.00	.787	131.00	5.157	79.00	3.110	3.38	.133	142°	DIN 6537 K
20.00	.787	103.50	4.075	5	20	860.1-2000-077A0-PM	☆	20.00	.787	153.00	6.023	101.00	3.976	3.53	.138	141°	DIN 6537 L

O5 Q5 K208 K252 Q1 Q35

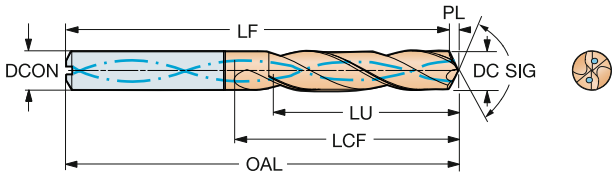
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
3.00	.118	9.50	.374	3	6	860.1-0300-009A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.00	.118	15.50	.610	5	6	860.1-0300-015A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	140°	DIN 6537 L
3.00	.118	24.50	.965	8	6	860.1-0300-024A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.55	.021	140°	COROMANT
3.10	.122	9.90	.390	3	6	860.1-0310-009A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.56	.022	140°	DIN 6537 K
3.10	.122	16.10	.634	5	6	860.1-0310-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.56	.022	140°	DIN 6537 L
3.10	.122	25.40	1.000	8	6	860.1-0310-025A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.56	.022	140°	COROMANT
3.18	.125	10.10	.398	3	6	860.1-0318-010A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.18	.125	16.50	.650	5	6	860.1-0318-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.18	.125	26.00	1.024	8	6	860.1-0318-025A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.58	.022	140°	COROMANT
3.20	.126	10.20	.402	3	6	860.1-0320-010A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.20	.126	16.60	.654	5	6	860.1-0320-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.30	.130	27.00	1.063	8	6	860.1-0320-026A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.60	.023	140°	COROMANT
3.30	.130	10.50	.413	3	6	860.1-0330-010A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.30	.130	17.10	.673	5	6	860.1-0330-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	140°	DIN 6537 L
3.30	.130	27.00	1.063	8	6	860.1-0330-026A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.60	.023	140°	COROMANT
3.40	.134	10.80	.425	3	6	860.1-0340-010A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.40	.134	17.60	.693	5	6	860.1-0340-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.40	.134	27.80	1.094	8	6	860.1-0340-027A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.62	.024	140°	COROMANT
3.45	.136	11.00	.433	3	6	860.1-0345-010A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.63	.024	140°	DIN 6537 K
3.45	.136	17.90	.705	5	6	860.1-0345-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.63	.024	140°	DIN 6537 L
3.45	.136	28.20	1.110	8	6	860.1-0345-028A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.63	.024	140°	COROMANT
3.50	.138	11.10	.437	3	6	860.1-0350-011A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.50	.138	18.10	.713	5	6	860.1-0350-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	140°	DIN 6537 L
3.50	.138	28.60	1.126	8	6	860.1-0350-028A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.64	.025	140°	COROMANT
3.55	.140	11.30	.445	3	6	860.1-0355-011A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.55	.140	18.40	.724	5	6	860.1-0355-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.55	.140	29.00	1.142	8	6	860.1-0355-028A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.65	.025	140°	COROMANT
3.57	.141	11.40	.449	3	6	860.1-0357-011A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.57	.141	18.50	.728	5	6	860.1-0357-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.57	.141	29.20	1.150	8	6	860.1-0357-029A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.65	.025	140°	COROMANT
3.60	.142	11.50	.453	3	6	860.1-0360-011A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.60	.142	18.70	.736	5	6	860.1-0360-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.66	.025	140°	DIN 6537 L
3.60	.142	29.50	1.161	8	6	860.1-0360-029A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.66	.025	140°	COROMANT
3.70	.146	11.80	.465	3	6	860.1-0370-011A1-MM	☆	6.00	.236	62.00	2.440	20.00	.787	0.67	.026	140°	DIN 6537 K
3.70	.146	19.20	.756	5	6	860.1-0370-019A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	140°	DIN 6537 L
3.70	.146	30.30	1.193	8	6	860.1-0370-030A1-MM	☆	6.00	.236	85.00	3.346	45.00	1.771	0.67	.026	140°	COROMANT
3.80	.150	12.10	.476	3	6	860.1-0380-011A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
3.80	.150	19.70	.776	5	6	860.1-0380-019A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	140°	DIN 6537 L
3.80	.150	31.10	1.224	8	6	860.1-0380-030A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.69	.027	140°	COROMANT
3.90	.154	12.40	.488	3	6	860.1-0390-012A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.71	.027	140°	DIN 6537 K
3.90	.154	20.20	.795	5	6	860.1-0390-020A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.71	.027	140°	DIN 6537 L
3.90	.154	31.90	1.256	8	6	860.1-0390-031A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.71	.027	140°	COROMANT
3.97	.156	12.60	.496	3	6	860.1-0397-012A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	140°	DIN 6537 K
3.97	.156	20.60	.811	5	6	860.1-0397-020A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	140°	DIN 6537 L
3.97	.156	32.50	1.280	8	6	860.1-0397-032A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.72	.028	140°	COROMANT
4.00	.157	12.70	.500	3	6	860.1-0400-012A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.00	.157	20.70	.815	5	6	860.1-0400-020A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.73	.028	140°	DIN 6537 L
4.00	.157	32.70	1.287	8	6	860.1-0400-032A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.73	.028	140°	COROMANT


O5


Q5


K208


K252

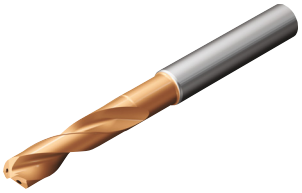

Q1


Q35

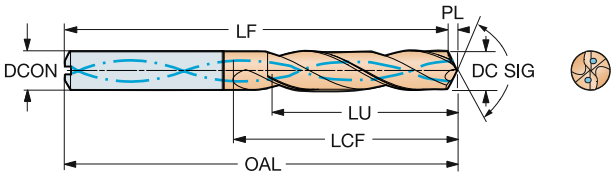
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



							M	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
4.10	.161	13.00	.512	3	6	860.1-0410-012A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.10	.161	21.20	.835	5	6	860.1-0410-021A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	140°	DIN 6537 L
4.10	.161	33.50	1.319	8	6	860.1-0410-033A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.75	.029	140°	COROMANT
4.20	.165	13.40	.528	3	6	860.1-0420-013A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.20	.165	21.80	.858	5	6	860.1-0420-021A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.030	140°	DIN 6537 L
4.20	.165	34.40	1.354	8	6	860.1-0420-034A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.76	.030	140°	COROMANT
4.30	.169	13.70	.539	3	6	860.1-0430-013A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.30	.169	22.30	.878	5	6	860.1-0430-022A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	140°	DIN 6537 L
4.30	.169	35.20	1.386	8	6	860.1-0430-034A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.78	.030	140°	COROMANT
4.37	.172	13.90	.547	3	6	860.1-0437-013A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.37	.172	22.60	.890	5	6	860.1-0437-022A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.37	.172	35.80	1.409	8	6	860.1-0437-035A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.80	.031	140°	COROMANT
4.40	.173	14.00	.551	3	6	860.1-0440-013A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.40	.173	22.80	.898	5	6	860.1-0440-022A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.40	.173	36.00	1.417	8	6	860.1-0440-035A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.80	.031	140°	COROMANT
4.50	.177	14.30	.563	3	6	860.1-0450-014A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.50	.177	23.30	.917	5	6	860.1-0450-023A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	140°	DIN 6537 L
4.50	.177	36.80	1.449	8	6	860.1-0450-036A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.82	.032	140°	COROMANT
4.55	.179	14.50	.571	3	6	860.1-0455-014A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.83	.032	140°	DIN 6537 K
4.55	.179	23.60	.929	5	6	860.1-0455-023A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.83	.032	140°	DIN 6537 L
4.55	.179	37.20	1.465	8	6	860.1-0455-036A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.83	.032	140°	COROMANT
4.60	.181	14.60	.575	3	6	860.1-0460-014A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.84	.032	140°	DIN 6537 K
4.60	.181	23.80	.937	5	6	860.1-0460-023A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.84	.032	140°	DIN 6537 L
4.60	.181	37.60	1.480	8	6	860.1-0460-037A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.84	.032	140°	COROMANT
4.70	.185	15.00	.591	3	6	860.1-0470-014A1-MM	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.70	.185	24.40	.961	5	6	860.1-0470-024A1-MM	☆	6.00	.236	74.00	2.913	36.00	1.417	0.86	.033	140°	DIN 6537 L
4.70	.185	38.50	1.516	8	6	860.1-0470-038A1-MM	☆	6.00	.236	102.00	4.015	58.00	2.283	0.86	.033	140°	COROMANT
4.76	.187	15.10	.594	3	6	860.1-0476-014A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.76	.187	24.70	.972	5	6	860.1-0476-024A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.76	.187	38.90	1.532	8	6	860.1-0476-038A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.87	.034	140°	COROMANT
4.80	.189	15.30	.602	3	6	860.1-0480-014A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.80	.189	24.90	.980	5	6	860.1-0480-024A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.80	.189	39.30	1.547	8	6	860.1-0480-038A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.87	.034	140°	COROMANT
4.90	.193	15.60	.614	3	6	860.1-0490-015A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	140°	DIN 6537 K
4.90	.193	25.40	1.000	5	6	860.1-0490-025A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	140°	DIN 6537 L
4.90	.193	40.10	1.579	8	6	860.1-0490-039A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.89	.035	140°	COROMANT
5.00	.197	15.90	.626	3	6	860.1-0500-015A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	860.1-0500-025A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.00	.197	40.90	1.610	8	6	860.1-0500-040A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.91	.035	140°	COROMANT
5.10	.201	16.20	.638	3	6	860.1-0510-015A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.10	.201	26.40	1.039	5	6	860.1-0510-026A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L
5.10	.201	41.70	1.642	8	6	860.1-0510-041A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.93	.036	140°	COROMANT
5.16	.203	16.40	.646	3	6	860.1-0516-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.036	140°	DIN 6537 K
5.16	.203	26.70	1.051	5	6	860.1-0516-026A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.036	140°	DIN 6537 L
5.20	.205	42.50	1.673	8	6	860.1-0516-041A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.95	.037	140°	COROMANT
5.20	.205	16.50	.650	3	6	860.1-0520-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	860.1-0520-026A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.20	.205	42.50	1.673	8	6	860.1-0520-042A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.95	.037	140°	COROMANT

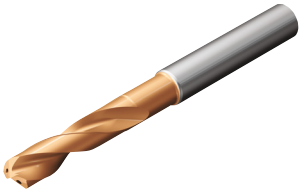
O5 Q5 K208 K252 Q1 Q35

SANDVIK Coromant

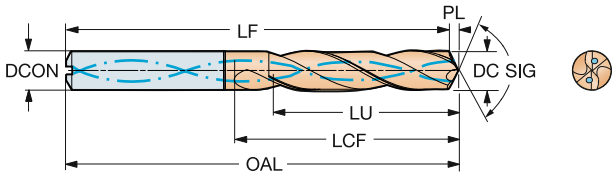
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1

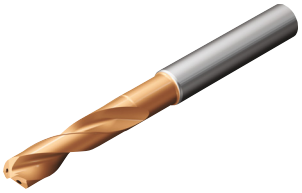


DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
5.25	.207	16.70	.657	3	6	860.1-0525-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.25	.207	27.20	1.071	5	6	860.1-0525-026A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.25	.207	43.00	1.693	8	6	860.1-0525-042A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.96	.037	140°	COROMANT
5.30	.209	16.90	.665	3	6	860.1-0530-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.30	.209	27.50	1.083	5	6	860.1-0530-027A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.30	.209	43.40	1.709	8	6	860.1-0530-042A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.96	.037	140°	COROMANT
5.40	.213	17.20	.677	3	6	860.1-0540-016A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	0.98	.038	140°	DIN 6537 K
5.40	.213	28.00	1.102	5	6	860.1-0540-027A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	0.98	.038	140°	DIN 6537 L
5.40	.213	44.20	1.740	8	6	860.1-0540-043A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	0.98	.038	140°	COROMANT
5.50	.217	17.50	.689	3	6	860.1-0550-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.50	.217	28.50	1.122	5	6	860.1-0550-028A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.50	.217	45.00	1.772	8	6	860.1-0550-044A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.00	.039	140°	COROMANT
5.56	.219	17.70	.697	3	6	860.1-0556-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.01	.039	140°	DIN 6537 K
5.56	.219	28.80	1.134	5	6	860.1-0556-028A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.01	.039	140°	DIN 6537 L
5.56	.219	45.50	1.791	8	6	860.1-0556-045A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.01	.039	140°	COROMANT
5.60	.220	17.80	.701	3	6	860.1-0560-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.60	.220	29.00	1.142	5	6	860.1-0560-028A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.02	.040	140°	DIN 6537 L
5.60	.220	45.80	1.803	8	6	860.1-0560-045A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.02	.040	140°	COROMANT
5.70	.224	18.10	.713	3	6	860.1-0570-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.04	.040	140°	DIN 6537 K
5.70	.224	29.50	1.161	5	6	860.1-0570-029A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.04	.040	140°	DIN 6537 L
5.70	.224	46.60	1.835	8	6	860.1-0570-046A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.04	.040	140°	COROMANT
5.80	.228	18.50	.728	3	6	860.1-0580-017A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.10	1.185	5	6	860.1-0580-029A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
5.80	.228	47.50	1.870	8	6	860.1-0580-046A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.06	.041	140°	COROMANT
5.90	.232	18.80	.740	3	6	860.1-0590-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.07	.042	140°	DIN 6537 K
5.90	.232	30.60	1.205	5	6	860.1-0590-030A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.07	.042	140°	DIN 6537 L
5.90	.232	48.30	1.902	8	6	860.1-0590-047A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.07	.042	140°	COROMANT
5.95	.234	18.90	.744	3	6	860.1-0595-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.08	.042	140°	DIN 6537 K
5.95	.234	30.80	1.213	5	6	860.1-0595-030A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.08	.042	140°	DIN 6537 L
5.95	.234	48.70	1.917	8	6	860.1-0595-048A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.08	.042	140°	COROMANT
6.00	.236	19.10	.752	3	6	860.1-0600-018A1-MM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.10	1.224	5	6	860.1-0600-030A1-MM	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.00	.236	49.10	1.933	8	6	860.1-0600-048A1-MM	☆	6.00	.236	107.00	4.212	70.00	2.755	1.09	.042	140°	COROMANT
6.10	.240	19.40	.764	3	8	860.1-0610-018A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.60	1.244	5	8	860.1-0610-031A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.10	.240	49.90	1.965	8	8	860.1-0610-049A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.11	.043	140°	COROMANT
6.20	.244	19.70	.776	3	8	860.1-0620-019A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.20	.244	32.10	1.264	5	8	860.1-0620-031A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.13	.044	140°	DIN 6537 L
6.20	.244	50.70	1.996	8	8	860.1-0620-050A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.13	.044	140°	COROMANT
6.30	.248	20.00	.787	3	8	860.1-0630-019A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	860.1-0630-032A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.30	.248	51.50	2.028	8	8	860.1-0630-050A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.15	.045	140°	COROMANT
6.35	.250	20.20	.795	3	8	860.1-0635-019A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.35	.250	32.90	1.295	5	8	860.1-0635-032A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.35	.250	52.00	2.047	8	8	860.1-0635-051A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.16	.045	140°	COROMANT
6.40	.252	20.40	.803	3	8	860.1-0640-019A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.20	1.307	5	8	860.1-0640-032A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.40	.252	52.40	2.063	8	8	860.1-0640-051A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.16	.045	140°	COROMANT

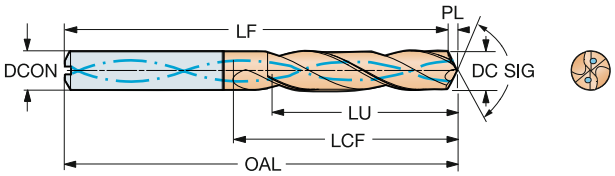
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
6.50	.256	20.70	.815	3	8	860.1-0650-020A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.50	.256	33.70	1.327	5	8	860.1-0650-033A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.50	.256	53.20	2.094	8	8	860.1-0650-052A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.18	.046	140°	COROMANT
6.60	.260	21.00	.827	3	8	860.1-0660-020A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.60	.260	34.20	1.346	5	8	860.1-0660-033A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.60	.260	54.00	2.126	8	8	860.1-0660-053A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.20	.047	140°	COROMANT
6.70	.264	21.30	.839	3	8	860.1-0670-020A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.70	.264	34.70	1.366	5	8	860.1-0670-034A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.047	140°	DIN 6537 L
6.70	.264	54.80	2.157	8	8	860.1-0670-054A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.22	.047	140°	COROMANT
6.75	.266	21.50	.846	3	8	860.1-0675-020A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.23	.048	140°	DIN 6537 K
6.75	.266	35.00	1.378	5	8	860.1-0675-034A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.23	.048	140°	DIN 6537 L
6.75	.266	55.20	2.173	8	8	860.1-0675-054A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.23	.048	140°	COROMANT
6.80	.268	21.60	.850	3	8	860.1-0680-020A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.20	1.386	5	8	860.1-0680-034A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.80	.268	55.60	2.189	8	8	860.1-0680-054A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.24	.048	140°	COROMANT
6.90	.272	22.00	.866	3	8	860.1-0690-021A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
6.90	.272	35.80	1.409	5	8	860.1-0690-035A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
6.90	.272	56.50	2.224	8	8	860.1-0690-055A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.26	.049	140°	COROMANT
7.00	.276	22.30	.878	3	8	860.1-0700-021A1-MM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.30	1.429	5	8	860.1-0700-035A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.00	.276	57.30	2.256	8	8	860.1-0700-056A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.27	.050	140°	COROMANT
7.10	.280	22.60	.890	3	8	860.1-0710-021A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.10	.280	36.80	1.449	5	8	860.1-0710-036A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.29	.050	140°	DIN 6537 L
7.10	.280	58.10	2.287	8	8	860.1-0710-057A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.29	.050	140°	COROMANT
7.14	.281	22.70	.894	3	8	860.1-0714-021A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.30	.051	140°	DIN 6537 K
7.14	.281	37.00	1.457	5	8	860.1-0714-036A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.30	.051	140°	DIN 6537 L
7.14	.281	58.40	2.299	8	8	860.1-0714-057A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.30	.051	140°	COROMANT
7.20	.283	22.90	.902	3	8	860.1-0720-022A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.31	.051	140°	DIN 6537 K
7.20	.283	37.30	1.469	5	8	860.1-0720-036A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.31	.051	140°	DIN 6537 L
7.20	.283	58.90	2.319	8	8	860.1-0720-058A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.31	.051	140°	COROMANT
7.30	.287	23.20	.913	3	8	860.1-0730-022A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.30	.287	37.80	1.488	5	8	860.1-0730-037A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.33	.052	140°	DIN 6537 L
7.30	.287	59.70	2.350	8	8	860.1-0730-058A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.33	.052	140°	COROMANT
7.40	.291	23.50	.925	3	8	860.1-0740-022A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.40	.291	38.30	1.508	5	8	860.1-0740-037A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.35	.053	140°	DIN 6537 L
7.40	.291	60.50	2.382	8	8	860.1-0740-059A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.35	.053	140°	COROMANT
7.50	.295	23.90	.941	3	8	860.1-0750-023A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.50	.295	38.90	1.532	5	8	860.1-0750-038A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L
7.50	.295	61.40	2.417	8	8	860.1-0750-060A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.36	.053	140°	COROMANT
7.54	.297	24.00	.945	3	8	860.1-0754-023A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.37	.054	140°	DIN 6537 K
7.54	.297	39.10	1.539	5	8	860.1-0754-038A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.37	.054	140°	DIN 6537 L
7.54	.297	61.70	2.429	8	8	860.1-0754-060A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.37	.054	140°	COROMANT
7.60	.299	24.20	.953	3	8	860.1-0760-023A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.60	.299	39.40	1.551	5	8	860.1-0760-038A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.38	.054	140°	DIN 6537 L
7.60	.299	62.20	2.449	8	8	860.1-0760-061A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.38	.054	140°	COROMANT
7.70	.303	24.50	.965	3	8	860.1-0770-023A1-MM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.70	.303	39.90	1.571	5	8	860.1-0770-039A1-MM	☆	8.00	.314	91.00	3.582	53.00	2.086	1.40	.055	140°	DIN 6537 L
7.70	.303	63.00	2.480	8	8	860.1-0770-062A1-MM	☆	8.00	.314	124.00	4.881	85.00	3.346	1.40	.055	140°	COROMANT

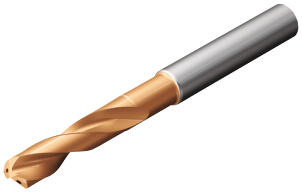
O5 Q5 K208 K252 Q1 Q35

SANDVIK Coromant

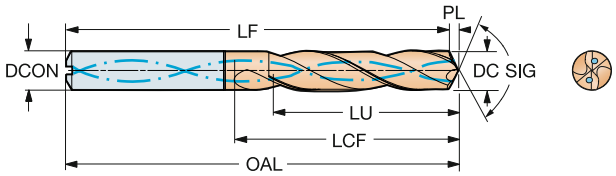
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M	2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
									Размеры, мм, *дюйм*									
7.80	.307	24.80	.976	3	8	860.1-0780-023A1-MM	☆		8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.80	.307	40.40	1.591	5	8	860.1-0780-039A1-MM	☆		8.00	.314	91.00	3.582	53.00	2.086	1.42	.055	140°	DIN 6537 L
7.80	.307	63.80	2.512	8	8	860.1-0780-062A1-MM	☆		8.00	.314	124.00	4.881	85.00	3.346	1.42	.055	140°	COROMANT
7.90	.311	25.10	.988	3	8	860.1-0790-024A1-MM	☆		8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.90	.311	40.90	1.610	5	8	860.1-0790-040A1-MM	☆		8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.90	.311	64.60	2.543	8	8	860.1-0790-063A1-MM	☆		8.00	.314	124.00	4.881	85.00	3.346	1.44	.056	140°	COROMANT
7.94	.313	25.30	.996	3	8	860.1-0794-024A1-MM	☆		8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.94	.313	41.10	1.618	5	8	860.1-0794-040A1-MM	☆		8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.94	.313	65.00	2.559	8	8	860.1-0794-064A1-MM	☆		8.00	.314	124.00	4.881	85.00	3.346	1.44	.056	140°	COROMANT
8.00	.315	25.50	1.004	3	8	860.1-0800-024A1-MM	☆		8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.50	1.634	5	8	860.1-0800-040A1-MM	☆		8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.00	.315	65.50	2.579	8	8	860.1-0800-064A1-MM	☆		8.00	.314	124.00	4.881	85.00	3.346	1.46	.057	140°	COROMANT
8.10	.319	25.80	1.016	3	10	860.1-0810-024A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.10	.319	42.00	1.654	5	10	860.1-0810-041A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.47	.058	140°	DIN 6537 L
8.10	.319	66.30	2.610	8	10	860.1-0810-065A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.47	.058	140°	COROMANT
8.15	.321	25.90	1.020	3	10	860.1-0815-024A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.48	.058	140°	DIN 6537 K
8.15	.321	42.20	1.661	5	10	860.1-0815-041A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.48	.058	140°	DIN 6537 L
8.15	.321	66.70	2.626	8	10	860.1-0815-065A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.48	.058	140°	COROMANT
8.20	.323	26.10	1.028	3	10	860.1-0820-025A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.20	.323	42.50	1.673	5	10	860.1-0820-041A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	140°	DIN 6537 L
8.20	.323	67.10	2.642	8	10	860.1-0820-066A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.49	.058	140°	COROMANT
8.30	.327	26.40	1.039	3	10	860.1-0830-025A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.51	.059	140°	DIN 6537 K
8.30	.327	43.00	1.693	5	10	860.1-0830-042A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.51	.059	140°	DIN 6537 L
8.30	.327	67.90	2.673	8	10	860.1-0830-066A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.51	.059	140°	COROMANT
8.33	.328	26.50	1.043	3	10	860.1-0833-025A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	140°	DIN 6537 K
8.33	.328	43.20	1.701	5	10	860.1-0833-042A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.52	.059	140°	DIN 6537 L
8.33	.328	68.20	2.685	8	10	860.1-0833-067A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.52	.059	140°	COROMANT
8.40	.331	26.70	1.051	3	10	860.1-0840-025A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	140°	DIN 6537 K
8.40	.331	43.50	1.713	5	10	860.1-0840-042A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	140°	DIN 6537 L
8.40	.331	68.70	2.705	8	10	860.1-0840-067A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.53	.060	140°	COROMANT
8.50	.335	27.00	1.063	3	10	860.1-0850-026A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	44.00	1.732	5	10	860.1-0850-043A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.50	.335	69.50	2.736	8	10	860.1-0850-068A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.55	.060	140°	COROMANT
8.60	.339	27.40	1.079	3	10	860.1-0860-026A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.60	.339	44.60	1.756	5	10	860.1-0860-043A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.60	.339	70.40	2.772	8	10	860.1-0860-069A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.57	.061	140°	COROMANT
8.70	.343	27.70	1.091	3	10	860.1-0870-026A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.70	.343	45.10	1.776	5	10	860.1-0870-044A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	140°	DIN 6537 L
8.70	.343	71.20	2.803	8	10	860.1-0870-070A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.58	.062	140°	COROMANT
8.73	.344	27.80	1.094	3	10	860.1-0873-026A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	140°	DIN 6537 K
8.73	.344	45.20	1.780	5	10	860.1-0873-044A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	140°	DIN 6537 L
8.73	.344	71.40	2.811	8	10	860.1-0873-070A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.59	.062	140°	COROMANT
8.80	.346	28.00	1.102	3	10	860.1-0880-026A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.60	1.795	5	10	860.1-0880-044A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.80	.346	72.00	2.835	8	10	860.1-0880-070A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.60	.063	140°	COROMANT
8.90	.350	28.30	1.114	3	10	860.1-0890-027A1-MM	☆		10.00	.393	89.00	3.503	47.00	1.850	1.62	.063	140°	DIN 6537 K
8.90	.350	46.10	1.815	5	10	860.1-0890-045A1-MM	☆		10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
8.90	.350	72.80	2.866	8	10	860.1-0890-071A1-MM	☆		10.00	.393	139.00	5.472	98.00	3.858	1.62	.063	140°	COROMANT


O5


Q5


K208


K252

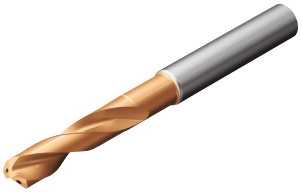

Q1


Q35

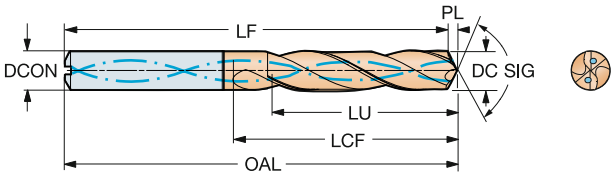
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
9.00	.354	28.60	1.126	3	10	860.1-0900-027A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.60	1.835	5	10	860.1-0900-045A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.00	.354	73.60	2.898	8	10	860.1-0900-072A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.64	.064	140°	COROMANT
9.10	.358	29.00	1.142	3	10	860.1-0910-027A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.10	.358	47.20	1.858	5	10	860.1-0910-046A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.10	.358	74.50	2.933	8	10	860.1-0910-073A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.66	.065	140°	COROMANT
9.13	.359	29.10	1.146	3	10	860.1-0913-027A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.13	.359	47.30	1.862	5	10	860.1-0913-046A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.13	.359	74.70	2.941	8	10	860.1-0913-073A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.66	.065	140°	COROMANT
9.20	.362	29.30	1.154	3	10	860.1-0920-028A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.67	.065	140°	DIN 6537 K
9.20	.362	47.70	1.878	5	10	860.1-0920-046A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.67	.065	140°	DIN 6537 L
9.20	.362	75.30	2.965	8	10	860.1-0920-074A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.67	.065	140°	COROMANT
9.30	.366	29.60	1.165	3	10	860.1-0930-028A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.20	1.898	5	10	860.1-0930-047A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L
9.30	.366	76.10	2.996	8	10	860.1-0930-074A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.69	.066	140°	COROMANT
9.40	.370	29.90	1.177	3	10	860.1-0940-028A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.40	.370	48.70	1.917	5	10	860.1-0940-047A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.40	.370	76.90	3.028	8	10	860.1-0940-075A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.71	.067	140°	COROMANT
9.50	.374	30.20	1.189	3	10	860.1-0950-029A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.50	.374	49.20	1.937	5	10	860.1-0950-048A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.50	.374	77.70	3.059	8	10	860.1-0950-076A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.73	.068	140°	COROMANT
9.53	.375	30.30	1.193	3	10	860.1-0953-029A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.53	.375	49.40	1.945	5	10	860.1-0953-048A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.53	.375	78.00	3.071	8	10	860.1-0953-076A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.73	.068	140°	COROMANT
9.55	.376	30.40	1.197	3	10	860.1-0955-029A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.74	.068	140°	DIN 6537 K
9.55	.376	49.50	1.949	5	10	860.1-0955-048A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.74	.068	140°	DIN 6537 L
9.55	.376	78.10	3.075	8	10	860.1-0955-076A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.74	.068	140°	COROMANT
9.60	.378	30.50	1.201	3	10	860.1-0960-029A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.70	1.957	5	10	860.1-0960-048A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.60	.378	78.50	3.091	8	10	860.1-0960-077A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.75	.068	140°	COROMANT
9.70	.382	30.90	1.217	3	10	860.1-0970-029A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.70	.382	50.30	1.980	5	10	860.1-0970-049A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.77	.069	140°	DIN 6537 L
9.70	.382	79.40	3.126	8	10	860.1-0970-078A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.77	.069	140°	COROMANT
9.80	.386	31.20	1.228	3	10	860.1-0980-029A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.80	2.000	5	10	860.1-0980-049A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.80	.386	80.20	3.157	8	10	860.1-0980-078A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.78	.070	140°	COROMANT
9.90	.390	31.50	1.240	3	10	860.1-0990-030A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
9.90	.390	51.30	2.020	5	10	860.1-0990-050A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.80	.070	140°	DIN 6537 L
9.90	.390	81.00	3.189	8	10	860.1-0990-079A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.80	.070	140°	COROMANT
9.92	.391	31.60	1.244	3	10	860.1-0992-030A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.81	.071	140°	DIN 6537 K
9.92	.391	51.40	2.024	5	10	860.1-0992-050A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.81	.071	140°	DIN 6537 L
9.92	.391	81.20	3.197	8	10	860.1-0992-079A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.81	.071	140°	COROMANT
10.00	.394	31.80	1.252	3	10	860.1-1000-030A1-MM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.80	2.039	5	10	860.1-1000-050A1-MM	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L
10.00	.394	81.80	3.220	8	10	860.1-1000-080A1-MM	☆	10.00	.393	139.00	5.472	98.00	3.858	1.82	.071	140°	COROMANT
10.10	.398	32.10	1.264	3	12	860.1-1010-030A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.10	.398	52.30	2.059	5	12	860.1-1010-051A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	140°	DIN 6537 L
10.10	.398	82.60	3.252	8	12	860.1-1010-081A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.84	.072	140°	COROMANT

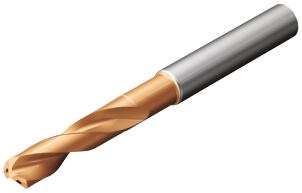
O5 Q5 K208 K252 Q1 Q35

SANDVIK Coromant

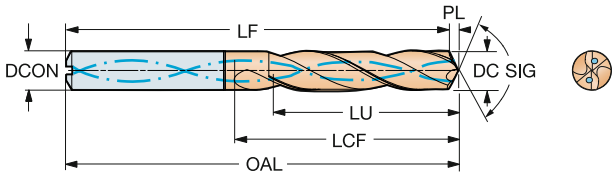
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
10.20	.402	32.50	1.280	3	12	860.1-1020-031A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.90	2.083	5	12	860.1-1020-051A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.20	.402	83.50	3.287	8	12	860.1-1020-082A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.86	.073	140°	COROMANT
10.30	.406	32.80	1.291	3	12	860.1-1030-031A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.40	2.102	5	12	860.1-1030-052A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.30	.406	84.30	3.319	8	12	860.1-1030-082A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.87	.073	140°	COROMANT
10.32	.406	32.80	1.291	3	12	860.1-1032-031A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.88	.073	140°	DIN 6537 K
10.32	.406	53.50	2.106	5	12	860.1-1032-052A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.88	.073	140°	DIN 6537 L
10.32	.406	84.40	3.323	8	12	860.1-1032-083A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.88	.073	140°	COROMANT
10.40	.409	33.10	1.303	3	12	860.1-1040-031A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.40	.409	53.90	2.122	5	12	860.1-1040-052A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	140°	DIN 6537 L
10.40	.409	85.10	3.350	8	12	860.1-1040-083A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.89	.074	140°	COROMANT
10.45	.411	33.30	1.311	3	12	860.1-1045-031A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.90	.074	140°	DIN 6537 K
10.45	.411	54.20	2.134	5	12	860.1-1045-052A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.90	.074	140°	DIN 6537 L
10.45	.411	85.50	3.366	8	12	860.1-1045-084A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.90	.074	140°	COROMANT
10.50	.413	33.40	1.315	3	12	860.1-1050-032A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.50	.413	54.40	2.142	5	12	860.1-1050-053A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.91	.075	140°	DIN 6537 L
10.50	.413	85.90	3.382	8	12	860.1-1050-084A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.91	.075	140°	COROMANT
10.60	.417	33.70	1.327	3	12	860.1-1060-032A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.60	.417	54.90	2.161	5	12	860.1-1060-053A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.93	.075	140°	DIN 6537 L
10.60	.417	86.70	3.413	8	12	860.1-1060-085A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.93	.075	140°	COROMANT
10.70	.421	34.00	1.339	3	12	860.1-1070-032A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.70	.421	55.40	2.181	5	12	860.1-1070-054A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.70	.421	87.50	3.445	8	12	860.1-1070-086A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.95	.076	140°	COROMANT
10.72	.422	34.10	1.343	3	12	860.1-1072-032A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.72	.422	55.60	2.189	5	12	860.1-1072-054A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.72	.422	87.70	3.453	8	12	860.1-1072-086A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.95	.076	140°	COROMANT
10.80	.425	34.40	1.354	3	12	860.1-1080-032A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
10.80	.425	56.00	2.205	5	12	860.1-1080-054A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.97	.077	140°	DIN 6537 L
10.80	.425	88.40	3.480	8	12	860.1-1080-086A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.97	.077	140°	COROMANT
10.90	.429	34.70	1.366	3	12	860.1-1090-033A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	1.98	.078	140°	DIN 6537 K
10.90	.429	56.50	2.224	5	12	860.1-1090-055A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	1.98	.078	140°	DIN 6537 L
10.90	.429	89.20	3.512	8	12	860.1-1090-087A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	1.98	.078	140°	COROMANT
11.00	.433	35.00	1.378	3	12	860.1-1100-033A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	57.00	2.244	5	12	860.1-1100-055A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.00	.433	90.00	3.543	8	12	860.1-1100-088A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	2.00	.078	140°	COROMANT
11.10	.437	35.30	1.390	3	12	860.1-1110-033A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.10	.437	57.50	2.264	5	12	860.1-1110-056A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.10	.437	90.80	3.575	8	12	860.1-1110-089A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	2.02	.079	140°	COROMANT
11.11	.437	35.40	1.394	3	12	860.1-1111-033A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.11	.437	57.60	2.268	5	12	860.1-1111-056A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.11	.437	90.90	3.579	8	12	860.1-1111-089A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	2.02	.079	140°	COROMANT
11.20	.441	35.60	1.402	3	12	860.1-1120-034A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.20	.441	58.00	2.283	5	12	860.1-1120-056A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	2.04	.080	140°	DIN 6537 L
11.20	.441	91.60	3.606	8	12	860.1-1120-090A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	2.04	.080	140°	COROMANT
11.30	.445	36.00	1.417	3	12	860.1-1130-034A1-MM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.06	.080	140°	DIN 6537 K
11.30	.445	58.60	2.307	5	12	860.1-1130-057A1-MM	☆	12.00	.472	118.00	4.645	71.00	2.795	2.06	.080	140°	DIN 6537 L
11.30	.445	92.50	3.642	8	12	860.1-1130-090A1-MM	☆	12.00	.472	163.00	6.417	114.00	4.488	2.06	.080	140°	COROMANT

 O5

 Q5

 K208

 K252

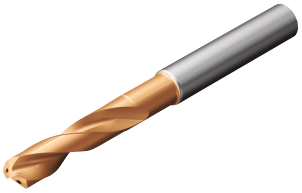
 Q1

 Q35

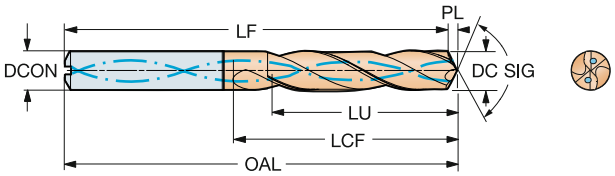
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M	2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
									Размеры, мм, *дюйм*									
11.40	.449	36.30	1.429	3	12	860.1-1140-034A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.07	.081	140°	DIN 6537 K
11.40	.449	59.10	2.327	5	12	860.1-1140-057A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.07	.081	140°	DIN 6537 L
11.40	.449	93.30	3.673	8	12	860.1-1140-091A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.07	.081	140°	COROMANT
11.50	.453	36.60	1.441	3	12	860.1-1150-035A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.50	.453	59.60	2.346	5	12	860.1-1150-058A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.50	.453	94.10	3.705	8	12	860.1-1150-092A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.09	.082	140°	COROMANT
11.51	.453	36.60	1.441	3	12	860.1-1151-035A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.51	.453	59.60	2.346	5	12	860.1-1151-058A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.51	.453	94.20	3.709	8	12	860.1-1151-092A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.09	.082	140°	COROMANT
11.60	.457	36.90	1.453	3	12	860.1-1160-035A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.11	.083	140°	DIN 6537 K
11.60	.457	60.10	2.366	5	12	860.1-1160-058A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.11	.083	140°	DIN 6537 L
11.60	.457	94.90	3.736	8	12	860.1-1160-093A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.11	.083	140°	COROMANT
11.70	.461	37.20	1.465	3	12	860.1-1170-035A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.13	.083	140°	DIN 6537 K
11.70	.461	60.60	2.386	5	12	860.1-1170-059A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.13	.083	140°	DIN 6537 L
11.70	.461	95.70	3.768	8	12	860.1-1170-094A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.13	.083	140°	COROMANT
11.80	.465	37.50	1.476	3	12	860.1-1180-035A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.80	.465	61.10	2.406	5	12	860.1-1180-059A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.15	.084	140°	DIN 6537 L
11.80	.465	96.50	3.799	8	12	860.1-1180-094A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.15	.084	140°	COROMANT
11.91	.469	37.90	1.492	3	12	860.1-1191-036A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.17	.085	140°	DIN 6537 K
11.91	.469	61.70	2.429	5	12	860.1-1191-060A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
11.91	.469	97.40	3.835	8	12	860.1-1191-095A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.17	.085	140°	COROMANT
12.00	.472	38.20	1.504	3	12	860.1-1200-036A1-MM	☆		12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.20	2.449	5	12	860.1-1200-060A1-MM	☆		12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.00	.472	98.20	3.866	8	12	860.1-1200-096A1-MM	☆		12.00	.472	163.00	6.417	114.00	4.488	2.18	.085	140°	COROMANT
12.10	.476	38.50	1.516	3	14	860.1-1210-036A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.10	.476	62.70	2.469	5	14	860.1-1210-061A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.20	.086	140°	DIN 6537 L
12.10	.476	99.00	3.898	8	14	860.1-1210-097A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.20	.086	140°	COROMANT
12.20	.480	38.80	1.528	3	14	860.1-1220-037A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.20	.480	63.20	2.488	5	14	860.1-1220-061A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	140°	DIN 6537 L
12.20	.480	99.80	3.929	8	14	860.1-1220-098A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.22	.087	140°	COROMANT
12.30	.484	39.10	1.539	3	14	860.1-1230-037A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.30	.484	63.70	2.508	5	14	860.1-1230-062A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	140°	DIN 6537 L
12.30	.484	100.60	3.961	8	14	860.1-1230-098A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.24	.088	140°	COROMANT
12.40	.488	39.50	1.555	3	14	860.1-1240-037A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	140°	DIN 6537 K
12.40	.488	64.30	2.532	5	14	860.1-1240-062A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.26	.088	140°	DIN 6537 L
12.40	.488	101.50	3.996	8	14	860.1-1240-099A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.26	.088	140°	COROMANT
12.50	.492	39.80	1.567	3	14	860.1-1250-038A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.50	.492	64.80	2.551	5	14	860.1-1250-063A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.27	.089	140°	DIN 6537 L
12.50	.492	102.30	4.028	8	14	860.1-1250-100A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.27	.089	140°	COROMANT
12.60	.496	40.10	1.579	3	14	860.1-1260-038A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.29	.090	140°	DIN 6537 K
12.60	.496	65.30	2.571	5	14	860.1-1260-063A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.29	.090	140°	DIN 6537 L
12.60	.496	103.10	4.059	8	14	860.1-1260-101A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.29	.090	140°	COROMANT
12.70	.500	40.40	1.591	3	14	860.1-1270-038A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.80	2.591	5	14	860.1-1270-064A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.70	.500	103.90	4.091	8	14	860.1-1270-102A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.31	.090	140°	COROMANT
12.80	.504	40.70	1.602	3	14	860.1-1280-038A1-MM	☆		14.00	.551	107.00	4.212	60.00	2.362	2.33	.091	140°	DIN 6537 K
12.80	.504	66.30	2.610	5	14	860.1-1280-064A1-MM	☆		14.00	.551	124.00	4.881	77.00	3.031	2.33	.091	140°	DIN 6537 L
12.80	.504	104.70	4.122	8	14	860.1-1280-102A1-MM	☆		14.00	.551	170.00	6.692	123.00	4.842	2.33	.091	140°	COROMANT

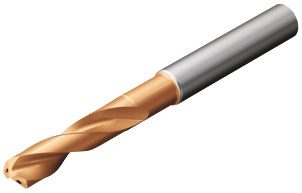
O5 Q5 K208 K252 Q1 Q35

SANDVIK Coromant

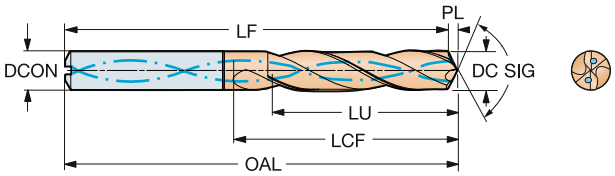
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
13.00	.512	41.40	1.630	3	14	860.1-1300-039A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.40	2.654	5	14	860.1-1300-065A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L
13.00	.512	106.40	4.189	8	14	860.1-1300-104A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.37	.093	140°	COROMANT
13.10	.516	41.70	1.642	3	14	860.1-1310-039A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.38	.093	140°	DIN 6537 K
13.10	.516	67.90	2.673	5	14	860.1-1310-066A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.38	.093	140°	DIN 6537 L
13.10	.516	107.20	4.220	8	14	860.1-1310-105A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.38	.093	140°	COROMANT
13.25	.522	42.20	1.661	3	14	860.1-1325-040A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.41	.094	140°	DIN 6537 K
13.25	.522	68.70	2.705	5	14	860.1-1325-066A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.41	.094	140°	DIN 6537 L
13.25	.522	108.40	4.268	8	14	860.1-1325-106A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.41	.094	140°	COROMANT
13.50	.531	43.00	1.693	3	14	860.1-1350-041A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	70.00	2.756	5	14	860.1-1350-061A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.50	.531	110.50	4.350	8	14	860.1-1350-108A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.46	.096	140°	COROMANT
13.75	.541	43.80	1.724	3	14	860.1-1375-041A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.50	.098	140°	DIN 6537 K
13.75	.541	71.30	2.807	5	14	860.1-1375-062A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.50	.098	140°	DIN 6537 L
13.75	.541	112.50	4.429	8	14	860.1-1375-110A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.50	.098	140°	COROMANT
13.80	.543	43.90	1.728	3	14	860.1-1380-041A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.51	.098	140°	DIN 6537 K
13.80	.543	71.50	2.815	5	14	860.1-1380-062A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.51	.098	140°	DIN 6537 L
13.80	.543	112.90	4.445	8	14	860.1-1380-110A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.51	.098	140°	COROMANT
13.89	.547	44.20	1.740	3	14	860.1-1389-042A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.53	.099	140°	DIN 6537 K
13.89	.547	72.00	2.835	5	14	860.1-1389-063A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.53	.099	140°	DIN 6537 L
13.89	.547	113.60	4.472	8	14	860.1-1389-111A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.53	.099	140°	COROMANT
14.00	.551	44.50	1.752	3	14	860.1-1400-042A1-MM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.50	2.854	5	14	860.1-1400-063A1-MM	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.00	.551	114.50	4.508	8	14	860.1-1400-112A1-MM	☆	14.00	.551	170.00	6.692	123.00	4.842	2.55	.100	140°	COROMANT
14.25	.561	45.30	1.783	3	16	860.1-1425-043A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.80	2.906	5	16	860.1-1425-071A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.25	.561	116.60	4.591	8	16	860.1-1425-114A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.59	.102	140°	COROMANT
14.29	.563	45.50	1.791	3	16	860.1-1429-043A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.60	.102	140°	DIN 6537 K
14.29	.563	74.10	2.917	5	16	860.1-1429-072A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.60	.102	140°	DIN 6537 L
14.29	.563	116.90	4.602	8	16	860.1-1429-114A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.60	.102	140°	COROMANT
14.50	.571	46.10	1.815	3	16	860.1-1450-044A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.50	.571	75.10	2.957	5	16	860.1-1450-073A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.64	.103	140°	DIN 6537 L
14.50	.571	118.60	4.669	8	16	860.1-1450-116A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.64	.103	140°	COROMANT
14.68	.578	46.70	1.839	3	16	860.1-1468-044A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.67	.105	140°	DIN 6537 K
14.68	.578	76.10	2.996	5	16	860.1-1468-073A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.67	.105	140°	DIN 6537 L
14.68	.578	120.10	4.728	8	16	860.1-1468-117A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.67	.105	140°	COROMANT
14.75	.581	46.90	1.846	3	16	860.1-1475-044A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.68	.105	140°	DIN 6537 K
14.75	.581	76.40	3.008	5	16	860.1-1475-066A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.68	.105	140°	DIN 6537 L
14.75	.581	120.70	4.752	8	16	860.1-1475-118A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.68	.105	140°	COROMANT
14.80	.583	47.10	1.854	3	16	860.1-1480-044A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.69	.106	140°	DIN 6537 K
14.80	.583	76.70	3.020	5	16	860.1-1480-067A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.69	.106	140°	DIN 6537 L
14.80	.583	121.10	4.768	8	16	860.1-1480-118A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.69	.106	140°	COROMANT
15.00	.591	47.70	1.878	3	16	860.1-1500-045A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.70	3.059	5	16	860.1-1500-068A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.00	.591	122.70	4.831	8	16	860.1-1500-120A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.73	.107	140°	COROMANT
15.50	.610	49.30	1.941	3	16	860.1-1550-047A1-MM	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.30	3.161	5	16	860.1-1550-070A1-MM	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.50	.610	126.80	4.992	8	16	860.1-1550-124A1-MM	☆	16.00	.629	182.00	7.165	133.00	5.236	2.82	.111	140°	COROMANT


O5


Q5


K208


K252

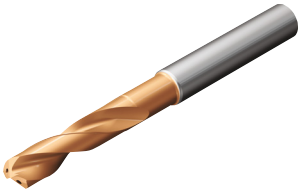

Q1


Q35

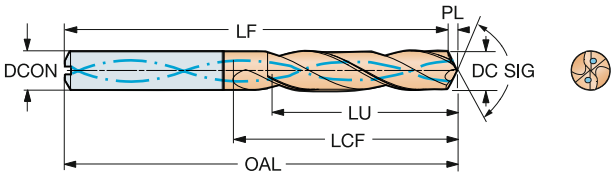
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	M 2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
15.80	.622	50.30	1.980	3	16	**860.1-1580-047A1-MM**	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
15.80	.622	81.90	3.224	5	16	**860.1-1580-071A1-MM**	☆	16.00	.629	133.00	5.236	83.00	3.267	2.88	.113	140°	DIN 6537 L
15.80	.622	129.30	5.091	8	16	**860.1-1580-126A1-MM**	☆	16.00	.629	182.00	7.165	133.00	5.236	2.88	.113	140°	COROMANT
15.88	.625	50.50	1.988	3	16	**860.1-1588-048A1-MM**	☆	16.00	.629	115.00	4.527	65.00	2.559	2.89	.113	140°	DIN 6537 K
15.88	.625	82.30	3.240	5	16	**860.1-1588-071A1-MM**	☆	16.00	.629	133.00	5.236	83.00	3.267	2.89	.113	140°	DIN 6537 L
15.88	.625	129.90	5.114	8	16	**860.1-1588-127A1-MM**	☆	16.00	.629	182.00	7.165	133.00	5.236	2.89	.113	140°	COROMANT
16.00	.630	50.90	2.004	3	16	**860.1-1600-048A1-MM**	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.90	3.264	5	16	**860.1-1600-072A1-MM**	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L
16.00	.630	130.90	5.154	8	16	**860.1-1600-128A1-MM**	☆	16.00	.629	182.00	7.165	133.00	5.236	2.91	.114	140°	COROMANT

O5 Q5 K208 K252 Q1 Q35

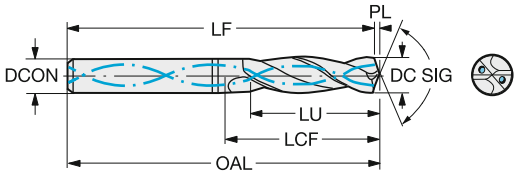
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	N / H10F	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.70	.382	3	6	860.1-0300-009A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.70	.027	130°	DIN 6537 K
3.00	.118	24.70	.972	8	6	860.1-0300-024A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.70	.027	130°	COROMANT
3.18	.125	10.30	.406	3	6	860.1-0318-010A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.74	.029	130°	DIN 6537 K
3.18	.125	26.20	1.032	8	6	860.1-0318-025A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.74	.029	130°	COROMANT
3.20	.126	10.30	.406	3	6	860.1-0320-010A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.75	.029	130°	DIN 6537 K
3.20	.126	26.30	1.035	8	6	860.1-0320-026A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.75	.029	130°	COROMANT
3.30	.130	10.70	.421	3	6	860.1-0330-010A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.77	.030	130°	DIN 6537 K
3.30	.130	27.20	1.071	8	6	860.1-0330-026A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.77	.030	130°	COROMANT
3.50	.138	11.30	.445	3	6	860.1-0350-011A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.82	.032	130°	DIN 6537 K
3.50	.138	28.80	1.134	8	6	860.1-0350-028A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.82	.032	130°	COROMANT
3.57	.141	11.50	.453	3	6	860.1-0357-011A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.83	.032	130°	DIN 6537 K
3.57	.141	29.40	1.157	8	6	860.1-0357-029A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.83	.032	130°	COROMANT
3.70	.146	12.00	.472	3	6	860.1-0370-011A1-NM	☆	6.00	.236	62.00	2.440	20.00	.787	0.86	.033	130°	DIN 6537 K
3.70	.146	30.50	1.201	8	6	860.1-0370-030A1-NM	☆	6.00	.236	77.00	3.031	36.00	1.417	0.86	.033	130°	COROMANT
3.80	.150	12.30	.484	3	6	860.1-0380-011A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	0.89	.034	130°	DIN 6537 K
3.80	.150	31.30	1.232	8	6	860.1-0380-030A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	0.89	.034	130°	COROMANT
3.90	.154	12.60	.496	3	6	860.1-0390-012A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	0.91	.035	130°	DIN 6537 K
3.90	.154	32.10	1.264	8	6	860.1-0390-031A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	0.91	.035	130°	COROMANT
3.97	.156	12.80	.504	3	6	860.1-0397-012A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	0.93	.036	130°	DIN 6537 K
3.97	.156	32.70	1.287	8	6	860.1-0397-032A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	0.93	.036	130°	COROMANT
4.00	.157	12.90	.508	3	6	860.1-0400-012A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	0.93	.036	130°	DIN 6537 K
4.00	.157	32.90	1.295	8	6	860.1-0400-032A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	0.93	.036	130°	COROMANT
4.10	.161	13.30	.524	3	6	860.1-0410-012A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	0.96	.037	130°	DIN 6537 K
4.10	.161	33.80	1.331	8	6	860.1-0410-033A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	0.96	.037	130°	COROMANT
4.20	.165	13.60	.535	3	6	860.1-0420-013A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	0.98	.038	130°	DIN 6537 K
4.20	.165	34.60	1.362	8	6	860.1-0420-034A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	0.98	.038	130°	COROMANT
4.37	.172	14.10	.555	3	6	860.1-0437-013A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	1.02	.040	130°	DIN 6537 K
4.37	.172	36.00	1.417	8	6	860.1-0437-035A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	1.02	.040	130°	COROMANT
4.50	.177	14.50	.571	3	6	860.1-0450-014A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	1.05	.041	130°	DIN 6537 K
4.50	.177	37.00	1.457	8	6	860.1-0450-036A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	1.05	.041	130°	COROMANT
4.60	.181	14.90	.587	3	6	860.1-0460-014A1-NM	☆	6.00	.236	66.00	2.598	24.00	.944	1.07	.042	130°	DIN 6537 K
4.60	.181	37.90	1.492	8	6	860.1-0460-037A1-NM	☆	6.00	.236	86.00	3.385	47.00	1.850	1.07	.042	130°	COROMANT
4.76	.187	15.40	.606	3	6	860.1-0476-014A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.11	.043	130°	DIN 6537 K
4.76	.187	39.20	1.543	8	6	860.1-0476-038A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.11	.043	130°	COROMANT
5.00	.197	16.20	.638	3	6	860.1-0500-015A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.17	.045	130°	DIN 6537 K
5.00	.197	41.20	1.622	8	6	860.1-0500-040A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.17	.045	130°	COROMANT
5.10	.201	16.50	.650	3	6	860.1-0510-015A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.19	.046	130°	DIN 6537 K
5.10	.201	42.00	1.654	8	6	860.1-0510-041A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.19	.046	130°	COROMANT
5.16	.203	16.70	.657	3	6	860.1-0516-015A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.20	.047	130°	DIN 6537 K
5.16	.203	42.50	1.673	8	6	860.1-0516-041A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.20	.047	130°	COROMANT
5.20	.205	16.80	.661	3	6	860.1-0520-016A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.21	.047	130°	DIN 6537 K
5.20	.205	42.80	1.685	8	6	860.1-0520-042A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.21	.047	130°	COROMANT
5.50	.217	17.80	.701	3	6	860.1-0550-017A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.28	.050	130°	DIN 6537 K
5.50	.217	45.30	1.783	8	6	860.1-0550-044A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.28	.050	130°	COROMANT
5.56	.219	18.00	.709	3	6	860.1-0556-017A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.30	.051	130°	DIN 6537 K
5.56	.219	45.80	1.803	8	6	860.1-0556-044A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.30	.051	130°	COROMANT
5.80	.228	18.80	.740	3	6	860.1-0580-017A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.35	.053	130°	DIN 6537 K
5.80	.228	47.80	1.882	8	6	860.1-0580-046A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.35	.053	130°	COROMANT

 O5

 Q5

 K208

 K252

 Q1

 Q35

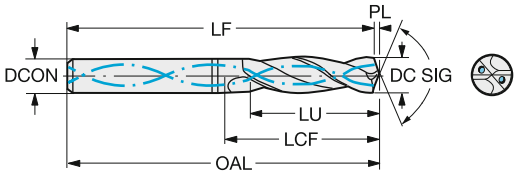
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	N / H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
6.00	.236	19.40	.764	3	6	860.1-0600-018A1-NM	☆	6.00	.236	66.00	2.598	28.00	1.102	1.40	.055	130°	DIN 6537 K
6.00	.236	49.40	1.945	8	6	860.1-0600-048A1-NM	☆	6.00	.236	99.00	3.897	60.00	2.362	1.40	.055	130°	COROMANT
6.30	.248	20.40	.803	3	8	860.1-0630-019A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.47	.057	130°	DIN 6537 K
6.30	.248	51.90	2.043	8	8	860.1-0630-050A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.47	.057	130°	COROMANT
6.35	.250	20.50	.807	3	8	860.1-0635-019A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.48	.058	130°	DIN 6537 K
6.35	.250	52.30	2.059	8	8	860.1-0635-051A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.48	.058	130°	COROMANT
6.50	.256	21.00	.827	3	8	860.1-0650-020A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.52	.059	130°	DIN 6537 K
6.50	.256	53.50	2.106	8	8	860.1-0650-052A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.52	.059	130°	COROMANT
6.60	.260	21.30	.839	3	8	860.1-0660-020A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.54	.060	130°	DIN 6537 K
6.60	.260	54.30	2.138	8	8	860.1-0660-053A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.54	.060	130°	COROMANT
6.75	.266	21.80	.858	3	8	860.1-0675-020A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.57	.061	130°	DIN 6537 K
6.75	.266	55.60	2.189	8	8	860.1-0675-054A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.57	.061	130°	COROMANT
6.80	.268	22.00	.866	3	8	860.1-0680-020A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.59	.062	130°	DIN 6537 K
6.80	.268	56.00	2.205	8	8	860.1-0680-054A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.59	.062	130°	COROMANT
6.90	.272	22.30	.878	3	8	860.1-0690-021A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.61	.063	130°	DIN 6537 K
6.90	.272	56.80	2.236	8	8	860.1-0690-055A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.61	.063	130°	COROMANT
7.00	.276	22.60	.890	3	8	860.1-0700-021A1-NM	☆	8.00	.314	79.00	3.110	34.00	1.338	1.63	.064	130°	DIN 6537 K
7.00	.276	57.60	2.268	8	8	860.1-0700-056A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.63	.064	130°	COROMANT
7.14	.281	23.10	.909	3	8	860.1-0714-021A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.66	.065	130°	DIN 6537 K
7.14	.281	58.80	2.315	8	8	860.1-0714-057A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.66	.065	130°	COROMANT
7.30	.287	23.60	.929	3	8	860.1-0730-022A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.70	.067	130°	DIN 6537 K
7.30	.287	60.10	2.366	8	8	860.1-0730-058A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.70	.067	130°	COROMANT
7.40	.291	23.90	.941	3	8	860.1-0740-022A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.73	.067	130°	DIN 6537 K
7.40	.291	60.90	2.398	8	8	860.1-0740-059A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.73	.067	130°	COROMANT
7.50	.295	24.20	.953	3	8	860.1-0750-023A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.75	.068	130°	DIN 6537 K
7.50	.295	61.70	2.429	8	8	860.1-0750-060A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.75	.068	130°	COROMANT
7.54	.297	24.40	.961	3	8	860.1-0754-023A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.76	.069	130°	DIN 6537 K
7.54	.297	62.10	2.445	8	8	860.1-0754-060A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.76	.069	130°	COROMANT
7.94	.313	25.70	1.012	3	8	860.1-0794-024A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.85	.072	130°	DIN 6537 K
7.94	.313	65.40	2.575	8	8	860.1-0794-064A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.85	.072	130°	COROMANT
8.00	.315	25.90	1.020	3	8	860.1-0800-024A1-NM	☆	8.00	.314	79.00	3.110	41.00	1.614	1.87	.073	130°	DIN 6537 K
8.00	.315	65.90	2.594	8	8	860.1-0800-064A1-NM	☆	8.00	.314	121.00	4.763	80.00	3.149	1.87	.073	130°	COROMANT
8.33	.328	26.90	1.059	3	10	860.1-0833-025A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.94	.076	130°	DIN 6537 K
8.33	.328	68.60	2.701	8	10	860.1-0833-067A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	1.94	.076	130°	COROMANT
8.50	.335	27.50	1.083	3	10	860.1-0850-026A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	1.98	.078	130°	DIN 6537 K
8.50	.335	70.00	2.756	8	10	860.1-0850-068A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	1.98	.078	130°	COROMANT
8.60	.339	27.80	1.094	3	10	860.1-0860-026A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.01	.078	130°	DIN 6537 K
8.60	.339	70.80	2.787	8	10	860.1-0860-069A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.01	.078	130°	COROMANT
8.70	.343	28.10	1.106	3	10	860.1-0870-026A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.03	.079	130°	DIN 6537 K
8.70	.343	71.60	2.819	8	10	860.1-0870-070A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.03	.079	130°	COROMANT
8.73	.344	28.20	1.110	3	10	860.1-0873-026A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.04	.080	130°	DIN 6537 K
8.73	.344	71.90	2.831	8	10	860.1-0873-070A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.04	.080	130°	COROMANT
8.80	.346	28.50	1.122	3	10	860.1-0880-026A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.05	.080	130°	DIN 6537 K
8.80	.346	72.50	2.854	8	10	860.1-0880-070A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.05	.080	130°	COROMANT
9.00	.354	29.10	1.146	3	10	860.1-0900-027A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.10	.082	130°	DIN 6537 K
9.00	.354	74.10	2.917	8	10	860.1-0900-072A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.10	.082	130°	COROMANT
9.13	.359	29.50	1.161	3	10	860.1-0913-027A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.13	.083	130°	DIN 6537 K
9.13	.359	75.20	2.961	8	10	860.1-0913-073A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.13	.083	130°	COROMANT

O5 Q5 K208 K252 Q1 Q35

SANDVIK Coromant

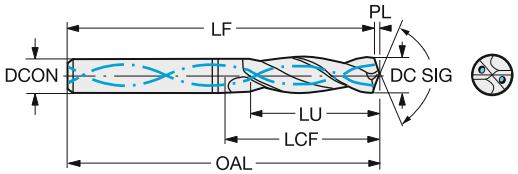
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	N / H10F	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
9.30	.366	30.10	1.185	3	10	860.1-0930-028A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.17	.085	130°	DIN 6537 K
9.30	.366	76.60	3.016	8	10	860.1-0930-074A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.17	.085	130°	COROMANT
9.40	.370	30.40	1.197	3	10	860.1-0940-028A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.19	.086	130°	DIN 6537 K
9.40	.370	77.40	3.047	8	10	860.1-0940-075A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.19	.086	130°	COROMANT
9.50	.374	30.70	1.209	3	10	860.1-0950-029A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.21	.087	130°	DIN 6537 K
9.50	.374	78.20	3.079	8	10	860.1-0950-076A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.21	.087	130°	COROMANT
9.53	.375	30.80	1.213	3	10	860.1-0953-029A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.22	.087	130°	DIN 6537 K
9.53	.375	78.50	3.091	8	10	860.1-0953-076A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.22	.087	130°	COROMANT
9.92	.391	32.10	1.264	3	10	860.1-0992-030A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.31	.091	130°	DIN 6537 K
9.92	.391	81.70	3.217	8	10	860.1-0992-079A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.31	.091	130°	COROMANT
10.00	.394	32.30	1.272	3	10	860.1-1000-030A1-NM	☆	10.00	.393	89.00	3.503	47.00	1.850	2.33	.091	130°	DIN 6537 K
10.00	.394	82.30	3.240	8	10	860.1-1000-080A1-NM	☆	10.00	.393	145.00	5.708	100.00	3.937	2.33	.091	130°	COROMANT
10.20	.402	33.00	1.299	3	12	860.1-1020-031A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.38	.093	130°	DIN 6537 K
10.20	.402	84.00	3.307	8	12	860.1-1020-082A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.38	.093	130°	COROMANT
10.30	.406	33.30	1.311	3	12	860.1-1030-031A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.40	.094	130°	DIN 6537 K
10.30	.406	84.80	3.339	8	12	860.1-1030-082A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.40	.094	130°	COROMANT
10.32	.406	33.40	1.315	3	12	860.1-1032-031A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.41	.094	130°	DIN 6537 K
10.32	.406	85.00	3.346	8	12	860.1-1032-083A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.41	.094	130°	COROMANT
10.40	.409	33.60	1.323	3	12	860.1-1040-031A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.42	.095	130°	DIN 6537 K
10.40	.409	85.60	3.370	8	12	860.1-1040-083A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.42	.095	130°	COROMANT
10.50	.413	33.90	1.335	3	12	860.1-1050-032A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.45	.096	130°	DIN 6537 K
10.50	.413	86.40	3.402	8	12	860.1-1050-084A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.45	.096	130°	COROMANT
10.72	.422	34.70	1.366	3	12	860.1-1072-032A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.50	.098	130°	DIN 6537 K
10.72	.422	88.30	3.476	8	12	860.1-1072-086A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.50	.098	130°	COROMANT
10.80	.425	34.90	1.374	3	12	860.1-1080-032A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.52	.099	130°	DIN 6537 K
10.80	.425	88.90	3.500	8	12	860.1-1080-086A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.52	.099	130°	COROMANT
11.00	.433	35.60	1.402	3	12	860.1-1100-033A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.56	.100	130°	DIN 6537 K
11.00	.433	90.60	3.567	8	12	860.1-1100-088A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.56	.100	130°	COROMANT
11.10	.437	35.90	1.413	3	12	860.1-1110-033A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.59	.101	130°	DIN 6537 K
11.10	.437	91.40	3.598	8	12	860.1-1110-089A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.59	.101	130°	COROMANT
11.11	.437	35.90	1.413	3	12	860.1-1111-033A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.59	.101	130°	DIN 6537 K
11.11	.437	91.50	3.602	8	12	860.1-1111-089A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.59	.101	130°	COROMANT
11.20	.441	36.20	1.425	3	12	860.1-1120-034A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.61	.102	130°	DIN 6537 K
11.20	.441	92.20	3.630	8	12	860.1-1120-090A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.61	.102	130°	COROMANT
11.50	.453	37.20	1.465	3	12	860.1-1150-035A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.68	.105	130°	DIN 6537 K
11.50	.453	94.70	3.728	8	12	860.1-1150-092A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.68	.105	130°	COROMANT
11.51	.453	37.20	1.465	3	12	860.1-1151-035A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.68	.105	130°	DIN 6537 K
11.51	.453	94.80	3.732	8	12	860.1-1151-092A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.68	.105	130°	COROMANT
11.80	.465	38.20	1.504	3	12	860.1-1180-035A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.75	.108	130°	DIN 6537 K
11.80	.465	97.20	3.827	8	12	860.1-1180-094A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.75	.108	130°	COROMANT
11.91	.469	38.50	1.516	3	12	860.1-1191-036A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.78	.109	130°	DIN 6537 K
11.91	.469	98.10	3.862	8	12	860.1-1191-095A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.78	.109	130°	COROMANT
12.00	.472	38.80	1.528	3	12	860.1-1200-036A1-NM	☆	12.00	.472	102.00	4.015	55.00	2.165	2.80	.110	130°	DIN 6537 K
12.00	.472	98.80	3.890	8	12	860.1-1200-096A1-NM	☆	12.00	.472	171.00	6.732	120.00	4.724	2.80	.110	130°	COROMANT
12.10	.476	39.10	1.539	3	14	860.1-1210-036A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.82	.111	130°	DIN 6537 K
12.10	.476	99.60	3.921	8	14	860.1-1210-097A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	2.82	.111	130°	COROMANT
12.20	.480	39.40	1.551	3	14	860.1-1220-037A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.84	.111	130°	DIN 6537 K
12.20	.480	100.40	3.953	8	14	860.1-1220-098A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	2.84	.111	130°	COROMANT

 O5

 Q5

 K208

 K252

 Q1

 Q35

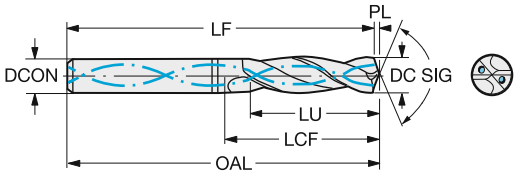
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1



							N	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
12.30	.484	39.80	1.567	3	14	860.1-1230-037A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.87	.112	130°	DIN 6537 K
12.30	.484	101.30	3.988	8	14	860.1-1230-098A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	2.87	.112	130°	COROMANT
12.50	.492	40.40	1.591	3	14	860.1-1250-038A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.91	.114	130°	DIN 6537 K
12.50	.492	102.90	4.051	8	14	860.1-1250-100A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	2.91	.114	130°	COROMANT
12.70	.500	41.10	1.618	3	14	860.1-1270-038A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	2.96	.116	130°	DIN 6537 K
12.70	.500	104.60	4.118	8	14	860.1-1270-102A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	2.96	.116	130°	COROMANT
13.00	.512	42.00	1.654	3	14	860.1-1300-039A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	3.03	.119	130°	DIN 6537 K
13.00	.512	107.00	4.213	8	14	860.1-1300-104A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	3.03	.119	130°	COROMANT
13.10	.516	42.40	1.669	3	14	860.1-1310-039A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	3.05	.120	130°	DIN 6537 K
13.10	.516	107.90	4.248	8	14	860.1-1310-105A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	3.05	.120	130°	COROMANT
13.49	.531	43.60	1.717	3	14	860.1-1349-040A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	3.15	.123	130°	DIN 6537 K
13.49	.531	111.10	4.374	8	14	860.1-1349-108A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	3.15	.123	130°	COROMANT
13.50	.531	43.60	1.717	3	14	860.1-1350-041A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	3.15	.123	130°	DIN 6537 K
13.50	.531	111.10	4.374	8	14	860.1-1350-108A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	3.15	.123	130°	COROMANT
13.89	.547	44.90	1.768	3	14	860.1-1389-042A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	3.24	.127	130°	DIN 6537 K
13.89	.547	114.40	4.504	8	14	860.1-1389-111A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	3.24	.127	130°	COROMANT
14.00	.551	45.30	1.783	3	14	860.1-1400-042A1-NM	☆	14.00	.551	107.00	4.212	60.00	2.362	3.26	.128	130°	DIN 6537 K
14.00	.551	115.30	4.539	8	14	860.1-1400-112A1-NM	☆	14.00	.551	190.00	7.480	140.00	5.511	3.26	.128	130°	COROMANT
14.20	.559	45.90	1.807	3	16	860.1-1420-043A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.31	.130	130°	DIN 6537 K
14.20	.559	116.90	4.602	8	16	860.1-1420-114A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.31	.130	130°	COROMANT
14.29	.563	46.20	1.819	3	16	860.1-1429-043A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.33	.131	130°	DIN 6537 K
14.29	.563	117.70	4.634	8	16	860.1-1429-114A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.33	.131	130°	COROMANT
14.50	.571	46.90	1.846	3	16	860.1-1450-044A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.38	.133	130°	DIN 6537 K
14.50	.571	119.40	4.701	8	16	860.1-1450-116A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.38	.133	130°	COROMANT
14.68	.578	47.50	1.870	3	16	860.1-1468-044A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.42	.134	130°	DIN 6537 K
14.68	.578	120.90	4.760	8	16	860.1-1468-117A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.42	.134	130°	COROMANT
14.75	.581	47.70	1.878	3	16	860.1-1475-044A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.44	.135	130°	DIN 6537 K
14.75	.581	121.40	4.780	8	16	860.1-1475-118A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.44	.135	130°	COROMANT
15.00	.591	48.50	1.909	3	16	860.1-1500-045A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.50	.137	130°	DIN 6537 K
15.00	.591	123.50	4.862	8	16	860.1-1500-120A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.50	.137	130°	COROMANT
15.08	.594	48.80	1.921	3	16	860.1-1508-045A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.52	.138	130°	DIN 6537 K
15.08	.594	124.20	4.890	8	16	860.1-1508-121A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.52	.138	130°	COROMANT
15.50	.610	50.10	1.972	3	16	860.1-1550-047A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.61	.142	130°	DIN 6537 K
15.50	.610	127.60	5.024	8	16	860.1-1550-124A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.61	.142	130°	COROMANT
15.88	.625	51.30	2.020	3	16	860.1-1588-048A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.70	.145	130°	DIN 6537 K
15.88	.625	130.70	5.146	8	16	860.1-1588-127A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.70	.145	130°	COROMANT
16.00	.630	51.70	2.035	3	16	860.1-1600-048A1-NM	☆	16.00	.629	115.00	4.527	65.00	2.559	3.73	.146	130°	DIN 6537 K
16.00	.630	131.70	5.185	8	16	860.1-1600-128A1-NM	☆	16.00	.629	213.00	8.385	160.00	6.299	3.73	.146	130°	COROMANT
16.50	.650	53.30	2.098	3	18	860.1-1650-050A1-NM	☆	18.00	.708	123.00	4.842	73.00	2.874	3.85	.151	130°	DIN 6537 K
16.50	.650	135.80	5.346	8	18	860.1-1650-132A1-NM	☆	18.00	.708	234.00	9.212	180.00	7.086	3.85	.151	130°	COROMANT
16.67	.656	53.90	2.122	3	18	860.1-1667-050A1-NM	☆	18.00	.708	123.00	4.842	73.00	2.874	3.89	.153	130°	DIN 6537 K
16.67	.656	137.20	5.402	8	18	860.1-1667-133A1-NM	☆	18.00	.708	234.00	9.212	180.00	7.086	3.89	.153	130°	COROMANT
17.00	.669	55.00	2.165	3	18	860.1-1700-051A1-NM	☆	18.00	.708	123.00	4.842	73.00	2.874	3.96	.156	130°	DIN 6537 K
17.00	.669	140.00	5.512	8	18	860.1-1700-136A1-NM	☆	18.00	.708	234.00	9.212	180.00	7.086	3.96	.156	130°	COROMANT
17.46	.687	56.50	2.224	3	18	860.1-1746-052A1-NM	☆	18.00	.708	123.00	4.842	73.00	2.874	4.07	.160	130°	DIN 6537 K
17.46	.687	143.80	5.661	8	18	860.1-1746-140A1-NM	☆	18.00	.708	234.00	9.212	180.00	7.086	4.07	.160	130°	COROMANT
17.50	.689	56.60	2.228	3	18	860.1-1750-053A1-NM	☆	18.00	.708	123.00	4.842	73.00	2.874	4.08	.160	130°	DIN 6537 K
17.50	.689	144.10	5.673	8	18	860.1-1750-140A1-NM	☆	18.00	.708	234.00	9.212	180.00	7.086	4.08	.160	130°	COROMANT

O5 Q5 K208 K252 Q1 Q35

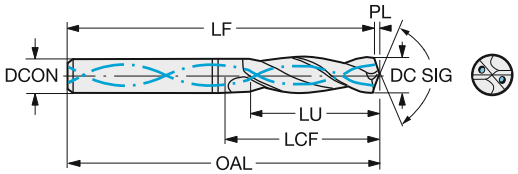
Цельные твердосплавные свёрла CoroDrill® 860

Хвостовик HA

Внутренний подвод СОЖ



TCHA H8
CNSC 1

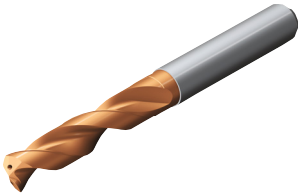


DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	N / H10F	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
18.00	.709	58.20	2.291	3	18	**860.1-1800-054A1-NM**	☆	18.00	.708	123.00	4.842	73.00	2.874	4.20	.165	130°	DIN 6537 K
18.00	.709	148.20	5.835	8	18	**860.1-1800-144A1-NM**	☆	18.00	.708	234.00	9.212	180.00	7.086	4.20	.165	130°	COROMANT
19.00	.748	61.40	2.417	3	20	**860.1-1900-057A1-NM**	☆	20.00	.787	131.00	5.157	79.00	3.110	4.43	.174	130°	DIN 6537 K
19.00	.748	156.40	6.157	8	20	**860.1-1900-152A1-NM**	☆	20.00	.787	257.00	10.118	200.00	7.874	4.43	.174	130°	COROMANT
19.05	.750	61.60	2.425	3	20	**860.1-1905-057A1-NM**	☆	20.00	.787	131.00	5.157	79.00	3.110	4.44	.174	130°	DIN 6537 K
19.05	.750	156.80	6.173	8	20	**860.1-1905-152A1-NM**	☆	20.00	.787	257.00	10.118	200.00	7.874	4.44	.174	130°	COROMANT
20.00	.787	64.70	2.547	3	20	**860.1-2000-060A1-NM**	☆	20.00	.787	131.00	5.157	79.00	3.110	4.66	.183	130°	DIN 6537 K
20.00	.787	164.70	6.484	8	20	**860.1-2000-160A1-NM**	☆	20.00	.787	257.00	10.118	200.00	7.874	4.66	.183	130°	COROMANT

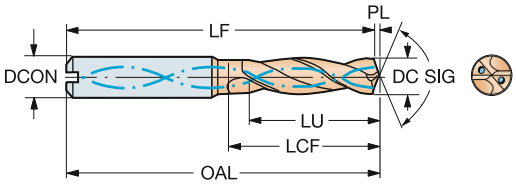
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	S 1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
3.00	.118	9.50	.374	3	6	R846-0300-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.00	.118	15.50	.610	5	6	R846-0300-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	140°	DIN 6537 L
3.18	.125	10.10	.398	3	6	R846-0318-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.18	.125	16.50	.650	5	6	R846-0318-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.20	.126	10.20	.402	3	6	R846-0320-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.20	.126	16.60	.654	5	6	R846-0320-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.30	.130	10.50	.413	3	6	R846-0330-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.40	.134	10.80	.425	3	6	R846-0340-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.40	.134	17.60	.693	5	6	R846-0340-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.50	.138	11.10	.437	3	6	R846-0350-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.50	.138	18.10	.713	5	6	R846-0350-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	140°	DIN 6537 L
3.57	.141	11.40	.449	3	6	R846-0357-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.57	.141	18.50	.728	5	6	R846-0357-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.60	.142	11.50	.453	3	6	R846-0360-30-A1A	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.60	.142	18.70	.736	5	6	R846-0360-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.66	.025	140°	DIN 6537 L
3.70	.146	19.20	.756	5	6	R846-0370-50-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	140°	DIN 6537 L
3.80	.150	12.10	.476	3	6	R846-0380-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
3.90	.154	12.40	.488	3	6	R846-0390-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.71	.027	140°	DIN 6537 K
3.90	.154	20.20	.795	5	6	R846-0390-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.71	.027	140°	DIN 6537 L
3.97	.156	12.60	.496	3	6	R846-0397-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	140°	DIN 6537 K
3.97	.156	20.60	.811	5	6	R846-0397-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	140°	DIN 6537 L
4.00	.157	12.70	.500	3	6	R846-0400-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.00	.157	20.70	.815	5	6	R846-0400-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.73	.028	140°	DIN 6537 L
4.10	.161	13.00	.512	3	6	R846-0410-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.10	.161	21.20	.835	5	6	R846-0410-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	140°	DIN 6537 L
4.15	.163	21.50	.846	5	6	R846-0415-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.029	140°	DIN 6537 L
4.20	.165	13.40	.528	3	6	R846-0420-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.20	.165	21.80	.858	5	6	R846-0420-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.030	140°	DIN 6537 L
4.30	.169	13.70	.539	3	6	R846-0430-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.30	.169	22.30	.878	5	6	R846-0430-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	140°	DIN 6537 L
4.37	.172	13.90	.547	3	6	R846-0437-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.37	.172	22.60	.890	5	6	R846-0437-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.50	.177	14.30	.563	3	6	R846-0450-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.50	.177	23.30	.917	5	6	R846-0450-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	140°	DIN 6537 L
4.60	.181	23.80	.937	5	6	R846-0460-50-A1A	☆	6.00	.236	74.00	2.913	36.00	1.417	0.84	.032	140°	DIN 6537 L
4.70	.185	15.00	.591	3	6	R846-0470-30-A1A	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.76	.187	15.10	.594	3	6	R846-0476-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.76	.187	24.70	.972	5	6	R846-0476-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.80	.189	15.30	.602	3	6	R846-0480-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.80	.189	24.90	.980	5	6	R846-0480-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.90	.193	15.60	.614	3	6	R846-0490-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	140°	DIN 6537 K
4.90	.193	25.40	1.000	5	6	R846-0490-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	140°	DIN 6537 L
5.00	.197	15.90	.626	3	6	R846-0500-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	R846-0500-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.10	.201	26.40	1.039	5	6	R846-0510-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L
5.10	.201	16.20	.638	3	6	R846-0510-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.16	.203	16.40	.646	3	6	R846-0516-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.036	140°	DIN 6537 K
5.16	.203	26.70	1.051	5	6	R846-0516-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.036	140°	DIN 6537 L

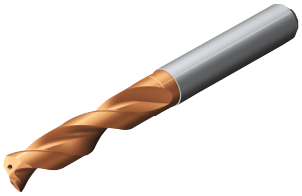
O5 Q5 K214 K252 Q1 Q35

SANDVIK Coromant

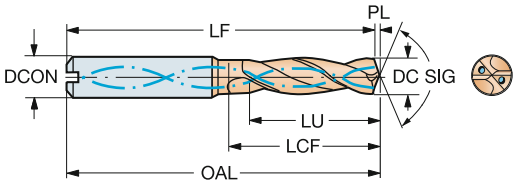
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	S 1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
5.20	.205	16.50	.650	3	6	R846-0520-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	R846-0520-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.25	.207	16.70	.657	3	6	R846-0525-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.30	.209	27.50	1.083	5	6	R846-0530-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.40	.213	17.20	.677	3	6	R846-0540-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	0.98	.038	140°	DIN 6537 K
5.40	.213	28.00	1.102	5	6	R846-0540-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	0.98	.038	140°	DIN 6537 L
5.50	.217	28.50	1.122	5	6	R846-0550-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.50	.217	17.50	.689	3	6	R846-0550-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.55	.219	17.70	.697	3	6	R846-0555-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	1.01	.039	140°	DIN 6537 K
5.56	.219	17.70	.697	3	6	R846-0556-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	1.01	.039	140°	DIN 6537 K
5.56	.219	28.80	1.134	5	6	R846-0556-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	1.01	.039	140°	DIN 6537 L
5.60	.220	17.80	.701	3	6	R846-0560-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.80	.228	18.50	.728	3	6	R846-0580-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.10	1.185	5	6	R846-0580-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
6.00	.236	19.10	.752	3	6	R846-0600-30-A1A	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.10	1.224	5	6	R846-0600-50-A1A	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.10	.240	19.40	.764	3	8	R846-0610-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.60	1.244	5	8	R846-0610-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.20	.244	19.70	.776	3	8	R846-0620-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.30	.248	20.00	.787	3	8	R846-0630-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	R846-0630-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.35	.250	20.20	.795	3	8	R846-0635-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.35	.250	32.90	1.295	5	8	R846-0635-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.40	.252	20.40	.803	3	8	R846-0640-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.20	1.307	5	8	R846-0640-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.50	.256	33.70	1.327	5	8	R846-0650-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.50	.256	20.70	.815	3	8	R846-0650-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.60	.260	34.20	1.346	5	8	R846-0660-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.60	.260	21.00	.827	3	8	R846-0660-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.70	.264	21.30	.839	3	8	R846-0670-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.80	.268	21.60	.850	3	8	R846-0680-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.20	1.386	5	8	R846-0680-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.90	.272	35.80	1.409	5	8	R846-0690-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
6.90	.272	22.00	.866	3	8	R846-0690-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
7.00	.276	22.30	.878	3	8	R846-0700-30-A1A	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.30	1.429	5	8	R846-0700-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.10	.280	22.60	.890	3	8	R846-0710-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.14	.281	22.70	.894	3	8	R846-0714-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.30	.051	140°	DIN 6537 K
7.14	.281	37.00	1.457	5	8	R846-0714-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.30	.051	140°	DIN 6537 L
7.20	.283	22.90	.902	3	8	R846-0720-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.31	.051	140°	DIN 6537 K
7.20	.283	37.30	1.469	5	8	R846-0720-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.31	.051	140°	DIN 6537 L
7.30	.287	23.20	.913	3	8	R846-0730-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.40	.291	23.50	.925	3	8	R846-0740-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.50	.295	38.90	1.532	5	8	R846-0750-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L
7.50	.295	23.90	.941	3	8	R846-0750-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.60	.299	24.20	.953	3	8	R846-0760-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.70	.303	24.50	.965	3	8	R846-0770-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.94	.313	25.30	.996	3	8	R846-0794-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.94	.313	41.10	1.618	5	8	R846-0794-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L


O5


Q5


K214


K252

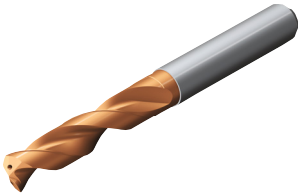

Q1


Q35

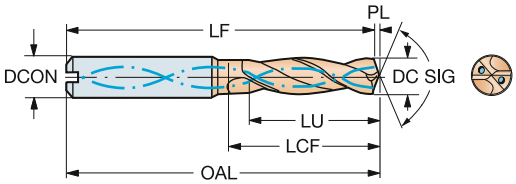
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	S 1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
8.00	.315	25.50	1.004	3	8	R846-0800-30-A1A	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.50	1.634	5	8	R846-0800-50-A1A	☆	8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.10	.319	25.80	1.016	3	10	R846-0810-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.20	.323	26.10	1.028	3	10	R846-0820-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.33	.328	26.50	1.043	3	10	R846-0833-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	140°	DIN 6537 K
8.45	.333	26.90	1.059	3	10	R846-0845-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.54	.060	140°	DIN 6537 K
8.50	.335	27.00	1.063	3	10	R846-0850-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	44.00	1.732	5	10	R846-0850-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.60	.339	44.60	1.756	5	10	R846-0860-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.60	.339	27.40	1.079	3	10	R846-0860-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.65	.341	27.50	1.083	3	10	R846-0865-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.70	.343	27.70	1.091	3	10	R846-0870-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.73	.344	27.80	1.094	3	10	R846-0873-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	140°	DIN 6537 K
8.73	.344	45.20	1.780	5	10	R846-0873-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	140°	DIN 6537 L
8.80	.346	28.00	1.102	3	10	R846-0880-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.60	1.795	5	10	R846-0880-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.85	.348	28.20	1.110	3	10	R846-0885-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.61	.063	140°	DIN 6537 K
8.90	.350	46.10	1.815	5	10	R846-0890-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
9.00	.354	28.60	1.126	3	10	R846-0900-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.60	1.835	5	10	R846-0900-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.13	.359	29.10	1.146	3	10	R846-0913-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.13	.359	47.30	1.862	5	10	R846-0913-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.20	.362	29.30	1.154	3	10	R846-0920-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.67	.065	140°	DIN 6537 K
9.30	.366	29.60	1.165	3	10	R846-0930-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.20	1.898	5	10	R846-0930-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L
9.40	.370	29.90	1.177	3	10	R846-0940-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.40	.370	48.70	1.917	5	10	R846-0940-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.50	.374	30.20	1.189	3	10	R846-0950-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.53	.375	30.30	1.193	3	10	R846-0953-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.53	.375	49.40	1.945	5	10	R846-0953-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.60	.378	30.50	1.201	3	10	R846-0960-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.70	1.957	5	10	R846-0960-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.70	.382	30.90	1.217	3	10	R846-0970-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.80	.386	31.20	1.228	3	10	R846-0980-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.80	2.000	5	10	R846-0980-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.90	.390	31.50	1.240	3	10	R846-0990-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
9.90	.390	51.30	2.020	5	10	R846-0990-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.80	.070	140°	DIN 6537 L
10.00	.394	31.80	1.252	3	10	R846-1000-30-A1A	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.80	2.039	5	10	R846-1000-50-A1A	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L
10.10	.398	32.10	1.264	3	12	R846-1010-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.20	.402	32.50	1.280	3	12	R846-1020-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.90	2.083	5	12	R846-1020-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.30	.406	32.80	1.291	3	12	R846-1030-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.40	2.102	5	12	R846-1030-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.32	.406	32.80	1.291	3	12	R846-1032-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.88	.073	140°	DIN 6537 K
10.32	.406	53.50	2.106	5	12	R846-1032-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	1.88	.073	140°	DIN 6537 L
10.50	.413	33.40	1.315	3	12	R846-1050-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.60	.417	33.70	1.327	3	12	R846-1060-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.70	.421	55.40	2.181	5	12	R846-1070-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L

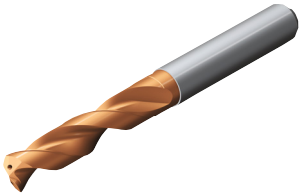
O5 Q5 K214 K252 Q1 Q35

SANDVIK Coromant

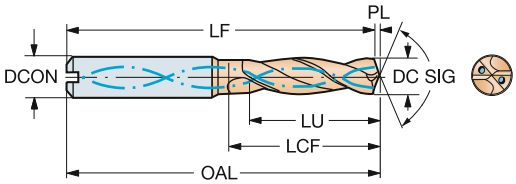
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	S 1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
								Размеры, мм, *дюйм*									
10.80	.425	34.40	1.354	3	12	R846-1080-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
10.90	.429	34.70	1.366	3	12	R846-1090-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	1.98	.078	140°	DIN 6537 K
10.90	.429	56.50	2.224	5	12	R846-1090-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	1.98	.078	140°	DIN 6537 L
11.00	.433	35.00	1.378	3	12	R846-1100-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	57.00	2.244	5	12	R846-1100-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.11	.437	35.40	1.394	3	12	R846-1111-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.11	.437	57.60	2.268	5	12	R846-1111-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.50	.453	36.60	1.441	3	12	R846-1150-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.80	.465	37.50	1.476	3	12	R846-1180-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.91	.469	37.90	1.492	3	12	R846-1191-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	2.17	.085	140°	DIN 6537 K
11.91	.469	61.70	2.429	5	12	R846-1191-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
12.00	.472	38.20	1.504	3	12	R846-1200-30-A1A	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.20	2.449	5	12	R846-1200-50-A1A	☆	12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.10	.476	38.50	1.516	3	14	R846-1210-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.20	.480	38.80	1.528	3	14	R846-1220-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.40	.488	39.50	1.555	3	14	R846-1240-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	140°	DIN 6537 K
12.50	.492	39.80	1.567	3	14	R846-1250-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.70	.500	40.40	1.591	3	14	R846-1270-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.80	2.591	5	14	R846-1270-50-A1A	☆	14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.90	.508	41.00	1.614	3	14	R846-1290-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.35	.092	140°	DIN 6537 K
13.00	.512	41.40	1.630	3	14	R846-1300-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.40	2.654	5	14	R846-1300-50-A1A	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L
13.50	.531	43.00	1.693	3	14	R846-1350-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	70.00	2.756	5	14	R846-1350-50-A1A	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.70	.539	43.60	1.717	3	14	R846-1370-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.49	.098	140°	DIN 6537 K
13.70	.539	71.00	2.795	5	14	R846-1370-50-A1A	☆	14.00	.551	124.00	4.881	77.00	3.031	2.49	.098	140°	DIN 6537 L
14.00	.551	44.50	1.752	3	14	R846-1400-30-A1A	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.50	2.854	5	14	R846-1400-50-A1A	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.25	.561	45.30	1.783	3	16	R846-1425-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.80	2.906	5	16	R846-1425-50-A1A	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.29	.563	45.50	1.791	3	16	R846-1429-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.60	.102	140°	DIN 6537 K
14.29	.563	74.10	2.917	5	16	R846-1429-50-A1A	☆	16.00	.629	133.00	5.236	83.00	3.267	2.60	.102	140°	DIN 6537 L
14.50	.571	46.10	1.815	3	16	R846-1450-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.60	.575	46.50	1.831	3	16	R846-1460-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.66	.104	140°	DIN 6537 K
15.00	.591	47.70	1.878	3	16	R846-1500-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.70	3.059	5	16	R846-1500-50-A1A	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.50	.610	49.30	1.941	3	16	R846-1550-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.30	3.161	5	16	R846-1550-50-A1A	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.87	.625	50.50	1.988	3	16	R846-1587-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.89	.113	140°	DIN 6537 K
15.87	.625	82.20	3.236	5	16	R846-1587-50-A1A	☆	16.00	.629	133.00	5.236	83.00	3.267	2.89	.113	140°	DIN 6537 L
16.00	.630	50.90	2.004	3	16	R846-1600-30-A1A	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.90	3.264	5	16	R846-1600-50-A1A	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L


O5


Q5


K214


K252


Q1

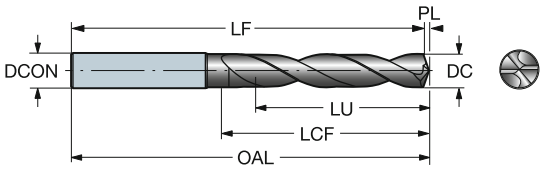

Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

TCHA H9
CNSC 0





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	N	O	Размеры, мм, *дюйм*									
							N20C	N20C	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
4.00	.157	20.90	.823	5	6	**854.1-0400-05-A0**	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.93	.036	130°	DIN 6537 L
4.76	.187	24.90	.980	5	6	**854.1-0476-05-A0**	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.11	.043	130°	DIN 6537 L
5.00	.197	26.20	1.032	5	6	**854.1-0500-05-A0**	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.17	.045	130°	DIN 6537 L
6.00	.236	31.40	1.236	5	6	**854.1-0600-05-A0**	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.40	.055	130°	DIN 6537 L
6.35	.250	33.20	1.307	5	8	**854.1-0635-05-A0**	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.48	.058	130°	DIN 6537 L
7.00	.276	36.60	1.441	5	8	**854.1-0700-05-A0**	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.63	.064	130°	DIN 6537 L
7.94	.313	41.60	1.638	5	8	**854.1-0794-05-A0**	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.85	.072	130°	DIN 6537 L
8.00	.315	41.90	1.650	5	8	**854.1-0800-05-A0**	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.87	.073	130°	DIN 6537 L
9.00	.354	47.10	1.854	5	10	**854.1-0900-05-A0**	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	2.10	.082	130°	DIN 6537 L
9.52	.375	49.80	1.961	5	10	**854.1-0952-05-A0**	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	2.22	.087	130°	DIN 6537 L
11.11	.437	58.10	2.287	5	12	**854.1-1111-05-A0**	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.59	.101	130°	DIN 6537 L
12.70	.500	66.50	2.618	5	14	**854.1-1270-05-A0**	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.96	.116	130°	DIN 6537 L

O5 Q5 K252 Q1 Q35

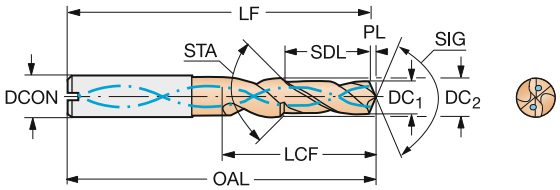
Цельные твердосплавные свёрла CoroDrill® 860 для обработки отверстия и фаски

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC1	DC1"	DC2	DC2"	SDL	SDL"	STA	LU	LU"	CZCMS	Код заказа	P 4234	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
												Размеры, мм, *дюйм*									
3.35	.131	4.50	.177	10.42	.410	90°	11.56	.455	6	860.2-0335-011A1-PM	☆	6.00	.236	66.00	2.598	21.78	.857	0.56	.022	142°	COROMANT
3.40	.133	4.60	.181	10.40	.409	90°	11.57	.456	6	860.2-0340-011A1-PM	☆	6.00	.236	66.00	2.598	21.95	.864	0.57	.022	142°	COROMANT
3.70	.145	5.00	.196	11.35	.446	90°	12.62	.497	6	860.2-0370-012A1-PM	☆	6.00	.236	66.00	2.598	23.66	.931	0.62	.024	143°	COROMANT
4.25	.167	5.70	.224	12.27	.483	90°	13.74	.541	6	860.2-0425-013A1-PM	☆	6.00	.236	66.00	2.598	25.96	1.022	0.74	.029	141°	COROMANT
4.30	.169	5.80	.228	12.25	.482	90°	13.75	.541	6	860.2-0430-013A1-PM	☆	6.00	.236	66.00	2.598	26.13	1.028	0.75	.029	141°	COROMANT
4.65	.183	5.90	.232	13.37	.526	90°	14.81	.583	6	860.2-0465-014A1-PM	☆	6.00	.236	66.00	2.598	27.36	1.077	0.81	.031	141°	COROMANT
5.00	.196	6.80	.267	14.10	.555	90°	15.87	.625	8	860.2-0500-015A1-PM	☆	8.00	.314	79.00	3.110	29.83	1.174	0.87	.034	141°	COROMANT
5.10	.200	6.90	.271	15.10	.594	90°	16.88	.665	8	860.2-0510-016A1-PM	☆	8.00	.314	79.00	3.110	31.02	1.221	0.88	.034	141°	COROMANT
5.30	.208	7.20	.283	15.05	.592	90°	16.92	.666	8	860.2-0530-016A1-PM	☆	8.00	.314	79.00	3.110	31.55	1.242	0.92	.036	141°	COROMANT
5.50	.216	7.40	.291	16.05	.631	90°	17.95	.707	8	860.2-0550-017A1-PM	☆	8.00	.314	79.00	3.110	32.91	1.295	0.95	.037	141°	COROMANT
5.55	.218	7.50	.295	16.02	.630	90°	17.96	.707	8	860.2-0555-017A1-PM	☆	8.00	.314	79.00	3.110	33.08	1.302	0.96	.037	141°	COROMANT
6.60	.259	8.90	.350	18.85	.742	90°	21.08	.830	10	860.2-0660-020A1-PM	☆	10.00	.393	89.00	3.503	38.63	1.520	1.08	.042	143°	COROMANT
6.75	.265	9.10	.358	19.82	.780	90°	22.10	.870	10	860.2-0675-021A1-PM	☆	10.00	.393	89.00	3.503	39.98	1.574	1.10	.043	143°	COROMANT
6.85	.269	9.20	.362	19.82	.780	90°	22.11	.870	10	860.2-0685-021A1-PM	☆	10.00	.393	89.00	3.503	40.16	1.581	1.11	.043	144°	COROMANT
6.90	.271	9.30	.366	19.80	.779	90°	22.12	.871	10	860.2-0690-021A1-PM	☆	10.00	.393	89.00	3.503	40.34	1.588	1.12	.044	144°	COROMANT
7.00	.275	9.50	.374	19.75	.777	90°	22.14	.872	10	860.2-0700-021A1-PM	☆	10.00	.393	89.00	3.503	40.68	1.601	1.13	.044	144°	COROMANT
7.25	.285	9.50	.374	20.87	.821	90°	23.17	.912	10	860.2-0725-022A1-PM	☆	10.00	.393	89.00	3.503	41.72	1.642	1.17	.046	144°	COROMANT
7.40	.291	9.80	.385	20.80	.818	90°	23.19	.913	10	860.2-0740-022A1-PM	☆	10.00	.393	89.00	3.503	42.24	1.663	1.19	.046	144°	COROMANT
8.00	.314	10.80	.425	22.60	.889	90°	25.28	.995	12	860.2-0800-024A1-PM	☆	12.00	.472	102.00	4.015	45.99	1.810	1.28	.050	144°	COROMANT
8.50	.334	11.50	.452	24.50	.964	90°	27.39	1.078	12	860.2-0850-026A1-PM	☆	12.00	.472	102.00	4.015	49.27	1.939	1.39	.054	143°	COROMANT
8.60	.338	11.60	.456	24.50	.964	90°	27.40	1.079	12	860.2-0860-026A1-PM	☆	12.00	.472	102.00	4.015	49.45	1.947	1.40	.055	143°	COROMANT
8.70	.342	11.70	.460	24.50	.964	90°	27.42	1.080	12	860.2-0870-026A1-PM	☆	12.00	.472	102.00	4.015	49.63	1.954	1.42	.055	143°	COROMANT
9.00	.354	11.80	.464	25.60	1.007	90°	28.46	1.120	12	860.2-0900-027A1-PM	☆	12.00	.472	102.00	4.015	50.84	2.001	1.46	.057	144°	COROMANT
9.25	.364	12.50	.492	26.37	1.038	90°	29.50	1.161	14	860.2-0925-028A1-PM	☆	14.00	.551	112.00	4.409	53.05	2.088	1.50	.058	144°	COROMANT
9.30	.366	12.60	.496	26.35	1.037	90°	29.51	1.162	14	860.2-0930-028A1-PM	☆	14.00	.551	112.00	4.409	53.22	2.095	1.51	.059	144°	COROMANT
10.25	.403	13.80	.543	29.22	1.150	90°	32.67	1.286	14	860.2-1025-031A1-PM	☆	14.00	.551	112.00	4.409	58.38	2.298	1.67	.065	144°	COROMANT
10.30	.405	13.80	.543	29.25	1.151	90°	32.67	1.286	14	860.2-1030-031A1-PM	☆	14.00	.551	112.00	4.409	58.39	2.298	1.67	.065	144°	COROMANT
10.40	.409	13.80	.543	29.30	1.153	90°	32.69	1.287	14	860.2-1040-031A1-PM	☆	14.00	.551	112.00	4.409	58.41	2.299	1.69	.066	144°	COROMANT
10.50	.413	13.80	.543	30.35	1.194	90°	33.71	1.327	14	860.2-1050-032A1-PM	☆	14.00	.551	112.00	4.409	59.42	2.339	1.71	.067	144°	COROMANT
10.80	.425	14.60	.574	31.10	1.224	90°	34.76	1.369	16	860.2-1080-033A1-PM	☆	16.00	.629	124.00	4.881	61.81	2.433	1.75	.069	144°	COROMANT
11.00	.433	14.90	.586	31.05	1.222	90°	34.79	1.370	16	860.2-1100-033A1-PM	☆	16.00	.629	124.00	4.881	62.34	2.454	1.79	.070	144°	COROMANT
11.20	.440	15.10	.594	32.05	1.261	90°	35.82	1.410	16	860.2-1120-034A1-PM	☆	16.00	.629	124.00	4.881	63.70	2.508	1.82	.071	144°	COROMANT
11.50	.452	15.10	.594	33.20	1.307	90°	36.87	1.452	16	860.2-1150-035A1-PM	☆	16.00	.629	124.00	4.881	64.75	2.549	1.87	.073	144°	COROMANT
12.00	.472	15.80	.622	34.10	1.342	90°	37.95	1.494	16	860.2-1200-036A1-PM	☆	16.00	.629	124.00	4.881	67.00	2.638	1.96	.076	143°	COROMANT
12.10	.476	16.30	.641	34.90	1.374	90°	38.99	1.535	18	860.2-1210-037A1-PM	☆	18.00	.708	131.00	5.157	68.87	2.711	1.98	.078	143°	COROMANT
12.25	.482	16.30	.641	34.97	1.376	90°	39.01	1.536	18	860.2-1225-037A1-PM	☆	18.00	.708	131.00	5.157	68.89	2.712	2.01	.079	143°	COROMANT
12.50	.492	16.90	.665	35.80	1.409	90°	40.04	1.576	18	860.2-1250-038A1-PM	☆	18.00	.708	131.00	5.157	70.93	2.792	2.04	.080	143°	COROMANT
13.50	.531	17.80	.700	38.85	1.529	90°	43.19	1.700	18	860.2-1350-041A1-PM	☆	18.00	.708	131.00	5.157	75.57	2.975	2.19	.086	144°	COROMANT
14.00	.551	18.90	.744	39.55	1.557	90°	44.26	1.743	20	860.2-1400-042A1-PM	☆	20.00	.787	142.00	5.590	78.47	3.089	2.25	.088	144°	COROMANT
14.10	.555	19.00	.748	40.55	1.596	90°	45.26	1.782	20	860.2-1410-043A1-PM	☆	20.00	.787	142.00	5.590	79.65	3.135	2.26	.089	144°	COROMANT
14.25	.561	19.20	.755	40.52	1.595	90°	45.28	1.783	20	860.2-1425-043A1-PM	☆	20.00	.787	142.00	5.590	80.00	3.149	2.28	.089	144°	COROMANT
14.50	.570	19.60	.771	41.45	1.631	90°	46.32	1.824	20	860.2-1450-044A1-PM	☆	20.00	.787	142.00	5.590	81.70	3.216	2.31	.091	144°	COROMANT
15.00	.590	19.60	.771	42.70	1.681	90°	47.38	1.865	20	860.2-1500-045A1-PM	☆	20.00	.787	142.00	5.590	82.77	3.258	2.39	.093	144°	COROMANT
15.10	.594	19.60	.771	43.75	1.722	90°	48.40	1.906	20	860.2-1510-046A1-PM	☆	20.00	.787	142.00	5.590	83.78	3.298	2.40	.094	144°	COROMANT
15.50	.610	19.60	.771	44.95	1.769	90°	49.45	1.947	20	860.2-1550-047A1-PM	☆	20.00	.787	142.00	5.590	84.84	3.340	2.45	.096	144°	COROMANT
16.50	.649	19.60	.771	48.45	1.907	90°	52.60	2.071	20	860.2-1650-050A1-PM	☆	20.00	.787	142.00	5.590	87.99	3.464	2.60	.102	145°	COROMANT
17.50	.688	19.60	.771	51.95	2.045	90°	55.73	2.194	20	860.2-1750-053A1-PM	☆	20.00	.787	142.00	5.590	91.11	3.587	2.73	.107	145°	COROMANT

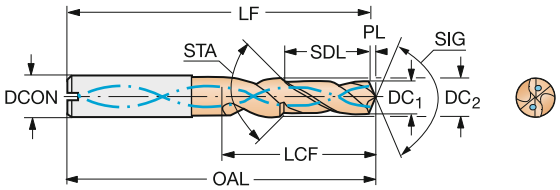
Цельные твердосплавные свёрла CoroDrill® 860 для обработки отверстия и фаски

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



											M	Размеры, мм, *дюйм*									
DC_1	DC_1"	DC_2	DC_2"	SDL	SDL"	STA	LU	LU"	CZC_{MS}	**Код заказа**	2214	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.35	.131	4.52	.178	9.41	.370	90°	10.54	.415	6	**860.2-0335-010A1-MM**	☆	6.00	.236	66.00	2.598	19.95	.785	0.61	.024	140°	COROMANT
3.40	.133	4.59	.180	9.40	.370	90°	10.55	.416	6	**860.2-0340-010A1-MM**	☆	6.00	.236	66.00	2.598	20.10	.791	0.62	.024	140°	COROMANT
3.70	.145	4.99	.196	10.35	.407	90°	11.60	.457	6	**860.2-0370-011A1-MM**	☆	6.00	.236	66.00	2.598	21.99	.865	0.67	.026	140°	COROMANT
3.80	.149	5.13	.201	10.33	.406	90°	11.62	.458	6	**860.2-0380-011A1-MM**	☆	6.00	.236	66.00	2.598	22.29	.877	0.69	.027	140°	COROMANT
4.25	.167	5.73	.225	12.25	.482	90°	13.69	.539	6	**860.2-0425-013A1-MM**	☆	6.00	.236	66.00	2.598	25.63	1.009	0.77	.030	140°	COROMANT
4.30	.169	5.80	.228	12.24	.482	90°	13.70	.540	6	**860.2-0430-013A1-MM**	☆	6.00	.236	66.00	2.598	25.77	1.014	0.78	.030	140°	COROMANT
4.65	.183	6.27	.247	13.18	.519	90°	14.76	.581	8	**860.2-0465-014A1-MM**	☆	8.00	.314	66.00	2.598	27.81	1.095	0.85	.033	140°	COROMANT
5.00	.196	6.75	.265	14.12	.556	90°	15.81	.623	8	**860.2-0500-015A1-MM**	☆	8.00	.314	79.00	3.110	29.85	1.175	0.91	.035	140°	COROMANT
5.10	.200	6.88	.271	14.10	.555	90°	15.83	.623	8	**860.2-0510-015A1-MM**	☆	8.00	.314	79.00	3.110	30.15	1.187	0.93	.036	140°	COROMANT
5.30	.208	7.15	.281	15.07	.593	90°	16.86	.664	8	**860.2-0530-016A1-MM**	☆	8.00	.314	79.00	3.110	31.75	1.250	0.96	.037	140°	COROMANT
5.50	.216	7.42	.292	16.03	.631	90°	17.90	.705	8	**860.2-0550-017A1-MM**	☆	8.00	.314	79.00	3.110	33.34	1.312	1.00	.039	140°	COROMANT
5.56	.218	7.50	.295	16.02	.630	90°	17.91	.705	8	**860.2-0556-017A1-MM**	☆	8.00	.314	79.00	3.110	33.52	1.319	1.01	.039	140°	COROMANT
6.60	.259	8.91	.350	18.84	.741	90°	21.08	.830	10	**860.2-0660-020A1-MM**	☆	10.00	.393	89.00	3.503	39.61	1.559	1.20	.047	140°	COROMANT
6.75	.265	9.11	.358	18.81	.740	90°	21.10	.831	10	**860.2-0675-020A1-MM**	☆	10.00	.393	89.00	3.503	40.05	1.577	1.23	.048	140°	COROMANT
6.85	.269	9.24	.364	19.80	.779	90°	22.12	.871	10	**860.2-0685-021A1-MM**	☆	10.00	.393	89.00	3.503	41.35	1.628	1.25	.049	140°	COROMANT
6.90	.271	9.31	.366	19.79	.779	90°	22.13	.871	10	**860.2-0690-021A1-MM**	☆	10.00	.393	89.00	3.503	41.50	1.634	1.26	.049	140°	COROMANT
7.00	.275	9.45	.372	19.77	.778	90°	22.14	.872	10	**860.2-0700-021A1-MM**	☆	10.00	.393	89.00	3.503	41.80	1.645	1.27	.050	140°	COROMANT
7.25	.285	9.78	.385	20.73	.816	90°	23.18	.913	10	**860.2-0725-022A1-MM**	☆	10.00	.393	89.00	3.503	43.54	1.714	1.32	.051	140°	COROMANT
7.40	.291	9.99	.393	20.70	.815	90°	23.21	.914	10	**860.2-0740-022A1-MM**	☆	10.00	.393	89.00	3.503	43.99	1.731	1.35	.053	140°	COROMANT
8.00	.314	10.80	.425	22.60	.889	90°	25.31	.996	12	**860.2-0800-024A1-MM**	☆	12.00	.472	102.00	4.015	47.77	1.880	1.46	.057	140°	COROMANT
8.50	.334	11.47	.451	24.51	.965	90°	27.39	1.078	12	**860.2-0850-026A1-MM**	☆	12.00	.472	102.00	4.015	51.26	2.018	1.55	.060	140°	COROMANT
8.60	.338	11.61	.457	24.49	.964	90°	27.40	1.079	12	**860.2-0860-026A1-MM**	☆	12.00	.472	102.00	4.015	51.55	2.029	1.57	.061	140°	COROMANT
8.70	.342	11.74	.462	24.47	.963	90°	27.42	1.080	12	**860.2-0870-026A1-MM**	☆	12.00	.472	102.00	4.015	51.85	2.041	1.58	.062	140°	COROMANT
9.00	.354	12.15	.478	25.42	1.000	90°	28.47	1.121	14	**860.2-0900-027A1-MM**	☆	14.00	.551	102.00	4.015	53.74	2.115	1.64	.064	140°	COROMANT
9.25	.364	12.48	.491	26.38	1.038	90°	29.51	1.162	14	**860.2-0925-028A1-MM**	☆	14.00	.551	112.00	4.409	55.48	2.184	1.68	.066	140°	COROMANT
9.30	.366	12.55	.494	26.37	1.038	90°	29.52	1.162	14	**860.2-0930-028A1-MM**	☆	14.00	.551	112.00	4.409	55.63	2.190	1.69	.066	140°	COROMANT
10.25	.403	13.83	.544	29.20	1.149	90°	32.67	1.287	14	**860.2-1025-031A1-MM**	☆	14.00	.551	112.00	4.409	61.46	2.419	1.87	.073	140°	COROMANT
10.30	.405	13.90	.547	29.19	1.149	90°	32.68	1.287	14	**860.2-1030-031A1-MM**	☆	14.00	.551	112.00	4.409	61.60	2.425	1.87	.073	140°	COROMANT
10.40	.409	14.04	.552	29.18	1.148	90°	32.70	1.288	16	**860.2-1040-031A1-MM**	☆	16.00	.629	112.00	4.409	61.90	2.437	1.89	.074	140°	COROMANT
10.50	.413	14.17	.558	30.16	1.187	90°	33.71	1.328	16	**860.2-1050-032A1-MM**	☆	16.00	.629	112.00	4.409	63.20	2.488	1.91	.075	140°	COROMANT
10.80	.425	14.58	.574	30.11	1.185	90°	33.76	1.329	16	**860.2-1080-032A1-MM**	☆	16.00	.629	124.00	4.881	64.09	2.523	1.97	.077	140°	COROMANT
11.00	.433	14.85	.584	31.07	1.223	90°	34.80	1.370	16	**860.2-1100-033A1-MM**	☆	16.00	.629	124.00	4.881	65.68	2.586	2.00	.078	140°	COROMANT
11.20	.440	15.12	.595	32.04	1.261	90°	35.83	1.411	16	**860.2-1120-034A1-MM**	☆	16.00	.629	124.00	4.881	67.28	2.648	2.04	.080	140°	COROMANT
11.50	.452	15.52	.611	32.98	1.298	90°	36.88	1.452	16	**860.2-1150-035A1-MM**	☆	16.00	.629	124.00	4.881	69.17	2.723	2.09	.082	140°	COROMANT
12.00	.472	16.20	.637	33.90	1.334	90°	37.96	1.495	18	**860.2-1200-036A1-MM**	☆	18.00	.708	124.00	4.881	71.66	2.821	2.18	.085	140°	COROMANT
12.10	.476	16.33	.643	33.88	1.333	90°	37.98	1.495	18	**860.2-1210-036A1-MM**	☆	18.00	.708	131.00	5.157	71.95	2.833	2.20	.086	140°	COROMANT
12.20	.480	16.47	.648	34.86	1.372	90°	38.99	1.535	18	**860.2-1220-037A1-MM**	☆	18.00	.708	131.00	5.157	73.25	2.884	2.22	.087	140°	COROMANT
12.25	.482	16.53	.651	34.85	1.372	90°	39.00	1.536	18	**860.2-1225-037A1-MM**	☆	18.00	.708	131.00	5.157	73.40	2.889	2.23	.087	140°	COROMANT
12.50	.492	16.87	.664	35.81	1.409	90°	40.04	1.577	18	**860.2-1250-038A1-MM**	☆	18.00	.708	131.00	5.157	75.14	2.958	2.27	.089	140°	COROMANT
13.50	.531	18.22	.717	38.63	1.521	90°	43.21	1.701	20	**860.2-1350-041A1-MM**	☆	20.00	.787	131.00	5.157	81.11	3.193	2.46	.096	140°	COROMANT
14.00	.551	18.90	.744	39.55	1.557	90°	44.29	1.744	20	**860.2-1400-042A1-MM**	☆	20.00	.787	142.00	5.590	83.60	3.291	2.55	.100	140°	COROMANT
14.10	.555	19.03	.749	39.53	1.556	90°	44.30	1.744	20	**860.2-1410-042A1-MM**	☆	20.00	.787	142.00	5.590	83.90	3.303	2.57	.101	140°	COROMANT
14.20	.559	19.17	.754	40.51	1.595	90°	45.32	1.784	20	**860.2-1420-043A1-MM**	☆	20.00	.787	142.00	5.590	85.19	3.354	2.58	.101	140°	COROMANT
14.25	.561	19.23	.757	40.50	1.594	90°	45.33	1.785	20	**860.2-1425-043A1-MM**	☆	20.00	.787	142.00	5.590	85.34	3.360	2.59	.102	140°	COROMANT
14.50	.570	19.57	.770	41.46	1.632	90°	46.37	1.826	20	**860.2-1450-044A1-MM**	☆	20.00	.787	142.00	5.590	87.09	3.428	2.64	.103	140°	COROMANT
15.00	.590	20.00	.787	42.50	1.673	90°	47.45	1.868	20	**860.2-1500-045A1-MM**	☆	20.00	.787	142.00	5.590	89.05	3.506	2.73	.107	140°	COROMANT
15.10	.594	20.00	.787	42.55	1.675	90°	47.47	1.869	20	**860.2-1510-045A1-MM**	☆	20.00	.787	142.00	5.590	89.07	3.506	2.75	.108	140°	COROMANT
15.50	.610	20.00	.787	44.75	1.761	90°	49.53	1.950	20	**860.2-1550-047A1-MM**	☆	20.00	.787	142.00	5.590	91.13	3.588	2.82	.111	140°	COROMANT
15.60	.614	20.00	.787	44.80	1.763	90°	49.55	1.951	20	**860.2-1560-047A1-MM**	☆	20.00	.787	142.00	5.590	91.15	3.588	2.84	.111	140°	COROMANT

O5 Q5 K208 K252 Q1 Q35

SANDVIK Coromant

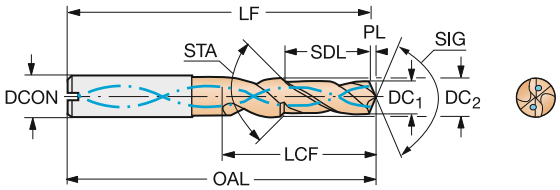
Цельные твердосплавные свёрла CoroDrill® 860 для обработки отверстия и фаски

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC_1	DC_1"	DC_2	DC_2"	SDL	SDL"	STA	LU	LU"	CZC_{MS}	Код заказа	M 2214	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
15.70	.618	20.00	.787	44.85	1.765	90°	49.57	1.952	20	**860.2-1570-047A1-MM**	☆	20.00	.787	142.00	5.590	91.17	3.589	2.86	.112	140°	COROMANT
16.50	.649	20.00	.787	48.25	1.899	90°	52.70	2.075	20	**860.2-1650-050A1-MM**	☆	20.00	.787	142.00	5.590	94.30	3.712	3.00	.118	140°	COROMANT
17.50	.688	20.00	.787	51.75	2.037	90°	55.86	2.199	20	**860.2-1750-053A1-MM**	☆	20.00	.787	142.00	5.590	97.46	3.837	3.18	.125	140°	COROMANT

J K L M N O P Q

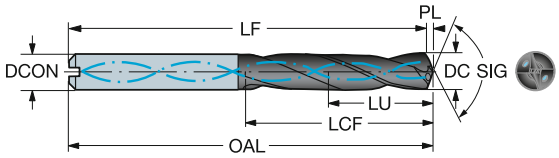
Цельные твердосплавные свёрла CoroDrill® 861

Хвостовик HA

Пилотное сверло - Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.40	.370	3	6	861.1-0300-009A1-GP	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.40	.015	150°	DIN 6537 K
3.18	.125	10.00	.394	3	6	861.1-0318-010A1-GP	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.43	.016	150°	DIN 6537 K
3.30	.130	10.30	.406	3	6	861.1-0330-010A1-GP	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.44	.017	150°	DIN 6537 K
3.50	.138	11.00	.433	3	6	861.1-0350-011A1-GP	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.47	.018	150°	DIN 6537 K
3.57	.141	11.20	.441	3	6	861.1-0357-011A1-GP	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.48	.018	150°	DIN 6537 K
3.80	.150	11.90	.469	3	6	861.1-0380-011A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.51	.020	150°	DIN 6537 K
3.97	.156	12.40	.488	3	6	861.1-0397-012A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.53	.020	150°	DIN 6537 K
4.00	.157	12.50	.492	3	6	861.1-0400-012A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.54	.021	150°	DIN 6537 K
4.20	.165	13.20	.520	3	6	861.1-0420-013A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.56	.022	150°	DIN 6537 K
4.36	.172	13.70	.539	3	6	861.1-0436-013A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.58	.022	150°	DIN 6537 K
4.50	.177	14.10	.555	3	6	861.1-0450-014A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.60	.023	150°	DIN 6537 K
4.76	.187	14.90	.587	3	6	861.1-0476-014A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	150°	DIN 6537 K
4.80	.189	15.00	.591	3	6	861.1-0480-014A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	150°	DIN 6537 K
5.00	.197	15.70	.618	3	6	861.1-0500-015A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	150°	DIN 6537 K
5.16	.203	16.20	.638	3	6	861.1-0516-015A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.69	.027	150°	DIN 6537 K
5.50	.217	17.20	.677	3	6	861.1-0550-017A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.74	.029	150°	DIN 6537 K
5.56	.219	17.40	.685	3	6	861.1-0556-017A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.74	.029	150°	DIN 6537 K
5.80	.228	18.20	.717	3	6	861.1-0580-017A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.78	.030	150°	DIN 6537 K
6.00	.236	18.80	.740	3	6	861.1-0600-018A1-GP	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.80	.031	150°	DIN 6537 K
6.35	.250	19.90	.783	3	8	861.1-0635-019A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	0.85	.033	150°	DIN 6537 K
6.50	.256	20.40	.803	3	8	861.1-0650-020A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	0.87	.034	150°	DIN 6537 K
6.75	.266	21.20	.835	3	8	861.1-0675-020A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	0.90	.035	150°	DIN 6537 K
6.80	.268	21.30	.839	3	8	861.1-0680-020A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	0.91	.035	150°	DIN 6537 K
7.00	.276	21.90	.862	3	8	861.1-0700-021A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	0.94	.036	150°	DIN 6537 K
7.14	.281	22.40	.882	3	8	861.1-0714-021A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	0.96	.037	150°	DIN 6537 K
7.50	.295	23.50	.925	3	8	861.1-0750-023A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.00	.039	150°	DIN 6537 K
7.94	.313	24.90	.980	3	8	861.1-0794-024A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.06	.041	150°	DIN 6537 K
8.00	.315	25.10	.988	3	8	861.1-0800-024A1-GP	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.07	.042	150°	DIN 6537 K
8.50	.335	26.60	1.047	3	10	861.1-0850-026A1-GP	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.14	.044	150°	DIN 6537 K
9.00	.354	28.20	1.110	3	10	861.1-0900-027A1-GP	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.21	.047	150°	DIN 6537 K
9.50	.374	29.80	1.173	3	10	861.1-0950-029A1-GP	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.27	.050	150°	DIN 6537 K
9.53	.375	29.90	1.177	3	10	861.1-0953-029A1-GP	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.28	.050	150°	DIN 6537 K
10.00	.394	31.30	1.232	3	10	861.1-1000-030A1-GP	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.34	.052	150°	DIN 6537 K
10.50	.413	32.90	1.295	3	12	861.1-1050-032A1-GP	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.41	.055	150°	DIN 6537 K
11.00	.433	34.50	1.358	3	12	861.1-1100-033A1-GP	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.47	.058	150°	DIN 6537 K
11.11	.437	34.80	1.370	3	12	861.1-1111-033A1-GP	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.49	.058	150°	DIN 6537 K
11.50	.453	36.00	1.417	3	12	861.1-1150-035A1-GP	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.54	.060	150°	DIN 6537 K
12.00	.472	37.60	1.480	3	12	861.1-1200-036A1-GP	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.61	.063	150°	DIN 6537 K

O5 K216 K252 Q1 Q35

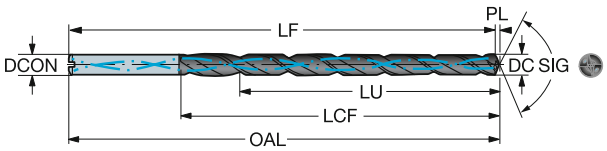
Цельные твердосплавные свёрла CoroDrill® 861

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	36.50	1.437	12	6	861.1-0300-036A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.55	.021	140°	COROMANT
3.00	.118	45.50	1.791	15	6	861.1-0300-045A1-GM	☆	☆	☆	☆	6.00	.236	96.00	3.779	54.00	2.125	0.55	.021	140°	COROMANT
3.00	.118	60.50	2.382	20	6	861.1-0300-060A1-GM	☆	☆	☆	☆	6.00	.236	111.00	4.370	69.00	2.716	0.55	.021	140°	COROMANT
3.00	.118	90.50	3.563	30	6	861.1-0300-090A1-GM	☆	☆	☆	☆	6.00	.236	141.00	5.551	99.00	3.897	0.55	.021	140°	COROMANT
3.10	.122	37.80	1.488	12	6	861.1-0310-037A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.56	.022	140°	COROMANT
3.18	.125	38.70	1.524	12	6	861.1-0318-038A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.58	.022	140°	COROMANT
3.18	.125	48.30	1.902	15	6	861.1-0318-048A1-GM	☆	☆	☆	☆	6.00	.236	99.24	3.907	57.24	2.253	0.58	.022	140°	COROMANT
3.18	.125	64.20	2.528	20	6	861.1-0318-064A1-GM	☆	☆	☆	☆	6.00	.236	115.14	4.533	73.14	2.879	0.58	.022	140°	COROMANT
3.18	.125	96.00	3.780	30	6	861.1-0318-095A1-GM	☆	☆	☆	☆	6.00	.236	146.94	5.785	104.94	4.131	0.58	.022	140°	COROMANT
3.20	.126	39.00	1.535	12	6	861.1-0320-038A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.58	.022	140°	COROMANT
3.30	.130	40.20	1.583	12	6	861.1-0330-040A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.60	.023	140°	COROMANT
3.30	.130	50.10	1.972	15	6	861.1-0330-050A1-GM	☆	☆	☆	☆	6.00	.236	101.40	3.992	59.40	2.338	0.60	.023	140°	COROMANT
3.30	.130	66.60	2.622	20	6	861.1-0330-066A1-GM	☆	☆	☆	☆	6.00	.236	117.90	4.641	75.90	2.988	0.60	.023	140°	COROMANT
3.40	.134	41.40	1.630	12	6	861.1-0340-041A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.62	.024	140°	COROMANT
3.50	.138	42.60	1.677	12	6	861.1-0350-042A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.64	.025	140°	COROMANT
3.50	.138	53.10	2.091	15	6	861.1-0350-053A1-GM	☆	☆	☆	☆	6.00	.236	105.00	4.133	63.00	2.480	0.64	.025	140°	COROMANT
3.50	.138	70.60	2.780	20	6	861.1-0350-070A1-GM	☆	☆	☆	☆	6.00	.236	122.50	4.822	80.50	3.169	0.64	.025	140°	COROMANT
3.50	.138	105.60	4.157	30	6	861.1-0350-105A1-GM	☆	☆	☆	☆	6.00	.236	157.50	6.200	115.50	4.547	0.64	.025	140°	COROMANT
3.57	.141	43.50	1.713	12	6	861.1-0357-043A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.65	.025	140°	COROMANT
3.57	.141	54.20	2.134	15	6	861.1-0357-054A1-GM	☆	☆	☆	☆	6.00	.236	106.26	4.183	64.26	2.529	0.65	.025	140°	COROMANT
3.57	.141	72.00	2.835	20	6	861.1-0357-071A1-GM	☆	☆	☆	☆	6.00	.236	124.11	4.886	82.11	3.232	0.65	.025	140°	COROMANT
3.57	.141	107.70	4.240	30	6	861.1-0357-107A1-GM	☆	☆	☆	☆	6.00	.236	159.81	6.291	117.81	4.638	0.65	.025	140°	COROMANT
3.70	.146	45.10	1.776	12	6	861.1-0370-044A1-GM	☆	☆	☆	☆	6.00	.236	94.00	3.700	52.00	2.047	0.67	.026	140°	COROMANT
3.80	.150	46.30	1.823	12	6	861.1-0380-046A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.69	.027	140°	COROMANT
3.80	.150	57.70	2.272	15	6	861.1-0380-057A1-GM	☆	☆	☆	☆	6.00	.236	110.40	4.346	68.40	2.692	0.69	.027	140°	COROMANT
3.80	.150	76.70	3.020	20	6	861.1-0380-076A1-GM	☆	☆	☆	☆	6.00	.236	129.40	5.094	87.40	3.440	0.69	.027	140°	COROMANT
3.97	.156	48.40	1.906	12	6	861.1-0397-048A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.72	.028	140°	COROMANT
3.97	.156	60.30	2.374	15	6	861.1-0397-060A1-GM	☆	☆	☆	☆	6.00	.236	113.46	4.466	71.46	2.813	0.72	.028	140°	COROMANT
3.97	.156	80.10	3.154	20	6	861.1-0397-079A1-GM	☆	☆	☆	☆	6.00	.236	133.31	5.248	91.31	3.594	0.72	.028	140°	COROMANT
3.97	.156	119.80	4.717	30	6	861.1-0397-119A1-GM	☆	☆	☆	☆	6.00	.236	173.01	6.811	131.01	5.157	0.72	.028	140°	COROMANT
4.00	.157	48.70	1.917	12	6	861.1-0400-048A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.73	.028	140°	COROMANT
4.00	.157	60.70	2.390	15	6	861.1-0400-060A1-GM	☆	☆	☆	☆	6.00	.236	114.00	4.488	72.00	2.834	0.73	.028	140°	COROMANT
4.00	.157	80.70	3.177	20	6	861.1-0400-080A1-GM	☆	☆	☆	☆	6.00	.236	134.00	5.275	92.00	3.622	0.73	.028	140°	COROMANT
4.00	.157	120.70	4.752	30	6	861.1-0400-120A1-GM	☆	☆	☆	☆	6.00	.236	174.00	6.850	132.00	5.196	0.73	.028	140°	COROMANT
4.10	.161	49.90	1.965	12	6	861.1-0410-049A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.75	.029	140°	COROMANT
4.20	.165	51.20	2.016	12	6	861.1-0420-050A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.76	.030	140°	COROMANT
4.20	.165	63.80	2.512	15	6	861.1-0420-063A1-GM	☆	☆	☆	☆	6.00	.236	117.60	4.629	75.60	2.976	0.76	.030	140°	COROMANT
4.20	.165	84.80	3.339	20	6	861.1-0420-084A1-GM	☆	☆	☆	☆	6.00	.236	138.60	5.456	96.60	3.803	0.76	.030	140°	COROMANT
4.30	.169	52.40	2.063	12	6	861.1-0430-052A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.78	.030	140°	COROMANT
4.37	.172	53.20	2.094	12	6	861.1-0437-052A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.80	.031	140°	COROMANT
4.37	.172	66.30	2.610	15	6	861.1-0437-065A1-GM	☆	☆	☆	☆	6.00	.236	120.66	4.750	78.66	3.096	0.80	.031	140°	COROMANT
4.37	.172	88.20	3.472	20	6	861.1-0437-087A1-GM	☆	☆	☆	☆	6.00	.236	142.51	5.610	100.51	3.957	0.80	.031	140°	COROMANT
4.37	.172	131.90	5.193	30	6	861.1-0437-131A1-GM	☆	☆	☆	☆	6.00	.236	186.21	7.331	144.21	5.677	0.80	.031	140°	COROMANT
4.50	.177	54.80	2.157	12	6	861.1-0450-054A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.82	.032	140°	COROMANT
4.50	.177	68.30	2.689	15	6	861.1-0450-068A1-GM	☆	☆	☆	☆	6.00	.236	123.00	4.842	81.00	3.188	0.82	.032	140°	COROMANT
4.50	.177	90.80	3.575	20	6	861.1-0450-090A1-GM	☆	☆	☆	☆	6.00	.236	145.50	5.728	103.50	4.074	0.82	.032	140°	COROMANT
4.50	.177	135.80	5.346	30	6	861.1-0450-135A1-GM	☆	☆	☆	☆	6.00	.236	190.50	7.500	148.50	5.846	0.82	.032	140°	COROMANT
4.60	.181	56.00	2.205	12	6	861.1-0460-055A1-GM	☆	☆	☆	☆	6.00	.236	109.00	4.291	67.00	2.637	0.84	.032	140°	COROMANT

 O5

 K216

 K252

 Q1

 Q35

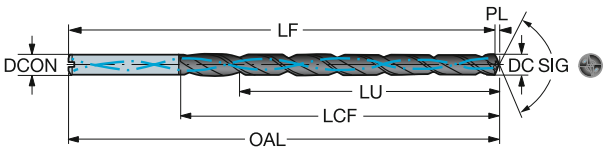
Цельные твердосплавные свёрла CoroDrill® 861

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
4.76	.187	58.00	2.283	12	6	861.1-0476-057A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	0.87	.034	140°	COROMANT
4.76	.187	72.30	2.846	15	6	861.1-0476-071A1-GM	☆	☆	☆	☆	6.00	.236	127.68	5.026	85.68	3.373	0.87	.034	140°	COROMANT
4.76	.187	96.10	3.783	20	6	861.1-0476-095A1-GM	☆	☆	☆	☆	6.00	.236	151.48	5.963	109.48	4.310	0.87	.034	140°	COROMANT
4.76	.187	143.70	5.657	30	6	861.1-0476-143A1-GM	☆	☆	☆	☆	6.00	.236	199.08	7.837	157.08	6.184	0.87	.034	140°	COROMANT
4.80	.189	58.50	2.303	12	6	861.1-0480-058A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	0.87	.034	140°	COROMANT
4.80	.189	72.90	2.870	15	6	861.1-0480-072A1-GM	☆	☆	☆	☆	6.00	.236	128.40	5.055	86.40	3.401	0.87	.034	140°	COROMANT
4.80	.189	96.90	3.815	20	6	861.1-0480-096A1-GM	☆	☆	☆	☆	6.00	.236	152.40	6.000	110.40	4.346	0.87	.034	140°	COROMANT
5.00	.197	60.90	2.398	12	6	861.1-0500-060A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	0.91	.035	140°	COROMANT
5.00	.197	75.90	2.988	15	6	861.1-0500-075A1-GM	☆	☆	☆	☆	6.00	.236	132.00	5.196	90.00	3.543	0.91	.035	140°	COROMANT
5.00	.197	100.90	3.972	20	6	861.1-0500-100A1-GM	☆	☆	☆	☆	6.00	.236	157.00	6.181	115.00	4.527	0.91	.035	140°	COROMANT
5.00	.197	150.90	5.941	30	6	861.1-0500-150A1-GM	☆	☆	☆	☆	6.00	.236	207.00	8.149	165.00	6.496	0.91	.035	140°	COROMANT
5.10	.201	62.10	2.445	12	6	861.1-0510-061A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	0.93	.036	140°	COROMANT
5.16	.203	62.90	2.476	12	6	861.1-0516-062A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	0.94	.036	140°	COROMANT
5.16	.203	78.30	3.083	15	6	861.1-0516-077A1-GM	☆	☆	☆	☆	6.00	.236	134.88	5.310	92.88	3.656	0.94	.036	140°	COROMANT
5.16	.203	104.10	4.098	20	6	861.1-0516-103A1-GM	☆	☆	☆	☆	6.00	.236	160.68	6.325	118.68	4.672	0.94	.036	140°	COROMANT
5.16	.203	155.70	6.130	30	6	861.1-0516-155A1-GM	☆	☆	☆	☆	6.00	.236	212.28	8.357	170.28	6.703	0.94	.036	140°	COROMANT
5.20	.205	63.30	2.492	12	6	861.1-0520-062A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	0.95	.037	140°	COROMANT
5.50	.217	67.00	2.638	12	6	861.1-0550-066A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	1.00	.039	140°	COROMANT
5.50	.217	83.50	3.287	15	6	861.1-0550-083A1-GM	☆	☆	☆	☆	6.00	.236	141.00	5.551	99.00	3.897	1.00	.039	140°	COROMANT
5.50	.217	111.00	4.370	20	6	861.1-0550-110A1-GM	☆	☆	☆	☆	6.00	.236	168.50	6.633	126.50	4.980	1.00	.039	140°	COROMANT
5.50	.217	166.00	6.535	30	6	861.1-0550-165A1-GM	☆	☆	☆	☆	6.00	.236	223.50	8.799	181.50	7.145	1.00	.039	140°	COROMANT
5.56	.219	67.70	2.665	12	6	861.1-0556-067A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	1.01	.039	140°	COROMANT
5.56	.219	84.40	3.323	15	6	861.1-0556-083A1-GM	☆	☆	☆	☆	6.00	.236	142.08	5.593	100.08	3.940	1.01	.039	140°	COROMANT
5.56	.219	112.20	4.417	20	6	861.1-0556-111A1-GM	☆	☆	☆	☆	6.00	.236	169.88	6.688	127.88	5.034	1.01	.039	140°	COROMANT
5.56	.219	167.80	6.606	30	6	861.1-0556-167A1-GM	☆	☆	☆	☆	6.00	.236	225.48	8.877	183.48	7.223	1.01	.039	140°	COROMANT
5.80	.228	70.70	2.783	12	6	861.1-0580-070A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	1.06	.041	140°	COROMANT
5.80	.228	88.10	3.469	15	6	861.1-0580-087A1-GM	☆	☆	☆	☆	6.00	.236	146.40	5.763	104.40	4.110	1.06	.041	140°	COROMANT
5.80	.228	117.10	4.610	20	6	861.1-0580-116A1-GM	☆	☆	☆	☆	6.00	.236	175.40	6.905	133.40	5.251	1.06	.041	140°	COROMANT
5.95	.234	72.50	2.854	12	6	861.1-0595-071A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	1.08	.042	140°	COROMANT
6.00	.236	73.10	2.878	12	6	861.1-0600-072A1-GM	☆	☆	☆	☆	6.00	.236	128.00	5.039	86.00	3.385	1.09	.042	140°	COROMANT
6.00	.236	91.10	3.587	15	6	861.1-0600-090A1-GM	☆	☆	☆	☆	6.00	.236	150.00	5.905	108.00	4.251	1.09	.042	140°	COROMANT
6.00	.236	121.10	4.768	20	6	861.1-0600-120A1-GM	☆	☆	☆	☆	6.00	.236	180.00	7.086	138.00	5.433	1.09	.042	140°	COROMANT
6.00	.236	181.10	7.130	30	6	861.1-0600-180A1-GM	☆	☆	☆	☆	6.00	.236	240.00	9.448	198.00	7.795	1.09	.042	140°	COROMANT
6.10	.240	74.30	2.925	12	8	861.1-0610-073A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.11	.043	140°	COROMANT
6.20	.244	75.50	2.972	12	8	861.1-0620-074A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.13	.044	140°	COROMANT
6.30	.248	76.70	3.020	12	8	861.1-0630-076A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.15	.045	140°	COROMANT
6.35	.250	77.40	3.047	12	8	861.1-0635-076A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.16	.045	140°	COROMANT
6.35	.250	96.40	3.795	15	8	861.1-0635-095A1-GM	☆	☆	☆	☆	8.00	.314	156.30	6.153	114.30	4.500	1.16	.045	140°	COROMANT
6.35	.250	128.20	5.047	20	8	861.1-0635-127A1-GM	☆	☆	☆	☆	8.00	.314	188.05	7.403	146.05	5.750	1.16	.045	140°	COROMANT
6.35	.250	191.70	7.547	30	8	861.1-0635-191A1-GM	☆	☆	☆	☆	8.00	.314	251.55	9.903	209.55	8.250	1.16	.045	140°	COROMANT
6.50	.256	79.20	3.118	12	8	861.1-0650-078A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.18	.046	140°	COROMANT
6.50	.256	98.70	3.886	15	8	861.1-0650-098A1-GM	☆	☆	☆	☆	8.00	.314	159.00	6.259	117.00	4.606	1.18	.046	140°	COROMANT
6.50	.256	131.20	5.165	20	8	861.1-0650-130A1-GM	☆	☆	☆	☆	8.00	.314	191.50	7.539	149.50	5.885	1.18	.046	140°	COROMANT
6.50	.256	196.20	7.724	30	8	861.1-0650-195A1-GM	☆	☆	☆	☆	8.00	.314	256.50	10.098	214.50	8.444	1.18	.046	140°	COROMANT
6.60	.260	80.40	3.165	12	8	861.1-0660-079A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.20	.047	140°	COROMANT
6.70	.264	81.60	3.213	12	8	861.1-0670-080A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.22	.047	140°	COROMANT

O5 K216 K252 Q1 Q35

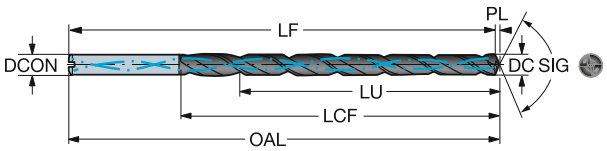
Цельные твердосплавные свёрла CoroDrill® 861

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
6.75	.266	82.20	3.236	12	8	861.1-0675-081A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.23	.048	140°	COROMANT
6.75	.266	102.50	4.035	15	8	861.1-0675-101A1-GM	☆	☆	☆	☆	8.00	.314	163.50	6.437	121.50	4.783	1.23	.048	140°	COROMANT
6.75	.266	136.20	5.362	20	8	861.1-0675-135A1-GM	☆	☆	☆	☆	8.00	.314	197.25	7.765	155.25	6.112	1.23	.048	140°	COROMANT
6.75	.266	203.70	8.020	30	8	861.1-0675-202A1-GM	☆	☆	☆	☆	8.00	.314	264.75	10.423	222.75	8.769	1.23	.048	140°	COROMANT
6.80	.268	82.80	3.260	12	8	861.1-0680-082A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.24	.048	140°	COROMANT
6.80	.268	103.20	4.063	15	8	861.1-0680-102A1-GM	☆	☆	☆	☆	8.00	.314	164.40	6.472	122.40	4.818	1.24	.048	140°	COROMANT
6.80	.268	137.20	5.402	20	8	861.1-0680-136A1-GM	☆	☆	☆	☆	8.00	.314	198.40	7.811	156.40	6.157	1.24	.048	140°	COROMANT
6.90	.272	84.10	3.311	12	8	861.1-0690-083A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.26	.049	140°	COROMANT
7.00	.276	85.30	3.358	12	8	861.1-0700-084A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.27	.050	140°	COROMANT
7.00	.276	106.30	4.185	15	8	861.1-0700-105A1-GM	☆	☆	☆	☆	8.00	.314	168.00	6.614	126.00	4.960	1.27	.050	140°	COROMANT
7.00	.276	141.30	5.563	20	8	861.1-0700-140A1-GM	☆	☆	☆	☆	8.00	.314	203.00	7.992	161.00	6.338	1.27	.050	140°	COROMANT
7.00	.276	211.30	8.319	30	8	861.1-0700-210A1-GM	☆	☆	☆	☆	8.00	.314	273.00	10.748	231.00	9.094	1.27	.050	140°	COROMANT
7.14	.281	87.00	3.425	12	8	861.1-0714-086A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.30	.051	140°	COROMANT
7.14	.281	108.40	4.268	15	8	861.1-0714-107A1-GM	☆	☆	☆	☆	8.00	.314	170.52	6.713	128.52	5.059	1.30	.051	140°	COROMANT
7.14	.281	144.10	5.673	20	8	861.1-0714-143A1-GM	☆	☆	☆	☆	8.00	.314	206.22	8.118	164.22	6.465	1.30	.051	140°	COROMANT
7.14	.281	215.50	8.484	30	8	861.1-0714-214A1-GM	☆	☆	☆	☆	8.00	.314	277.62	10.929	235.62	9.276	1.30	.051	140°	COROMANT
7.40	.291	90.10	3.547	12	8	861.1-0740-089A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.35	.053	140°	COROMANT
7.50	.295	91.40	3.598	12	8	861.1-0750-090A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.36	.053	140°	COROMANT
7.50	.295	113.90	4.484	15	8	861.1-0750-113A1-GM	☆	☆	☆	☆	8.00	.314	177.00	6.968	135.00	5.314	1.36	.053	140°	COROMANT
7.50	.295	151.40	5.961	20	8	861.1-0750-150A1-GM	☆	☆	☆	☆	8.00	.314	214.50	8.444	172.50	6.791	1.36	.053	140°	COROMANT
7.50	.295	226.40	8.913	30	8	861.1-0750-225A1-GM	☆	☆	☆	☆	8.00	.314	289.50	11.397	247.50	9.744	1.36	.053	140°	COROMANT
7.54	.297	91.90	3.618	12	8	861.1-0754-090A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.37	.054	140°	COROMANT
7.60	.299	92.60	3.646	12	8	861.1-0760-091A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.38	.054	140°	COROMANT
7.70	.303	93.80	3.693	12	8	861.1-0770-092A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.40	.055	140°	COROMANT
7.80	.307	95.00	3.740	12	8	861.1-0780-094A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.42	.055	140°	COROMANT
7.94	.313	96.70	3.807	12	8	861.1-0794-095A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.44	.056	140°	COROMANT
7.94	.313	120.50	4.744	15	8	861.1-0794-119A1-GM	☆	☆	☆	☆	8.00	.314	184.92	7.280	142.92	5.626	1.44	.056	140°	COROMANT
7.94	.313	160.20	6.307	20	8	861.1-0794-159A1-GM	☆	☆	☆	☆	8.00	.314	224.62	8.843	182.62	7.189	1.44	.056	140°	COROMANT
7.94	.313	239.60	9.433	30	8	861.1-0794-238A1-GM	☆	☆	☆	☆	8.00	.314	304.02	11.969	262.02	10.315	1.44	.056	140°	COROMANT
8.00	.315	97.50	3.839	12	8	861.1-0800-096A1-GM	☆	☆	☆	☆	8.00	.314	158.00	6.220	116.00	4.566	1.46	.057	140°	COROMANT
8.00	.315	121.50	4.783	15	8	861.1-0800-120A1-GM	☆	☆	☆	☆	8.00	.314	186.00	7.322	144.00	5.669	1.46	.057	140°	COROMANT
8.00	.315	161.50	6.358	20	8	861.1-0800-160A1-GM	☆	☆	☆	☆	8.00	.314	226.00	8.897	184.00	7.244	1.46	.057	140°	COROMANT
8.00	.315	241.50	9.508	30	8	861.1-0800-240A1-GM	☆	☆	☆	☆	8.00	.314	306.00	12.047	264.00	10.393	1.46	.057	140°	COROMANT
8.10	.319	98.70	3.886	12	10	861.1-0810-097A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.47	.058	140°	COROMANT
8.20	.323	99.90	3.933	12	10	861.1-0820-098A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.49	.058	140°	COROMANT
8.33	.328	101.50	3.996	12	10	861.1-0833-100A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.52	.059	140°	COROMANT
8.40	.331	102.30	4.028	12	10	861.1-0840-101A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.53	.060	140°	COROMANT
8.50	.335	103.50	4.075	12	10	861.1-0850-102A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.55	.060	140°	COROMANT
8.50	.335	129.00	5.079	15	10	861.1-0850-128A1-GM	☆	☆	☆	☆	10.00	.393	199.00	7.834	153.00	6.023	1.55	.060	140°	COROMANT
8.50	.335	171.50	6.752	20	10	861.1-0850-170A1-GM	☆	☆	☆	☆	10.00	.393	241.50	9.507	195.50	7.696	1.55	.060	140°	COROMANT
8.60	.339	104.80	4.126	12	10	861.1-0860-103A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.57	.061	140°	COROMANT
8.70	.343	106.00	4.173	12	10	861.1-0870-104A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.58	.062	140°	COROMANT
8.73	.344	106.30	4.185	12	10	861.1-0873-105A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.59	.062	140°	COROMANT
8.80	.346	107.20	4.220	12	10	861.1-0880-106A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.60	.063	140°	COROMANT
9.00	.354	109.60	4.315	12	10	861.1-0900-108A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.64	.064	140°	COROMANT
9.00	.354	136.60	5.378	15	10	861.1-0900-135A1-GM	☆	☆	☆	☆	10.00	.393	208.00	8.188	162.00	6.377	1.64	.064	140°	COROMANT
9.00	.354	181.60	7.150	20	10	861.1-0900-180A1-GM	☆	☆	☆	☆	10.00	.393	253.00	9.960	207.00	8.149	1.64	.064	140°	COROMANT

O5 K216 K252 Q1 Q35

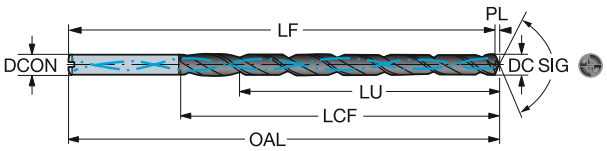
Цельные твердосплавные свёрла CoroDrill® 861

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
9.13	.359	111.20	4.378	12	10	861.1-0913-110A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.66	.065	140°	COROMANT
9.30	.366	113.30	4.461	12	10	861.1-0930-112A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.69	.066	140°	COROMANT
9.50	.374	115.70	4.555	12	10	861.1-0950-114A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.73	.068	140°	COROMANT
9.50	.374	144.20	5.677	15	10	861.1-0950-143A1-GM	☆	☆	☆	☆	10.00	.393	217.00	8.543	171.00	6.732	1.73	.068	140°	COROMANT
9.50	.374	191.70	7.547	20	10	861.1-0950-190A1-GM	☆	☆	☆	☆	10.00	.393	264.50	10.413	218.50	8.602	1.73	.068	140°	COROMANT
9.53	.375	116.10	4.571	12	10	861.1-0953-114A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.73	.068	140°	COROMANT
9.53	.375	144.70	5.697	15	10	861.1-0953-143A1-GM	☆	☆	☆	☆	10.00	.393	217.54	8.564	171.54	6.753	1.73	.068	140°	COROMANT
9.53	.375	192.30	7.571	20	10	861.1-0953-191A1-GM	☆	☆	☆	☆	10.00	.393	265.19	10.440	219.19	8.629	1.73	.068	140°	COROMANT
9.80	.386	119.40	4.701	12	10	861.1-0980-118A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.78	.070	140°	COROMANT
9.92	.391	120.80	4.756	12	10	861.1-0992-119A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.81	.071	140°	COROMANT
10.00	.394	121.80	4.795	12	10	861.1-1000-120A1-GM	☆	☆	☆	☆	10.00	.393	192.00	7.559	146.00	5.748	1.82	.071	140°	COROMANT
10.00	.394	151.80	5.976	15	10	861.1-1000-150A1-GM	☆	☆	☆	☆	10.00	.393	226.00	8.897	180.00	7.086	1.82	.071	140°	COROMANT
10.00	.394	201.80	7.945	20	10	861.1-1000-200A1-GM	☆	☆	☆	☆	10.00	.393	276.00	10.866	230.00	9.055	1.82	.071	140°	COROMANT
10.20	.402	124.30	4.894	12	12	861.1-1020-122A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	1.86	.073	140°	COROMANT
10.30	.406	125.50	4.941	12	12	861.1-1030-124A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	1.87	.073	140°	COROMANT
10.32	.406	125.70	4.949	12	12	861.1-1032-124A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	1.88	.073	140°	COROMANT
10.40	.409	126.70	4.988	12	12	861.1-1040-125A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	1.89	.074	140°	COROMANT
10.50	.413	127.90	5.035	12	12	861.1-1050-126A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	1.91	.075	140°	COROMANT
10.50	.413	159.40	6.276	15	12	861.1-1050-158A1-GM	☆	☆	☆	☆	12.00	.472	240.00	9.448	189.00	7.440	1.91	.075	140°	COROMANT
10.50	.413	211.90	8.343	20	12	861.1-1050-210A1-GM	☆	☆	☆	☆	12.00	.472	292.50	11.515	241.50	9.507	1.91	.075	140°	COROMANT
10.72	.422	130.60	5.142	12	12	861.1-1072-129A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	1.95	.076	140°	COROMANT
11.00	.433	134.00	5.276	12	12	861.1-1100-132A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.00	.078	140°	COROMANT
11.00	.433	167.00	6.575	15	12	861.1-1100-165A1-GM	☆	☆	☆	☆	12.00	.472	249.00	9.803	198.00	7.795	2.00	.078	140°	COROMANT
11.00	.433	222.00	8.740	20	12	861.1-1100-220A1-GM	☆	☆	☆	☆	12.00	.472	304.00	11.968	253.00	9.960	2.00	.078	140°	COROMANT
11.11	.437	135.30	5.327	12	12	861.1-1111-133A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.02	.079	140°	COROMANT
11.11	.437	168.70	6.642	15	12	861.1-1111-167A1-GM	☆	☆	☆	☆	12.00	.472	250.98	9.881	199.98	7.873	2.02	.079	140°	COROMANT
11.11	.437	224.20	8.827	20	12	861.1-1111-222A1-GM	☆	☆	☆	☆	12.00	.472	306.53	12.068	255.53	10.060	2.02	.079	140°	COROMANT
11.20	.441	136.40	5.370	12	12	861.1-1120-134A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.04	.080	140°	COROMANT
11.50	.453	140.10	5.516	12	12	861.1-1150-138A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.09	.082	140°	COROMANT
11.50	.453	174.60	6.874	15	12	861.1-1150-173A1-GM	☆	☆	☆	☆	12.00	.472	258.00	10.157	207.00	8.149	2.09	.082	140°	COROMANT
11.50	.453	232.10	9.138	20	12	861.1-1150-230A1-GM	☆	☆	☆	☆	12.00	.472	315.50	12.421	264.50	10.413	2.09	.082	140°	COROMANT
11.51	.453	140.20	5.520	12	12	861.1-1151-138A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.09	.082	140°	COROMANT
11.80	.465	143.70	5.657	12	12	861.1-1180-142A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.15	.084	140°	COROMANT
11.91	.469	145.10	5.713	12	12	861.1-1191-143A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.17	.085	140°	COROMANT
12.00	.472	146.20	5.756	12	12	861.1-1200-144A1-GM	☆	☆	☆	☆	12.00	.472	228.00	8.976	176.00	6.929	2.18	.085	140°	COROMANT
12.00	.472	182.20	7.173	15	12	861.1-1200-180A1-GM	☆	☆	☆	☆	12.00	.472	267.00	10.511	216.00	8.503	2.18	.085	140°	COROMANT
12.00	.472	242.20	9.535	20	12	861.1-1200-240A1-GM	☆	☆	☆	☆	12.00	.472	327.00	12.874	276.00	10.866	2.18	.085	140°	COROMANT

O5 K216 K252 Q1 Q35

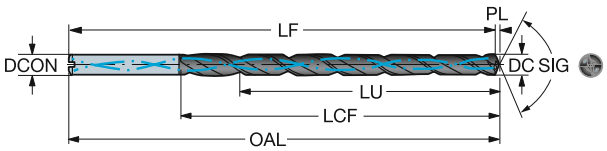
Цельные твердосплавные свёрла CoroDrill® 861

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
12.30	.484	149.80	5.898	12	14	**861.1-1230-148A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.24	.088	140°	COROMANT
12.50	.492	152.30	5.996	12	14	**861.1-1250-150A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.27	.089	140°	COROMANT
12.70	.500	154.70	6.091	12	14	**861.1-1270-152A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.31	.090	140°	COROMANT
12.80	.504	155.90	6.138	12	14	**861.1-1280-154A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.33	.091	140°	COROMANT
13.00	.512	158.40	6.236	12	14	**861.1-1300-156A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.37	.093	140°	COROMANT
13.10	.516	159.60	6.283	12	14	**861.1-1310-157A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.38	.093	140°	COROMANT
13.49	.531	164.30	6.469	12	14	**861.1-1349-162A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.45	.096	140°	COROMANT
13.50	.531	164.50	6.476	12	14	**861.1-1350-162A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.46	.096	140°	COROMANT
13.89	.547	169.20	6.661	12	14	**861.1-1389-167A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.53	.099	140°	COROMANT
14.00	.551	170.50	6.713	12	14	**861.1-1400-168A1-GM**	☆	☆	☆	☆	14.00	.551	258.00	10.157	207.00	8.149	2.55	.100	140°	COROMANT
14.50	.571	176.60	6.953	12	16	**861.1-1450-174A1-GM**	☆	☆	☆	☆	16.00	.629	291.00	11.456	236.00	9.291	2.64	.103	140°	COROMANT
15.00	.591	182.70	7.193	12	16	**861.1-1500-180A1-GM**	☆	☆	☆	☆	16.00	.629	291.00	11.456	236.00	9.291	2.73	.107	140°	COROMANT
15.50	.610	188.80	7.433	12	16	**861.1-1550-186A1-GM**	☆	☆	☆	☆	16.00	.629	291.00	11.456	236.00	9.291	2.82	.111	140°	COROMANT
15.88	.625	193.40	7.614	12	16	**861.1-1588-191A1-GM**	☆	☆	☆	☆	16.00	.629	291.00	11.456	236.00	9.291	2.89	.113	140°	COROMANT
16.00	.630	194.90	7.673	12	16	**861.1-1600-192A1-GM**	☆	☆	☆	☆	16.00	.629	291.00	11.456	236.00	9.291	2.91	.114	140°	COROMANT
16.50	.650	201.00	7.913	12	18	**861.1-1650-198A1-GM**	☆	☆	☆	☆	18.00	.708	318.00	12.519	266.00	10.472	3.00	.118	140°	COROMANT
17.00	.669	207.10	8.154	12	18	**861.1-1700-204A1-GM**	☆	☆	☆	☆	18.00	.708	318.00	12.519	266.00	10.472	3.09	.121	140°	COROMANT
17.50	.689	213.20	8.394	12	18	**861.1-1750-210A1-GM**	☆	☆	☆	☆	18.00	.708	318.00	12.519	266.00	10.472	3.18	.125	140°	COROMANT
18.00	.709	219.30	8.634	12	18	**861.1-1800-216A1-GM**	☆	☆	☆	☆	18.00	.708	318.00	12.519	266.00	10.472	3.28	.128	140°	COROMANT
18.50	.728	225.40	8.874	12	20	**861.1-1850-222A1-GM**	☆	☆	☆	☆	20.00	.787	349.00	13.740	295.00	11.614	3.37	.132	140°	COROMANT
19.00	.748	231.50	9.114	12	20	**861.1-1900-228A1-GM**	☆	☆	☆	☆	20.00	.787	349.00	13.740	295.00	11.614	3.46	.136	140°	COROMANT
19.50	.768	237.50	9.350	12	20	**861.1-1950-234A1-GM**	☆	☆	☆	☆	20.00	.787	349.00	13.740	295.00	11.614	3.55	.139	140°	COROMANT
20.00	.787	243.60	9.591	12	20	**861.1-2000-240A1-GM**	☆	☆	☆	☆	20.00	.787	349.00	13.740	295.00	11.614	3.64	.143	140°	COROMANT

O5 K216 K252 Q1 Q35

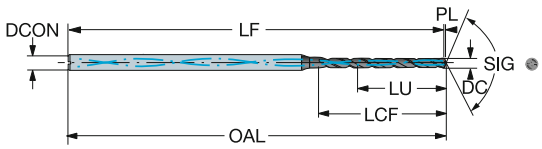
Цельные твердосплавные свёрла CoroDrill® 862

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	S GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
1.85	.073	15.10	.594	8	3	862.1-0185-015A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	20.00	.787	0.34	.013	140°	COROMANT
1.85	.073	22.50	.886	12	3	862.1-0185-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	30.00	1.181	0.34	.013	140°	COROMANT
1.90	.075	15.50	.610	8	3	862.1-0190-015A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	20.00	.787	0.35	.013	140°	COROMANT
1.90	.075	23.10	.909	12	3	862.1-0190-023A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	30.00	1.181	0.35	.013	140°	COROMANT
1.98	.078	16.20	.638	8	3	862.1-0198-016A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	20.00	.787	0.36	.014	140°	COROMANT
1.98	.078	24.10	.949	12	3	862.1-0198-024A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	30.00	1.181	0.36	.014	140°	COROMANT
2.00	.079	16.40	.646	8	3	862.1-0200-016A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.36	.014	140°	COROMANT
2.00	.079	24.40	.961	12	3	862.1-0200-024A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.36	.014	140°	COROMANT
2.05	.081	16.80	.661	8	3	862.1-0205-016A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.37	.014	140°	COROMANT
2.05	.081	25.00	.984	12	3	862.1-0205-025A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.37	.014	140°	COROMANT
2.08	.082	17.00	.669	8	3	862.1-0208-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.38	.014	140°	COROMANT
2.08	.082	25.30	.996	12	3	862.1-0208-025A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.38	.014	140°	COROMANT
2.10	.083	17.20	.677	8	3	862.1-0210-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.38	.015	140°	COROMANT
2.10	.083	25.60	1.008	12	3	862.1-0210-025A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.38	.015	140°	COROMANT
2.15	.085	17.60	.693	8	3	862.1-0215-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.39	.015	140°	COROMANT
2.15	.085	26.20	1.032	12	3	862.1-0215-026A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.39	.015	140°	COROMANT
2.18	.086	17.80	.701	8	3	862.1-0218-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.40	.015	140°	COROMANT
2.18	.086	26.60	1.047	12	3	862.1-0218-026A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.40	.015	140°	COROMANT
2.20	.087	18.00	.709	8	3	862.1-0220-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	22.00	.866	0.40	.015	140°	COROMANT
2.20	.087	26.80	1.055	12	3	862.1-0220-026A1-GM	☆	☆	☆	☆	☆	3.00	.118	73.00	2.874	32.00	1.259	0.40	.015	140°	COROMANT
2.25	.089	18.40	.724	8	3	862.1-0225-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.41	.016	140°	COROMANT
2.25	.089	27.40	1.079	12	3	862.1-0225-027A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.41	.016	140°	COROMANT
2.26	.089	18.50	.728	8	3	862.1-0226-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.41	.016	140°	COROMANT
2.26	.089	27.50	1.083	12	3	862.1-0226-027A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.41	.016	140°	COROMANT
2.30	.091	18.80	.740	8	3	862.1-0230-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.42	.016	140°	COROMANT
2.30	.091	28.00	1.102	12	3	862.1-0230-028A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.42	.016	140°	COROMANT
2.38	.094	19.50	.768	8	3	862.1-0238-019A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.43	.017	140°	COROMANT
2.38	.094	29.00	1.142	12	3	862.1-0238-029A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.43	.017	140°	COROMANT
2.40	.094	19.60	.772	8	3	862.1-0240-019A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.44	.017	140°	COROMANT
2.40	.094	29.20	1.150	12	3	862.1-0240-029A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.44	.017	140°	COROMANT
2.44	.096	20.00	.787	8	3	862.1-0244-020A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.44	.017	140°	COROMANT
2.44	.096	29.70	1.169	12	3	862.1-0244-029A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.44	.017	140°	COROMANT
2.50	.098	20.50	.807	8	3	862.1-0250-020A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	25.00	.984	0.45	.017	140°	COROMANT
2.50	.098	30.50	1.201	12	3	862.1-0250-030A1-GM	☆	☆	☆	☆	☆	3.00	.118	78.00	3.070	36.00	1.417	0.45	.017	140°	COROMANT
2.58	.102	21.10	.831	8	3	862.1-0258-021A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	27.00	1.062	0.47	.018	140°	COROMANT
2.58	.102	31.40	1.236	12	3	862.1-0258-031A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	38.00	1.496	0.47	.018	140°	COROMANT
2.60	.102	21.30	.839	8	3	862.1-0260-021A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	27.00	1.062	0.47	.018	140°	COROMANT
2.60	.102	31.70	1.248	12	3	862.1-0260-031A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	38.00	1.496	0.47	.018	140°	COROMANT
2.64	.104	21.60	.850	8	3	862.1-0264-021A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	27.00	1.062	0.48	.018	140°	COROMANT
2.64	.104	32.20	1.268	12	3	862.1-0264-032A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	38.00	1.496	0.48	.018	140°	COROMANT
2.70	.106	22.10	.870	8	3	862.1-0270-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	27.00	1.062	0.49	.019	140°	COROMANT
2.70	.106	32.90	1.295	12	3	862.1-0270-032A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	38.00	1.496	0.49	.019	140°	COROMANT
2.71	.107	22.20	.874	8	3	862.1-0271-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	30.00	1.181	0.49	.019	140°	COROMANT
2.71	.107	33.00	1.299	12	3	862.1-0271-033A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	42.00	1.653	0.49	.019	140°	COROMANT
2.80	.110	22.90	.902	8	3	862.1-0280-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	30.00	1.181	0.51	.020	140°	COROMANT
2.80	.110	34.10	1.343	12	3	862.1-0280-034A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	42.00	1.653	0.51	.020	140°	COROMANT
2.82	.111	23.10	.909	8	3	862.1-0282-023A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	30.00	1.181	0.51	.020	140°	COROMANT
2.82	.111	34.40	1.354	12	3	862.1-0282-034A1-GM	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	42.00	1.653	0.51	.020	140°	COROMANT

O5 K228 K252 Q1 Q35

SANDVIK Coromant

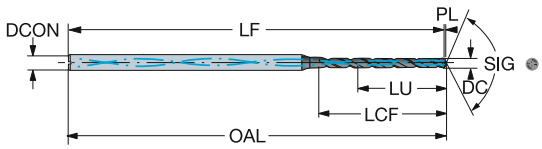
Цельные твердосплавные свёрла CoroDrill® 862

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	S GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
2.87	.113	23.50	.925	8	3	**862.1-0287-023A1-GM**	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	30.00	1.181	0.52	.020	140°	COROMANT
2.87	.113	35.00	1.378	12	3	**862.1-0287-034A1-GM**	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	42.00	1.653	0.52	.020	140°	COROMANT
2.90	.114	23.70	.933	8	3	**862.1-0290-023A1-GM**	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	30.00	1.181	0.53	.020	140°	COROMANT
2.90	.114	35.30	1.390	12	3	**862.1-0290-035A1-GM**	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	42.00	1.653	0.53	.020	140°	COROMANT
2.95	.116	24.10	.949	8	3	**862.1-0295-024A1-GM**	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	30.00	1.181	0.54	.021	140°	COROMANT
2.95	.116	35.90	1.413	12	3	**862.1-0295-035A1-GM**	☆	☆	☆	☆	☆	3.00	.118	84.00	3.307	42.00	1.653	0.54	.021	140°	COROMANT

O5 K228 K252 Q1 Q35

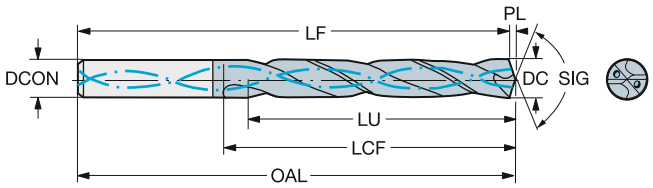
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.50	.374	3	6	460.1-0300-009A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.00	.118	15.50	.610	5	6	460.1-0300-015A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	140°	DIN 6537 L
3.00	.118	24.50	.965	8	6	460.1-0300-023A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.55	.021	140°	COROMANT
3.10	.122	9.90	.390	3	6	460.1-0310-009A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.56	.022	140°	DIN 6537 K
3.10	.122	16.10	.634	5	6	460.1-0310-016A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.56	.022	140°	DIN 6537 L
3.10	.122	25.40	1.000	8	6	460.1-0310-023A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.56	.022	140°	COROMANT
3.18	.125	10.10	.398	3	6	460.1-0318-010A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.18	.125	16.50	.650	5	6	460.1-0318-016A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.18	.125	26.00	1.024	8	6	460.1-0318-024A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.58	.022	140°	COROMANT
3.20	.126	10.20	.402	3	6	460.1-0320-010A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.20	.126	16.60	.654	5	6	460.1-0320-016A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.20	.126	26.20	1.032	8	6	460.1-0320-024A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.58	.022	140°	COROMANT
3.30	.130	10.50	.413	3	6	460.1-0330-010A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.30	.130	17.10	.673	5	6	460.1-0330-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	140°	DIN 6537 L
3.30	.130	27.00	1.063	8	6	460.1-0330-025A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.60	.023	140°	COROMANT
3.40	.134	10.80	.425	3	6	460.1-0340-010A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.40	.134	17.60	.693	5	6	460.1-0340-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.40	.134	27.80	1.094	8	6	460.1-0340-026A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.62	.024	140°	COROMANT
3.50	.138	11.10	.437	3	6	460.1-0350-011A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.50	.138	18.10	.713	5	6	460.1-0350-018A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	140°	DIN 6537 L
3.50	.138	28.60	1.126	8	6	460.1-0350-026A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.64	.025	140°	COROMANT
3.57	.141	11.40	.449	3	6	460.1-0357-011A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.57	.141	18.50	.728	5	6	460.1-0357-018A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.57	.141	29.20	1.150	8	6	460.1-0357-027A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.65	.025	140°	COROMANT
3.60	.142	11.50	.453	3	6	460.1-0360-011A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.60	.142	18.70	.736	5	6	460.1-0360-018A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.66	.025	140°	DIN 6537 L
3.70	.146	11.80	.465	3	6	460.1-0370-011A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.67	.026	140°	DIN 6537 K
3.70	.146	19.20	.756	5	6	460.1-0370-019A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	140°	DIN 6537 L
3.70	.146	30.30	1.193	8	6	460.1-0370-028A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	79.00	3.110	37.00	1.456	0.67	.026	140°	COROMANT
3.80	.150	12.10	.476	3	6	460.1-0380-011A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
3.80	.150	19.70	.776	5	6	460.1-0380-019A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	140°	DIN 6537 L
3.80	.150	31.10	1.224	8	6	460.1-0380-029A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.69	.027	140°	COROMANT
3.90	.154	12.40	.488	3	6	460.1-0390-012A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.71	.027	140°	DIN 6537 K
3.90	.154	20.20	.795	5	6	460.1-0390-020A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.71	.027	140°	DIN 6537 L
3.97	.156	12.60	.496	3	6	460.1-0397-012A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	140°	DIN 6537 K
3.97	.156	20.60	.811	5	6	460.1-0397-020A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	140°	DIN 6537 L
3.97	.156	32.50	1.280	8	6	460.1-0397-030A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.72	.028	140°	COROMANT
4.00	.157	12.70	.500	3	6	460.1-0400-012A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.00	.157	20.70	.815	5	6	460.1-0400-020A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.73	.028	140°	DIN 6537 L
4.00	.157	32.70	1.287	8	6	460.1-0400-030A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.73	.028	140°	COROMANT
4.05	.159	12.90	.508	3	6	460.1-0405-012A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.74	.029	140°	DIN 6537 K
4.05	.159	21.00	.827	5	6	460.1-0405-020A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.74	.029	140°	DIN 6537 L
4.10	.161	13.00	.512	3	6	460.1-0410-012A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.10	.161	21.20	.835	5	6	460.1-0410-021A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	140°	DIN 6537 L
4.10	.161	33.50	1.319	8	6	460.1-0410-031A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.75	.029	140°	COROMANT
4.20	.165	13.40	.528	3	6	460.1-0420-013A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.20	.165	21.80	.858	5	6	460.1-0420-021A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.030	140°	DIN 6537 L
4.20	.165	34.40	1.354	8	6	460.1-0420-032A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.76	.030	140°	COROMANT

O5 Q5 K230 K252 Q1 Q35

SANDVIK Coromant

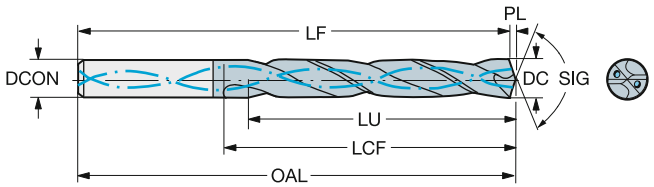
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
4.30	.169	13.70	.539	3	6	460.1-0430-013A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.30	.169	22.30	.878	5	6	460.1-0430-022A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	140°	DIN 6537 L
4.30	.169	35.20	1.386	8	6	460.1-0430-032A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.78	.030	140°	COROMANT
4.37	.172	13.90	.547	3	6	460.1-0437-013A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.37	.172	22.60	.890	5	6	460.1-0437-022A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.40	.173	35.80	1.409	8	6	460.1-0437-033A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.80	.031	140°	COROMANT
4.40	.173	14.00	.551	3	6	460.1-0440-013A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.40	.173	22.80	.898	5	6	460.1-0440-022A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.50	.177	14.30	.563	3	6	460.1-0450-014A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.50	.177	23.30	.917	5	6	460.1-0450-023A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	140°	DIN 6537 L
4.50	.177	36.80	1.449	8	6	460.1-0450-034A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.82	.032	140°	COROMANT
4.60	.181	14.60	.575	3	6	460.1-0460-014A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.84	.032	140°	DIN 6537 K
4.60	.181	23.80	.937	5	6	460.1-0460-023A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.84	.032	140°	DIN 6537 L
4.60	.181	37.60	1.480	8	6	460.1-0460-035A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.84	.032	140°	COROMANT
4.70	.185	15.00	.591	3	6	460.1-0470-014A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.70	.185	24.40	.961	5	6	460.1-0470-024A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.86	.033	140°	DIN 6537 L
4.70	.185	38.50	1.516	8	6	460.1-0470-035A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	90.00	3.543	48.00	1.889	0.86	.033	140°	COROMANT
4.76	.187	15.10	.594	3	6	460.1-0476-014A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.76	.187	24.70	.972	5	6	460.1-0476-024A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.76	.187	38.90	1.532	8	6	460.1-0476-036A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	0.87	.034	140°	COROMANT
4.80	.189	15.30	.602	3	6	460.1-0480-014A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.80	.189	24.90	.980	5	6	460.1-0480-024A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.80	.189	39.30	1.547	8	6	460.1-0480-036A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	0.87	.034	140°	COROMANT
4.90	.193	15.60	.614	3	6	460.1-0490-015A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	140°	DIN 6537 K
4.90	.193	25.40	1.000	5	6	460.1-0490-025A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	140°	DIN 6537 L
5.00	.197	15.90	.626	3	6	460.1-0500-015A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	460.1-0500-025A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.00	.197	40.90	1.610	8	6	460.1-0500-038A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	0.91	.035	140°	COROMANT
5.00	.197	41.70	1.642	8	6	460.1-0510-038A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	0.91	.035	140°	COROMANT
5.05	.199	16.10	.634	3	6	460.1-0505-015A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.92	.036	140°	DIN 6537 K
5.05	.199	26.20	1.032	5	6	460.1-0505-025A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.92	.036	140°	DIN 6537 L
5.10	.201	16.20	.638	3	6	460.1-0510-015A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.10	.201	26.40	1.039	5	6	460.1-0510-026A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L
5.16	.203	16.40	.646	3	6	460.1-0516-016A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.036	140°	DIN 6537 K
5.16	.203	26.70	1.051	5	6	460.1-0516-026A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.036	140°	DIN 6537 L
5.16	.203	42.20	1.661	8	6	460.1-0516-039A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	0.94	.036	140°	COROMANT
5.20	.205	16.50	.650	3	6	460.1-0520-016A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	460.1-0520-026A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.20	.205	42.50	1.673	8	6	460.1-0520-039A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	0.95	.037	140°	COROMANT
5.50	.217	17.50	.689	3	6	460.1-0550-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.50	.217	28.50	1.122	5	6	460.1-0550-028A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.50	.217	45.00	1.772	8	6	460.1-0550-041A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	1.00	.039	140°	COROMANT
5.56	.219	17.70	.697	3	6	460.1-0556-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.01	.039	140°	DIN 6537 K
5.56	.219	28.80	1.134	5	6	460.1-0556-028A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.01	.039	140°	DIN 6537 L
5.56	.219	45.50	1.791	8	6	460.1-0556-042A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	1.01	.039	140°	COROMANT
5.60	.220	17.80	.701	3	6	460.1-0560-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.60	.220	29.00	1.142	5	6	460.1-0560-028A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.02	.040	140°	DIN 6537 L

 O5

 Q5

 K230

 K252

 Q1

 Q35

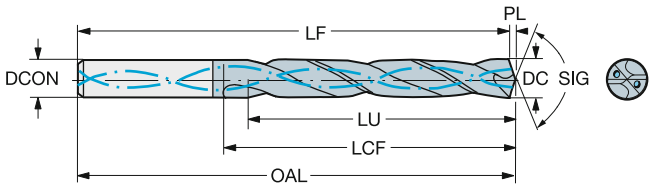
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	S GC34	H GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
5.70	.224	18.10	.713	3	6	460.1-0570-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.04	.040	140°	DIN 6537 K
5.70	.224	29.50	1.161	5	6	460.1-0570-029A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.04	.040	140°	DIN 6537 L
5.70	.224	46.60	1.835	8	6	460.1-0570-043A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	1.04	.040	140°	COROMANT
5.80	.228	18.50	.728	3	6	460.1-0580-017A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.10	1.185	5	6	460.1-0580-029A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
5.80	.228	47.50	1.870	8	6	460.1-0580-044A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	1.06	.041	140°	COROMANT
5.95	.234	18.90	.744	3	6	460.1-0595-018A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.08	.042	140°	DIN 6537 K
5.95	.234	30.80	1.213	5	6	460.1-0595-030A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.08	.042	140°	DIN 6537 L
5.95	.234	48.70	1.917	8	6	460.1-0595-045A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	1.08	.042	140°	COROMANT
6.00	.236	19.10	.752	3	6	460.1-0600-018A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.10	1.224	5	6	460.1-0600-030A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.00	.236	49.10	1.933	8	6	460.1-0600-045A1-XM	☆	☆	☆	☆	☆	☆	6.00	.236	104.00	4.094	62.00	2.440	1.09	.042	140°	COROMANT
6.05	.238	19.30	.760	3	8	460.1-0605-018A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.10	.043	140°	DIN 6537 K
6.05	.238	31.40	1.236	5	8	460.1-0605-030A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.10	.043	140°	DIN 6537 L
6.10	.240	19.40	.764	3	8	460.1-0610-018A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.60	1.244	5	8	460.1-0610-031A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.10	.240	49.90	1.965	8	8	460.1-0610-046A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.11	.043	140°	COROMANT
6.20	.244	19.70	.776	3	8	460.1-0620-019A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.20	.244	32.10	1.264	5	8	460.1-0620-031A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.13	.044	140°	DIN 6537 L
6.20	.244	50.70	1.996	8	8	460.1-0620-047A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.13	.044	140°	COROMANT
6.30	.248	20.00	.787	3	8	460.1-0630-019A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	460.1-0630-032A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.35	.250	20.20	.795	3	8	460.1-0635-019A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.35	.250	32.90	1.295	5	8	460.1-0635-032A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.35	.250	52.00	2.047	8	8	460.1-0635-048A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.16	.045	140°	COROMANT
6.40	.252	20.40	.803	3	8	460.1-0640-019A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.20	1.307	5	8	460.1-0640-032A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.50	.256	20.70	.815	3	8	460.1-0650-020A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.50	.256	33.70	1.327	5	8	460.1-0650-033A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.50	.256	53.20	2.094	8	8	460.1-0650-049A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.18	.046	140°	COROMANT
6.60	.260	21.00	.827	3	8	460.1-0660-020A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.60	.260	34.20	1.346	5	8	460.1-0660-033A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.60	.260	54.00	2.126	8	8	460.1-0660-050A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.20	.047	140°	COROMANT
6.70	.264	21.30	.839	3	8	460.1-0670-020A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.70	.264	34.70	1.366	5	8	460.1-0670-034A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.047	140°	DIN 6537 L
6.70	.264	54.80	2.157	8	8	460.1-0670-050A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.22	.047	140°	COROMANT
6.75	.266	21.50	.846	3	8	460.1-0675-020A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.23	.048	140°	DIN 6537 K
6.75	.266	35.00	1.378	5	8	460.1-0675-034A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.23	.048	140°	DIN 6537 L
6.75	.266	55.20	2.173	8	8	460.1-0675-051A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.23	.048	140°	COROMANT
6.80	.268	21.60	.850	3	8	460.1-0680-020A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.20	1.386	5	8	460.1-0680-034A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.80	.268	55.60	2.189	8	8	460.1-0680-051A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.24	.048	140°	COROMANT
6.90	.272	22.00	.866	3	8	460.1-0690-021A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
6.90	.272	35.80	1.409	5	8	460.1-0690-035A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
6.90	.272	56.50	2.224	8	8	460.1-0690-052A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.26	.049	140°	COROMANT
7.00	.276	22.30	.878	3	8	460.1-0700-021A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.30	1.429	5	8	460.1-0700-035A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.00	.276	57.30	2.256	8	8	460.1-0700-053A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.27	.050	140°	COROMANT

O5 Q5 K230 K252 Q1 Q35

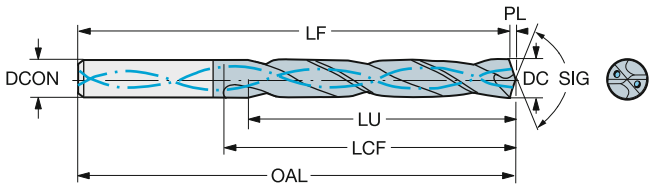
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	S GC34	H GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
7.10	.280	22.60	.890	3	8	460.1-0710-021A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.10	.280	36.80	1.449	5	8	460.1-0710-036A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.29	.050	140°	DIN 6537 L
7.14	.281	22.70	.894	3	8	460.1-0714-021A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.30	.051	140°	DIN 6537 K
7.14	.281	37.00	1.457	5	8	460.1-0714-036A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.30	.051	140°	DIN 6537 L
7.14	.281	58.40	2.299	8	8	460.1-0714-054A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.30	.051	140°	COROMANT
7.20	.283	58.90	2.319	8	8	460.1-0720-054A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.31	.051	140°	COROMANT
7.30	.287	23.20	.913	3	8	460.1-0730-022A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.30	.287	37.80	1.488	5	8	460.1-0730-037A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.33	.052	140°	DIN 6537 L
7.40	.291	23.50	.925	3	8	460.1-0740-022A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.40	.291	38.30	1.508	5	8	460.1-0740-037A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.35	.053	140°	DIN 6537 L
7.40	.291	60.50	2.382	8	8	460.1-0740-056A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.35	.053	140°	COROMANT
7.50	.295	23.90	.941	3	8	460.1-0750-023A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.50	.295	38.90	1.532	5	8	460.1-0750-038A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L
7.50	.295	61.40	2.417	8	8	460.1-0750-056A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.36	.053	140°	COROMANT
7.54	.297	24.00	.945	3	8	460.1-0754-023A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.37	.054	140°	DIN 6537 K
7.54	.297	39.10	1.539	5	8	460.1-0754-038A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.37	.054	140°	DIN 6537 L
7.54	.297	61.70	2.429	8	8	460.1-0754-057A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.37	.054	140°	COROMANT
7.60	.299	24.20	.953	3	8	460.1-0760-023A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.60	.299	39.40	1.551	5	8	460.1-0760-038A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.38	.054	140°	DIN 6537 L
7.60	.299	62.20	2.449	8	8	460.1-0760-057A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.38	.054	140°	COROMANT
7.70	.303	24.50	.965	3	8	460.1-0770-023A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.70	.303	39.90	1.571	5	8	460.1-0770-039A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.40	.055	140°	DIN 6537 L
7.70	.303	63.00	2.480	8	8	460.1-0770-058A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.40	.055	140°	COROMANT
7.80	.307	24.80	.976	3	8	460.1-0780-023A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.80	.307	40.40	1.591	5	8	460.1-0780-039A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.42	.055	140°	DIN 6537 L
7.80	.307	63.80	2.512	8	8	460.1-0780-059A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.42	.055	140°	COROMANT
7.90	.311	25.10	.988	3	8	460.1-0790-024A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.90	.311	40.90	1.610	5	8	460.1-0790-040A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.94	.313	25.30	.996	3	8	460.1-0794-024A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.94	.313	41.10	1.618	5	8	460.1-0794-040A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.94	.313	65.00	2.559	8	8	460.1-0794-060A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.44	.056	140°	COROMANT
8.00	.315	25.50	1.004	3	8	460.1-0800-024A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.50	1.634	5	8	460.1-0800-040A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.00	.315	65.50	2.579	8	8	460.1-0800-060A1-XM	☆	☆	☆	☆	☆	☆	8.00	.314	126.00	4.960	84.00	3.307	1.46	.057	140°	COROMANT
8.05	.317	25.60	1.008	3	10	460.1-0805-024A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.46	.057	140°	DIN 6537 K
8.05	.317	41.70	1.642	5	10	460.1-0805-040A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.46	.057	140°	DIN 6537 L
8.10	.319	25.80	1.016	3	10	460.1-0810-024A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.10	.319	42.00	1.654	5	10	460.1-0810-041A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.47	.058	140°	DIN 6537 L
8.10	.319	66.30	2.610	8	10	460.1-0810-061A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.47	.058	140°	COROMANT
8.20	.323	26.10	1.028	3	10	460.1-0820-025A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.20	.323	42.50	1.673	5	10	460.1-0820-041A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	140°	DIN 6537 L
8.20	.323	67.10	2.642	8	10	460.1-0820-062A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.49	.058	140°	COROMANT
8.33	.328	26.50	1.043	3	10	460.1-0833-025A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	140°	DIN 6537 K
8.33	.328	43.20	1.701	5	10	460.1-0833-042A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.52	.059	140°	DIN 6537 L
8.33	.328	68.20	2.685	8	10	460.1-0833-062A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.52	.059	140°	COROMANT
8.40	.331	26.70	1.051	3	10	460.1-0840-025A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	140°	DIN 6537 K
8.40	.331	43.50	1.713	5	10	460.1-0840-042A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	140°	DIN 6537 L
8.40	.331	68.70	2.705	8	10	460.1-0840-063A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.53	.060	140°	COROMANT

O5 Q5 K230 K252 Q1 Q35

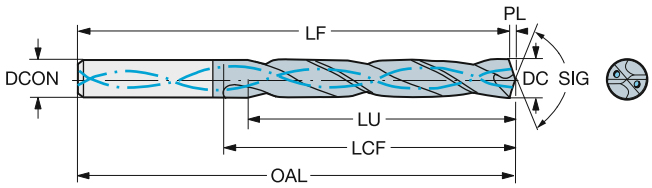
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
8.50	.335	27.00	1.063	3	10	460.1-0850-026A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	44.00	1.732	5	10	460.1-0850-043A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.50	.335	69.50	2.736	8	10	460.1-0850-064A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.55	.060	140°	COROMANT
8.60	.339	27.40	1.079	3	10	460.1-0860-026A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.60	.339	44.60	1.756	5	10	460.1-0860-043A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.60	.339	70.40	2.772	8	10	460.1-0860-065A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.57	.061	140°	COROMANT
8.70	.343	27.70	1.091	3	10	460.1-0870-026A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.70	.343	45.10	1.776	5	10	460.1-0870-044A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	140°	DIN 6537 L
8.70	.343	71.20	2.803	8	10	460.1-0870-065A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.58	.062	140°	COROMANT
8.73	.344	27.80	1.094	3	10	460.1-0873-026A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	140°	DIN 6537 K
8.73	.344	45.20	1.780	5	10	460.1-0873-044A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	140°	DIN 6537 L
8.73	.344	71.40	2.811	8	10	460.1-0873-065A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.59	.062	140°	COROMANT
8.80	.346	28.00	1.102	3	10	460.1-0880-026A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.60	1.795	5	10	460.1-0880-044A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.80	.346	72.00	2.835	8	10	460.1-0880-066A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.60	.063	140°	COROMANT
8.90	.350	28.30	1.114	3	10	460.1-0890-027A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.62	.063	140°	DIN 6537 K
8.90	.350	46.10	1.815	5	10	460.1-0890-045A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
9.00	.354	28.60	1.126	3	10	460.1-0900-027A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.60	1.835	5	10	460.1-0900-045A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.00	.354	73.60	2.898	8	10	460.1-0900-068A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.64	.064	140°	COROMANT
9.10	.358	29.00	1.142	3	10	460.1-0910-027A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.10	.358	47.20	1.858	5	10	460.1-0910-046A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.13	.359	29.10	1.146	3	10	460.1-0913-027A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.13	.359	47.30	1.862	5	10	460.1-0913-046A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.13	.359	74.70	2.941	8	10	460.1-0913-068A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.66	.065	140°	COROMANT
9.30	.366	29.60	1.165	3	10	460.1-0930-028A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.20	1.898	5	10	460.1-0930-047A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L
9.30	.366	76.10	2.996	8	10	460.1-0930-070A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.69	.066	140°	COROMANT
9.40	.370	29.90	1.177	3	10	460.1-0940-028A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.40	.370	48.70	1.917	5	10	460.1-0940-047A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.50	.374	30.20	1.189	3	10	460.1-0950-029A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.50	.374	49.20	1.937	5	10	460.1-0950-048A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.50	.374	77.70	3.059	8	10	460.1-0950-071A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.73	.068	140°	COROMANT
9.53	.375	30.30	1.193	3	10	460.1-0953-029A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.53	.375	49.40	1.945	5	10	460.1-0953-048A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.53	.375	78.00	3.071	8	10	460.1-0953-071A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.73	.068	140°	COROMANT
9.60	.378	30.50	1.201	3	10	460.1-0960-029A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.70	1.957	5	10	460.1-0960-048A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.70	.382	30.90	1.217	3	10	460.1-0970-029A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.70	.382	50.30	1.980	5	10	460.1-0970-049A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.77	.069	140°	DIN 6537 L
9.80	.386	31.20	1.228	3	10	460.1-0980-029A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.80	2.000	5	10	460.1-0980-049A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.80	.386	80.20	3.157	8	10	460.1-0980-074A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.78	.070	140°	COROMANT
9.90	.390	31.50	1.240	3	10	460.1-0990-030A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
9.90	.390	51.30	2.020	5	10	460.1-0990-050A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.80	.070	140°	DIN 6537 L
9.90	.390	81.00	3.189	8	10	460.1-0990-074A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.80	.070	140°	COROMANT
9.92	.391	31.60	1.244	3	10	460.1-0992-030A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.81	.071	140°	DIN 6537 K
9.92	.391	51.40	2.024	5	10	460.1-0992-050A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.81	.071	140°	DIN 6537 L
9.92	.391	81.20	3.197	8	10	460.1-0992-074A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.81	.071	140°	COROMANT

O5 Q5 K230 K252 Q1 Q35

SANDVIK Coromant

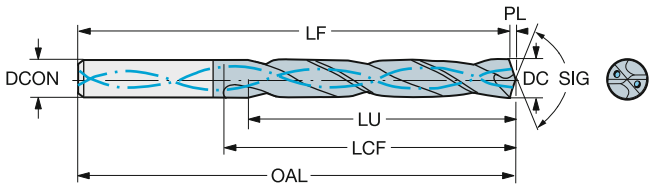
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
10.00	.394	31.80	1.252	3	10	460.1-1000-030A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.80	2.039	5	10	460.1-1000-050A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L
10.00	.394	81.80	3.220	8	10	460.1-1000-075A1-XM	☆	☆	☆	☆	☆	☆	10.00	.393	152.00	5.984	106.00	4.173	1.82	.071	140°	COROMANT
10.05	.396	32.00	1.260	3	12	460.1-1005-030A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.83	.072	140°	DIN 6537 K
10.05	.396	52.10	2.051	5	12	460.1-1005-050A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.83	.072	140°	DIN 6537 L
10.10	.398	32.10	1.264	3	12	460.1-1010-030A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.10	.398	52.30	2.059	5	12	460.1-1010-051A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	140°	DIN 6537 L
10.20	.402	32.50	1.280	3	12	460.1-1020-031A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.90	2.083	5	12	460.1-1020-051A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.20	.402	83.50	3.287	8	12	460.1-1020-077A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	1.86	.073	140°	COROMANT
10.30	.406	32.80	1.291	3	12	460.1-1030-031A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.40	2.102	5	12	460.1-1030-052A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.30	.406	84.30	3.319	8	12	460.1-1030-077A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	1.87	.073	140°	COROMANT
10.32	.406	32.80	1.291	3	12	460.1-1032-031A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.88	.073	140°	DIN 6537 K
10.32	.406	53.50	2.106	5	12	460.1-1032-052A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.88	.073	140°	DIN 6537 L
10.32	.406	84.40	3.323	8	12	460.1-1032-077A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	1.88	.073	140°	COROMANT
10.40	.409	33.10	1.303	3	12	460.1-1040-031A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.40	.409	53.90	2.122	5	12	460.1-1040-052A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	140°	DIN 6537 L
10.40	.409	85.10	3.350	8	12	460.1-1040-078A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	1.89	.074	140°	COROMANT
10.50	.413	33.40	1.315	3	12	460.1-1050-032A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.50	.413	54.40	2.142	5	12	460.1-1050-053A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.91	.075	140°	DIN 6537 L
10.50	.413	85.90	3.382	8	12	460.1-1050-079A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	1.91	.075	140°	COROMANT
10.60	.417	33.70	1.327	3	12	460.1-1060-032A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.60	.417	54.90	2.161	5	12	460.1-1060-053A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.93	.075	140°	DIN 6537 L
10.72	.422	34.10	1.343	3	12	460.1-1072-032A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.72	.422	55.60	2.189	5	12	460.1-1072-054A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.72	.422	87.70	3.453	8	12	460.1-1072-080A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	1.95	.076	140°	COROMANT
11.00	.433	35.00	1.378	3	12	460.1-1100-033A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	57.00	2.244	5	12	460.1-1100-055A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.00	.433	90.00	3.543	8	12	460.1-1100-083A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.00	.078	140°	COROMANT
11.11	.437	35.40	1.394	3	12	460.1-1111-033A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.11	.437	57.60	2.268	5	12	460.1-1111-056A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.11	.437	90.90	3.579	8	12	460.1-1111-083A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.02	.079	140°	COROMANT
11.20	.441	35.60	1.402	3	12	460.1-1120-034A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.20	.441	58.00	2.283	5	12	460.1-1120-056A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.04	.080	140°	DIN 6537 L
11.20	.441	91.60	3.606	8	12	460.1-1120-084A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.04	.080	140°	COROMANT
11.40	.449	36.30	1.429	3	12	460.1-1140-034A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.07	.081	140°	DIN 6537 K
11.40	.449	59.10	2.327	5	12	460.1-1140-057A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.07	.081	140°	DIN 6537 L
11.50	.453	36.60	1.441	3	12	460.1-1150-035A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.50	.453	59.60	2.346	5	12	460.1-1150-058A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.50	.453	94.10	3.705	8	12	460.1-1150-086A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.09	.082	140°	COROMANT
11.51	.453	36.60	1.441	3	12	460.1-1151-035A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.51	.453	59.60	2.346	5	12	460.1-1151-058A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.51	.453	94.20	3.709	8	12	460.1-1151-086A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.09	.082	140°	COROMANT
11.60	.457	36.90	1.453	3	12	460.1-1160-035A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.11	.083	140°	DIN 6537 K
11.60	.457	60.10	2.366	5	12	460.1-1160-058A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.11	.083	140°	DIN 6537 L
11.80	.465	37.50	1.476	3	12	460.1-1180-035A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.80	.465	61.10	2.406	5	12	460.1-1180-059A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.15	.084	140°	DIN 6537 L
11.80	.465	96.50	3.799	8	12	460.1-1180-089A1-XM	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.15	.084	140°	COROMANT


O5


Q5


K230


K252


Q1


Q35

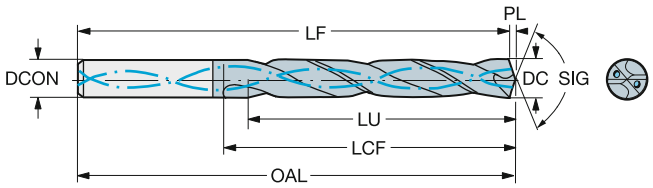
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC$_{MS}$	**Код заказа**	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
11.91	.469	37.90	1.492	3	12	**460.1-1191-036A1-XM**	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.17	.085	140°	DIN 6537 K
11.91	.469	61.70	2.429	5	12	**460.1-1191-060A1-XM**	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
11.91	.469	97.40	3.835	8	12	**460.1-1191-089A1-XM**	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.17	.085	140°	COROMANT
12.00	.472	38.20	1.504	3	12	**460.1-1200-036A1-XM**	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.20	2.449	5	12	**460.1-1200-060A1-XM**	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.00	.472	98.20	3.866	8	12	**460.1-1200-090A1-XM**	☆	☆	☆	☆	☆	☆	12.00	.472	180.00	7.086	128.00	5.039	2.18	.085	140°	COROMANT
12.05	.474	38.30	1.508	3	14	**460.1-1205-036A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.19	.086	140°	DIN 6537 K
12.05	.474	62.40	2.457	5	14	**460.1-1205-060A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.19	.086	140°	DIN 6537 L
12.10	.476	38.50	1.516	3	14	**460.1-1210-036A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.20	.480	38.80	1.528	3	14	**460.1-1220-037A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.20	.480	63.20	2.488	5	14	**460.1-1220-061A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	140°	DIN 6537 L
12.20	.480	99.80	3.929	8	14	**460.1-1220-092A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.22	.087	140°	COROMANT
12.30	.484	39.10	1.539	3	14	**460.1-1230-037A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.30	.484	63.70	2.508	5	14	**460.1-1230-062A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	140°	DIN 6537 L
12.30	.484	100.60	3.961	8	14	**460.1-1230-092A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.24	.088	140°	COROMANT
12.50	.492	39.80	1.567	3	14	**460.1-1250-038A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.50	.492	64.80	2.551	5	14	**460.1-1250-063A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.27	.089	140°	DIN 6537 L
12.50	.492	102.30	4.028	8	14	**460.1-1250-094A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.27	.089	140°	COROMANT
12.70	.500	40.40	1.591	3	14	**460.1-1270-038A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.80	2.591	5	14	**460.1-1270-064A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.70	.500	103.90	4.091	8	14	**460.1-1270-095A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.31	.090	140°	COROMANT
12.80	.504	40.70	1.602	3	14	**460.1-1280-038A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.33	.091	140°	DIN 6537 K
12.80	.504	66.30	2.610	5	14	**460.1-1280-064A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.33	.091	140°	DIN 6537 L
12.80	.504	104.70	4.122	8	14	**460.1-1280-096A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.33	.091	140°	COROMANT
13.00	.512	41.40	1.630	3	14	**460.1-1300-039A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.40	2.654	5	14	**460.1-1300-065A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L
13.00	.512	106.40	4.189	8	14	**460.1-1300-098A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.37	.093	140°	COROMANT
13.10	.516	41.70	1.642	3	14	**460.1-1310-039A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.38	.093	140°	DIN 6537 K
13.10	.516	67.90	2.673	5	14	**460.1-1310-066A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.38	.093	140°	DIN 6537 L
13.10	.516	107.20	4.220	8	14	**460.1-1310-098A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.38	.093	140°	COROMANT
13.49	.531	42.90	1.689	3	14	**460.1-1349-041A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.45	.096	140°	DIN 6537 K
13.49	.531	69.90	2.752	5	14	**460.1-1349-061A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.45	.096	140°	DIN 6537 L
13.49	.531	110.40	4.346	8	14	**460.1-1349-101A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.45	.096	140°	COROMANT
13.50	.531	43.00	1.693	3	14	**460.1-1350-041A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	70.00	2.756	5	14	**460.1-1350-061A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.50	.531	110.50	4.350	8	14	**460.1-1350-101A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.46	.096	140°	COROMANT
13.70	.539	112.10	4.413	8	14	**460.1-1370-103A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.49	.098	140°	COROMANT
13.80	.543	43.90	1.728	3	14	**460.1-1380-041A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.51	.098	140°	DIN 6537 K
13.80	.543	71.50	2.815	5	14	**460.1-1380-062A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.51	.098	140°	DIN 6537 L
13.89	.547	44.20	1.740	3	14	**460.1-1389-042A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.53	.099	140°	DIN 6537 K
13.89	.547	72.00	2.835	5	14	**460.1-1389-063A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.53	.099	140°	DIN 6537 L
13.89	.547	113.60	4.472	8	14	**460.1-1389-104A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.53	.099	140°	COROMANT
14.00	.551	44.50	1.752	3	14	**460.1-1400-042A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.50	2.854	5	14	**460.1-1400-063A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.00	.551	114.50	4.508	8	14	**460.1-1400-105A1-XM**	☆	☆	☆	☆	☆	☆	14.00	.551	202.00	7.952	151.00	5.944	2.55	.100	140°	COROMANT
14.20	.559	116.20	4.575	8	16	**460.1-1420-107A1-XM**	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.58	.101	140°	COROMANT
14.25	.561	45.30	1.783	3	16	**460.1-1425-043A1-XM**	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.80	2.906	5	16	**460.1-1425-071A1-XM**	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.25	.561	116.60	4.591	8	16	**460.1-1425-107A1-XM**	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.59	.102	140°	COROMANT

O5 Q5 K230 K252 Q1 Q35

SANDVIK Coromant

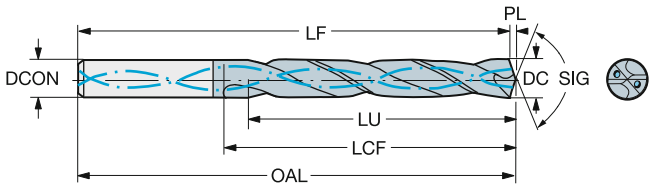
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
14.29	.563	45.50	1.791	3	16	460.1-1429-043A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.60	.102	140°	DIN 6537 K
14.29	.563	74.10	2.917	5	16	460.1-1429-072A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.60	.102	140°	DIN 6537 L
14.29	.563	116.90	4.602	8	16	460.1-1429-107A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.60	.102	140°	COROMANT
14.50	.571	46.10	1.815	3	16	460.1-1450-044A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.50	.571	75.10	2.957	5	16	460.1-1450-073A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.64	.103	140°	DIN 6537 L
14.50	.571	118.60	4.669	8	16	460.1-1450-109A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.64	.103	140°	COROMANT
14.68	.578	46.70	1.839	3	16	460.1-1468-044A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.67	.105	140°	DIN 6537 K
14.68	.578	76.10	2.996	5	16	460.1-1468-073A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.67	.105	140°	DIN 6537 L
14.68	.578	120.10	4.728	8	16	460.1-1468-110A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.67	.105	140°	COROMANT
14.70	.579	120.30	4.736	8	16	460.1-1470-110A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.68	.105	140°	COROMANT
14.80	.583	47.10	1.854	3	16	460.1-1480-044A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.69	.106	140°	DIN 6537 K
14.80	.583	76.70	3.020	5	16	460.1-1480-067A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.69	.106	140°	DIN 6537 L
15.00	.591	47.70	1.878	3	16	460.1-1500-045A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.70	3.059	5	16	460.1-1500-068A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.00	.591	122.70	4.831	8	16	460.1-1500-113A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.73	.107	140°	COROMANT
15.08	.594	48.00	1.890	3	16	460.1-1508-045A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.74	.108	140°	DIN 6537 K
15.08	.594	78.10	3.075	5	16	460.1-1508-068A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.74	.108	140°	DIN 6537 L
15.08	.594	123.40	4.858	8	16	460.1-1508-113A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.74	.108	140°	COROMANT
15.10	.594	48.00	1.890	3	16	460.1-1510-045A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.75	.108	140°	DIN 6537 K
15.10	.594	78.20	3.079	5	16	460.1-1510-068A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.75	.108	140°	DIN 6537 L
15.10	.594	123.50	4.862	8	16	460.1-1510-113A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.75	.108	140°	COROMANT
15.48	.609	49.30	1.941	3	16	460.1-1548-046A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.110	140°	DIN 6537 K
15.48	.609	80.20	3.157	5	16	460.1-1548-070A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.110	140°	DIN 6537 L
15.48	.609	126.70	4.988	8	16	460.1-1548-116A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.82	.110	140°	COROMANT
15.50	.610	49.30	1.941	3	16	460.1-1550-047A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.30	3.161	5	16	460.1-1550-070A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.50	.610	126.80	4.992	8	16	460.1-1550-116A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.82	.111	140°	COROMANT
15.70	.618	128.50	5.059	8	16	460.1-1570-118A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.86	.112	140°	COROMANT
15.80	.622	50.30	1.980	3	16	460.1-1580-047A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
15.80	.622	81.90	3.224	5	16	460.1-1580-071A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.88	.113	140°	DIN 6537 L
15.88	.625	50.50	1.988	3	16	460.1-1588-048A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.89	.113	140°	DIN 6537 K
15.88	.625	82.30	3.240	5	16	460.1-1588-071A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.89	.113	140°	DIN 6537 L
15.88	.625	129.90	5.114	8	16	460.1-1588-119A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.89	.113	140°	COROMANT
16.00	.630	50.90	2.004	3	16	460.1-1600-048A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.90	3.264	5	16	460.1-1600-072A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L
16.00	.630	130.90	5.154	8	16	460.1-1600-120A1-XM	☆	☆	☆	☆	☆	☆	16.00	.629	227.00	8.937	172.00	6.771	2.91	.114	140°	COROMANT
16.27	.641	51.80	2.039	3	18	460.1-1627-049A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	2.96	.116	140°	DIN 6537 K
16.27	.641	84.30	3.319	5	18	460.1-1627-081A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	2.96	.116	140°	DIN 6537 L
16.50	.650	52.50	2.067	3	18	460.1-1650-050A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.00	.118	140°	DIN 6537 K
16.50	.650	85.50	3.366	5	18	460.1-1650-074A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.00	.118	140°	DIN 6537 L
16.67	.656	53.00	2.087	3	18	460.1-1667-050A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.03	.119	140°	DIN 6537 K
16.67	.656	86.40	3.402	5	18	460.1-1667-075A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.03	.119	140°	DIN 6537 L
17.00	.669	54.10	2.130	3	18	460.1-1700-051A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.09	.121	140°	DIN 6537 K
17.00	.669	88.10	3.469	5	18	460.1-1700-077A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.09	.121	140°	DIN 6537 L
17.00	.669	139.10	5.476	8	18	460.1-1700-128A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	246.00	9.685	194.00	7.637	3.09	.121	140°	COROMANT
17.07	.672	54.30	2.138	3	18	460.1-1707-051A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.11	.122	140°	DIN 6537 K
17.07	.672	88.50	3.484	5	18	460.1-1707-077A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.11	.122	140°	DIN 6537 L
17.46	.687	55.60	2.189	3	18	460.1-1746-052A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.46	.687	90.50	3.563	5	18	460.1-1746-079A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L


O5


Q5


K230


K252


Q1


Q35

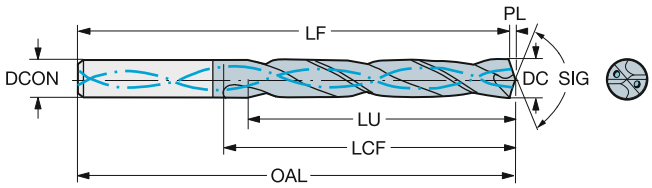
Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P GC34	M GC34	K GC34	N GC34	S GC34	H GC34	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
17.50	.689	55.70	2.193	3	18	460.1-1750-053A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.50	.689	90.70	3.571	5	18	460.1-1750-079A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.50	.689	143.20	5.638	8	18	460.1-1750-131A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	246.00	9.685	194.00	7.637	3.18	.125	140°	COROMANT
17.80	.701	92.20	3.630	5	18	460.1-1780-080A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.24	.127	140°	DIN 6537 L
17.86	.703	56.80	2.236	3	18	460.1-1786-054A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.25	.127	140°	DIN 6537 K
17.86	.703	92.60	3.646	5	18	460.1-1786-080A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.25	.127	140°	DIN 6537 L
18.00	.709	57.30	2.256	3	18	460.1-1800-054A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.28	.128	140°	DIN 6537 K
18.00	.709	93.30	3.673	5	18	460.1-1800-081A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.28	.128	140°	DIN 6537 L
18.00	.709	147.30	5.799	8	18	460.1-1800-135A1-XM	☆	☆	☆	☆	☆	☆	18.00	.708	246.00	9.685	194.00	7.637	3.28	.128	140°	COROMANT
18.26	.719	58.10	2.287	3	20	460.1-1826-055A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.32	.130	140°	DIN 6537 K
18.26	.719	94.60	3.724	5	20	460.1-1826-082A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.32	.130	140°	DIN 6537 L
18.50	.728	58.90	2.319	3	20	460.1-1850-056A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.37	.132	140°	DIN 6537 K
18.50	.728	95.90	3.776	5	20	460.1-1850-083A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.37	.132	140°	DIN 6537 L
18.50	.728	151.40	5.961	8	20	460.1-1850-139A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	269.00	10.590	215.00	8.464	3.37	.132	140°	COROMANT
18.65	.734	59.30	2.335	3	20	460.1-1865-056A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.39	.133	140°	DIN 6537 K
18.65	.734	96.60	3.803	5	20	460.1-1865-084A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.39	.133	140°	DIN 6537 L
18.80	.740	59.80	2.354	3	20	460.1-1880-056A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.42	.134	140°	DIN 6537 K
19.00	.748	60.50	2.382	3	20	460.1-1900-057A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.46	.136	140°	DIN 6537 K
19.00	.748	98.50	3.878	5	20	460.1-1900-086A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.46	.136	140°	DIN 6537 L
19.00	.748	155.50	6.122	8	20	460.1-1900-143A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	269.00	10.590	215.00	8.464	3.46	.136	140°	COROMANT
19.05	.750	60.60	2.386	3	20	460.1-1905-057A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.47	.136	140°	DIN 6537 K
19.05	.750	98.70	3.886	5	20	460.1-1905-086A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.47	.136	140°	DIN 6537 L
19.50	.768	62.00	2.441	3	20	460.1-1950-059A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.55	.139	140°	DIN 6537 K
19.50	.768	101.00	3.976	5	20	460.1-1950-088A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.55	.139	140°	DIN 6537 L
19.50	.768	159.50	6.280	8	20	460.1-1950-146A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	269.00	10.590	215.00	8.464	3.55	.139	140°	COROMANT
19.80	.780	63.00	2.480	3	20	460.1-1980-059A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.60	.141	140°	DIN 6537 K
19.80	.780	102.60	4.039	5	20	460.1-1980-089A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.60	.141	140°	DIN 6537 L
20.00	.787	63.60	2.504	3	20	460.1-2000-060A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.64	.143	140°	DIN 6537 K
20.00	.787	103.60	4.079	5	20	460.1-2000-090A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.64	.143	140°	DIN 6537 L
20.00	.787	163.60	6.441	8	20	460.1-2000-150A1-XM	☆	☆	☆	☆	☆	☆	20.00	.787	269.00	10.590	215.00	8.464	3.64	.143	140°	COROMANT

O5 Q5 K230 K252 Q1 Q35

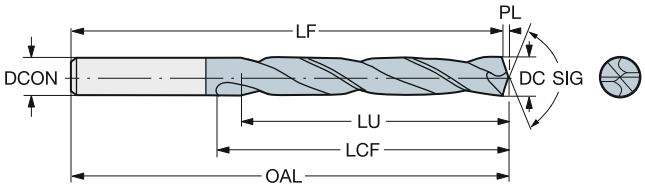
SANDVIK Coromant

Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

TCHA H9
CNSC 0





							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.50	.374	3	6	460.1-0300-009A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.00	.118	15.50	.610	5	6	460.1-0300-015A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	140°	DIN 6537 L
3.10	.122	9.90	.390	3	6	460.1-0310-009A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.56	.022	140°	DIN 6537 K
3.10	.122	16.10	.634	5	6	460.1-0310-016A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.56	.022	140°	DIN 6537 L
3.18	.125	10.10	.398	3	6	460.1-0318-010A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.18	.125	16.50	.650	5	6	460.1-0318-016A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.20	.126	10.20	.402	3	6	460.1-0320-010A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.20	.126	16.60	.654	5	6	460.1-0320-016A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.30	.130	10.50	.413	3	6	460.1-0330-010A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.30	.130	17.10	.673	5	6	460.1-0330-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	140°	DIN 6537 L
3.40	.134	10.80	.425	3	6	460.1-0340-010A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.40	.134	17.60	.693	5	6	460.1-0340-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.50	.138	11.10	.437	3	6	460.1-0350-011A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.50	.138	18.10	.713	5	6	460.1-0350-018A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	140°	DIN 6537 L
3.57	.141	11.40	.449	3	6	460.1-0357-011A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.57	.141	18.50	.728	5	6	460.1-0357-018A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.60	.142	11.50	.453	3	6	460.1-0360-011A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.60	.142	18.70	.736	5	6	460.1-0360-018A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.66	.025	140°	DIN 6537 L
3.70	.146	11.80	.465	3	6	460.1-0370-011A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.67	.026	140°	DIN 6537 K
3.70	.146	19.20	.756	5	6	460.1-0370-019A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	140°	DIN 6537 L
3.73	.147	11.90	.469	3	6	460.1-0373-011A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.68	.026	140°	DIN 6537 K
3.80	.150	12.10	.476	3	6	460.1-0380-011A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
3.80	.150	19.70	.776	5	6	460.1-0380-019A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	140°	DIN 6537 L
3.90	.154	12.40	.488	3	6	460.1-0390-012A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.71	.027	140°	DIN 6537 K
3.90	.154	20.20	.795	5	6	460.1-0390-020A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.71	.027	140°	DIN 6537 L
3.97	.156	12.60	.496	3	6	460.1-0397-012A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	140°	DIN 6537 K
3.97	.156	20.60	.811	5	6	460.1-0397-020A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	140°	DIN 6537 L
4.00	.157	12.70	.500	3	6	460.1-0400-012A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.00	.157	20.70	.815	5	6	460.1-0400-020A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.73	.028	140°	DIN 6537 L
4.10	.161	13.00	.512	3	6	460.1-0410-012A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.10	.161	21.20	.835	5	6	460.1-0410-021A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	140°	DIN 6537 L
4.20	.165	13.40	.528	3	6	460.1-0420-013A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.20	.165	21.80	.858	5	6	460.1-0420-021A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.030	140°	DIN 6537 L
4.30	.169	13.70	.539	3	6	460.1-0430-013A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.30	.169	22.30	.878	5	6	460.1-0430-022A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	140°	DIN 6537 L
4.37	.172	13.90	.547	3	6	460.1-0437-013A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.37	.172	22.60	.890	5	6	460.1-0437-022A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.40	.173	14.00	.551	3	6	460.1-0440-013A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.40	.173	22.80	.898	5	6	460.1-0440-022A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.50	.177	14.30	.563	3	6	460.1-0450-014A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.50	.177	23.30	.917	5	6	460.1-0450-023A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	140°	DIN 6537 L
4.60	.181	14.60	.575	3	6	460.1-0460-014A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.84	.032	140°	DIN 6537 K
4.60	.181	23.80	.937	5	6	460.1-0460-023A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.84	.032	140°	DIN 6537 L
4.70	.185	15.00	.591	3	6	460.1-0470-014A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.70	.185	24.40	.961	5	6	460.1-0470-024A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.86	.033	140°	DIN 6537 L
4.76	.187	15.10	.594	3	6	460.1-0476-014A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.76	.187	24.70	.972	5	6	460.1-0476-024A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.80	.189	15.30	.602	3	6	460.1-0480-014A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.80	.189	24.90	.980	5	6	460.1-0480-024A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L

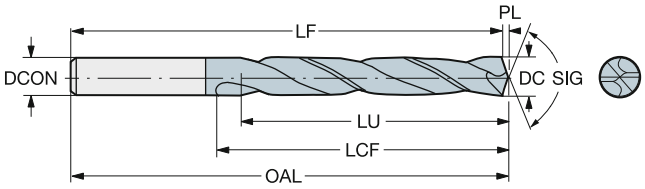
O5 Q5 K230 K252 Q1 Q35

Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA



TCHA H9
CNSC 0



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
4.90	.193	15.60	.614	3	6	460.1-0490-015A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	140°	DIN 6537 K
4.90	.193	25.40	1.000	5	6	460.1-0490-025A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	140°	DIN 6537 L
5.00	.197	15.90	.626	3	6	460.1-0500-015A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	460.1-0500-025A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.10	.201	16.20	.638	3	6	460.1-0510-015A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.10	.201	26.40	1.039	5	6	460.1-0510-026A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L
5.16	.203	16.40	.646	3	6	460.1-0516-016A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.036	140°	DIN 6537 K
5.16	.203	26.70	1.051	5	6	460.1-0516-026A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.036	140°	DIN 6537 L
5.20	.205	16.50	.650	3	6	460.1-0520-016A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	460.1-0520-026A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.50	.217	17.50	.689	3	6	460.1-0550-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.50	.217	28.50	1.122	5	6	460.1-0550-028A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.56	.219	17.70	.697	3	6	460.1-0556-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.01	.039	140°	DIN 6537 K
5.56	.219	28.80	1.134	5	6	460.1-0556-028A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.01	.039	140°	DIN 6537 L
5.60	.220	17.80	.701	3	6	460.1-0560-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.60	.220	29.00	1.142	5	6	460.1-0560-028A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.02	.040	140°	DIN 6537 L
5.70	.224	18.10	.713	3	6	460.1-0570-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.04	.040	140°	DIN 6537 K
5.70	.224	29.50	1.161	5	6	460.1-0570-029A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.04	.040	140°	DIN 6537 L
5.80	.228	18.50	.728	3	6	460.1-0580-017A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.10	1.185	5	6	460.1-0580-029A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
5.95	.234	18.90	.744	3	6	460.1-0595-018A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.08	.042	140°	DIN 6537 K
5.95	.234	30.80	1.213	5	6	460.1-0595-030A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.08	.042	140°	DIN 6537 L
6.00	.236	19.10	.752	3	6	460.1-0600-018A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.10	1.224	5	6	460.1-0600-030A0-XM	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.10	.240	19.40	.764	3	8	460.1-0610-018A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.60	1.244	5	8	460.1-0610-031A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.20	.244	19.70	.776	3	8	460.1-0620-019A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.20	.244	32.10	1.264	5	8	460.1-0620-031A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.13	.044	140°	DIN 6537 L
6.30	.248	20.00	.787	3	8	460.1-0630-019A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	460.1-0630-032A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.35	.250	20.20	.795	3	8	460.1-0635-019A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.35	.250	32.90	1.295	5	8	460.1-0635-032A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.40	.252	20.40	.803	3	8	460.1-0640-019A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.20	1.307	5	8	460.1-0640-032A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.50	.256	20.70	.815	3	8	460.1-0650-020A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.50	.256	33.70	1.327	5	8	460.1-0650-033A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.60	.260	21.00	.827	3	8	460.1-0660-020A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.60	.260	34.20	1.346	5	8	460.1-0660-033A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.70	.264	21.30	.839	3	8	460.1-0670-020A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.70	.264	34.70	1.366	5	8	460.1-0670-034A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.047	140°	DIN 6537 L
6.75	.266	21.50	.846	3	8	460.1-0675-020A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.23	.048	140°	DIN 6537 K
6.75	.266	35.00	1.378	5	8	460.1-0675-034A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.23	.048	140°	DIN 6537 L
6.80	.268	21.60	.850	3	8	460.1-0680-020A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.20	1.386	5	8	460.1-0680-034A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.90	.272	22.00	.866	3	8	460.1-0690-021A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
6.90	.272	35.80	1.409	5	8	460.1-0690-035A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
7.00	.276	22.30	.878	3	8	460.1-0700-021A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.30	1.429	5	8	460.1-0700-035A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.10	.280	22.60	.890	3	8	460.1-0710-021A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.10	.280	36.80	1.449	5	8	460.1-0710-036A0-XM	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.29	.050	140°	DIN 6537 L

O5 Q5 K230 K252 Q1 Q35

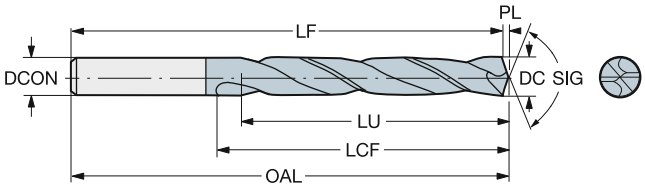
SANDVIK Coromant

Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

TCHA H9
CNSC 0





								P	M	K	N	S	H	Размеры, мм, *дюйм*								
								GC34	GC34	GC34	GC34	GC34	GC34									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа								DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
7.14	.281	22.70	.894	3	8	460.1-0714-021A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.30	.051	140°	DIN 6537 K
7.14	.281	37.00	1.457	5	8	460.1-0714-036A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.30	.051	140°	DIN 6537 L
7.30	.287	23.20	.913	3	8	460.1-0730-022A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.30	.287	37.80	1.488	5	8	460.1-0730-037A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.33	.052	140°	DIN 6537 L
7.40	.291	23.50	.925	3	8	460.1-0740-022A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.40	.291	38.30	1.508	5	8	460.1-0740-037A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.35	.053	140°	DIN 6537 L
7.50	.295	23.90	.941	3	8	460.1-0750-023A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.50	.295	38.90	1.532	5	8	460.1-0750-038A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L
7.54	.297	24.00	.945	3	8	460.1-0754-023A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.37	.054	140°	DIN 6537 K
7.54	.297	39.10	1.539	5	8	460.1-0754-038A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.37	.054	140°	DIN 6537 L
7.60	.299	24.20	.953	3	8	460.1-0760-023A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.60	.299	39.40	1.551	5	8	460.1-0760-038A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.38	.054	140°	DIN 6537 L
7.70	.303	24.50	.965	3	8	460.1-0770-023A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.70	.303	39.90	1.571	5	8	460.1-0770-039A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.40	.055	140°	DIN 6537 L
7.80	.307	24.80	.976	3	8	460.1-0780-023A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.80	.307	40.40	1.591	5	8	460.1-0780-039A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.42	.055	140°	DIN 6537 L
7.90	.311	25.10	.988	3	8	460.1-0790-024A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.90	.311	40.90	1.610	5	8	460.1-0790-040A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.94	.313	25.30	.996	3	8	460.1-0794-024A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.94	.313	41.10	1.618	5	8	460.1-0794-040A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
8.00	.315	25.50	1.004	3	8	460.1-0800-024A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.50	1.634	5	8	460.1-0800-040A0-XM		☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.10	.319	25.80	1.016	3	10	460.1-0810-024A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.10	.319	42.00	1.654	5	10	460.1-0810-041A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.47	.058	140°	DIN 6537 L
8.20	.323	26.10	1.028	3	10	460.1-0820-025A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.20	.323	42.50	1.673	5	10	460.1-0820-041A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	140°	DIN 6537 L
8.33	.328	26.50	1.043	3	10	460.1-0833-025A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	140°	DIN 6537 K
8.33	.328	43.20	1.701	5	10	460.1-0833-042A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.52	.059	140°	DIN 6537 L
8.40	.331	26.70	1.051	3	10	460.1-0840-025A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	140°	DIN 6537 K
8.40	.331	43.50	1.713	5	10	460.1-0840-042A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	140°	DIN 6537 L
8.50	.335	27.00	1.063	3	10	460.1-0850-026A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	44.00	1.732	5	10	460.1-0850-043A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.60	.339	27.40	1.079	3	10	460.1-0860-026A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.60	.339	44.60	1.756	5	10	460.1-0860-043A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.70	.343	27.70	1.091	3	10	460.1-0870-026A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.70	.343	45.10	1.776	5	10	460.1-0870-044A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	140°	DIN 6537 L
8.73	.344	27.80	1.094	3	10	460.1-0873-026A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	140°	DIN 6537 K
8.73	.344	45.20	1.780	5	10	460.1-0873-044A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	140°	DIN 6537 L
8.80	.346	28.00	1.102	3	10	460.1-0880-026A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.60	1.795	5	10	460.1-0880-044A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.90	.350	46.10	1.815	5	10	460.1-0890-045A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
9.00	.354	28.60	1.126	3	10	460.1-0900-027A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.60	1.835	5	10	460.1-0900-045A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.10	.358	29.00	1.142	3	10	460.1-0910-027A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.10	.358	47.20	1.858	5	10	460.1-0910-046A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.13	.359	29.10	1.146	3	10	460.1-0913-027A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.13	.359	47.30	1.862	5	10	460.1-0913-046A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.30	.366	29.60	1.165	3	10	460.1-0930-028A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.20	1.898	5	10	460.1-0930-047A0-XM		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L

 O5

 Q5

 K230

 K252

 Q1

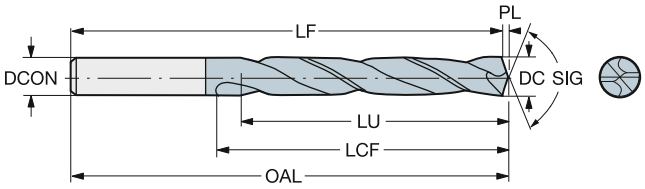
 Q35

Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

TCHA H9
CNSC 0





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
9.40	.370	29.90	1.177	3	10	460.1-0940-028A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.40	.370	48.70	1.917	5	10	460.1-0940-047A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.50	.374	30.20	1.189	3	10	460.1-0950-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.50	.374	49.20	1.937	5	10	460.1-0950-048A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.53	.375	30.30	1.193	3	10	460.1-0953-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.53	.375	49.40	1.945	5	10	460.1-0953-048A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.60	.378	30.50	1.201	3	10	460.1-0960-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.70	1.957	5	10	460.1-0960-048A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.70	.382	30.90	1.217	3	10	460.1-0970-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.70	.382	50.30	1.980	5	10	460.1-0970-049A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.77	.069	140°	DIN 6537 L
9.80	.386	31.20	1.228	3	10	460.1-0980-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.80	2.000	5	10	460.1-0980-049A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.90	.390	31.50	1.240	3	10	460.1-0990-030A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
9.90	.390	51.30	2.020	5	10	460.1-0990-050A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.80	.070	140°	DIN 6537 L
9.92	.391	31.60	1.244	3	10	460.1-0992-030A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.81	.071	140°	DIN 6537 K
9.92	.391	51.40	2.024	5	10	460.1-0992-050A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.81	.071	140°	DIN 6537 L
10.00	.394	31.80	1.252	3	10	460.1-1000-030A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.80	2.039	5	10	460.1-1000-050A0-XM	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L
10.10	.398	32.10	1.264	3	12	460.1-1010-030A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.10	.398	52.30	2.059	5	12	460.1-1010-051A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	140°	DIN 6537 L
10.20	.402	32.50	1.280	3	12	460.1-1020-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.90	2.083	5	12	460.1-1020-051A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.30	.406	32.80	1.291	3	12	460.1-1030-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.40	2.102	5	12	460.1-1030-052A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.32	.406	32.80	1.291	3	12	460.1-1032-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.88	.073	140°	DIN 6537 K
10.32	.406	53.50	2.106	5	12	460.1-1032-052A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.88	.073	140°	DIN 6537 L
10.40	.409	33.10	1.303	3	12	460.1-1040-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.40	.409	53.90	2.122	5	12	460.1-1040-052A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	140°	DIN 6537 L
10.50	.413	33.40	1.315	3	12	460.1-1050-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.50	.413	54.40	2.142	5	12	460.1-1050-053A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.91	.075	140°	DIN 6537 L
10.60	.417	33.70	1.327	3	12	460.1-1060-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.60	.417	54.90	2.161	5	12	460.1-1060-053A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.93	.075	140°	DIN 6537 L
10.72	.422	34.10	1.343	3	12	460.1-1072-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.72	.422	55.60	2.189	5	12	460.1-1072-054A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.80	.425	34.40	1.354	3	12	460.1-1080-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
11.00	.433	35.00	1.378	3	12	460.1-1100-033A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	57.00	2.244	5	12	460.1-1100-055A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.11	.437	35.40	1.394	3	12	460.1-1111-033A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.11	.437	57.60	2.268	5	12	460.1-1111-056A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.20	.441	35.60	1.402	3	12	460.1-1120-034A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.20	.441	58.00	2.283	5	12	460.1-1120-056A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.04	.080	140°	DIN 6537 L
11.40	.449	36.30	1.429	3	12	460.1-1140-034A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.07	.081	140°	DIN 6537 K
11.40	.449	59.10	2.327	5	12	460.1-1140-057A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.07	.081	140°	DIN 6537 L
11.50	.453	36.60	1.441	3	12	460.1-1150-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.50	.453	59.60	2.346	5	12	460.1-1150-058A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.51	.453	36.60	1.441	3	12	460.1-1151-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.51	.453	59.60	2.346	5	12	460.1-1151-058A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.60	.457	36.90	1.453	3	12	460.1-1160-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.11	.083	140°	DIN 6537 K
11.60	.457	60.10	2.366	5	12	460.1-1160-058A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.11	.083	140°	DIN 6537 L

O5 Q5 K230 K252 Q1 Q35

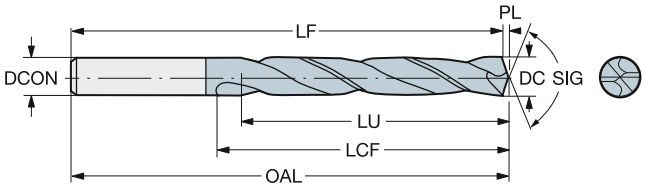
SANDVIK Coromant

Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA

TCHA H9
CNSC 0





												Размеры, мм, *дюйм*									
							P	M	K	N	S	H										
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
11.80	.465	37.50	1.476	3	12	460.1-1180-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.80	.465	61.10	2.406	5	12	460.1-1180-059A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.15	.084	140°	DIN 6537 L
11.91	.469	37.90	1.492	3	12	460.1-1191-036A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.17	.085	140°	DIN 6537 K
11.91	.469	61.70	2.429	5	12	460.1-1191-060A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
12.00	.472	38.20	1.504	3	12	460.1-1200-036A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.20	2.449	5	12	460.1-1200-060A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.10	.476	38.50	1.516	3	14	460.1-1210-036A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.10	.476	62.70	2.469	5	14	460.1-1210-061A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.20	.086	140°	DIN 6537 L
12.20	.480	38.80	1.528	3	14	460.1-1220-037A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.20	.480	63.20	2.488	5	14	460.1-1220-061A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	140°	DIN 6537 L
12.30	.484	39.10	1.539	3	14	460.1-1230-037A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.30	.484	63.70	2.508	5	14	460.1-1230-062A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	140°	DIN 6537 L
12.50	.492	39.80	1.567	3	14	460.1-1250-038A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.50	.492	64.80	2.551	5	14	460.1-1250-063A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.27	.089	140°	DIN 6537 L
12.70	.500	40.40	1.591	3	14	460.1-1270-038A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.80	2.591	5	14	460.1-1270-064A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.80	.504	40.70	1.602	3	14	460.1-1280-038A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.33	.091	140°	DIN 6537 K
12.80	.504	66.30	2.610	5	14	460.1-1280-064A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.33	.091	140°	DIN 6537 L
13.00	.512	41.40	1.630	3	14	460.1-1300-039A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.40	2.654	5	14	460.1-1300-065A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L
13.10	.516	41.70	1.642	3	14	460.1-1310-039A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.38	.093	140°	DIN 6537 K
13.10	.516	67.90	2.673	5	14	460.1-1310-066A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.38	.093	140°	DIN 6537 L
13.49	.531	42.90	1.689	3	14	460.1-1349-041A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.45	.096	140°	DIN 6537 K
13.49	.531	69.90	2.752	5	14	460.1-1349-061A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.45	.096	140°	DIN 6537 L
13.50	.531	43.00	1.693	3	14	460.1-1350-041A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	70.00	2.756	5	14	460.1-1350-061A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.80	.543	43.90	1.728	3	14	460.1-1380-041A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.51	.098	140°	DIN 6537 K
13.80	.543	71.50	2.815	5	14	460.1-1380-062A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.51	.098	140°	DIN 6537 L
13.89	.547	44.20	1.740	3	14	460.1-1389-042A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.53	.099	140°	DIN 6537 K
13.89	.547	72.00	2.835	5	14	460.1-1389-063A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.53	.099	140°	DIN 6537 L
14.00	.551	44.50	1.752	3	14	460.1-1400-042A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.50	2.854	5	14	460.1-1400-063A0-XM	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.25	.561	45.30	1.783	3	16	460.1-1425-043A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.80	2.906	5	16	460.1-1425-071A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.29	.563	45.50	1.791	3	16	460.1-1429-043A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.60	.102	140°	DIN 6537 K
14.29	.563	74.10	2.917	5	16	460.1-1429-072A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.60	.102	140°	DIN 6537 L
14.50	.571	46.10	1.815	3	16	460.1-1450-044A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.50	.571	75.10	2.957	5	16	460.1-1450-073A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.64	.103	140°	DIN 6537 L
14.68	.578	46.70	1.839	3	16	460.1-1468-044A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.67	.105	140°	DIN 6537 K
14.68	.578	76.10	2.996	5	16	460.1-1468-073A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.67	.105	140°	DIN 6537 L
14.80	.583	47.10	1.854	3	16	460.1-1480-044A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.69	.106	140°	DIN 6537 K
14.80	.583	76.70	3.020	5	16	460.1-1480-067A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.69	.106	140°	DIN 6537 L
15.00	.591	47.70	1.878	3	16	460.1-1500-045A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.70	3.059	5	16	460.1-1500-068A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.08	.594	48.00	1.890	3	16	460.1-1508-045A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.74	.108	140°	DIN 6537 K
15.08	.594	78.10	3.075	5	16	460.1-1508-068A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.74	.108	140°	DIN 6537 L
15.10	.594	48.00	1.890	3	16	460.1-1510-045A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.75	.108	140°	DIN 6537 K
15.10	.594	78.20	3.079	5	16	460.1-1510-068A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.75	.108	140°	DIN 6537 L
15.48	.609	49.30	1.941	3	16	460.1-1548-046A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.110	140°	DIN 6537 K
15.48	.609	80.20	3.157	5	16	460.1-1548-070A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.110	140°	DIN 6537 L

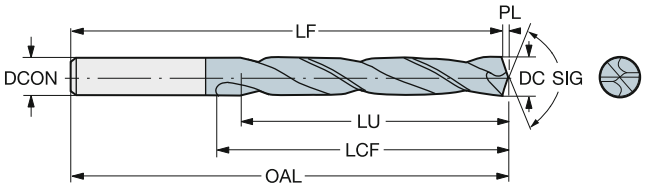
O5 Q5 K230 K252 Q1 Q35

Цельные твердосплавные свёрла CoroDrill® 460

Хвостовик HA



TCHA H9
CNSC 0



							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
15.50	.610	49.30	1.941	3	16	460.1-1550-047A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.30	3.161	5	16	460.1-1550-070A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.80	.622	50.30	1.980	3	16	460.1-1580-047A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
15.80	.622	81.90	3.224	5	16	460.1-1580-071A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.88	.113	140°	DIN 6537 L
15.88	.625	50.50	1.988	3	16	460.1-1588-047A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.89	.113	140°	DIN 6537 K
15.88	.625	82.30	3.240	5	16	460.1-1588-071A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.89	.113	140°	DIN 6537 L
16.00	.630	50.90	2.004	3	16	460.1-1600-048A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.90	3.264	5	16	460.1-1600-072A0-XM	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L
16.27	.641	51.80	2.039	3	18	460.1-1627-049A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	2.96	.116	140°	DIN 6537 K
16.27	.641	84.30	3.319	5	18	460.1-1627-081A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	2.96	.116	140°	DIN 6537 L
16.50	.650	52.50	2.067	3	18	460.1-1650-050A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.00	.118	140°	DIN 6537 K
16.50	.650	85.50	3.366	5	18	460.1-1650-074A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.00	.118	140°	DIN 6537 L
16.67	.656	53.00	2.087	3	18	460.1-1667-050A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.03	.119	140°	DIN 6537 K
16.67	.656	86.40	3.402	5	18	460.1-1667-075A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.03	.119	140°	DIN 6537 L
17.00	.669	54.10	2.130	3	18	460.1-1700-051A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.09	.121	140°	DIN 6537 K
17.00	.669	88.10	3.469	5	18	460.1-1700-077A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.09	.121	140°	DIN 6537 L
17.07	.672	54.30	2.138	3	18	460.1-1707-051A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.11	.122	140°	DIN 6537 K
17.07	.672	88.50	3.484	5	18	460.1-1707-077A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.11	.122	140°	DIN 6537 L
17.46	.687	55.60	2.189	3	18	460.1-1746-052A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.46	.687	90.50	3.563	5	18	460.1-1746-079A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.50	.689	55.70	2.193	3	18	460.1-1750-053A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.50	.689	90.70	3.571	5	18	460.1-1750-079A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.80	.701	56.60	2.228	3	18	460.1-1780-053A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.24	.127	140°	DIN 6537 K
17.80	.701	92.20	3.630	5	18	460.1-1780-080A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.24	.127	140°	DIN 6537 L
17.86	.703	56.80	2.236	3	18	460.1-1786-054A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.25	.127	140°	DIN 6537 K
17.86	.703	92.60	3.646	5	18	460.1-1786-080A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.25	.127	140°	DIN 6537 L
18.00	.709	57.30	2.256	3	18	460.1-1800-054A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.28	.128	140°	DIN 6537 K
18.00	.709	93.30	3.673	5	18	460.1-1800-081A0-XM	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.28	.128	140°	DIN 6537 L
18.26	.719	58.10	2.287	3	20	460.1-1826-055A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.32	.130	140°	DIN 6537 K
18.26	.719	94.60	3.724	5	20	460.1-1826-082A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.32	.130	140°	DIN 6537 L
18.50	.728	58.90	2.319	3	20	460.1-1850-056A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.37	.132	140°	DIN 6537 K
18.50	.728	95.90	3.776	5	20	460.1-1850-083A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.37	.132	140°	DIN 6537 L
18.65	.734	59.30	2.335	3	20	460.1-1865-056A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.39	.133	140°	DIN 6537 K
18.65	.734	96.60	3.803	5	20	460.1-1865-084A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.39	.133	140°	DIN 6537 L
19.00	.748	60.50	2.382	3	20	460.1-1900-057A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.46	.136	140°	DIN 6537 K
19.00	.748	98.50	3.878	5	20	460.1-1900-086A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.46	.136	140°	DIN 6537 L
19.05	.750	60.60	2.386	3	20	460.1-1905-057A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.47	.136	140°	DIN 6537 K
19.05	.750	98.70	3.886	5	20	460.1-1905-086A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.47	.136	140°	DIN 6537 L
19.50	.768	62.00	2.441	3	20	460.1-1950-059A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.55	.139	140°	DIN 6537 K
19.50	.768	101.00	3.976	5	20	460.1-1950-088A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.55	.139	140°	DIN 6537 L
19.80	.780	63.00	2.480	3	20	460.1-1980-059A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.60	.141	140°	DIN 6537 K
19.80	.780	102.60	4.039	5	20	460.1-1980-089A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.60	.141	140°	DIN 6537 L
20.00	.787	63.60	2.504	3	20	460.1-2000-060A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.64	.143	140°	DIN 6537 K
20.00	.787	103.60	4.079	5	20	460.1-2000-090A0-XM	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.64	.143	140°	DIN 6537 L

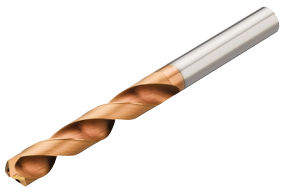
O5 Q5 K230 K252 Q1 Q35

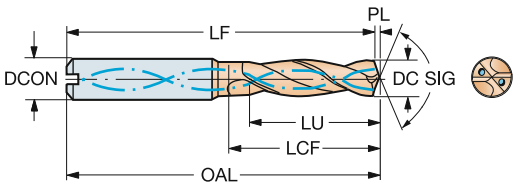
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.50	.374	3	6	R840-0300-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.00	.118	15.50	.610	5	6	R840-0300-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	140°	DIN 6537 L
3.10	.122	9.90	.390	3	6	R840-0310-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.56	.022	140°	DIN 6537 K
3.10	.122	16.10	.634	5	6	R840-0310-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.56	.022	140°	DIN 6537 L
3.17	.125	10.10	.398	3	6	R840-0317-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.17	.125	16.40	.646	5	6	R840-0317-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.20	.126	10.20	.402	3	6	R840-0320-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.20	.126	16.60	.654	5	6	R840-0320-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.30	.130	10.50	.413	3	6	R840-0330-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.30	.130	17.10	.673	5	6	R840-0330-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	140°	DIN 6537 L
3.40	.134	10.80	.425	3	6	R840-0340-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.40	.134	17.60	.693	5	6	R840-0340-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.45	.136	11.00	.433	3	6	R840-0345-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.63	.024	140°	DIN 6537 K
3.45	.136	17.90	.705	5	6	R840-0345-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.63	.024	140°	DIN 6537 L
3.50	.138	11.10	.437	3	6	R840-0350-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.50	.138	18.10	.713	5	6	R840-0350-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	140°	DIN 6537 L
3.55	.140	11.30	.445	3	6	R840-0355-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.55	.140	18.40	.724	5	6	R840-0355-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.57	.141	11.40	.449	3	6	R840-0357-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.65	.025	140°	DIN 6537 K
3.57	.141	18.50	.728	5	6	R840-0357-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.60	.142	11.50	.453	3	6	R840-0360-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.60	.142	18.70	.736	5	6	R840-0360-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.66	.025	140°	DIN 6537 L
3.70	.146	11.80	.465	3	6	R840-0370-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.67	.026	140°	DIN 6537 K
3.70	.146	19.20	.756	5	6	R840-0370-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	140°	DIN 6537 L
3.80	.150	12.10	.476	3	6	R840-0380-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
3.80	.150	19.70	.776	5	6	R840-0380-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	140°	DIN 6537 L
3.90	.154	12.40	.488	3	6	R840-0390-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.71	.027	140°	DIN 6537 K
3.90	.154	20.20	.795	5	6	R840-0390-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.71	.027	140°	DIN 6537 L
3.97	.156	12.60	.496	3	6	R840-0397-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.72	.028	140°	DIN 6537 K
3.97	.156	20.60	.811	5	6	R840-0397-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.72	.028	140°	DIN 6537 L
4.00	.157	12.70	.500	3	6	R840-0400-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.00	.157	20.70	.815	5	6	R840-0400-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.73	.028	140°	DIN 6537 L
4.10	.161	13.00	.512	3	6	R840-0410-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.10	.161	21.20	.835	5	6	R840-0410-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	140°	DIN 6537 L
4.20	.165	13.40	.528	3	6	R840-0420-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.20	.165	21.80	.858	5	6	R840-0420-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.030	140°	DIN 6537 L
4.30	.169	13.70	.539	3	6	R840-0430-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.30	.169	22.30	.878	5	6	R840-0430-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	140°	DIN 6537 L
4.36	.172	13.90	.547	3	6	R840-0436-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.79	.031	140°	DIN 6537 K
4.36	.172	22.60	.890	5	6	R840-0436-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.79	.031	140°	DIN 6537 L
4.40	.173	14.00	.551	3	6	R840-0440-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.40	.173	22.80	.898	5	6	R840-0440-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.50	.177	14.30	.563	3	6	R840-0450-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.50	.177	23.30	.917	5	6	R840-0450-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	140°	DIN 6537 L
4.55	.179	14.50	.571	3	6	R840-0455-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.83	.032	140°	DIN 6537 K
4.55	.179	23.60	.929	5	6	R840-0455-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.83	.032	140°	DIN 6537 L
4.60	.181	14.60	.575	3	6	R840-0460-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.84	.032	140°	DIN 6537 K
4.60	.181	23.80	.937	5	6	R840-0460-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.84	.032	140°	DIN 6537 L


O5


Q5


K252

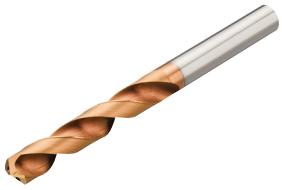

Q1


Q35

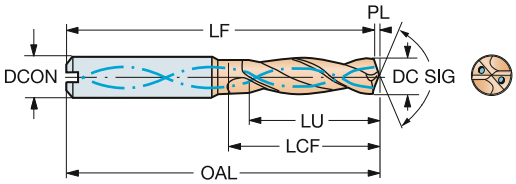
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
4.70	.185	15.00	.591	3	6	R840-0470-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.70	.185	24.40	.961	5	6	R840-0470-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.86	.033	140°	DIN 6537 L
4.76	.187	15.10	.594	3	6	R840-0476-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.76	.187	24.70	.972	5	6	R840-0476-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.80	.189	15.30	.602	3	6	R840-0480-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.80	.189	24.90	.980	5	6	R840-0480-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.90	.193	15.60	.614	3	6	R840-0490-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	140°	DIN 6537 K
4.90	.193	25.40	1.000	5	6	R840-0490-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	140°	DIN 6537 L
5.00	.197	15.90	.626	3	6	R840-0500-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	R840-0500-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.00	.197	35.90	1.413	7	6	R840-0500-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	0.91	.035	140°	COROMANT
5.10	.201	16.20	.638	3	6	R840-0510-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.10	.201	26.40	1.039	5	6	R840-0510-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L
5.10	.201	36.60	1.441	7	6	R840-0510-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	0.93	.036	140°	COROMANT
5.16	.203	16.30	.642	3	6	R840-0516-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.94	.036	140°	DIN 6537 K
5.16	.203	26.70	1.051	5	6	R840-0516-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.94	.036	140°	DIN 6537 L
5.16	.203	37.10	1.461	7	6	R840-0516-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	0.94	.036	140°	COROMANT
5.20	.205	16.50	.650	3	6	R840-0520-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	R840-0520-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.20	.205	37.30	1.469	7	6	R840-0520-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	0.95	.037	140°	COROMANT
5.25	.207	27.40	1.079	5	6	R840-0525-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.30	.209	16.80	.661	3	6	R840-0530-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.30	.209	27.40	1.079	5	6	R840-0530-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.30	.209	38.10	1.500	7	6	R840-0530-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	0.96	.037	140°	COROMANT
5.40	.213	17.10	.673	3	6	R840-0540-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.98	.038	140°	DIN 6537 K
5.40	.213	27.90	1.098	5	6	R840-0540-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.98	.038	140°	DIN 6537 L
5.40	.213	38.80	1.528	7	6	R840-0540-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	0.98	.038	140°	COROMANT
5.50	.217	17.40	.685	3	6	R840-0550-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.50	.217	28.40	1.118	5	6	R840-0550-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.50	.217	39.90	1.571	7	6	R840-0550-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.00	.039	140°	COROMANT
5.56	.219	28.70	1.130	5	6	R840-0555-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.01	.039	140°	DIN 6537 L
5.56	.219	17.60	.693	3	6	R840-0556-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.01	.039	140°	DIN 6537 K
5.56	.219	28.70	1.130	5	6	R840-0556-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.01	.039	140°	DIN 6537 L
5.56	.219	39.90	1.571	7	6	R840-0556-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.01	.039	140°	COROMANT
5.60	.220	17.70	.697	3	6	R840-0560-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.60	.220	28.90	1.138	5	6	R840-0560-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.02	.040	140°	DIN 6537 L
5.60	.220	40.20	1.583	7	6	R840-0560-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.02	.040	140°	COROMANT
5.70	.224	18.10	.713	3	6	R840-0570-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.04	.040	140°	DIN 6537 K
5.70	.224	29.50	1.161	5	6	R840-0570-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.04	.040	140°	DIN 6537 L
5.70	.224	40.90	1.610	7	6	R840-0570-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.04	.040	140°	COROMANT
5.80	.228	18.40	.724	3	6	R840-0580-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.00	1.181	5	6	R840-0580-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
5.80	.228	41.70	1.642	7	6	R840-0580-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.06	.041	140°	COROMANT
5.90	.232	18.70	.736	3	6	R840-0590-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.07	.042	140°	DIN 6537 K
5.90	.232	30.50	1.201	5	6	R840-0590-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.07	.042	140°	DIN 6537 L
5.90	.232	42.40	1.669	7	6	R840-0590-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.07	.042	140°	COROMANT
5.95	.234	18.80	.740	3	6	R840-0595-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.08	.042	140°	DIN 6537 K
5.95	.234	30.70	1.209	5	6	R840-0595-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.08	.042	140°	DIN 6537 L
5.95	.234	42.70	1.681	7	6	R840-0595-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.08	.042	140°	COROMANT

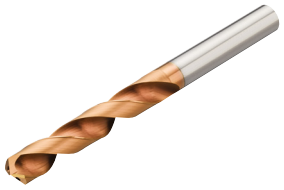
O5 Q5 K252 Q1 Q35

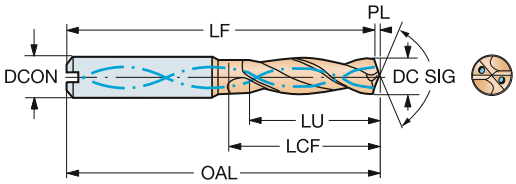
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
6.00	.236	19.00	.748	3	6	R840-0600-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.00	1.220	5	6	R840-0600-50-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.00	.236	43.10	1.697	7	6	R840-0600-70-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	93.00	3.661	50.00	1.968	1.09	.042	140°	COROMANT
6.10	.240	19.30	.760	3	8	R840-0610-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.50	1.240	5	8	R840-0610-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.10	.240	43.80	1.724	7	8	R840-0610-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.11	.043	140°	COROMANT
6.20	.244	19.60	.772	3	8	R840-0620-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.20	.244	32.00	1.260	5	8	R840-0620-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.13	.044	140°	DIN 6537 L
6.20	.244	44.50	1.752	7	8	R840-0620-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.13	.044	140°	COROMANT
6.30	.248	20.00	.787	3	8	R840-0630-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	R840-0630-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.30	.248	45.20	1.780	7	8	R840-0630-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.15	.045	140°	COROMANT
6.35	.250	20.10	.791	3	8	R840-0635-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.35	.250	32.80	1.291	5	8	R840-0635-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.35	.250	45.60	1.795	7	8	R840-0635-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.16	.045	140°	COROMANT
6.40	.252	20.30	.799	3	8	R840-0640-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.10	1.303	5	8	R840-0640-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.40	.252	46.00	1.811	7	8	R840-0640-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.16	.045	140°	COROMANT
6.50	.256	20.60	.811	3	8	R840-0650-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.50	.256	33.60	1.323	5	8	R840-0650-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.50	.256	46.70	1.839	7	8	R840-0650-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.18	.046	140°	COROMANT
6.60	.260	20.90	.823	3	8	R840-0660-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.60	.260	34.10	1.343	5	8	R840-0660-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.60	.260	47.40	1.866	7	8	R840-0660-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.20	.047	140°	COROMANT
6.70	.264	21.20	.835	3	8	R840-0670-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.70	.264	34.60	1.362	5	8	R840-0670-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.047	140°	DIN 6537 L
6.70	.264	48.10	1.894	7	8	R840-0670-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.22	.047	140°	COROMANT
6.75	.266	21.40	.843	3	8	R840-0675-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.23	.048	140°	DIN 6537 K
6.75	.266	34.90	1.374	5	8	R840-0675-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.23	.048	140°	DIN 6537 L
6.75	.266	48.50	1.909	7	8	R840-0675-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.23	.048	140°	COROMANT
6.80	.268	21.50	.846	3	8	R840-0680-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.10	1.382	5	8	R840-0680-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.80	.268	48.80	1.921	7	8	R840-0680-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.24	.048	140°	COROMANT
6.90	.272	21.90	.862	3	8	R840-0690-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
6.90	.272	35.70	1.406	5	8	R840-0690-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
6.90	.272	49.60	1.953	7	8	R840-0690-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.26	.049	140°	COROMANT
7.00	.276	22.20	.874	3	8	R840-0700-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.20	1.425	5	8	R840-0700-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.00	.276	50.30	1.980	7	8	R840-0700-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	59.00	2.322	1.27	.050	140°	COROMANT
7.10	.280	22.50	.886	3	8	R840-0710-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.10	.280	36.70	1.445	5	8	R840-0710-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.29	.050	140°	DIN 6537 L
7.10	.280	51.00	2.008	7	8	R840-0710-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.29	.050	140°	COROMANT
7.14	.281	22.60	.890	3	8	R840-0714-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.30	.051	140°	DIN 6537 K
7.14	.281	36.90	1.453	5	8	R840-0714-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.30	.051	140°	DIN 6537 L
7.14	.281	51.30	2.020	7	8	R840-0714-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.30	.051	140°	COROMANT
7.20	.283	22.80	.898	3	8	R840-0720-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.31	.051	140°	DIN 6537 K
7.20	.283	37.20	1.465	5	8	R840-0720-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.31	.051	140°	DIN 6537 L
7.20	.283	51.70	2.035	7	8	R840-0720-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.31	.051	140°	COROMANT

 O5

 Q5

 K252

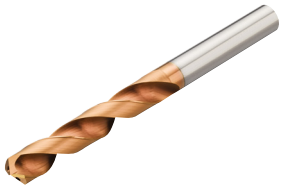
 Q1

 Q35

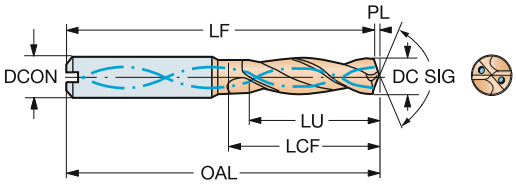
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
7.30	.287	23.10	.909	3	8	R840-0730-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.30	.287	37.70	1.484	5	8	R840-0730-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.33	.052	140°	DIN 6537 L
7.30	.287	52.40	2.063	7	8	R840-0730-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.33	.052	140°	COROMANT
7.40	.291	23.40	.921	3	8	R840-0740-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.40	.291	38.20	1.504	5	8	R840-0740-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.35	.053	140°	DIN 6537 L
7.40	.291	53.10	2.091	7	8	R840-0740-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.35	.053	140°	COROMANT
7.50	.295	23.80	.937	3	8	R840-0750-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.50	.295	38.80	1.528	5	8	R840-0750-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L
7.50	.295	53.90	2.122	7	8	R840-0750-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.36	.053	140°	COROMANT
7.54	.297	23.90	.941	3	8	R840-0754-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.37	.054	140°	DIN 6537 K
7.54	.297	39.00	1.535	5	8	R840-0754-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.37	.054	140°	DIN 6537 L
7.54	.297	54.20	2.134	7	8	R840-0754-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.37	.054	140°	COROMANT
7.60	.299	24.10	.949	3	8	R840-0760-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.60	.299	39.30	1.547	5	8	R840-0760-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.38	.054	140°	DIN 6537 L
7.60	.299	54.60	2.150	7	8	R840-0760-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.38	.054	140°	COROMANT
7.70	.303	24.40	.961	3	8	R840-0770-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.70	.303	39.80	1.567	5	8	R840-0770-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.40	.055	140°	DIN 6537 L
7.70	.303	55.30	2.177	7	8	R840-0770-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.40	.055	140°	COROMANT
7.80	.307	24.70	.972	3	8	R840-0780-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.80	.307	40.30	1.587	5	8	R840-0780-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.42	.055	140°	DIN 6537 L
7.80	.307	56.00	2.205	7	8	R840-0780-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.42	.055	140°	COROMANT
7.90	.311	25.00	.984	3	8	R840-0790-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.90	.311	40.80	1.606	5	8	R840-0790-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.90	.311	56.70	2.232	7	8	R840-0790-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.44	.056	140°	COROMANT
7.94	.313	25.10	.988	3	8	R840-0794-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.94	.313	41.00	1.614	5	8	R840-0794-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
7.94	.313	57.00	2.244	7	8	R840-0794-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.44	.056	140°	COROMANT
8.00	.315	25.30	.996	3	8	R840-0800-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.30	1.626	5	8	R840-0800-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.00	.315	57.50	2.264	7	8	R840-0800-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	105.00	4.133	67.00	2.637	1.46	.057	140°	COROMANT
8.10	.319	25.70	1.012	3	10	R840-0810-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.10	.319	41.90	1.650	5	10	R840-0810-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.47	.058	140°	DIN 6537 L
8.10	.319	58.20	2.291	7	10	R840-0810-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.47	.058	140°	COROMANT
8.15	.321	42.10	1.657	5	10	R840-0815-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.48	.058	140°	DIN 6537 L
8.20	.323	26.00	1.024	3	10	R840-0820-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.20	.323	42.40	1.669	5	10	R840-0820-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	140°	DIN 6537 L
8.20	.323	58.90	2.319	7	10	R840-0820-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.49	.058	140°	COROMANT
8.30	.327	26.30	1.035	3	10	R840-0830-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.51	.059	140°	DIN 6537 K
8.30	.327	42.90	1.689	5	10	R840-0830-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.51	.059	140°	DIN 6537 L
8.30	.327	59.60	2.346	7	10	R840-0830-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.51	.059	140°	COROMANT
8.33	.328	26.40	1.039	3	10	R840-0833-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.52	.059	140°	DIN 6537 K
8.33	.328	43.00	1.693	5	10	R840-0833-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.52	.059	140°	DIN 6537 L
8.33	.328	59.80	2.354	7	10	R840-0833-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.52	.059	140°	COROMANT
8.40	.331	26.60	1.047	3	10	R840-0840-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	140°	DIN 6537 K
8.40	.331	43.40	1.709	5	10	R840-0840-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	140°	DIN 6537 L
8.40	.331	60.30	2.374	7	10	R840-0840-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.53	.060	140°	COROMANT
8.50	.335	26.90	1.059	3	10	R840-0850-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	43.90	1.728	5	10	R840-0850-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.50	.335	61.00	2.402	7	10	R840-0850-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.55	.060	140°	COROMANT

O5 Q5 K252 Q1 Q35

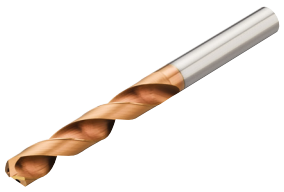
SANDVIK Coromant

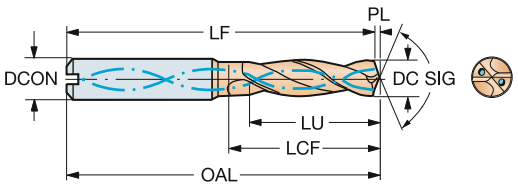
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
8.60	.339	27.20	1.071	3	10	R840-0860-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.60	.339	44.40	1.748	5	10	R840-0860-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.60	.339	61.80	2.433	7	10	R840-0860-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.57	.061	140°	COROMANT
8.70	.343	27.60	1.087	3	10	R840-0870-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.70	.343	45.00	1.772	5	10	R840-0870-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	140°	DIN 6537 L
8.70	.343	62.50	2.461	7	10	R840-0870-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.58	.062	140°	COROMANT
8.73	.344	27.70	1.091	3	10	R840-0873-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.59	.062	140°	DIN 6537 K
8.73	.344	45.10	1.776	5	10	R840-0873-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.59	.062	140°	DIN 6537 L
8.73	.344	62.70	2.469	7	10	R840-0873-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.59	.062	140°	COROMANT
8.80	.346	27.90	1.098	3	10	R840-0880-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.50	1.791	5	10	R840-0880-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.80	.346	63.20	2.488	7	10	R840-0880-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.60	.063	140°	COROMANT
8.90	.350	28.20	1.110	3	10	R840-0890-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.62	.063	140°	DIN 6537 K
8.90	.350	46.00	1.811	5	10	R840-0890-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
8.90	.350	63.90	2.516	7	10	R840-0890-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	120.00	4.724	75.00	2.952	1.62	.063	140°	COROMANT
9.00	.354	28.50	1.122	3	10	R840-0900-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.50	1.831	5	10	R840-0900-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.00	.354	64.60	2.543	7	10	R840-0900-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.64	.064	140°	COROMANT
9.10	.358	28.80	1.134	3	10	R840-0910-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.10	.358	47.00	1.850	5	10	R840-0910-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.10	.358	65.40	2.575	7	10	R840-0910-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.66	.065	140°	COROMANT
9.13	.359	28.90	1.138	3	10	R840-0913-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.13	.359	47.20	1.858	5	10	R840-0913-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.13	.359	65.60	2.583	7	10	R840-0913-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.66	.065	140°	COROMANT
9.20	.362	29.10	1.146	3	10	R840-0920-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.67	.065	140°	DIN 6537 K
9.20	.362	47.50	1.870	5	10	R840-0920-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.67	.065	140°	DIN 6537 L
9.20	.362	66.10	2.602	7	10	R840-0920-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.67	.065	140°	COROMANT
9.30	.366	29.50	1.161	3	10	R840-0930-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.10	1.894	5	10	R840-0930-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L
9.30	.366	66.80	2.630	7	10	R840-0930-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.69	.066	140°	COROMANT
9.40	.370	29.80	1.173	3	10	R840-0940-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.40	.370	48.60	1.913	5	10	R840-0940-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.40	.370	67.50	2.657	7	10	R840-0940-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.71	.067	140°	COROMANT
9.50	.374	30.10	1.185	3	10	R840-0950-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.50	.374	49.10	1.933	5	10	R840-0950-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.50	.374	68.20	2.685	7	10	R840-0950-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.73	.068	140°	COROMANT
9.52	.375	30.20	1.189	3	10	R840-0952-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.52	.375	49.20	1.937	5	10	R840-0952-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.52	.375	68.40	2.693	7	10	R840-0952-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.73	.068	140°	COROMANT
9.55	.376	49.30	1.941	5	10	R840-0955-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.74	.068	140°	DIN 6537 L
9.60	.378	30.40	1.197	3	10	R840-0960-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.60	1.953	5	10	R840-0960-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.60	.378	68.90	2.713	7	10	R840-0960-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.75	.068	140°	COROMANT
9.70	.382	30.70	1.209	3	10	R840-0970-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.70	.382	50.10	1.972	5	10	R840-0970-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.77	.069	140°	DIN 6537 L
9.70	.382	69.70	2.744	7	10	R840-0970-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.77	.069	140°	COROMANT
9.80	.386	31.00	1.220	3	10	R840-0980-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.60	1.992	5	10	R840-0980-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.80	.386	70.40	2.772	7	10	R840-0980-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.78	.070	140°	COROMANT

 O5

 Q5

 K252

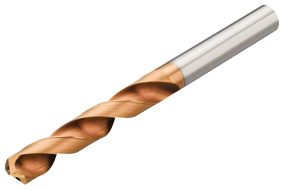
 Q1

 Q35

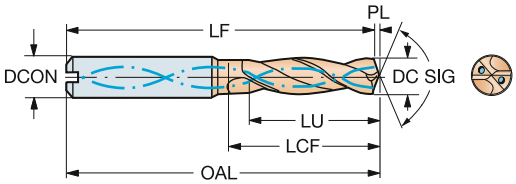
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
9.90	.390	31.40	1.236	3	10	R840-0990-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
9.90	.390	51.20	2.016	5	10	R840-0990-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.80	.070	140°	DIN 6537 L
9.90	.390	71.10	2.799	7	10	R840-0990-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.80	.070	140°	COROMANT
9.92	.391	31.40	1.236	3	10	R840-0992-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.81	.071	140°	DIN 6537 K
9.92	.391	51.30	2.020	5	10	R840-0992-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.81	.071	140°	DIN 6537 L
9.92	.391	71.20	2.803	7	10	R840-0992-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.81	.071	140°	COROMANT
10.00	.394	31.70	1.248	3	10	R840-1000-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.70	2.035	5	10	R840-1000-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L
10.00	.394	71.80	2.827	7	10	R840-1000-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	133.00	5.236	84.00	3.307	1.82	.071	140°	COROMANT
10.10	.398	32.00	1.260	3	12	R840-1010-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.10	.398	52.20	2.055	5	12	R840-1010-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	140°	DIN 6537 L
10.10	.398	72.50	2.854	7	12	R840-1010-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.84	.072	140°	COROMANT
10.20	.402	32.30	1.272	3	12	R840-1020-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.70	2.075	5	12	R840-1020-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.20	.402	73.30	2.886	7	12	R840-1020-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.86	.073	140°	COROMANT
10.30	.406	32.60	1.283	3	12	R840-1030-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.20	2.094	5	12	R840-1030-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.30	.406	74.00	2.913	7	12	R840-1030-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.87	.073	140°	COROMANT
10.32	.406	32.70	1.287	3	12	R840-1032-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.88	.073	140°	DIN 6537 K
10.32	.406	53.30	2.098	5	12	R840-1032-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.88	.073	140°	DIN 6537 L
10.32	.406	74.10	2.917	7	12	R840-1032-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.88	.073	140°	COROMANT
10.40	.409	32.90	1.295	3	12	R840-1040-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.40	.409	53.70	2.114	5	12	R840-1040-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	140°	DIN 6537 L
10.40	.409	74.70	2.941	7	12	R840-1040-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.89	.074	140°	COROMANT
10.45	.411	54.00	2.126	5	12	R840-1045-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.90	.074	140°	DIN 6537 L
10.45	.411	75.10	2.957	7	12	R840-1045-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.90	.074	140°	COROMANT
10.50	.413	33.30	1.311	3	12	R840-1050-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.50	.413	54.30	2.138	5	12	R840-1050-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.91	.075	140°	DIN 6537 L
10.50	.413	75.40	2.969	7	12	R840-1050-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.91	.075	140°	COROMANT
10.60	.417	33.60	1.323	3	12	R840-1060-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.60	.417	54.80	2.157	5	12	R840-1060-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.93	.075	140°	DIN 6537 L
10.60	.417	76.10	2.996	7	12	R840-1060-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.93	.075	140°	COROMANT
10.70	.421	33.90	1.335	3	12	R840-1070-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.70	.421	55.30	2.177	5	12	R840-1070-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.70	.421	76.80	3.024	7	12	R840-1070-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.95	.076	140°	COROMANT
10.71	.422	33.90	1.335	3	12	R840-1071-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.71	.422	55.30	2.177	5	12	R840-1071-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.71	.422	76.90	3.028	7	12	R840-1071-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.95	.076	140°	COROMANT
10.80	.425	34.20	1.346	3	12	R840-1080-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
10.80	.425	55.80	2.197	5	12	R840-1080-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.97	.077	140°	DIN 6537 L
10.80	.425	77.60	3.055	7	12	R840-1080-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.97	.077	140°	COROMANT
10.90	.429	34.50	1.358	3	12	R840-1090-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.98	.078	140°	DIN 6537 K
10.90	.429	56.30	2.217	5	12	R840-1090-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.98	.078	140°	DIN 6537 L
10.90	.429	78.30	3.083	7	12	R840-1090-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140.00	5.511	91.00	3.582	1.98	.078	140°	COROMANT
11.00	.433	34.80	1.370	3	12	R840-1100-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	56.80	2.236	5	12	R840-1100-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.00	.433	79.00	3.110	7	12	R840-1100-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.00	.078	140°	COROMANT

O5 Q5 K252 Q1 Q35

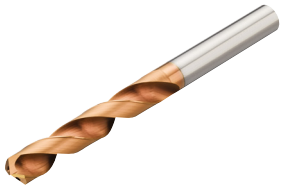
SANDVIK Coromant

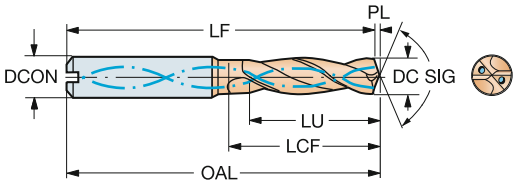
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
11.10	.437	35.20	1.386	3	12	R840-1110-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.10	.437	57.40	2.260	5	12	R840-1110-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.10	.437	79.70	3.138	7	12	R840-1110-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.02	.079	140°	COROMANT
11.11	.437	35.20	1.386	3	12	R840-1111-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.11	.437	57.40	2.260	5	12	R840-1111-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.11	.437	79.80	3.142	7	12	R840-1111-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.02	.079	140°	COROMANT
11.20	.441	35.50	1.398	3	12	R840-1120-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.20	.441	57.90	2.280	5	12	R840-1120-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.04	.080	140°	DIN 6537 L
11.20	.441	80.40	3.165	7	12	R840-1120-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.04	.080	140°	COROMANT
11.30	.445	35.80	1.409	3	12	R840-1130-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.06	.080	140°	DIN 6537 K
11.30	.445	58.40	2.299	5	12	R840-1130-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.06	.080	140°	DIN 6537 L
11.30	.445	81.20	3.197	7	12	R840-1130-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.06	.080	140°	COROMANT
11.40	.449	36.10	1.421	3	12	R840-1140-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.07	.081	140°	DIN 6537 K
11.40	.449	58.90	2.319	5	12	R840-1140-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.07	.081	140°	DIN 6537 L
11.40	.449	81.90	3.224	7	12	R840-1140-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.07	.081	140°	COROMANT
11.50	.453	36.40	1.433	3	12	R840-1150-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.50	.453	59.40	2.339	5	12	R840-1150-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.50	.453	82.60	3.252	7	12	R840-1150-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.09	.082	140°	COROMANT
11.51	.453	36.50	1.437	3	12	R840-1151-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.51	.453	59.50	2.343	5	12	R840-1151-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.60	.457	36.70	1.445	3	12	R840-1160-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.11	.083	140°	DIN 6537 K
11.60	.457	59.90	2.358	5	12	R840-1160-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.11	.083	140°	DIN 6537 L
11.60	.457	83.30	3.280	7	12	R840-1160-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.11	.083	140°	COROMANT
11.70	.461	37.10	1.461	3	12	R840-1170-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.13	.083	140°	DIN 6537 K
11.70	.461	60.50	2.382	5	12	R840-1170-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.13	.083	140°	DIN 6537 L
11.70	.461	84.00	3.307	7	12	R840-1170-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.13	.083	140°	COROMANT
11.80	.465	37.40	1.472	3	12	R840-1180-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.80	.465	61.00	2.402	5	12	R840-1180-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.15	.084	140°	DIN 6537 L
11.80	.465	84.70	3.335	7	12	R840-1180-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.15	.084	140°	COROMANT
11.90	.469	37.70	1.484	3	12	R840-1190-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.17	.085	140°	DIN 6537 K
11.90	.469	61.50	2.421	5	12	R840-1190-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
11.90	.469	85.50	3.366	7	12	R840-1190-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.17	.085	140°	COROMANT
12.00	.472	38.00	1.496	3	12	R840-1200-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.00	2.441	5	12	R840-1200-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.00	.472	86.20	3.394	7	12	R840-1200-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151.00	5.944	101.00	3.976	2.18	.085	140°	COROMANT
12.10	.476	38.30	1.508	3	14	R840-1210-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.10	.476	62.50	2.461	5	14	R840-1210-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.20	.086	140°	DIN 6537 L
12.10	.476	86.90	3.421	7	14	R840-1210-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.20	.086	140°	COROMANT
12.20	.480	38.60	1.520	3	14	R840-1220-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.20	.480	63.00	2.480	5	14	R840-1220-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	140°	DIN 6537 L
12.20	.480	87.60	3.449	7	14	R840-1220-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.22	.087	140°	COROMANT
12.30	.484	39.00	1.535	3	14	R840-1230-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.30	.484	63.60	2.504	5	14	R840-1230-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	140°	DIN 6537 L
12.30	.484	88.30	3.476	7	14	R840-1230-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.24	.088	140°	COROMANT
12.40	.488	39.30	1.547	3	14	R840-1240-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	140°	DIN 6537 K
12.40	.488	64.10	2.524	5	14	R840-1240-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.26	.088	140°	DIN 6537 L
12.40	.488	89.10	3.508	7	14	R840-1240-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.26	.088	140°	COROMANT

 O5

 Q5

 K252

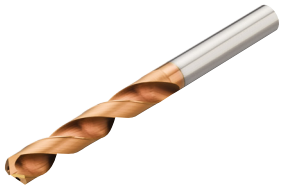
 Q1

 Q35

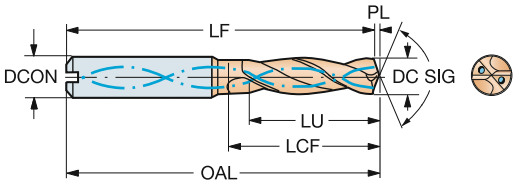
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC$_{MS}$	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
12.50	.492	39.60	1.559	3	14	R840-1250-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.50	.492	64.60	2.543	5	14	R840-1250-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.27	.089	140°	DIN 6537 L
12.50	.492	89.80	3.535	7	14	R840-1250-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.27	.089	140°	COROMANT
12.60	.496	39.90	1.571	3	14	R840-1260-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.29	.090	140°	DIN 6537 K
12.60	.496	65.10	2.563	5	14	R840-1260-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.29	.090	140°	DIN 6537 L
12.60	.496	90.50	3.563	7	14	R840-1260-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.29	.090	140°	COROMANT
12.70	.500	40.20	1.583	3	14	R840-1270-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.60	2.583	5	14	R840-1270-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.70	.500	91.20	3.591	7	14	R840-1270-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.31	.090	140°	COROMANT
12.80	.504	40.50	1.594	3	14	R840-1280-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.33	.091	140°	DIN 6537 K
12.80	.504	66.10	2.602	5	14	R840-1280-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.33	.091	140°	DIN 6537 L
12.80	.504	91.90	3.618	7	14	R840-1280-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.33	.091	140°	COROMANT
13.00	.512	41.20	1.622	3	14	R840-1300-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.20	2.646	5	14	R840-1300-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L
13.00	.512	93.40	3.677	7	14	R840-1300-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.37	.093	140°	COROMANT
13.10	.516	41.50	1.634	3	14	R840-1310-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.38	.093	140°	DIN 6537 K
13.10	.516	67.70	2.665	5	14	R840-1310-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.38	.093	140°	DIN 6537 L
13.10	.516	94.10	3.705	7	14	R840-1310-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.38	.093	140°	COROMANT
13.25	.522	42.00	1.654	3	14	R840-1325-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.41	.094	140°	DIN 6537 K
13.25	.522	68.50	2.697	5	14	R840-1325-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.41	.094	140°	DIN 6537 L
13.25	.522	95.20	3.748	7	14	R840-1325-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.41	.094	140°	COROMANT
13.30	.524	70.00	2.756	5	20	R840-1930-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	124.00	4.881	77.00	3.031	2.42	.095	140°	DIN 6537 L
13.50	.531	42.80	1.685	3	14	R840-1350-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	69.80	2.748	5	14	R840-1350-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.50	.531	97.00	3.819	7	14	R840-1350-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.46	.096	140°	COROMANT
13.75	.541	43.60	1.717	3	14	R840-1375-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.50	.098	140°	DIN 6537 K
13.75	.541	71.10	2.799	5	14	R840-1375-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.50	.098	140°	DIN 6537 L
13.75	.541	98.80	3.890	7	14	R840-1375-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.50	.098	140°	COROMANT
13.80	.543	43.70	1.720	3	14	R840-1380-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.51	.098	140°	DIN 6537 K
13.80	.543	71.30	2.807	5	14	R840-1380-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.51	.098	140°	DIN 6537 L
13.80	.543	99.10	3.902	7	14	R840-1380-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.51	.098	140°	COROMANT
13.89	.547	44.00	1.732	3	14	R840-1389-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.53	.099	140°	DIN 6537 K
13.89	.547	71.80	2.827	5	14	R840-1389-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.53	.099	140°	DIN 6537 L
13.89	.547	99.80	3.929	7	14	R840-1389-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.53	.099	140°	COROMANT
14.00	.551	44.30	1.744	3	14	R840-1400-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.30	2.846	5	14	R840-1400-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.00	.551	100.50	3.957	7	14	R840-1400-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160.00	6.299	107.00	4.212	2.55	.100	140°	COROMANT
14.10	.555	44.70	1.760	3	16	R840-1410-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.57	.101	140°	DIN 6537 K
14.10	.555	72.90	2.870	5	16	R840-1410-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.57	.101	140°	DIN 6537 L
14.25	.561	45.10	1.776	3	16	R840-1425-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.60	2.898	5	16	R840-1425-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.29	.563	45.30	1.783	3	16	R840-1429-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.60	.102	140°	DIN 6537 K
14.29	.563	74.90	2.949	5	16	R840-1429-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.60	.102	140°	DIN 6537 L
14.50	.571	45.90	1.807	3	16	R840-1450-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.50	.571	74.90	2.949	5	16	R840-1450-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.64	.103	140°	DIN 6537 L
14.69	.578	46.50	1.831	3	16	R840-1469-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.67	.105	140°	DIN 6537 K
14.69	.578	75.90	2.988	5	16	R840-1469-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.67	.105	140°	DIN 6537 L
14.75	.581	46.70	1.839	3	16	R840-1475-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.68	.105	140°	DIN 6537 K
14.75	.581	76.20	3.000	5	16	R840-1475-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.68	.105	140°	DIN 6537 L

O5 Q5 K252 Q1 Q35

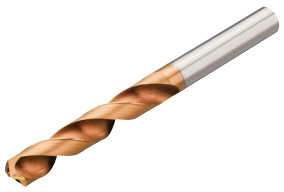
SANDVIK Coromant

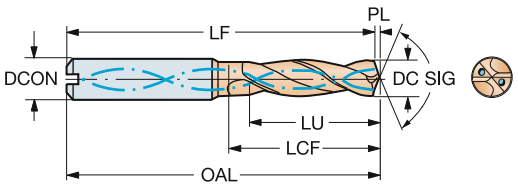
Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

Внутренний подвод СОЖ

TCHA H9
CNSC 1





							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
14.80	.583	46.90	1.846	3	16	R840-1480-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.69	.106	140°	DIN 6537 K
14.80	.583	76.50	3.012	5	16	R840-1480-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.69	.106	140°	DIN 6537 L
15.00	.591	47.50	1.870	3	16	R840-1500-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.50	3.051	5	16	R840-1500-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.50	.610	49.10	1.933	3	16	R840-1550-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.10	3.154	5	16	R840-1550-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.80	.622	50.00	1.969	3	16	R840-1580-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
15.80	.622	81.60	3.213	5	16	R840-1580-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.88	.113	140°	DIN 6537 L
15.87	.625	50.30	1.980	3	16	R840-1587-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.89	.113	140°	DIN 6537 K
15.87	.625	82.00	3.228	5	16	R840-1587-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.89	.113	140°	DIN 6537 L
16.00	.630	50.70	1.996	3	16	R840-1600-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.70	3.256	5	16	R840-1600-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L
16.00	.630	114.90	4.524	7	16	R840-1600-70-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	178.00	7.007	128.00	5.039	2.91	.114	140°	COROMANT
16.08	.633	50.90	2.004	3	18	R840-1608-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	2.93	.115	140°	DIN 6537 K
16.10	.634	51.00	2.008	3	18	R840-1610-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	2.93	.115	140°	DIN 6537 K
16.10	.634	83.20	3.276	5	18	R840-1610-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	2.93	.115	140°	DIN 6537 L
16.30	.642	117.10	4.610	7	18	R840-1630-70-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	187.00	7.362	137.00	5.393	2.97	.116	140°	COROMANT
16.50	.650	52.30	2.059	3	18	R840-1650-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.00	.118	140°	DIN 6537 K
16.50	.650	85.30	3.358	5	18	R840-1650-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.00	.118	140°	DIN 6537 L
16.67	.656	52.80	2.079	3	18	R840-1667-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.03	.119	140°	DIN 6537 K
16.67	.656	86.10	3.390	5	18	R840-1667-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.03	.119	140°	DIN 6537 L
16.80	.661	53.20	2.094	3	18	R840-1680-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.06	.120	140°	DIN 6537 K
16.80	.661	86.80	3.417	5	18	R840-1680-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.06	.120	140°	DIN 6537 L
17.00	.669	53.80	2.118	3	18	R840-1700-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.09	.121	140°	DIN 6537 K
17.00	.669	87.80	3.457	5	18	R840-1700-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.09	.121	140°	DIN 6537 L
17.46	.687	55.30	2.177	3	18	R840-1746-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.46	.687	90.40	3.559	5	18	R840-1746-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.50	.689	55.40	2.181	3	18	R840-1750-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.50	.689	90.40	3.559	5	18	R840-1750-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.80	.701	56.40	2.220	3	18	R840-1780-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.24	.127	140°	DIN 6537 K
17.80	.701	92.00	3.622	5	18	R840-1780-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.24	.127	140°	DIN 6537 L
18.00	.709	57.00	2.244	3	18	R840-1800-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.28	.128	140°	DIN 6537 K
18.00	.709	93.00	3.661	5	18	R840-1800-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.28	.128	140°	DIN 6537 L
18.50	.728	58.60	2.307	3	20	R840-1850-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.37	.132	140°	DIN 6537 K
18.50	.728	95.60	3.764	5	20	R840-1850-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.37	.132	140°	DIN 6537 L
18.80	.740	59.50	2.343	3	20	R840-1880-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.42	.134	140°	DIN 6537 K
18.80	.740	97.40	3.835	5	20	R840-1880-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.42	.134	140°	DIN 6537 L
19.00	.748	60.50	2.382	3	20	R840-1900-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.46	.136	140°	DIN 6537 K
19.00	.748	98.50	3.878	5	20	R840-1900-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.46	.136	140°	DIN 6537 L
19.05	.750	60.60	2.386	3	20	R840-1905-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.47	.136	140°	DIN 6537 K
19.05	.750	98.70	3.886	5	20	R840-1905-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.47	.136	140°	DIN 6537 L
19.25	.758	61.30	2.413	3	20	R840-1925-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.50	.137	140°	DIN 6537 K
19.25	.758	99.80	3.929	5	20	R840-1925-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.50	.137	140°	DIN 6537 L
19.50	.768	62.00	2.441	3	20	R840-1950-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.55	.139	140°	DIN 6537 K
19.50	.768	101.00	3.976	5	20	R840-1950-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.55	.139	140°	DIN 6537 L
19.80	.780	63.00	2.480	3	20	R840-1980-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.60	.141	140°	DIN 6537 K
19.80	.780	102.60	4.039	5	20	R840-1980-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.60	.141	140°	DIN 6537 L
20.00	.787	63.60	2.504	3	20	R840-2000-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.64	.143	140°	DIN 6537 K
20.00	.787	103.60	4.079	5	20	R840-2000-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.64	.143	140°	DIN 6537 L

 O5

 Q5

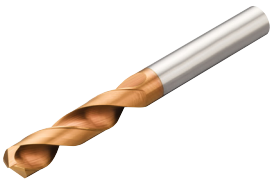
 K252

 Q1

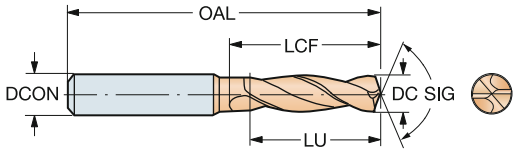
 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA



TCHA H9
CNSC 0



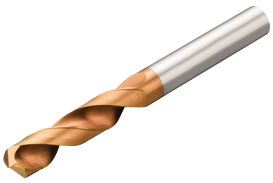
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 1020	P H10F	K 1020	K H10F	N 1020	N H10F	S 1020	S H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
							Размеры, мм, *дюйм*																	
0.30	.012	2.20	.087	7	1	R840-0030-70-A0B		☆		☆		☆		☆	1.00	.039	25.00	.984	1.90	.074	0.09	.003	118°	COROMANT
0.40	.016	2.90	.114	7	1	R840-0040-70-A0B		☆		☆		☆		☆	1.00	.039	25.00	.984	3.30	.129	0.12	.004	118°	COROMANT
0.50	.020	3.70	.146	7	1	R840-0050-70-A0B		☆		☆		☆		☆	1.00	.039	25.00	.984	3.70	.145	0.15	.005	118°	COROMANT
0.60	.024	4.40	.173	7	1	R840-0060-70-A0B		☆		☆		☆		☆	1.00	.039	25.00	.984	4.20	.165	0.18	.007	118°	COROMANT
0.70	.028	5.10	.201	7	1	R840-0070-70-A0B		☆		☆		☆		☆	1.00	.039	25.00	.984	5.30	.208	0.21	.008	118°	COROMANT
0.80	.031	5.80	.228	7	1	R840-0080-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	5.90	.232	0.24	.009	118°	COROMANT
0.90	.035	6.60	.260	7	1	R840-0090-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	6.70	.263	0.27	.010	118°	COROMANT
1.00	.039	7.30	.287	7	1	R840-0100-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	7.60	.299	0.30	.011	118°	COROMANT
1.10	.043	8.00	.315	7	1	R840-0110-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	8.60	.338	0.33	.012	118°	COROMANT
1.20	.047	8.80	.346	7	1	R840-0120-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	9.60	.377	0.36	.014	118°	COROMANT
1.30	.051	9.50	.374	7	1	R840-0130-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	9.60	.377	0.39	.015	118°	COROMANT
1.40	.055	10.20	.402	7	1	R840-0140-70-A0B		☆		☆		☆		☆	1.50	.059	25.00	.984	10.80	.425	0.42	.016	118°	COROMANT
1.50	.059	7.80	.307	5	1	R840-0150-50-A0B	☆		☆		☆		☆		1.50	.059	32.00	1.259	9.00	.354	0.27	.010	140°	COROMANT
1.59	.063	8.20	.323	5	1/16	R840-0159-50-A0B	☆		☆		☆		☆		1.58	.062	34.00	1.338	10.00	.393	0.29	.011	140°	COROMANT
1.60	.063	8.30	.327	5	1	R840-0160-50-A0B	☆		☆		☆		☆		1.60	.062	34.00	1.338	10.00	.393	0.29	.011	140°	COROMANT
1.70	.067	8.80	.346	5	1	R840-0170-50-A0B	☆		☆		☆		☆		1.70	.066	34.00	1.338	10.00	.393	0.31	.012	140°	COROMANT
1.80	.071	9.30	.366	5	1	R840-0180-50-A0B	☆		☆		☆		☆		1.80	.070	36.00	1.417	11.00	.433	0.33	.012	140°	COROMANT
1.90	.075	9.80	.386	5	1	R840-0190-50-A0B	☆		☆		☆		☆		1.90	.074	36.00	1.417	11.00	.433	0.35	.013	140°	COROMANT
1.98	.078	10.30	.406	5	5/64	R840-0198-50-A0B	☆		☆		☆		☆		1.98	.078	38.00	1.496	12.00	.472	0.36	.014	140°	COROMANT
2.00	.079	10.40	.409	5	2	R840-0200-50-A0B	☆		☆		☆		☆		2.00	.078	38.00	1.496	12.00	.472	0.36	.014	140°	COROMANT
2.10	.083	10.90	.429	5	2	R840-0210-50-A0B	☆		☆		☆		☆		2.10	.082	38.00	1.496	12.00	.472	0.38	.015	140°	COROMANT
2.20	.087	11.40	.449	5	2	R840-0220-50-A0B	☆		☆		☆		☆		2.20	.086	40.00	1.574	13.00	.511	0.40	.015	140°	COROMANT
2.30	.091	11.90	.469	5	2	R840-0230-50-A0B	☆		☆		☆		☆		2.30	.090	40.00	1.574	13.00	.511	0.42	.016	140°	COROMANT
2.38	.094	12.30	.484	5	3/32	R840-0238-50-A0B	☆		☆		☆		☆		2.38	.093	43.00	1.692	14.00	.551	0.43	.017	140°	COROMANT
2.40	.094	12.40	.488	5	2	R840-0240-50-A0B	☆		☆		☆		☆		2.40	.094	43.00	1.692	14.00	.551	0.44	.017	140°	COROMANT
2.50	.098	13.00	.512	5	2	R840-0250-50-A0B	☆		☆		☆		☆		2.50	.098	43.00	1.692	14.00	.551	0.45	.017	140°	COROMANT
2.60	.102	13.50	.531	5	2	R840-0260-50-A0B	☆		☆		☆		☆		2.60	.102	43.00	1.692	14.00	.551	0.47	.018	140°	COROMANT
2.70	.106	14.00	.551	5	2	R840-0270-50-A0B	☆		☆		☆		☆		2.70	.106	46.00	1.811	16.00	.629	0.49	.019	140°	COROMANT
2.78	.109	14.40	.567	5	7/64	R840-0278-50-A0B	☆		☆		☆		☆		2.77	.109	46.00	1.811	16.00	.629	0.51	.019	140°	COROMANT
2.80	.110	14.50	.571	5	2	R840-0280-50-A0B	☆		☆		☆		☆		2.80	.110	46.00	1.811	16.00	.629	0.51	.020	140°	COROMANT
2.90	.114	15.00	.591	5	2	R840-0290-50-A0B	☆		☆		☆		☆		2.90	.114	46.00	1.811	16.00	.629	0.53	.020	140°	COROMANT

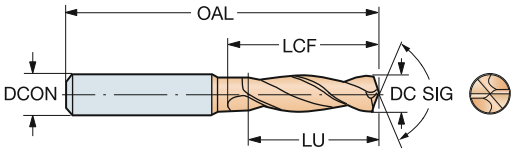
O5 Q5 K252 Q1 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

TCHA H9
CNSC 0





DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.50	.374	3	6	R840-0300-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.00	.118	15.50	.610	5	6	R840-0300-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.55	.021	140°	DIN 6537 L
3.10	.122	9.90	.390	3	6	R840-0310-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.56	.022	140°	DIN 6537 K
3.10	.122	16.10	.634	5	6	R840-0310-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.56	.022	140°	DIN 6537 L
3.20	.126	10.20	.402	3	6	R840-0320-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.20	.126	16.60	.654	5	6	R840-0320-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.58	.022	140°	DIN 6537 L
3.30	.130	10.50	.413	3	6	R840-0330-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.30	.130	17.10	.673	5	6	R840-0330-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.60	.023	140°	DIN 6537 L
3.38	.133	17.50	.689	5	6	R840-0338-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.40	.134	10.80	.425	3	6	R840-0340-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.40	.134	17.60	.693	5	6	R840-0340-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.62	.024	140°	DIN 6537 L
3.45	.136	17.90	.705	5	6	R840-0345-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.63	.024	140°	DIN 6537 L
3.50	.138	11.10	.437	3	6	R840-0350-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.50	.138	18.10	.713	5	6	R840-0350-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.64	.025	140°	DIN 6537 L
3.55	.140	18.40	.724	5	6	R840-0355-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.65	.025	140°	DIN 6537 L
3.60	.142	11.50	.453	3	6	R840-0360-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.60	.142	18.70	.736	5	6	R840-0360-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.66	.025	140°	DIN 6537 L
3.70	.146	11.80	.465	3	6	R840-0370-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.67	.026	140°	DIN 6537 K
3.70	.146	19.20	.756	5	6	R840-0370-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.67	.026	140°	DIN 6537 L
3.80	.150	12.10	.476	3	6	R840-0380-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
3.80	.150	19.70	.776	5	6	R840-0380-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.69	.027	140°	DIN 6537 L
3.90	.154	12.40	.488	3	6	R840-0390-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.71	.027	140°	DIN 6537 K
3.90	.154	20.20	.795	5	6	R840-0390-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.71	.027	140°	DIN 6537 L
4.00	.157	12.70	.500	3	6	R840-0400-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.00	.157	20.70	.815	5	6	R840-0400-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.73	.028	140°	DIN 6537 L
4.10	.161	13.00	.512	3	6	R840-0410-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.10	.161	21.20	.835	5	6	R840-0410-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.75	.029	140°	DIN 6537 L
4.20	.165	13.40	.528	3	6	R840-0420-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.20	.165	21.80	.858	5	6	R840-0420-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.76	.030	140°	DIN 6537 L
4.30	.169	13.70	.539	3	6	R840-0430-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.30	.169	22.30	.878	5	6	R840-0430-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.78	.030	140°	DIN 6537 L
4.40	.173	14.00	.551	3	6	R840-0440-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.40	.173	22.80	.898	5	6	R840-0440-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.80	.031	140°	DIN 6537 L
4.50	.177	14.30	.563	3	6	R840-0450-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.50	.177	23.30	.917	5	6	R840-0450-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.82	.032	140°	DIN 6537 L
4.55	.179	23.60	.929	5	6	R840-0455-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.83	.032	140°	DIN 6537 L
4.60	.181	14.60	.575	3	6	R840-0460-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.84	.032	140°	DIN 6537 K
4.60	.181	23.80	.937	5	6	R840-0460-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.84	.032	140°	DIN 6537 L
4.70	.185	15.00	.591	3	6	R840-0470-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.70	.185	24.40	.961	5	6	R840-0470-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74.00	2.913	36.00	1.417	0.86	.033	140°	DIN 6537 L
4.80	.189	15.30	.602	3	6	R840-0480-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
4.80	.189	24.90	.980	5	6	R840-0480-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.87	.034	140°	DIN 6537 L
4.90	.193	15.60	.614	3	6	R840-0490-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.89	.035	140°	DIN 6537 K
4.90	.193	25.40	1.000	5	6	R840-0490-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.89	.035	140°	DIN 6537 L
5.00	.197	15.90	.626	3	6	R840-0500-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	R840-0500-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.10	.201	16.20	.638	3	6	R840-0510-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.10	.201	26.40	1.039	5	6	R840-0510-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L

 O5

 Q5

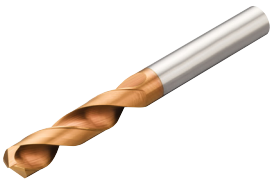
 K252

 Q1

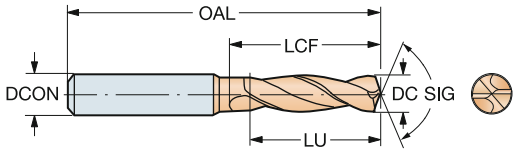
 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA



TCHA H9
CNSC 0



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
5.20	.205	16.50	.650	3	6	R840-0520-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	R840-0520-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.30	.209	16.80	.661	3	6	R840-0530-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.30	.209	27.40	1.079	5	6	R840-0530-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.40	.213	17.10	.673	3	6	R840-0540-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.98	.038	140°	DIN 6537 K
5.40	.213	27.90	1.098	5	6	R840-0540-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.98	.038	140°	DIN 6537 L
5.50	.217	17.40	.685	3	6	R840-0550-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.50	.217	28.40	1.118	5	6	R840-0550-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.60	.220	17.70	.697	3	6	R840-0560-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.60	.220	28.90	1.138	5	6	R840-0560-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.02	.040	140°	DIN 6537 L
5.70	.224	18.10	.713	3	6	R840-0570-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.04	.040	140°	DIN 6537 K
5.70	.224	29.50	1.161	5	6	R840-0570-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.04	.040	140°	DIN 6537 L
5.80	.228	18.40	.724	3	6	R840-0580-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.00	1.181	5	6	R840-0580-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
5.90	.232	18.70	.736	3	6	R840-0590-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.07	.042	140°	DIN 6537 K
5.90	.232	30.50	1.201	5	6	R840-0590-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.07	.042	140°	DIN 6537 L
6.00	.236	19.00	.748	3	6	R840-0600-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.00	1.220	5	6	R840-0600-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.10	.240	19.30	.760	3	8	R840-0610-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.50	1.240	5	8	R840-0610-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.20	.244	19.60	.772	3	8	R840-0620-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.20	.244	32.00	1.260	5	8	R840-0620-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.13	.044	140°	DIN 6537 L
6.30	.248	20.00	.787	3	8	R840-0630-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	R840-0630-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.40	.252	20.30	.799	3	8	R840-0640-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.10	1.303	5	8	R840-0640-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.50	.256	20.60	.811	3	8	R840-0650-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.50	.256	33.60	1.323	5	8	R840-0650-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.60	.260	20.90	.823	3	8	R840-0660-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.60	.260	34.10	1.343	5	8	R840-0660-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.70	.264	21.20	.835	3	8	R840-0670-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.70	.264	34.60	1.362	5	8	R840-0670-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.047	140°	DIN 6537 L
6.80	.268	21.50	.846	3	8	R840-0680-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.10	1.382	5	8	R840-0680-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.90	.272	21.90	.862	3	8	R840-0690-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
6.90	.272	35.70	1.406	5	8	R840-0690-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
7.00	.276	22.20	.874	3	8	R840-0700-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.20	1.425	5	8	R840-0700-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.10	.280	22.50	.886	3	8	R840-0710-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.10	.280	36.70	1.445	5	8	R840-0710-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.29	.050	140°	DIN 6537 L
7.20	.283	22.80	.898	3	8	R840-0720-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.31	.051	140°	DIN 6537 K
7.20	.283	37.20	1.465	5	8	R840-0720-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.31	.051	140°	DIN 6537 L
7.30	.287	23.10	.909	3	8	R840-0730-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.30	.287	37.70	1.484	5	8	R840-0730-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.33	.052	140°	DIN 6537 L
7.40	.291	23.40	.921	3	8	R840-0740-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.40	.291	38.20	1.504	5	8	R840-0740-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.35	.053	140°	DIN 6537 L
7.50	.295	23.80	.937	3	8	R840-0750-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.50	.295	38.80	1.528	5	8	R840-0750-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L

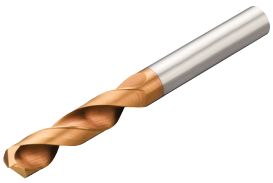
O5 Q5 K252 Q1 Q35

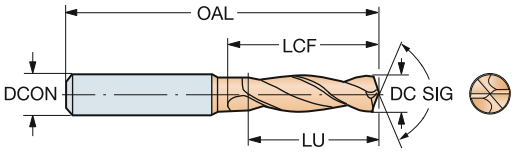
SANDVIK Coromant

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

TCHA H9
CNSC 0





							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
7.60	.299	24.10	.949	3	8	R840-0760-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.60	.299	39.30	1.547	5	8	R840-0760-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.38	.054	140°	DIN 6537 L
7.70	.303	24.40	.961	3	8	R840-0770-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.70	.303	39.80	1.567	5	8	R840-0770-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.40	.055	140°	DIN 6537 L
7.80	.307	24.70	.972	3	8	R840-0780-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.80	.307	40.30	1.587	5	8	R840-0780-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.42	.055	140°	DIN 6537 L
7.90	.311	25.00	.984	3	8	R840-0790-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.90	.311	40.80	1.606	5	8	R840-0790-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
8.00	.315	25.30	.996	3	8	R840-0800-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.30	1.626	5	8	R840-0800-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.10	.319	25.70	1.012	3	10	R840-0810-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.10	.319	41.90	1.650	5	10	R840-0810-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.47	.058	140°	DIN 6537 L
8.20	.323	26.00	1.024	3	10	R840-0820-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.20	.323	42.40	1.669	5	10	R840-0820-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	140°	DIN 6537 L
8.30	.327	26.30	1.035	3	10	R840-0830-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.51	.059	140°	DIN 6537 K
8.30	.327	42.90	1.689	5	10	R840-0830-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.51	.059	140°	DIN 6537 L
8.40	.331	26.60	1.047	3	10	R840-0840-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	140°	DIN 6537 K
8.40	.331	43.40	1.709	5	10	R840-0840-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	140°	DIN 6537 L
8.50	.335	26.90	1.059	3	10	R840-0850-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	43.90	1.728	5	10	R840-0850-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.60	.339	27.20	1.071	3	10	R840-0860-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.60	.339	44.40	1.748	5	10	R840-0860-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.70	.343	27.60	1.087	3	10	R840-0870-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.70	.343	45.00	1.772	5	10	R840-0870-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	140°	DIN 6537 L
8.80	.346	27.90	1.098	3	10	R840-0880-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.50	1.791	5	10	R840-0880-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.90	.350	28.20	1.110	3	10	R840-0890-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.62	.063	140°	DIN 6537 K
8.90	.350	46.00	1.811	5	10	R840-0890-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
9.00	.354	28.50	1.122	3	10	R840-0900-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.50	1.831	5	10	R840-0900-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.10	.358	28.80	1.134	3	10	R840-0910-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.66	.065	140°	DIN 6537 K
9.10	.358	47.00	1.850	5	10	R840-0910-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.20	.362	29.10	1.146	3	10	R840-0920-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.67	.065	140°	DIN 6537 K
9.20	.362	47.50	1.870	5	10	R840-0920-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.67	.065	140°	DIN 6537 L
9.30	.366	29.50	1.161	3	10	R840-0930-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.10	1.894	5	10	R840-0930-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L
9.40	.370	29.80	1.173	3	10	R840-0940-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.40	.370	48.60	1.913	5	10	R840-0940-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.50	.374	30.10	1.185	3	10	R840-0950-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.50	.374	49.10	1.933	5	10	R840-0950-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.60	.378	30.40	1.197	3	10	R840-0960-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.60	1.953	5	10	R840-0960-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.70	.382	30.70	1.209	3	10	R840-0970-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.70	.382	50.10	1.972	5	10	R840-0970-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.77	.069	140°	DIN 6537 L
9.80	.386	31.00	1.220	3	10	R840-0980-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.60	1.992	5	10	R840-0980-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.90	.390	31.40	1.236	3	10	R840-0990-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
9.90	.390	51.20	2.016	5	10	R840-0990-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.80	.070	140°	DIN 6537 L

 O5

 Q5

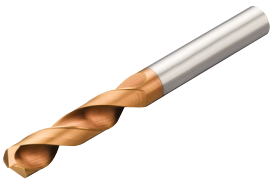
 K252

 Q1

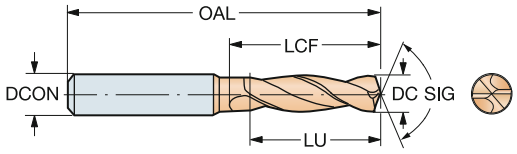
 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA



TCHA H9
CNSC 0



								P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа		1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
10.00	.394	31.70	1.248	3	10	R840-1000-30-A0A		☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.70	2.035	5	10	R840-1000-50-A0A		☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L
10.10	.398	32.00	1.260	3	12	R840-1010-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.10	.398	52.20	2.055	5	12	R840-1010-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	140°	DIN 6537 L
10.20	.402	32.30	1.272	3	12	R840-1020-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.70	2.075	5	12	R840-1020-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.30	.406	32.60	1.283	3	12	R840-1030-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.20	2.094	5	12	R840-1030-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.40	.409	32.90	1.295	3	12	R840-1040-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.40	.409	53.70	2.114	5	12	R840-1040-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	140°	DIN 6537 L
10.50	.413	33.30	1.311	3	12	R840-1050-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.50	.413	54.30	2.138	5	12	R840-1050-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.91	.075	140°	DIN 6537 L
10.60	.417	33.60	1.323	3	12	R840-1060-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.60	.417	54.80	2.157	5	12	R840-1060-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.93	.075	140°	DIN 6537 L
10.70	.421	33.90	1.335	3	12	R840-1070-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.70	.421	55.30	2.177	5	12	R840-1070-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.80	.425	34.20	1.346	3	12	R840-1080-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
10.80	.425	55.80	2.197	5	12	R840-1080-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.97	.077	140°	DIN 6537 L
10.90	.429	34.50	1.358	3	12	R840-1090-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.98	.078	140°	DIN 6537 K
11.00	.433	34.80	1.370	3	12	R840-1100-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	56.80	2.236	5	12	R840-1100-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.10	.437	35.20	1.386	3	12	R840-1110-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.10	.437	57.40	2.260	5	12	R840-1110-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.20	.441	35.50	1.398	3	12	R840-1120-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.20	.441	57.90	2.280	5	12	R840-1120-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.04	.080	140°	DIN 6537 L
11.30	.445	35.80	1.409	3	12	R840-1130-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.06	.080	140°	DIN 6537 K
11.30	.445	58.40	2.299	5	12	R840-1130-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.06	.080	140°	DIN 6537 L
11.40	.449	36.10	1.421	3	12	R840-1140-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.07	.081	140°	DIN 6537 K
11.50	.453	36.40	1.433	3	12	R840-1150-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.50	.453	59.40	2.339	5	12	R840-1150-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.60	.457	36.70	1.445	3	12	R840-1160-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.11	.083	140°	DIN 6537 K
11.60	.457	59.90	2.358	5	12	R840-1160-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.11	.083	140°	DIN 6537 L
11.70	.461	37.10	1.461	3	12	R840-1170-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.13	.083	140°	DIN 6537 K
11.70	.461	60.50	2.382	5	12	R840-1170-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.13	.083	140°	DIN 6537 L
11.80	.465	37.40	1.472	3	12	R840-1180-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.80	.465	61.00	2.402	5	12	R840-1180-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.15	.084	140°	DIN 6537 L
11.90	.469	37.70	1.484	3	12	R840-1190-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.17	.085	140°	DIN 6537 K
11.90	.469	61.50	2.421	5	12	R840-1190-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
12.00	.472	38.00	1.496	3	12	R840-1200-30-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.00	2.441	5	12	R840-1200-50-A0A		☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.10	.476	38.30	1.508	3	14	R840-1210-30-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.10	.476	62.50	2.461	5	14	R840-1210-50-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.20	.086	140°	DIN 6537 L
12.20	.480	38.60	1.520	3	14	R840-1220-30-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.20	.480	63.00	2.480	5	14	R840-1220-50-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	140°	DIN 6537 L
12.30	.484	39.00	1.535	3	14	R840-1230-30-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.30	.484	63.60	2.504	5	14	R840-1230-50-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	140°	DIN 6537 L
12.40	.488	39.30	1.547	3	14	R840-1240-30-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	140°	DIN 6537 K
12.40	.488	64.10	2.524	5	14	R840-1240-50-A0A		☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.26	.088	140°	DIN 6537 L

 O5

 Q5

 K252

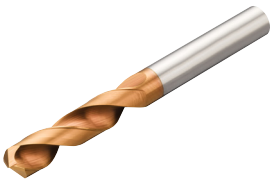
 Q1

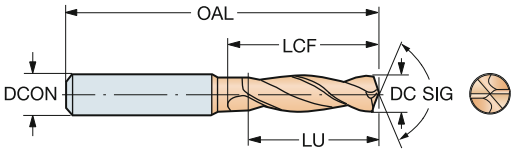
 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA

TCHA H9
CNSC 0



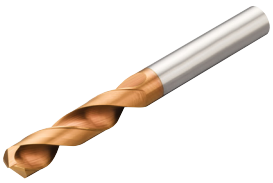


DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
12.50	.492	39.60	1.559	3	14	R840-1250-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.50	.492	64.60	2.543	5	14	R840-1250-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.27	.089	140°	DIN 6537 L
12.60	.496	39.90	1.571	3	14	R840-1260-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.29	.090	140°	DIN 6537 K
12.60	.496	65.10	2.563	5	14	R840-1260-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.29	.090	140°	DIN 6537 L
12.70	.500	40.20	1.583	3	14	R840-1270-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.60	2.583	5	14	R840-1270-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.80	.504	40.50	1.594	3	14	R840-1280-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.33	.091	140°	DIN 6537 K
12.80	.504	66.10	2.602	5	14	R840-1280-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.33	.091	140°	DIN 6537 L
13.00	.512	41.20	1.622	3	14	R840-1300-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.20	2.646	5	14	R840-1300-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L
13.25	.522	42.00	1.654	3	14	R840-1325-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.41	.094	140°	DIN 6537 K
13.25	.522	68.50	2.697	5	14	R840-1325-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.41	.094	140°	DIN 6537 L
13.50	.531	42.80	1.685	3	14	R840-1350-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	69.80	2.748	5	14	R840-1350-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.75	.541	43.60	1.717	3	14	R840-1375-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.50	.098	140°	DIN 6537 K
13.75	.541	71.10	2.799	5	14	R840-1375-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.50	.098	140°	DIN 6537 L
13.80	.543	43.70	1.720	3	14	R840-1380-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.51	.098	140°	DIN 6537 K
13.80	.543	71.30	2.807	5	14	R840-1380-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.51	.098	140°	DIN 6537 L
14.00	.551	44.30	1.744	3	14	R840-1400-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.30	2.846	5	14	R840-1400-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.25	.561	45.10	1.776	3	16	R840-1425-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.60	2.898	5	16	R840-1425-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.50	.571	45.90	1.807	3	16	R840-1450-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.50	.571	74.90	2.949	5	16	R840-1450-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.64	.103	140°	DIN 6537 L
14.75	.581	46.70	1.839	3	16	R840-1475-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.68	.105	140°	DIN 6537 K
14.75	.581	76.20	3.000	5	16	R840-1475-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.68	.105	140°	DIN 6537 L
14.80	.583	46.90	1.846	3	16	R840-1480-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.69	.106	140°	DIN 6537 K
14.80	.583	76.50	3.012	5	16	R840-1480-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.69	.106	140°	DIN 6537 L
15.00	.591	47.50	1.870	3	16	R840-1500-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.50	3.051	5	16	R840-1500-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.50	.610	49.10	1.933	3	16	R840-1550-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.10	3.154	5	16	R840-1550-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.80	.622	50.00	1.969	3	16	R840-1580-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
15.80	.622	81.60	3.213	5	16	R840-1580-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.88	.113	140°	DIN 6537 L
16.00	.630	50.70	1.996	3	16	R840-1600-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.70	3.256	5	16	R840-1600-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L
16.50	.650	52.30	2.059	3	18	R840-1650-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.00	.118	140°	DIN 6537 K
16.50	.650	85.30	3.358	5	18	R840-1650-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.00	.118	140°	DIN 6537 L
16.80	.661	53.20	2.094	3	18	R840-1680-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.06	.120	140°	DIN 6537 K
16.80	.661	86.80	3.417	5	18	R840-1680-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.06	.120	140°	DIN 6537 L
17.00	.669	53.80	2.118	3	18	R840-1700-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.09	.121	140°	DIN 6537 K
17.00	.669	87.80	3.457	5	18	R840-1700-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.09	.121	140°	DIN 6537 L
17.50	.689	55.40	2.181	3	18	R840-1750-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.50	.689	90.40	3.559	5	18	R840-1750-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.80	.701	56.40	2.220	3	18	R840-1780-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.24	.127	140°	DIN 6537 K
17.80	.701	92.00	3.622	5	18	R840-1780-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.24	.127	140°	DIN 6537 L
18.00	.709	57.00	2.244	3	18	R840-1800-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.28	.128	140°	DIN 6537 K
18.00	.709	93.00	3.661	5	18	R840-1800-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.28	.128	140°	DIN 6537 L

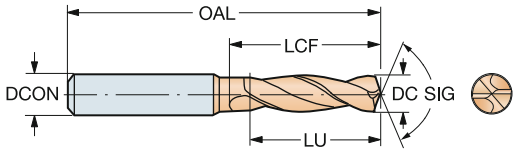
J K L M N O P Q

Цельные твердосплавные свёрла CoroDrill® Delta-C

Хвостовик HA



TCHA H9
CNSC 0



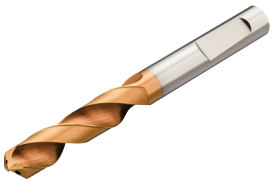
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
18.50	.728	58.60	2.307	3	20	R840-1850-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.37	.132	140°	DIN 6537 K
18.50	.728	95.60	3.764	5	20	R840-1850-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.37	.132	140°	DIN 6537 L
18.80	.740	59.50	2.343	3	20	R840-1880-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.42	.134	140°	DIN 6537 K
18.80	.740	97.10	3.823	5	20	R840-1880-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.42	.134	140°	DIN 6537 L
19.00	.748	60.50	2.382	3	20	R840-1900-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.46	.136	140°	DIN 6537 K
19.00	.748	98.50	3.878	5	20	R840-1900-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.46	.136	140°	DIN 6537 L
19.50	.768	62.00	2.441	3	20	R840-1950-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.55	.139	140°	DIN 6537 K
19.80	.780	63.00	2.480	3	20	R840-1980-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.60	.141	140°	DIN 6537 K
19.80	.780	102.60	4.039	5	20	R840-1980-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.60	.141	140°	DIN 6537 L
20.00	.787	63.60	2.504	3	20	R840-2000-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.64	.143	140°	DIN 6537 K
20.00	.787	103.60	4.079	5	20	R840-2000-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.64	.143	140°	DIN 6537 L

 O5
 Q5
 K252
 Q1
 Q35

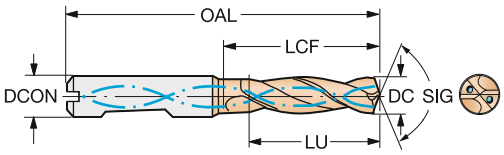
Цельные твердосплавные свёрла CoroDrill® Delta-C

Сверла с хвостовиком Whistle Notch

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
5.00	.197	15.90	.626	3	6	R840-0500-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.00	.197	25.90	1.020	5	6	R840-0500-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.91	.035	140°	DIN 6537 L
5.10	.201	16.20	.638	3	6	R840-0510-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.10	.201	26.40	1.039	5	6	R840-0510-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.93	.036	140°	DIN 6537 L
5.20	.205	16.50	.650	3	6	R840-0520-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.20	.205	26.90	1.059	5	6	R840-0520-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.95	.037	140°	DIN 6537 L
5.30	.209	16.90	.665	3	6	R840-0530-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.30	.209	27.40	1.079	5	6	R840-0530-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	0.96	.037	140°	DIN 6537 L
5.50	.217	17.50	.689	3	6	R840-0550-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.50	.217	28.40	1.118	5	6	R840-0550-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.00	.039	140°	DIN 6537 L
5.60	.220	17.80	.701	3	6	R840-0560-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.02	.040	140°	DIN 6537 K
5.60	.220	28.90	1.138	5	6	R840-0560-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.02	.040	140°	DIN 6537 L
5.70	.224	18.10	.713	3	6	R840-0570-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.04	.040	140°	DIN 6537 K
5.70	.224	29.50	1.161	5	6	R840-0570-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.04	.040	140°	DIN 6537 L
5.80	.228	18.50	.728	3	6	R840-0580-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
5.80	.228	30.00	1.181	5	6	R840-0580-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.06	.041	140°	DIN 6537 L
5.90	.232	18.80	.740	3	6	R840-0590-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.07	.042	140°	DIN 6537 K
5.90	.232	30.50	1.201	5	6	R840-0590-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.07	.042	140°	DIN 6537 L
6.00	.236	19.10	.752	3	6	R840-0600-30-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.00	.236	31.00	1.220	5	6	R840-0600-50-W1A	☆	☆	☆	☆	☆	☆	6.00	.236	82.00	3.228	44.00	1.732	1.09	.042	140°	DIN 6537 L
6.10	.240	19.40	.764	3	8	R840-0610-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.11	.043	140°	DIN 6537 K
6.10	.240	31.50	1.240	5	8	R840-0610-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.11	.043	140°	DIN 6537 L
6.20	.244	19.70	.776	3	8	R840-0620-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.20	.244	32.00	1.260	5	8	R840-0620-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.13	.044	140°	DIN 6537 L
6.30	.248	20.00	.787	3	8	R840-0630-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.30	.248	32.60	1.283	5	8	R840-0630-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.15	.045	140°	DIN 6537 L
6.40	.252	20.40	.803	3	8	R840-0640-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.40	.252	33.10	1.303	5	8	R840-0640-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.16	.045	140°	DIN 6537 L
6.50	.256	20.70	.815	3	8	R840-0650-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.50	.256	33.60	1.323	5	8	R840-0650-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.18	.046	140°	DIN 6537 L
6.60	.260	21.00	.827	3	8	R840-0660-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.60	.260	34.10	1.343	5	8	R840-0660-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.20	.047	140°	DIN 6537 L
6.70	.264	21.30	.839	3	8	R840-0670-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.22	.047	140°	DIN 6537 K
6.70	.264	34.60	1.362	5	8	R840-0670-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.22	.047	140°	DIN 6537 L
6.80	.268	21.60	.850	3	8	R840-0680-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.80	.268	35.10	1.382	5	8	R840-0680-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.24	.048	140°	DIN 6537 L
6.90	.272	22.00	.866	3	8	R840-0690-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
6.90	.272	35.70	1.406	5	8	R840-0690-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.26	.049	140°	DIN 6537 L
7.00	.276	22.30	.878	3	8	R840-0700-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.00	.276	36.20	1.425	5	8	R840-0700-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.27	.050	140°	DIN 6537 L
7.10	.280	22.60	.890	3	8	R840-0710-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.10	.280	36.70	1.445	5	8	R840-0710-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.29	.050	140°	DIN 6537 L
7.20	.283	22.90	.902	3	8	R840-0720-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.31	.051	140°	DIN 6537 K
7.20	.283	37.20	1.465	5	8	R840-0720-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.31	.051	140°	DIN 6537 L
7.30	.287	23.20	.913	3	8	R840-0730-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.30	.287	37.70	1.484	5	8	R840-0730-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.33	.052	140°	DIN 6537 L
7.40	.291	23.50	.925	3	8	R840-0740-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.40	.291	38.20	1.504	5	8	R840-0740-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.35	.053	140°	DIN 6537 L

 O5

 Q5

 K252

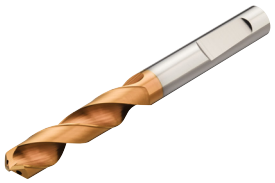
 Q1

 Q35

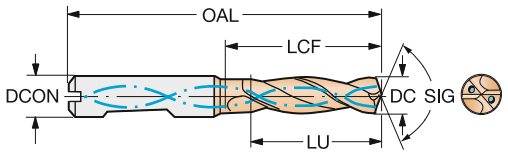
Цельные твердосплавные свёрла CoroDrill® Delta-C

Сверла с хвостовиком Whistle Notch

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
7.50	.295	23.90	.941	3	8	R840-0750-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.50	.295	38.80	1.528	5	8	R840-0750-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.36	.053	140°	DIN 6537 L
7.60	.299	24.20	.953	3	8	R840-0760-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.38	.054	140°	DIN 6537 K
7.60	.299	39.30	1.547	5	8	R840-0760-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.38	.054	140°	DIN 6537 L
7.70	.303	24.50	.965	3	8	R840-0770-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.40	.055	140°	DIN 6537 K
7.70	.303	39.80	1.567	5	8	R840-0770-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.40	.055	140°	DIN 6537 L
7.80	.307	24.80	.976	3	8	R840-0780-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.80	.307	40.30	1.587	5	8	R840-0780-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.42	.055	140°	DIN 6537 L
7.90	.311	25.10	.988	3	8	R840-0790-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
7.90	.311	40.80	1.606	5	8	R840-0790-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.44	.056	140°	DIN 6537 L
8.00	.315	25.50	1.004	3	8	R840-0800-30-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.00	.315	41.30	1.626	5	8	R840-0800-50-W1A	☆	☆	☆	☆	☆	☆	8.00	.314	91.00	3.582	53.00	2.086	1.46	.057	140°	DIN 6537 L
8.10	.319	25.80	1.016	3	10	R840-0810-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.10	.319	41.90	1.650	5	10	R840-0810-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.47	.058	140°	DIN 6537 L
8.20	.323	26.10	1.028	3	10	R840-0820-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.20	.323	42.40	1.669	5	10	R840-0820-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.49	.058	140°	DIN 6537 L
8.30	.327	26.40	1.039	3	10	R840-0830-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.51	.059	140°	DIN 6537 K
8.30	.327	42.90	1.689	5	10	R840-0830-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.51	.059	140°	DIN 6537 L
8.40	.331	26.70	1.051	3	10	R840-0840-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.53	.060	140°	DIN 6537 K
8.40	.331	43.40	1.709	5	10	R840-0840-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.53	.060	140°	DIN 6537 L
8.50	.335	27.00	1.063	3	10	R840-0850-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.50	.335	43.90	1.728	5	10	R840-0850-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.55	.060	140°	DIN 6537 L
8.60	.339	27.40	1.079	3	10	R840-0860-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.60	.339	44.40	1.748	5	10	R840-0860-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.57	.061	140°	DIN 6537 L
8.70	.343	27.70	1.091	3	10	R840-0870-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.70	.343	45.00	1.772	5	10	R840-0870-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.58	.062	140°	DIN 6537 L
8.80	.346	28.00	1.102	3	10	R840-0880-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.80	.346	45.50	1.791	5	10	R840-0880-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.60	.063	140°	DIN 6537 L
8.90	.350	46.00	1.811	5	10	R840-0890-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.62	.063	140°	DIN 6537 L
9.00	.354	28.60	1.126	3	10	R840-0900-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K
9.00	.354	46.50	1.831	5	10	R840-0900-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.64	.064	140°	DIN 6537 L
9.10	.358	47.00	1.850	5	10	R840-0910-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.66	.065	140°	DIN 6537 L
9.20	.362	29.30	1.154	3	10	R840-0920-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.67	.065	140°	DIN 6537 K
9.20	.362	47.50	1.870	5	10	R840-0920-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.67	.065	140°	DIN 6537 L
9.30	.366	29.60	1.165	3	10	R840-0930-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.30	.366	48.10	1.894	5	10	R840-0930-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.69	.066	140°	DIN 6537 L
9.40	.370	48.60	1.913	5	10	R840-0940-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.71	.067	140°	DIN 6537 L
9.50	.374	30.20	1.189	3	10	R840-0950-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
9.50	.374	49.10	1.933	5	10	R840-0950-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.73	.068	140°	DIN 6537 L
9.60	.378	30.50	1.201	3	10	R840-0960-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.75	.068	140°	DIN 6537 K
9.60	.378	49.60	1.953	5	10	R840-0960-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.75	.068	140°	DIN 6537 L
9.70	.382	30.90	1.217	3	10	R840-0970-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.77	.069	140°	DIN 6537 K
9.70	.382	50.10	1.972	5	10	R840-0970-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.77	.069	140°	DIN 6537 L
9.80	.386	31.20	1.228	3	10	R840-0980-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.78	.070	140°	DIN 6537 K
9.80	.386	50.60	1.992	5	10	R840-0980-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.78	.070	140°	DIN 6537 L
9.90	.390	31.50	1.240	3	10	R840-0990-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.80	.070	140°	DIN 6537 K
10.00	.394	31.80	1.252	3	10	R840-1000-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.00	.394	51.70	2.035	5	10	R840-1000-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.393	103.00	4.055	61.00	2.401	1.82	.071	140°	DIN 6537 L


O5


Q5


K252

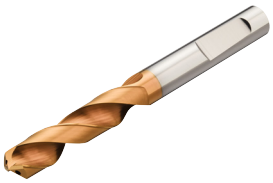

Q1


Q35

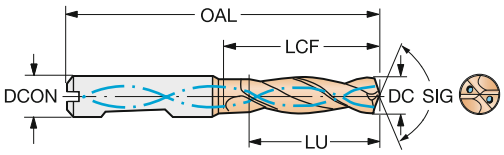
Цельные твердосплавные свёрла CoroDrill® Delta-C

Сверла с хвостовиком Whistle Notch

Внутренний подвод СОЖ



TCHA H9
CNSC 1



							P	M	K	N	S	H	Размеры, мм, *дюйм*								
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
10.10	.398	32.10	1.264	3	12	R840-1010-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.10	.398	52.20	2.055	5	12	R840-1010-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.84	.072	140°	DIN 6537 L
10.20	.402	32.50	1.280	3	12	R840-1020-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.20	.402	52.70	2.075	5	12	R840-1020-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.86	.073	140°	DIN 6537 L
10.30	.406	32.80	1.291	3	12	R840-1030-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.30	.406	53.20	2.094	5	12	R840-1030-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.87	.073	140°	DIN 6537 L
10.40	.409	33.10	1.303	3	12	R840-1040-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.40	.409	53.70	2.114	5	12	R840-1040-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.89	.074	140°	DIN 6537 L
10.50	.413	33.40	1.315	3	12	R840-1050-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.50	.413	54.30	2.138	5	12	R840-1050-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.91	.075	140°	DIN 6537 L
10.60	.417	33.70	1.327	3	12	R840-1060-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.60	.417	54.80	2.157	5	12	R840-1060-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.93	.075	140°	DIN 6537 L
10.70	.421	34.00	1.339	3	12	R840-1070-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.70	.421	55.30	2.177	5	12	R840-1070-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.95	.076	140°	DIN 6537 L
10.80	.425	34.40	1.354	3	12	R840-1080-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
10.80	.425	55.80	2.197	5	12	R840-1080-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.97	.077	140°	DIN 6537 L
10.90	.429	56.30	2.217	5	12	R840-1090-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	1.98	.078	140°	DIN 6537 L
11.00	.433	35.00	1.378	3	12	R840-1100-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.00	.433	56.80	2.236	5	12	R840-1100-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.00	.078	140°	DIN 6537 L
11.10	.437	35.30	1.390	3	12	R840-1110-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.02	.079	140°	DIN 6537 K
11.10	.437	57.40	2.260	5	12	R840-1110-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.02	.079	140°	DIN 6537 L
11.20	.441	35.60	1.402	3	12	R840-1120-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.20	.441	57.90	2.280	5	12	R840-1120-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.04	.080	140°	DIN 6537 L
11.30	.445	58.40	2.299	5	12	R840-1130-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.06	.080	140°	DIN 6537 L
11.50	.453	36.40	1.433	3	12	R840-1150-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.50	.453	59.40	2.339	5	12	R840-1150-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.09	.082	140°	DIN 6537 L
11.60	.457	36.90	1.453	3	12	R840-1160-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.11	.083	140°	DIN 6537 K
11.70	.461	37.20	1.465	3	12	R840-1170-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.13	.083	140°	DIN 6537 K
11.80	.465	37.50	1.476	3	12	R840-1180-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
11.80	.465	61.00	2.402	5	12	R840-1180-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.15	.084	140°	DIN 6537 L
11.90	.469	61.50	2.421	5	12	R840-1190-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.17	.085	140°	DIN 6537 L
12.00	.472	38.20	1.504	3	12	R840-1200-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.00	.472	62.00	2.441	5	12	R840-1200-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118.00	4.645	71.00	2.795	2.18	.085	140°	DIN 6537 L
12.10	.476	38.50	1.516	3	14	R840-1210-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.10	.476	62.50	2.461	5	14	R840-1210-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.20	.086	140°	DIN 6537 L
12.20	.480	38.80	1.528	3	14	R840-1220-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.20	.480	63.00	2.480	5	14	R840-1220-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.22	.087	140°	DIN 6537 L
12.30	.484	39.10	1.539	3	14	R840-1230-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.30	.484	63.60	2.504	5	14	R840-1230-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.24	.088	140°	DIN 6537 L
12.40	.488	39.50	1.555	3	14	R840-1240-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.26	.088	140°	DIN 6537 K
12.50	.492	39.80	1.567	3	14	R840-1250-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
12.50	.492	64.60	2.543	5	14	R840-1250-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.27	.089	140°	DIN 6537 L
12.60	.496	40.10	1.579	3	14	R840-1260-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.29	.090	140°	DIN 6537 K
12.70	.500	40.40	1.591	3	14	R840-1270-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.31	.090	140°	DIN 6537 K
12.70	.500	65.60	2.583	5	14	R840-1270-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.31	.090	140°	DIN 6537 L
12.80	.504	40.70	1.602	3	14	R840-1280-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.33	.091	140°	DIN 6537 K
13.00	.512	41.40	1.630	3	14	R840-1300-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.00	.512	67.20	2.646	5	14	R840-1300-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.37	.093	140°	DIN 6537 L

 O5

 Q5

 K252

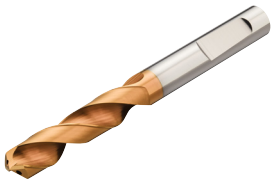
 Q1

 Q35

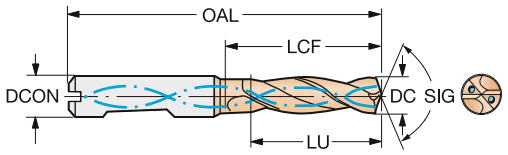
Цельные твердосплавные свёрла CoroDrill® Delta-C

Сверла с хвостовиком Whistle Notch

Внутренний подвод СОЖ



TCHA H9
CNSC 1



DC	DC"	LU	LU"	ULDR	CZC$_{MS}$	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
13.25	.522	42.20	1.661	3	14	R840-1325-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.41	.094	140°	DIN 6537 K
13.25	.522	68.50	2.697	5	14	R840-1325-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.41	.094	140°	DIN 6537 L
13.50	.531	43.00	1.693	3	14	R840-1350-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.50	.531	69.80	2.748	5	14	R840-1350-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.46	.096	140°	DIN 6537 L
13.75	.541	43.80	1.724	3	14	R840-1375-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.50	.098	140°	DIN 6537 K
13.75	.541	71.10	2.799	5	14	R840-1375-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.50	.098	140°	DIN 6537 L
13.80	.543	43.90	1.728	3	14	R840-1380-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.51	.098	140°	DIN 6537 K
13.80	.543	71.30	2.807	5	14	R840-1380-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.51	.098	140°	DIN 6537 L
14.00	.551	44.50	1.752	3	14	R840-1400-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.00	.551	72.30	2.846	5	14	R840-1400-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124.00	4.881	77.00	3.031	2.55	.100	140°	DIN 6537 L
14.25	.561	45.30	1.783	3	16	R840-1425-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.25	.561	73.60	2.898	5	16	R840-1425-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.59	.102	140°	DIN 6537 L
14.50	.571	46.10	1.815	3	16	R840-1450-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.50	.571	74.90	2.949	5	16	R840-1450-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.64	.103	140°	DIN 6537 L
14.75	.581	76.20	3.000	5	16	R840-1475-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.68	.105	140°	DIN 6537 L
14.80	.583	47.10	1.854	3	16	R840-1480-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.69	.106	140°	DIN 6537 K
14.80	.583	76.50	3.012	5	16	R840-1480-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.69	.106	140°	DIN 6537 L
15.00	.591	47.70	1.878	3	16	R840-1500-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.00	.591	77.50	3.051	5	16	R840-1500-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.73	.107	140°	DIN 6537 L
15.50	.610	49.30	1.941	3	16	R840-1550-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.50	.610	80.10	3.154	5	16	R840-1550-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.82	.111	140°	DIN 6537 L
15.80	.622	50.30	1.980	3	16	R840-1580-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
15.80	.622	81.60	3.213	5	16	R840-1580-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.88	.113	140°	DIN 6537 L
16.00	.630	50.90	2.004	3	16	R840-1600-30-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.00	.630	82.70	3.256	5	16	R840-1600-50-W1A	☆	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	83.00	3.267	2.91	.114	140°	DIN 6537 L
16.50	.650	52.50	2.067	3	18	R840-1650-30-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.00	.118	140°	DIN 6537 K
16.50	.650	85.30	3.358	5	18	R840-1650-50-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.00	.118	140°	DIN 6537 L
16.80	.661	53.50	2.106	3	18	R840-1680-30-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.06	.120	140°	DIN 6537 K
16.80	.661	86.80	3.417	5	18	R840-1680-50-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.06	.120	140°	DIN 6537 L
17.00	.669	54.10	2.130	3	18	R840-1700-30-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.09	.121	140°	DIN 6537 K
17.00	.669	87.80	3.457	5	18	R840-1700-50-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.09	.121	140°	DIN 6537 L
17.50	.689	55.70	2.193	3	18	R840-1750-30-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
17.50	.689	90.40	3.559	5	18	R840-1750-50-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.18	.125	140°	DIN 6537 L
17.80	.701	56.60	2.228	3	18	R840-1780-30-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.24	.127	140°	DIN 6537 K
17.80	.701	92.00	3.622	5	18	R840-1780-50-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.24	.127	140°	DIN 6537 L
18.00	.709	57.30	2.256	3	18	R840-1800-30-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.28	.128	140°	DIN 6537 K
18.00	.709	93.00	3.661	5	18	R840-1800-50-W1A	☆	☆	☆	☆	☆	☆	18.00	.708	143.00	5.629	93.00	3.661	3.28	.128	140°	DIN 6537 L
18.50	.728	58.90	2.319	3	20	R840-1850-30-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.37	.132	140°	DIN 6537 K
18.50	.728	95.60	3.764	5	20	R840-1850-50-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.37	.132	140°	DIN 6537 L
18.80	.740	59.80	2.354	3	20	R840-1880-30-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.42	.134	140°	DIN 6537 K
19.00	.748	60.50	2.382	3	20	R840-1900-30-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.46	.136	140°	DIN 6537 K
19.00	.748	98.50	3.878	5	20	R840-1900-50-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.46	.136	140°	DIN 6537 L
19.50	.768	62.00	2.441	3	20	R840-1950-30-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.55	.139	140°	DIN 6537 K
19.50	.768	101.00	3.976	5	20	R840-1950-50-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.55	.139	140°	DIN 6537 L
19.80	.780	102.60	4.039	5	20	R840-1980-50-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.60	.141	140°	DIN 6537 L
20.00	.787	63.60	2.504	3	20	R840-2000-30-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.64	.143	140°	DIN 6537 K
20.00	.787	103.60	4.079	5	20	R840-2000-50-W1A	☆	☆	☆	☆	☆	☆	20.00	.787	153.00	6.023	101.00	3.976	3.64	.143	140°	DIN 6537 L

 O5

 Q5

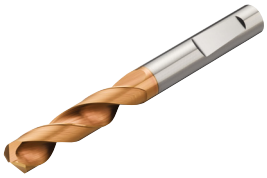
 K252

 Q1

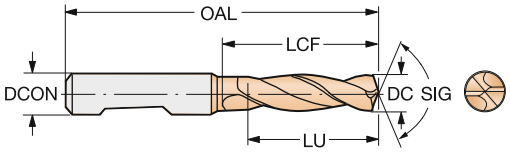
 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Сверла с хвостовиком Whistle Notch



TCHA H9
CNSC 0



							P	M	K	N	S	H	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.50	.374	3	6	R840-0300-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.55	.021	140°	DIN 6537 K
3.10	.122	9.90	.390	3	6	R840-0310-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.56	.022	140°	DIN 6537 K
3.20	.126	10.20	.402	3	6	R840-0320-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.58	.022	140°	DIN 6537 K
3.30	.130	10.50	.413	3	6	R840-0330-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.60	.023	140°	DIN 6537 K
3.40	.134	10.80	.425	3	6	R840-0340-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.62	.024	140°	DIN 6537 K
3.50	.138	11.10	.437	3	6	R840-0350-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.64	.025	140°	DIN 6537 K
3.60	.142	11.50	.453	3	6	R840-0360-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.66	.025	140°	DIN 6537 K
3.70	.146	11.80	.465	3	6	R840-0370-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	20.00	.787	0.67	.026	140°	DIN 6537 K
3.80	.150	12.10	.476	3	6	R840-0380-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.69	.027	140°	DIN 6537 K
4.00	.157	12.70	.500	3	6	R840-0400-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.73	.028	140°	DIN 6537 K
4.10	.161	13.00	.512	3	6	R840-0410-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.75	.029	140°	DIN 6537 K
4.20	.165	13.40	.528	3	6	R840-0420-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.76	.030	140°	DIN 6537 K
4.30	.169	13.70	.539	3	6	R840-0430-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.78	.030	140°	DIN 6537 K
4.40	.173	14.00	.551	3	6	R840-0440-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.80	.031	140°	DIN 6537 K
4.50	.177	14.30	.563	3	6	R840-0450-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.82	.032	140°	DIN 6537 K
4.70	.185	15.00	.591	3	6	R840-0470-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	24.00	.944	0.86	.033	140°	DIN 6537 K
4.80	.189	15.30	.602	3	6	R840-0480-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.87	.034	140°	DIN 6537 K
5.00	.197	15.90	.626	3	6	R840-0500-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.91	.035	140°	DIN 6537 K
5.10	.201	16.20	.638	3	6	R840-0510-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.93	.036	140°	DIN 6537 K
5.20	.205	16.50	.650	3	6	R840-0520-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.95	.037	140°	DIN 6537 K
5.30	.209	16.80	.661	3	6	R840-0530-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.96	.037	140°	DIN 6537 K
5.40	.213	17.10	.673	3	6	R840-0540-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	0.98	.038	140°	DIN 6537 K
5.50	.217	17.40	.685	3	6	R840-0550-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.00	.039	140°	DIN 6537 K
5.80	.228	18.40	.724	3	6	R840-0580-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.06	.041	140°	DIN 6537 K
6.00	.236	19.00	.748	3	6	R840-0600-30-W0A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	28.00	1.102	1.09	.042	140°	DIN 6537 K
6.20	.244	19.60	.772	3	8	R840-0620-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.13	.044	140°	DIN 6537 K
6.30	.248	20.00	.787	3	8	R840-0630-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.15	.045	140°	DIN 6537 K
6.40	.252	20.30	.799	3	8	R840-0640-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.16	.045	140°	DIN 6537 K
6.50	.256	20.60	.811	3	8	R840-0650-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.18	.046	140°	DIN 6537 K
6.60	.260	20.90	.823	3	8	R840-0660-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.20	.047	140°	DIN 6537 K
6.80	.268	21.50	.846	3	8	R840-0680-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.24	.048	140°	DIN 6537 K
6.90	.272	21.90	.862	3	8	R840-0690-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.26	.049	140°	DIN 6537 K
7.00	.276	22.20	.874	3	8	R840-0700-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	34.00	1.338	1.27	.050	140°	DIN 6537 K
7.10	.280	22.50	.886	3	8	R840-0710-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.29	.050	140°	DIN 6537 K
7.20	.283	22.80	.898	3	8	R840-0720-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.31	.051	140°	DIN 6537 K
7.30	.287	23.10	.909	3	8	R840-0730-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.33	.052	140°	DIN 6537 K
7.40	.291	23.40	.921	3	8	R840-0740-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.35	.053	140°	DIN 6537 K
7.50	.295	23.80	.937	3	8	R840-0750-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.36	.053	140°	DIN 6537 K
7.80	.307	24.70	.972	3	8	R840-0780-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.42	.055	140°	DIN 6537 K
7.90	.311	25.00	.984	3	8	R840-0790-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.44	.056	140°	DIN 6537 K
8.00	.315	25.30	.996	3	8	R840-0800-30-W0A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	41.00	1.614	1.46	.057	140°	DIN 6537 K
8.10	.319	25.70	1.012	3	10	R840-0810-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.47	.058	140°	DIN 6537 K
8.20	.323	26.00	1.024	3	10	R840-0820-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.49	.058	140°	DIN 6537 K
8.50	.335	26.90	1.059	3	10	R840-0850-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.55	.060	140°	DIN 6537 K
8.60	.339	27.20	1.071	3	10	R840-0860-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.57	.061	140°	DIN 6537 K
8.70	.343	27.60	1.087	3	10	R840-0870-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.58	.062	140°	DIN 6537 K
8.80	.346	27.90	1.098	3	10	R840-0880-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.60	.063	140°	DIN 6537 K
8.90	.350	28.20	1.110	3	10	R840-0890-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.62	.063	140°	DIN 6537 K
9.00	.354	28.50	1.122	3	10	R840-0900-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.64	.064	140°	DIN 6537 K

 O5

 Q5

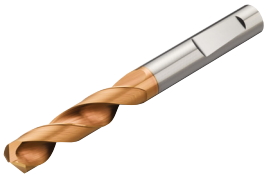
 K252

 Q1

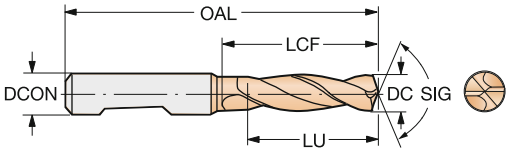
 Q35

Цельные твердосплавные свёрла CoroDrill® Delta-C

Сверла с хвостовиком Whistle Notch



TCHA H9
CNSC 0



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
9.20	.362	29.10	1.146	3	10	R840-0920-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.67	.065	140°	DIN 6537 K
9.30	.366	29.50	1.161	3	10	R840-0930-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.69	.066	140°	DIN 6537 K
9.40	.370	29.80	1.173	3	10	R840-0940-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.71	.067	140°	DIN 6537 K
9.50	.374	30.10	1.185	3	10	R840-0950-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.73	.068	140°	DIN 6537 K
10.00	.394	31.70	1.248	3	10	R840-1000-30-W0A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	47.00	1.850	1.82	.071	140°	DIN 6537 K
10.10	.398	32.00	1.260	3	12	R840-1010-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.84	.072	140°	DIN 6537 K
10.20	.402	32.30	1.272	3	12	R840-1020-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.86	.073	140°	DIN 6537 K
10.30	.406	32.60	1.283	3	12	R840-1030-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.87	.073	140°	DIN 6537 K
10.40	.409	32.90	1.295	3	12	R840-1040-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.89	.074	140°	DIN 6537 K
10.50	.413	33.30	1.311	3	12	R840-1050-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.91	.075	140°	DIN 6537 K
10.60	.417	33.60	1.323	3	12	R840-1060-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.93	.075	140°	DIN 6537 K
10.70	.421	33.90	1.335	3	12	R840-1070-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.95	.076	140°	DIN 6537 K
10.80	.425	34.20	1.346	3	12	R840-1080-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	1.97	.077	140°	DIN 6537 K
11.00	.433	34.80	1.370	3	12	R840-1100-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.00	.078	140°	DIN 6537 K
11.20	.441	35.50	1.398	3	12	R840-1120-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.04	.080	140°	DIN 6537 K
11.50	.453	36.40	1.433	3	12	R840-1150-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.09	.082	140°	DIN 6537 K
11.80	.465	37.40	1.472	3	12	R840-1180-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.15	.084	140°	DIN 6537 K
12.00	.472	38.00	1.496	3	12	R840-1200-30-W0A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	55.00	2.165	2.18	.085	140°	DIN 6537 K
12.10	.476	38.30	1.508	3	14	R840-1210-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.20	.086	140°	DIN 6537 K
12.20	.480	38.60	1.520	3	14	R840-1220-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.22	.087	140°	DIN 6537 K
12.30	.484	39.00	1.535	3	14	R840-1230-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.24	.088	140°	DIN 6537 K
12.50	.492	39.60	1.559	3	14	R840-1250-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.27	.089	140°	DIN 6537 K
13.00	.512	41.20	1.622	3	14	R840-1300-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.37	.093	140°	DIN 6537 K
13.50	.531	42.80	1.685	3	14	R840-1350-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.46	.096	140°	DIN 6537 K
13.75	.541	43.60	1.717	3	14	R840-1375-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.50	.098	140°	DIN 6537 K
14.00	.551	44.30	1.744	3	14	R840-1400-30-W0A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	60.00	2.362	2.55	.100	140°	DIN 6537 K
14.25	.561	45.10	1.776	3	16	R840-1425-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.59	.102	140°	DIN 6537 K
14.50	.571	45.90	1.807	3	16	R840-1450-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.64	.103	140°	DIN 6537 K
14.75	.581	46.70	1.839	3	16	R840-1475-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.68	.105	140°	DIN 6537 K
15.00	.591	47.50	1.870	3	16	R840-1500-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.73	.107	140°	DIN 6537 K
15.50	.610	49.10	1.933	3	16	R840-1550-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.82	.111	140°	DIN 6537 K
15.80	.622	50.00	1.969	3	16	R840-1580-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.88	.113	140°	DIN 6537 K
16.00	.630	50.70	1.996	3	16	R840-1600-30-W0A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	65.00	2.559	2.91	.114	140°	DIN 6537 K
16.50	.650	52.30	2.059	3	18	R840-1650-30-W0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.00	.118	140°	DIN 6537 K
17.00	.669	53.80	2.118	3	18	R840-1700-30-W0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.09	.121	140°	DIN 6537 K
17.50	.689	55.40	2.181	3	18	R840-1750-30-W0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.18	.125	140°	DIN 6537 K
18.00	.709	57.00	2.244	3	18	R840-1800-30-W0A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	73.00	2.874	3.28	.128	140°	DIN 6537 K
20.00	.787	63.60	2.504	3	20	R840-2000-30-W0A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	79.00	3.110	3.64	.143	140°	DIN 6537 K

O5 Q5 K252 Q1 Q35

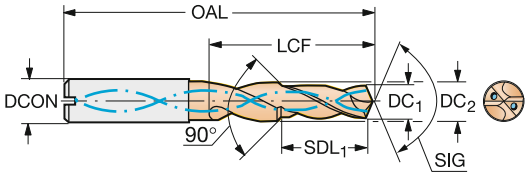
Твердосплавные свёрла CoroDrill® Delta-C для обработки ступени и фаски

Хвостовик HA

Внутренний подвод СОЖ



CNSC 1



DC1	DC1"	DC2	DC2"	SDL	SDL"	STA	LU	LU"	CZCMS	Код заказа	P 1220	M 1220	K 1220	N 1220	S 1220	H 1220	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.35	.131	4.50	.177	10.12	.398	90°	11.24	.443	6	R841-0335-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	19.00	.748	0.61	.024	140°	COROMANT
3.40	.133	4.60	.181	10.20	.401	90°	11.35	.447	6	R841-0340-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	19.00	.748	0.62	.024	140°	COROMANT
3.70	.145	5.00	.196	11.15	.438	90°	12.40	.488	6	R841-0370-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	62.00	2.440	19.00	.748	0.67	.026	140°	COROMANT
4.25	.167	5.70	.224	12.77	.502	90°	14.19	.559	6	R841-0425-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	23.00	.905	0.77	.030	140°	COROMANT
4.30	.169	5.80	.228	12.95	.509	90°	14.40	.567	6	R841-0430-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	23.00	.905	0.78	.030	140°	COROMANT
4.65	.183	5.90	.232	13.97	.550	90°	15.36	.605	6	R841-0465-30-A1A	☆	☆	☆	☆	☆	☆	6.00	.236	66.00	2.598	23.00	.905	0.85	.033	140°	COROMANT
5.00	.196	6.80	.267	15.00	.590	90°	16.71	.658	8	R841-0500-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	28.00	1.102	0.91	.035	140°	COROMANT
5.10	.200	6.90	.271	15.30	.602	90°	17.03	.671	8	R841-0510-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	28.00	1.102	0.93	.036	140°	COROMANT
5.30	.208	7.20	.283	15.95	.627	90°	17.76	.700	8	R841-0530-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	28.00	1.102	0.96	.037	140°	COROMANT
5.50	.216	7.40	.291	16.55	.651	90°	18.40	.724	8	R841-0550-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	28.00	1.102	1.00	.039	140°	COROMANT
5.55	.218	7.50	.295	16.72	.658	90°	18.60	.733	8	R841-0555-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.314	79.00	3.110	28.00	1.102	1.01	.039	140°	COROMANT
6.60	.259	8.90	.350	19.85	.781	90°	22.08	.869	10	R841-0660-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.20	.047	140°	COROMANT
6.75	.265	9.10	.358	20.32	.800	90°	22.60	.890	10	R841-0675-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.23	.048	140°	COROMANT
6.85	.269	9.20	.362	20.62	.812	90°	22.92	.902	10	R841-0685-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.25	.049	140°	COROMANT
6.90	.271	9.30	.366	20.70	.814	90°	23.03	.907	10	R841-0690-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.26	.049	140°	COROMANT
7.00	.275	9.50	.374	21.05	.828	90°	23.44	.923	10	R841-0700-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.27	.050	140°	COROMANT
7.25	.285	9.80	.385	21.82	.859	90°	24.28	.956	10	R841-0725-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.32	.051	140°	COROMANT
7.30	.287	9.80	.385	21.95	.864	90°	24.39	.960	10	R841-0730-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.33	.052	140°	COROMANT
7.40	.291	9.80	.385	22.20	.874	90°	24.61	.969	10	R841-0740-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.393	89.00	3.503	37.00	1.456	1.35	.053	140°	COROMANT
8.00	.314	10.80	.425	24.00	.944	90°	26.71	1.052	12	R841-0800-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	42.00	1.653	1.46	.057	140°	COROMANT
8.50	.334	11.50	.452	25.50	1.003	90°	28.39	1.118	12	R841-0850-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	42.00	1.653	1.55	.060	140°	COROMANT
8.60	.338	11.60	.456	25.80	1.015	90°	28.70	1.130	12	R841-0860-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	42.00	1.653	1.57	.061	140°	COROMANT
8.70	.342	11.70	.460	26.10	1.027	90°	29.02	1.143	12	R841-0870-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	42.00	1.653	1.58	.062	140°	COROMANT
9.00	.354	11.80	.464	27.00	1.062	90°	29.87	1.176	12	R841-0900-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102.00	4.015	42.00	1.653	1.64	.064	140°	COROMANT
9.25	.364	12.50	.492	27.77	1.093	90°	30.91	1.217	14	R841-0925-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	52.00	2.047	1.68	.066	140°	COROMANT
9.30	.366	12.60	.496	27.95	1.100	90°	31.12	1.225	14	R841-0930-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	52.00	2.047	1.69	.066	140°	COROMANT
10.25	.403	13.80	.543	30.82	1.213	90°	34.27	1.350	14	R841-1025-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	52.00	2.047	1.87	.073	140°	COROMANT
10.30	.405	13.80	.543	30.95	1.218	90°	34.38	1.354	14	R841-1030-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	52.00	2.047	1.87	.073	140°	COROMANT
10.40	.409	13.80	.543	31.20	1.228	90°	34.60	1.362	14	R841-1040-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	52.00	2.047	1.89	.074	140°	COROMANT
10.50	.413	13.80	.543	31.55	1.242	90°	34.91	1.375	14	R841-1050-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107.00	4.212	52.00	2.047	1.91	.075	140°	COROMANT
10.80	.425	14.60	.574	32.40	1.275	90°	36.06	1.420	16	R841-1080-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	59.00	2.322	1.97	.077	140°	COROMANT
11.00	.433	14.90	.586	33.05	1.301	90°	36.80	1.449	16	R841-1100-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	59.00	2.322	2.00	.078	140°	COROMANT
11.20	.440	15.10	.594	33.65	1.324	90°	37.43	1.474	16	R841-1120-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	59.00	2.322	2.04	.080	140°	COROMANT
11.50	.452	15.50	.610	34.50	1.358	90°	38.38	1.511	16	R841-1150-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	59.00	2.322	2.09	.082	140°	COROMANT
12.00	.472	15.80	.622	36.00	1.417	90°	39.86	1.569	16	R841-1200-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.629	115.00	4.527	59.00	2.322	2.18	.085	140°	COROMANT
12.10	.476	16.30	.641	36.30	1.429	90°	40.38	1.590	18	R841-1210-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	67.00	2.637	2.20	.086	140°	COROMANT
12.25	.482	16.50	.649	36.77	1.447	90°	40.90	1.610	18	R841-1225-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	67.00	2.637	2.23	.087	140°	COROMANT
12.50	.492	16.90	.665	37.50	1.476	90°	41.74	1.644	18	R841-1250-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	67.00	2.637	2.27	.089	140°	COROMANT
13.10	.515	17.70	.696	39.30	1.547	90°	43.74	1.722	18	R841-1310-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	67.00	2.637	2.38	.093	140°	COROMANT
13.50	.531	17.80	.700	40.55	1.596	90°	44.91	1.768	18	R841-1350-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.708	123.00	4.842	67.00	2.637	2.46	.096	140°	COROMANT
14.00	.551	18.90	.744	42.05	1.655	90°	46.79	1.842	20	R841-1400-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.55	.100	140°	COROMANT
14.10	.555	19.00	.748	42.35	1.667	90°	47.10	1.855	20	R841-1410-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.57	.101	140°	COROMANT
14.25	.561	19.20	.755	42.82	1.686	90°	47.63	1.875	20	R841-1425-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.59	.102	140°	COROMANT
14.50	.570	19.60	.771	43.55	1.714	90°	48.47	1.908	20	R841-1450-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.64	.103	140°	COROMANT
15.00	.590	19.80	.779	45.00	1.771	90°	49.85	1.963	20	R841-1500-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.73	.107	140°	COROMANT
15.10	.594	19.80	.779	45.35	1.785	90°	50.17	1.975	20	R841-1510-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.75	.108	140°	COROMANT
15.50	.610	19.80	.779	46.55	1.832	90°	51.23	2.017	20	R841-1550-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	2.82	.111	140°	COROMANT
16.50	.649	19.80	.779	47.55	1.872	90°	51.90	2.043	20	R841-1650-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	3.00	.118	140°	COROMANT
17.50	.688	19.80	.779	48.55	1.911	90°	52.56	2.070	20	R841-1750-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131.00	5.157	78.00	3.070	3.18	.125	140°	COROMANT

 O5

 Q5

 K252

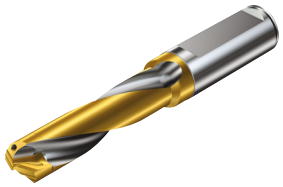
 Q1

 Q35

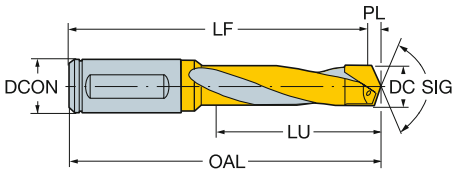
Свёрла Coromant Delta с напаянной твердосплавной пластиной

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

Внутренний подвод СОЖ



TCHA H9
CNSC 1



Метрическое исполнение

DC	DC"	LU	LU"	ULDR	CZC$_{MS}$	Код заказа	P	M	K	N	H	Размеры, мм, *дюйм*							
							P20	K20	K20	K20	K20	DCON	DCON"	OAL	OAL"	PL	PL"	SIG	BSG
9.75	.384	36.70	1.445	3	16	R411.5-10034D9.75		☆	☆	☆	☆	16.00	.629	98.00	3.858	1.77	.069	140°	ISO9766
10.00	.394	36.80	1.449	3	16	R411.5-10034D10.00	☆	☆	☆	☆	☆	16.00	.629	98.00	3.858	1.82	.071	140°	ISO9766
10.00	.394	51.80	2.039	5	16	R411.5-10054D10.00		☆	☆	☆	☆	16.00	.629	113.00	4.448	1.82	.071	140°	ISO9766
10.20	.402	54.80	2.157	5	16	R411.5-10554D10.20	☆					16.00	.629	116.00	4.566	1.86	.073	140°	COROMANT
10.25	.404	38.80	1.528	3	16	R411.5-10534D10.25	☆	☆	☆	☆	☆	16.00	.629	100.00	3.937	1.87	.073	140°	ISO9766
10.50	.413	38.90	1.532	3	16	R411.5-10534D10.50	☆	☆	☆	☆	☆	16.00	.629	100.00	3.937	1.91	.075	140°	ISO9766
10.50	.413	54.90	2.161	5	16	R411.5-10554D10.50	☆					16.00	.629	116.00	4.566	1.91	.075	140°	ISO9766
10.75	.423	40.90	1.610	3	16	R411.5-11034D10.75	☆					16.00	.629	103.00	4.055	1.96	.077	140°	ISO9766
11.00	.433	41.00	1.614	3	16	R411.5-11034D11.00	☆					16.00	.629	103.00	4.055	2.00	.078	140°	ISO9766
11.00	.433	57.00	2.244	5	16	R411.5-11054D11.00	☆					16.00	.629	120.00	4.724	2.00	.078	140°	ISO9766
11.25	.443	42.10	1.657	3	16	R411.5-11534D11.25	☆					16.00	.629	105.00	4.133	2.05	.080	140°	ISO9766
11.50	.453	42.10	1.657	3	16	R411.5-11534D11.50	☆					16.00	.629	105.00	4.133	2.09	.082	140°	ISO9766
11.50	.453	60.10	2.366	5	16	R411.5-11554D11.50	☆					16.00	.629	122.00	4.803	2.09	.082	140°	ISO9766
11.75	.463	44.20	1.740	3	16	R411.5-12034D11.75	☆	☆	☆	☆	☆	16.00	.629	108.00	4.251	2.14	.084	140°	ISO9766
12.00	.472	44.20	1.740	3	16	R411.5-12034D12.00	☆	☆	☆	☆	☆	16.00	.629	108.00	4.251	2.18	.085	140°	ISO9766
12.00	.472	62.20	2.449	5	16	R411.5-12054D12.00	☆	☆	☆	☆	☆	16.00	.629	126.00	4.960	2.18	.085	140°	ISO9766
12.25	.482	65.30	2.571	5	16	R411.5-12554D12.25	☆					16.00	.629	133.00	5.236	2.23	.087	140°	COROMANT
12.50	.492	46.30	1.823	3	16	R411.5-12534D12.50	☆	☆	☆	☆	☆	16.00	.629	113.00	4.448	2.27	.089	140°	ISO9766
12.50	.492	65.30	2.571	5	16	R411.5-12554D12.50	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	2.27	.089	140°	ISO9766
12.75	.502	48.30	1.902	3	16	R411.5-13034D12.75	☆					16.00	.629	113.00	4.448	2.32	.091	140°	ISO9766
13.00	.512	48.30	1.902	3	16	R411.5-13034D13.00	☆	☆	☆	☆	☆	16.00	.629	113.00	4.448	2.37	.093	140°	ISO9766
13.00	.512	67.30	2.650	5	16	R411.5-13054D13.00	☆	☆	☆	☆	☆	16.00	.629	133.00	5.236	2.37	.093	140°	ISO9766
13.25	.522	49.40	1.945	3	16	R411.5-13534D13.25	☆					16.00	.629	118.00	4.645	2.41	.094	140°	ISO9766
13.50	.531	49.40	1.945	3	16	R411.5-13534D13.50	☆	☆	☆	☆	☆	16.00	.629	118.00	4.645	2.46	.096	140°	ISO9766
13.50	.531	70.40	2.772	5	16	R411.5-13554D13.50	☆					16.00	.629	139.00	5.472	2.46	.096	140°	ISO9766
13.75	.541	51.50	2.028	3	16	R411.5-14034D13.75	☆					16.00	.629	118.00	4.645	2.50	.098	140°	ISO9766
14.00	.551	51.60	2.032	3	16	R411.5-14034D14.00	☆	☆	☆	☆	☆	16.00	.629	118.00	4.645	2.55	.100	140°	ISO9766
14.00	.551	72.60	2.858	5	16	R411.5-14054D14.00	☆	☆	☆	☆	☆	16.00	.629	139.00	5.472	2.55	.100	140°	ISO9766
14.25	.561	53.60	2.110	3	20	R411.5-14534D14.25	☆	☆	☆	☆	☆	20.00	.787	123.00	4.842	2.59	.102	140°	ISO9766
14.50	.571	53.70	2.114	3	20	R411.5-14534D14.50	☆	☆	☆	☆	☆	20.00	.787	123.00	4.842	2.64	.103	140°	ISO9766
14.50	.571	75.70	2.980	5	20	R411.5-14554D14.50	☆	☆	☆	☆	☆	20.00	.787	146.00	5.748	2.64	.103	140°	ISO9766
15.00	.591	55.80	2.197	3	20	R411.5-15034D15.00	☆	☆	☆	☆	☆	20.00	.787	123.00	4.842	2.73	.107	140°	ISO9766
15.00	.591	77.80	3.063	5	20	R411.5-15054D15.00	☆	☆	☆	☆	☆	20.00	.787	146.00	5.748	2.73	.107	140°	ISO9766
15.10	.594	80.80	3.181	5	20	R411.5-15554D15.10		☆	☆	☆	☆	20.00	.787	152.00	5.984	2.75	.108	140°	COROMANT
15.25	.600	56.80	2.236	3	20	R411.5-15534D15.25	☆	☆	☆	☆	☆	20.00	.787	128.00	5.039	2.78	.109	140°	ISO9766
15.25	.600	80.80	3.181	5	20	R411.5-15554D15.25	☆					20.00	.787	152.00	5.984	2.78	.109	140°	ISO9766
15.50	.610	56.80	2.236	3	20	R411.5-15534D15.50	☆					20.00	.787	128.00	5.039	2.82	.111	140°	ISO9766
15.50	.610	80.80	3.181	5	20	R411.5-15554D15.50	☆	☆	☆	☆	☆	20.00	.787	152.00	5.984	2.82	.111	140°	ISO9766
15.75	.620	58.80	2.315	3	20	R411.5-16034D15.75	☆	☆	☆	☆	☆	20.00	.787	128.00	5.039	2.87	.112	140°	ISO9766
16.00	.630	58.90	2.319	3	20	R411.5-16034D16.00	☆	☆	☆	☆	☆	20.00	.787	128.00	5.039	2.91	.114	140°	ISO9766
16.00	.630	82.90	3.264	5	20	R411.5-16054D16.00	☆	☆	☆	☆	☆	20.00	.787	152.00	5.984	2.91	.114	140°	ISO9766
16.25	.640	60.90	2.398	3	20	R411.5-16534D16.25	☆					20.00	.787	133.00	5.236	2.96	.116	140°	ISO9766
16.50	.650	61.00	2.402	3	20	R411.5-16534D16.50	☆	☆	☆	☆	☆	20.00	.787	133.00	5.236	3.00	.118	140°	ISO9766
16.50	.650	86.00	3.386	5	20	R411.5-16554D16.50	☆	☆	☆	☆	☆	20.00	.787	159.00	6.259	3.00	.118	140°	ISO9766
16.75	.659	63.10	2.484	3	20	R411.5-17034D16.75	☆	☆	☆	☆	☆	20.00	.787	133.00	5.236	3.05	.120	140°	ISO9766
17.00	.669	63.10	2.484	3	20	R411.5-17034D17.00	☆	☆	☆	☆	☆	20.00	.787	133.00	5.236	3.09	.121	140°	ISO9766
17.00	.669	88.10	3.469	5	20	R411.5-17054D17.00	☆	☆	☆	☆	☆	20.00	.787	159.00	6.259	3.09	.121	140°	ISO9766
17.50	.689	64.20	2.528	3	20	R411.5-17534D17.50	☆	☆	☆	☆	☆	20.00	.787	136.00	5.354	3.18	.125	140°	ISO9766
17.50	.689	88.20	3.472	5	20	R411.5-17554D17.50	☆	☆	☆	☆	☆	20.00	.787	163.00	6.417	3.18	.125	140°	ISO9766

O5 Q5 K250 K252 Q1 Q35

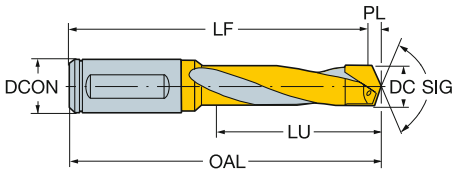
Свёрла Coromant Delta с напаянной твердосплавной пластиной

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

Внутренний подвод СОЖ



TCHA H9
CNSC 1



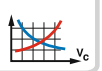
Метрическое исполнение

DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P	M	K	N	H	DCON	DCON"	OAL	OAL"	PL	PL"	SIG	BSG
							P20	K20	K20	K20	K20	Размеры, мм, *дюйм*							
17.75	.699	66.30	2.610	3	20	R411.5-18034D17.75	☆					20.00	.787	136.00	5.354	3.23	.127	140°	ISO9766
18.00	.709	66.30	2.610	3	20	R411.5-18034D18.00	☆	☆	☆	☆	☆	20.00	.787	136.00	5.354	3.28	.128	140°	ISO9766
18.00	.709	93.30	3.673	5	20	R411.5-18054D18.00	☆	☆	☆	☆	☆	20.00	.787	163.00	6.417	3.28	.128	140°	ISO9766
18.50	.728	68.30	2.689	3	20	R411.5-18534D18.50	☆	☆	☆	☆	☆	20.00	.787	139.00	5.472	3.37	.132	140°	ISO9766
18.50	.728	96.30	3.791	5	20	R411.5-18554D18.50	☆					20.00	.787	167.00	6.574	3.37	.132	140°	ISO9766
18.75	.738	70.40	2.772	3	25	R411.5-19034D18.75	☆					25.00	.984	149.00	5.866	3.41	.134	140°	ISO9766
19.00	.748	70.40	2.772	3	25	R411.5-19034D19.00	☆	☆	☆	☆	☆	25.00	.984	149.00	5.866	3.46	.136	140°	ISO9766
19.00	.748	98.40	3.874	5	25	R411.5-19054D19.00	☆					25.00	.984	178.00	7.007	3.46	.136	140°	ISO9766
19.25	.758	71.50	2.815	3	25	R411.5-19534D19.25	☆					25.00	.984	154.00	6.062	3.50	.137	140°	ISO9766
19.50	.768	71.60	2.819	3	25	R411.5-19534D19.50	☆					25.00	.984	154.00	6.062	3.55	.139	140°	ISO9766
19.50	.768	101.60	4.000	5	25	R411.5-19554D19.50	☆	☆	☆	☆	☆	25.00	.984	184.00	7.244	3.55	.139	140°	ISO9766
19.75	.778	73.60	2.898	3	25	R411.5-20034D19.75	☆	☆	☆	☆	☆	25.00	.984	154.00	6.062	3.59	.141	140°	ISO9766
20.00	.787	73.70	2.902	3	25	R411.5-20034D20.00	☆	☆	☆	☆	☆	25.00	.984	154.00	6.062	3.64	.143	140°	ISO9766
20.00	.787	103.70	4.083	5	25	R411.5-20054D20.00	☆	☆	☆	☆	☆	25.00	.984	184.00	7.244	3.64	.143	140°	ISO9766
20.50	.807	75.80	2.984	3	25	R411.5-20534D20.50	☆	☆	☆	☆	☆	25.00	.984	159.00	6.259	3.73	.146	140°	ISO9766
21.00	.827	77.80	3.063	3	25	R411.5-21034D21.00	☆	☆	☆	☆	☆	25.00	.984	159.00	6.259	3.82	.150	140°	ISO9766
21.50	.846	78.90	3.106	3	25	R411.5-21534D21.50	☆	☆	☆	☆	☆	25.00	.984	164.00	6.456	3.91	.154	140°	ISO9766
22.00	.866	81.00	3.189	3	25	R411.5-22034D22.00	☆	☆	☆	☆	☆	25.00	.984	164.00	6.456	4.00	.157	140°	ISO9766
22.50	.886	83.10	3.272	3	25	R411.5-22534D22.50	☆	☆	☆	☆	☆	25.00	.984	168.00	6.614	4.09	.161	140°	ISO9766
23.00	.906	85.20	3.354	3	25	R411.5-23034D23.00	☆	☆	☆	☆	☆	25.00	.984	168.00	6.614	4.19	.164	140°	ISO9766
23.50	.925	86.30	3.398	3	25	R411.5-23534D23.50	☆	☆	☆	☆	☆	25.00	.984	174.00	6.850	4.28	.168	140°	ISO9766
24.00	.945	88.30	3.476	3	25	R411.5-24034D24.00	☆	☆	☆	☆	☆	25.00	.984	174.00	6.850	4.37	.171	140°	ISO9766
24.50	.965	90.40	3.559	3	32	R411.5-24534D24.50	☆	☆	☆	☆	☆	32.00	1.259	183.00	7.204	4.46	.175	140°	ISO9766
25.00	.984	92.60	3.646	3	32	R411.5-25034D25.00	☆	☆	☆	☆	☆	32.00	1.259	183.00	7.204	4.55	.179	140°	ISO9766
25.50	1.004	93.70	3.689	3	32	R411.5-25534D25.50	☆					32.00	1.259	189.00	7.440	4.64	.182	140°	ISO9766
26.00	1.024	95.80	3.772	3	32	R411.5-26034D26.00	☆	☆	☆	☆	☆	32.00	1.259	189.00	7.440	4.73	.186	140°	ISO9766
26.50	1.043	97.80	3.850	3	32	R411.5-26534D26.50	☆	☆	☆	☆	☆	32.00	1.259	193.00	7.598	4.82	.189	140°	ISO9766
27.00	1.063	99.90	3.933	3	32	R411.5-27034D27.00	☆					32.00	1.259	193.00	7.598	4.91	.193	140°	ISO9766
28.00	1.102	103.10	4.059	3	32	R411.5-28034D28.00	☆					32.00	1.259	199.00	7.834	5.10	.200	140°	ISO9766
28.50	1.122	105.20	4.142	3	32	R411.5-28534D28.50	☆	☆	☆	☆	☆	32.00	1.259	204.00	8.031	5.19	.204	140°	ISO9766
30.00	1.181	110.40	4.346	3	32	R411.5-30034D30.00	☆					32.00	1.259	208.00	8.188	5.46	.214	140°	ISO9766


O5



Q5



K250



K252



Q1

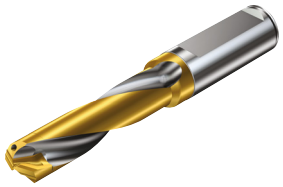


Q35

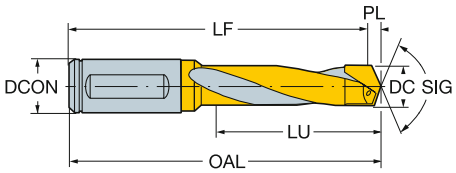
Свёрла Coromant Delta с напаянной твердосплавной пластиной

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

Внутренний подвод СОЖ



TCHA H9
CNSC 1



Дюймовое исполнение

							P	M	K	N	H	Размеры, мм, *дюйм*							
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	P20	K20	K20	K20	K20	DCON	DCON"	OAL	OAL"	PL	PL"	SIG	BSG
9.52	.375	36.80	1.449	3	5/8	RA411.5-2534D0.3750	☆	☆	☆	☆	☆	15.87	.625	98.04	3.860	1.73	.068	140°	ISO9766
9.52	.375	51.80	2.039	5	5/8	RA411.5-2554D0.3750	☆					15.87	.625	113.03	4.450	1.73	.068	140°	ISO9766
10.31	.406	38.90	1.532	3	5/8	RA411.5-2634D0.4062	☆					15.87	.625	100.07	3.940	1.88	.073	140°	ISO9766
10.31	.406	54.90	2.161	5	5/8	RA411.5-2654D0.4062	☆					15.87	.625	116.07	4.570	1.88	.073	140°	ISO9766
10.71	.422	41.00	1.614	3	5/8	RA411.5-2734D0.4219	☆	☆	☆	☆	☆	15.87	.625	103.12	4.060	1.95	.076	140°	ISO9766
10.71	.422	57.10	2.248	5	5/8	RA411.5-2754D0.4219	☆	☆	☆	☆	☆	15.87	.625	119.88	4.720	1.95	.076	140°	ISO9766
11.11	.438	41.90	1.650	3	5/8	RA411.5-2834D0.4375	☆	☆	☆	☆	☆	15.87	.625	104.90	4.130	2.02	.079	140°	ISO9766
11.11	.438	59.90	2.358	5	5/8	RA411.5-2854D0.4375	☆	☆	☆	☆	☆	15.87	.625	121.92	4.800	2.02	.079	140°	ISO9766
11.50	.453	44.00	1.732	3	5/8	RA411.5-3034D0.4531		☆	☆	☆	☆	15.87	.625	107.95	4.250	2.09	.082	140°	ISO9766
11.50	.453	62.00	2.441	5	5/8	RA411.5-3054D0.4531	☆					15.87	.625	125.98	4.960	2.09	.082	140°	ISO9766
11.90	.469	44.00	1.732	3	5/8	RA411.5-3034D0.4688	☆					15.87	.625	107.95	4.250	2.17	.085	140°	ISO9766
11.90	.469	62.20	2.449	5	5/8	RA411.5-3054D0.4688	☆					15.87	.625	125.98	4.960	2.17	.085	140°	ISO9766
12.30	.484	46.20	1.819	3	5/8	RA411.5-3134D0.4844	☆					15.87	.625	113.03	4.450	2.24	.088	140°	ISO9766
12.30	.484	65.20	2.567	5	5/8	RA411.5-3154D0.4844	☆					15.87	.625	133.09	5.240	2.24	.088	140°	ISO9766
12.70	.500	48.30	1.902	3	5/8	RA411.5-3234D0.5000	☆					15.87	.625	113.03	4.450	2.31	.090	140°	ISO9766
12.70	.500	67.30	2.650	5	5/8	RA411.5-3254D0.5000	☆					15.87	.625	133.09	5.240	2.31	.090	140°	ISO9766
13.49	.531	49.40	1.945	3	5/8	RA411.5-3434D0.5312	☆	☆	☆	☆	☆	15.87	.625	118.11	4.650	2.46	.096	140°	ISO9766
13.49	.531	70.60	2.780	5	5/8	RA411.5-3454D0.5312	☆	☆	☆	☆	☆	15.87	.625	134.87	5.310	2.46	.096	140°	ISO9766
13.89	.547	51.60	2.032	3	5/8	RA411.5-3534D0.5469	☆					15.87	.625	118.11	4.650	2.53	.099	140°	ISO9766
13.89	.547	72.60	2.858	5	5/8	RA411.5-3554D0.5469	☆					15.87	.625	138.93	5.470	2.53	.099	140°	ISO9766
14.28	.563	53.70	2.114	3	3/4	RA411.5-3634D0.5625	☆					19.05	.750	122.93	4.840	2.60	.102	140°	ISO9766
14.28	.563	75.50	2.972	5	3/4	RA411.5-3654D0.5625	☆	☆	☆	☆	☆	19.05	.750	146.05	5.750	2.60	.102	140°	ISO9766
15.87	.625	58.80	2.315	3	3/4	RA411.5-4034D0.6250	☆					19.05	.750	128.01	5.040	2.89	.113	140°	ISO9766
15.87	.625	82.90	3.264	5	3/4	RA411.5-4054D0.6250	☆					19.05	.750	151.89	5.980	2.89	.113	140°	ISO9766
16.27	.641	60.80	2.394	3	3/4	RA411.5-4134D0.6406	☆					19.05	.750	133.09	5.240	2.96	.116	140°	ISO9766
16.66	.656	63.00	2.480	3	3/4	RA411.5-4234D0.6562	☆	☆	☆	☆	☆	19.05	.750	133.09	5.240	3.03	.119	140°	ISO9766
16.66	.656	88.10	3.469	5	3/4	RA411.5-4254D0.6562	☆	☆	☆	☆	☆	19.05	.750	159.00	6.260	3.03	.119	140°	ISO9766
17.06	.672	64.00	2.520	3	3/4	RA411.5-4434D0.6719	☆					19.05	.750	135.89	5.350	3.11	.122	140°	ISO9766
17.46	.687	64.10	2.524	3	3/4	RA411.5-4434D0.6875	☆	☆	☆	☆	☆	19.05	.750	135.89	5.350	3.18	.125	140°	ISO9766
17.46	.687	91.00	3.583	5	3/4	RA411.5-4454D0.6875	☆	☆	☆	☆	☆	19.05	.750	159.00	6.260	3.18	.125	140°	ISO9766
17.85	.703	93.20	3.669	5	3/4	RA411.5-4554D0.7031		☆	☆	☆	☆	19.05	.750	163.06	6.420	3.25	.127	140°	ISO9766
18.25	.719	68.40	2.693	3	3/4	RA411.5-4634D0.7188	☆					19.05	.750	138.93	5.470	3.32	.130	140°	ISO9766
18.25	.719	96.30	3.791	5	3/4	RA411.5-4654D0.7188		☆	☆	☆	☆	19.05	.750	166.87	6.570	3.32	.130	140°	ISO9766
18.65	.734	98.40	3.874	5	1	RA411.5-4754D0.7344	☆					25.40	1.000	178.05	7.010	3.39	.133	140°	ISO9766
19.05	.750	71.60	2.819	3	1	RA411.5-4934D0.7500	☆					25.40	1.000	153.92	6.060	3.47	.136	140°	ISO9766
19.05	.750	101.60	4.000	5	1	RA411.5-4954D0.7500	☆	☆	☆	☆	☆	25.40	1.000	183.89	7.240	3.47	.136	140°	ISO9766
19.44	.766	71.70	2.823	3	1	RA411.5-4934D0.7656	☆					25.40	1.000	153.92	6.060	3.54	.139	140°	ISO9766
19.84	.781	73.70	2.902	3	1	RA411.5-5034D0.7812	☆					25.40	1.000	153.92	6.060	3.61	.142	140°	ISO9766
20.63	.813	77.70	3.059	3	1	RA411.5-5234D0.8125	☆	☆	☆	☆	☆	25.40	1.000	159.00	6.260	3.76	.147	140°	ISO9766
21.42	.844	78.90	3.106	3	1	RA411.5-5434D0.8437	☆					25.40	1.000	164.08	6.460	3.90	.153	140°	ISO9766
22.22	.875	83.10	3.272	3	1	RA411.5-5634D0.8750	☆	☆	☆	☆	☆	25.40	1.000	167.89	6.610	4.04	.159	140°	ISO9766
22.62	.891	85.10	3.350	3	1	RA411.5-5734D0.8906	☆					25.40	1.000	167.89	6.610	4.12	.162	140°	ISO9766
23.81	.938	88.40	3.480	3	1	RA411.5-6034D0.9375	☆					25.40	1.000	173.99	6.850	4.33	.170	140°	ISO9766
25.00	.984	93.50	3.681	3	1 1/4	RA411.5-6434D0.9844	☆					31.75	1.250	188.97	7.440	4.55	.179	140°	ISO9766
25.40	1.000	93.50	3.681	3	1 1/4	RA411.5-6434D1.0000	☆					31.75	1.250	188.97	7.440	4.62	.181	140°	ISO9766

O5 Q5 K250 K252 Q1 Q35

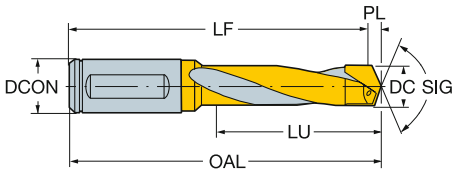
Свёрла Coromant Delta с напаянной твердосплавной пластиной

Сверла с цилиндрическим хвостовиком и лыской по ISO 9766

Внутренний подвод СОЖ



TCHA H9
CNSC 1



Возможность выбора диаметра

						P	M	K	N	H	Размеры, мм, *дюйм*					
DCN	DCX	LU	LU"	CZC_{MS}	**Код заказа**	P20	K20	K20	K20	K20	DCON	DCON"	OAL	OAL"	SIG	BSG
9.50	10.00	36.80	1.449	16	**R411.5-10034D**	☆	☆	☆	☆	☆	16.00	.629	98.00	3.858	140°	ISO9766
9.50	10.00	51.80	2.039	16	**R411.5-10054D**	☆					16.00	.629	113.00	4.448	140°	ISO9766
10.01	10.50	38.90	1.532	16	**R411.5-10534D**	☆					16.00	.629	100.00	3.937	140°	ISO9766
10.01	10.50	54.90	2.161	16	**R411.5-10554D**	☆					16.00	.629	116.00	4.566	140°	ISO9766
11.01	11.50	42.10	1.657	16	**R411.5-11534D**	☆					16.00	.629	105.00	4.133	140°	ISO9766
11.51	12.00	44.20	1.740	16	**R411.5-12034D**	☆					16.00	.629	108.00	4.251	140°	ISO9766
13.01	13.50	70.40	2.772	16	**R411.5-13554D**	☆					16.00	.629	139.00	5.472	140°	ISO9766
14.01	14.50	53.70	2.114	20	**R411.5-14534D**	☆					20.00	.787	123.00	4.842	140°	ISO9766
14.01	14.50	75.70	2.980	20	**R411.5-14554D**	☆					20.00	.787	146.00	5.748	140°	ISO9766
15.01	15.50	56.80	2.236	20	**R411.5-15534D**	☆					20.00	.787	128.00	5.039	140°	ISO9766
15.51	16.00	58.90	2.319	20	**R411.5-16034D**	☆	☆	☆	☆	☆	20.00	.787	128.00	5.039	140°	ISO9766
16.01	16.50	61.00	2.402	20	**R411.5-16534D**	☆					20.00	.787	133.00	5.236	140°	ISO9766
16.01	16.50	86.00	3.386	20	**R411.5-16554D**	☆					20.00	.787	159.00	6.259	140°	ISO9766
16.51	17.00	88.10	3.469	20	**R411.5-17054D**	☆	☆	☆	☆	☆	20.00	.787	159.00	6.259	140°	ISO9766
17.01	17.50	88.20	3.472	20	**R411.5-17554D**	☆					20.00	.787	163.00	6.417	140°	ISO9766
17.51	18.00	66.30	2.610	20	**R411.5-18034D**		☆	☆	☆	☆	20.00	.787	136.00	5.354	140°	ISO9766
18.01	18.50	68.30	2.689	20	**R411.5-18534D**	☆					20.00	.787	139.00	5.472	140°	ISO9766
19.01	19.50	71.60	2.819	25	**R411.5-19534D**	☆					25.00	.984	154.00	6.062	140°	ISO9766
20.01	20.50	75.80	2.984	25	**R411.5-20534D**	☆	☆	☆	☆	☆	25.00	.984	159.00	6.259	140°	ISO9766
20.51	21.00	77.80	3.063	25	**R411.5-21034D**	☆					25.00	.984	159.00	6.259	140°	ISO9766
21.01	21.50	78.90	3.106	25	**R411.5-21534D**		☆	☆	☆	☆	25.00	.984	164.00	6.456	140°	ISO9766
21.51	22.00	81.00	3.189	25	**R411.5-22034D**		☆	☆	☆	☆	25.00	.984	164.00	6.456	140°	ISO9766
22.01	22.50	83.10	3.272	25	**R411.5-22534D**	☆	☆	☆	☆	☆	25.00	.984	168.00	6.614	140°	ISO9766
22.51	23.00	85.20	3.354	25	**R411.5-23034D**	☆					25.00	.984	168.00	6.614	140°	ISO9766
23.51	24.00	88.30	3.476	25	**R411.5-24034D**	☆					25.00	.984	174.00	6.850	140°	ISO9766
24.51	25.00	92.60	3.646	32	**R411.5-25034D**		☆	☆	☆	☆	32.00	1.259	183.00	7.204	140°	ISO9766
25.01	25.50	93.70	3.689	32	**R411.5-25534D**	☆					32.00	1.259	189.00	7.440	140°	ISO9766
25.51	26.00	95.80	3.772	32	**R411.5-26034D**	☆					32.00	1.259	189.00	7.440	140°	ISO9766
27.01	27.50	101.00	3.976	32	**R411.5-27534D**	☆					32.00	1.259	199.00	7.834	140°	ISO9766
28.51	29.00	107.30	4.224	32	**R411.5-29034D**	☆					32.00	1.259	204.00	8.031	140°	ISO9766

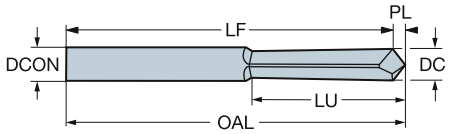
Пример заказа: R411.5-16534D*16.30*P20

Свёрла для высверливания

Для удаления сломанных метчиков или сверления особо твердых материалов



TCHA H13
CNSC 0



							Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	**Код заказа**	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
2.00	.079	10.00	.394	5	2	**HC 2**	2.00	.078	30.28	1.192	10.00	.393	0.58	.022	120°	COROMANT
3.00	.118	15.00	.591	5	3	**HC 3**	3.00	.118	40.28	1.586	15.00	.590	0.87	.034	120°	COROMANT
4.00	.157	20.00	.787	5	4	**HC 4**	4.00	.157	45.28	1.783	20.00	.787	1.15	.045	120°	COROMANT
5.00	.197	25.00	.984	5	5	**HC 5**	5.00	.196	50.28	1.979	25.00	.984	1.44	.056	120°	COROMANT
6.00	.236	30.00	1.181	5	6	**HC 6**	6.00	.236	58.26	2.294	30.00	1.181	1.73	.068	120°	COROMANT

Свёрла HC могут заказываться по отдельности, например: 2 шт. HC2
Или полным набором свёрл, например: HC 23456

 O5

ISO 13399 Q1

CNSC CXSC Q35

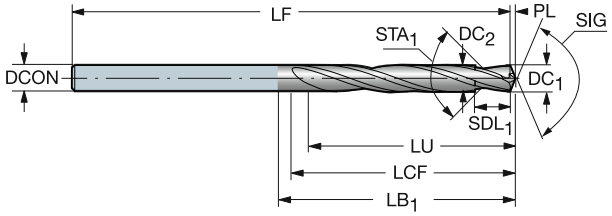
Цельные твердосплавные свёрла CoroDrill® 452

Для ручных дрелей

Высокоточное сверло для обработки пакетов "углепластик-металл"

TCHA H9
CNSC 0





											M	N	S	O	Размеры, мм, *дюйм*									
DC_1	DC_1"	DC_2	DC_2"	SDL	SDL"	STA	LU	LU"	CZC_{MS}	**Код заказа**	H10F	H10F	H10F	H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
3.37	.132	4.17	.164	9.52	.375	155°	47.40	1.866	4	**452.4-0417-034A0-CM**	☆	☆	☆	☆	4.17	.164	101.60	4.000	50.80	2.000	0.70	.027	135°	COROMANT
4.06	.159	4.83	.190	9.52	.375	155°	47.00	1.850	4	**452.4-0483-034A0-CM**	☆	☆	☆	☆	4.83	.190	101.60	4.000	50.80	2.000	0.84	.033	135°	COROMANT
4.76	.187	5.56	.218	9.52	.375	155°	46.80	1.843	7/32	**452.4-0556-034A0-CM**	☆	☆	☆	☆	5.55	.218	101.60	4.000	50.80	2.000	0.99	.038	135°	COROMANT
5.56	.218	6.35	.250	9.52	.375	155°	46.30	1.823	1/4	**452.4-0635-034A0-CM**	☆	☆	☆	☆	6.35	.250	101.60	4.000	50.80	2.000	1.15	.045	135°	COROMANT
7.14	.281	7.94	.312	9.52	.375	155°	46.00	1.811	5/16	**452.4-0794-034A0-CM**	☆	☆	☆	☆	7.93	.312	101.60	4.000	50.80	2.000	1.48	.058	135°	COROMANT
8.73	.343	9.53	.375	9.52	.375	155°	45.60	1.795	3/8	**452.4-0953-034A0-CM**	☆	☆	☆	☆	9.52	.375	101.60	4.000	50.80	2.000	1.81	.071	135°	COROMANT
10.3	.406	11.12	.437	9.52	.375	155°	45.20	1.780	7/16	**452.4-1112-034A0-CM**	☆	☆	☆	☆	11.11	.437	101.60	4.000	50.80	2.000	2.14	.084	135°	COROMANT
11.91	.468	12.7	.500	9.52	.375	155°	43.00	1.693	1/2	**452.4-1270-034A0-CM**	☆	☆	☆	☆	12.70	.500	101.60	4.000	50.80	2.000	2.47	.097	135°	COROMANT


O5



Q1



Q35

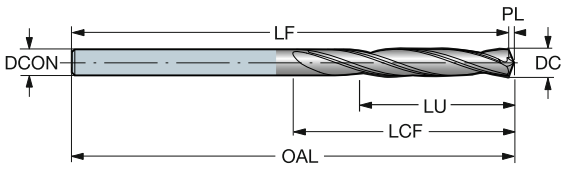
Цельные твердосплавные свёрла CoroDrill® 452

Для ручных дрелей

Сверло для обработки пакетов "углепластик-металл"

TCHA H9
CNSC 0





							M	N	S	O	Размеры, мм, *дюйм*									
DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	H10F	H10F	H10F	H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
2.50	.098	47.05	1.853	18	2	452.1-0250-044A0-CM	☆	☆	☆	☆	2.50	.098	102.06	4.018	50.80	2.000	0.52	.020	135°	COROMANT
3.26	.128	45.90	1.807	14	3	452.1-0326-044A0-CM	☆	☆	☆	☆	3.26	.128	102.20	4.023	50.80	2.000	0.68	.026	135°	COROMANT
4.17	.164	44.54	1.754	10	4	452.1-0417-044A0-CM	☆	☆	☆	☆	4.17	.164	102.37	4.030	50.80	2.000	0.86	.034	135°	COROMANT
4.83	.190	43.55	1.715	9	4	452.1-0483-044A0-CM	☆	☆	☆	☆	4.83	.190	102.50	4.035	50.80	2.000	1.00	.039	135°	COROMANT
5.56	.219	42.46	1.672	7	7/32	452.1-0556-044A0-CM	☆	☆	☆	☆	5.55	.218	102.63	4.040	50.80	2.000	1.15	.045	135°	COROMANT
6.35	.250	41.27	1.625	6	1/4	452.1-0635-044A0-CM	☆	☆	☆	☆	6.35	.250	102.78	4.046	50.80	2.000	1.32	.051	135°	COROMANT
7.94	.313	38.89	1.531	4	5/16	452.1-0794-044A0-CM	☆	☆	☆	☆	7.93	.312	103.08	4.058	50.80	2.000	1.64	.064	135°	COROMANT
9.53	.375	36.50	1.437	3	3/8	452.1-0953-044A0-CM	☆	☆	☆	☆	9.52	.375	103.37	4.069	50.80	2.000	1.97	.077	135°	COROMANT
11.11	.437	34.12	1.343	3	7/16	452.1-1112-044A0-CM	☆	☆	☆	☆	11.11	.437	103.67	4.081	50.80	2.000	2.30	.090	135°	COROMANT
12.70	.500	31.75	1.250	2	1/2	452.1-1270-044A0-CM	☆	☆	☆	☆	12.70	.500	103.96	4.093	50.80	2.000	2.63	.103	135°	COROMANT

 O5

ISO 13399 Q1

CNSC CXSC Q35

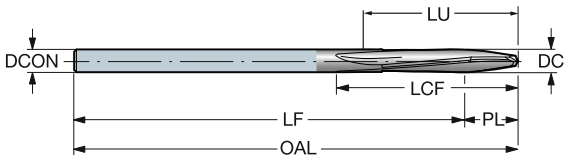
Цельные твердосплавные свёрла CoroDrill® 452

Для ручных дрелей

Сверло для обработки углепластиков



TCHA H9
CNSC 0



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Код заказа	0 / H10F	Размеры, мм, *дюйм* DCON	DCON"	OAL	OAL"	LCF	LCF"	PL	PL"	SIG	BSG
2.50	.098	47.05	1.853	18	2	**452.1-0250-044A0-C**	☆	2.50	.098	102.27	4.026	50.80	2.000	0.75	.029	118°	COROMANT
3.26	.128	45.90	1.807	14	3	**452.1-0326-044A0-C**	☆	3.26	.128	102.48	4.034	50.80	2.000	0.98	.038	118°	COROMANT
4.17	.164	44.54	1.754	10	4	**452.1-0417-044A0-C**	☆	4.17	.164	102.72	4.044	50.80	2.000	1.25	.049	118°	COROMANT
4.83	.190	43.55	1.715	9	4	**452.1-0483-044A0-C**	☆	4.83	.190	102.90	4.051	50.80	2.000	1.45	.057	118°	COROMANT
5.56	.219	42.46	1.672	7	7/32	**452.1-0556-044A0-C**	☆	5.55	.218	103.10	4.059	50.80	2.000	1.67	.065	118°	COROMANT
6.35	.250	41.27	1.625	6	1/4	**452.1-0635-044A0-C**	☆	6.35	.250	103.31	4.067	50.80	2.000	1.91	.075	118°	COROMANT
7.94	.313	38.89	1.531	4	5/16	**452.1-0794-044A0-C**	☆	7.93	.312	103.74	4.084	50.80	2.000	2.39	.093	118°	COROMANT
9.53	.375	36.50	1.437	3	3/8	**452.1-0953-044A0-C**	☆	9.52	.375	104.17	4.101	50.80	2.000	2.86	.112	118°	COROMANT
11.11	.437	34.12	1.343	3	7/16	**452.1-1112-044A0-C**	☆	11.11	.437	104.60	4.118	50.80	2.000	3.34	.131	118°	COROMANT
12.70	.500	31.75	1.250	2	1/2	**452.1-1270-044A0-C**	☆	12.70	.500	105.03	4.135	50.80	2.000	3.82	.150	118°	COROMANT


O5

ISO 13399 Q1



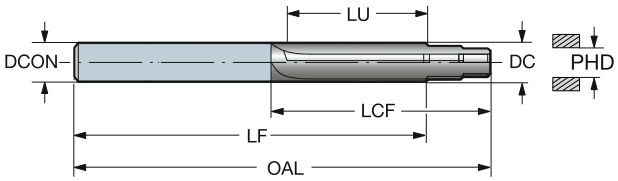
Q35

Твёрдосплавные развёртки CoroDrill® 452

Для ручных дрелей



CNSC 0



DC	DC"	LU	LU"	CZC_{MS}	Код заказа	M H10F	N H10F	S H10F	O H10F	Размеры, мм, *дюйм* DCON	DCON"	PHD	PHD"	APMX	APMX"	LF	LF"	L	L"	BSG
4.17	.164	30.30	1.192	4	452.R-0417-032A0-C				☆	4.17	.164	2.56	.101	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
		30.30	1.192	4	452.R-0417-032A0-CM	☆	☆	☆	☆	4.17	.164	2.56	.101	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
4.83	.190	30.30	1.192	4	452.R-0483-032A0-C				☆	4.83	.190	3.22	.127	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
		30.30	1.192	4	452.R-0483-032A0-CM	☆	☆	☆	☆	4.83	.190	3.22	.127	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
5.56	.218	30.30	1.192	7/32	452.R-0556-032A0-C				☆	5.55	.218	3.95	.155	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
		30.30	1.192	7/32	452.R-0556-032A0-CM	☆	☆	☆	☆	5.55	.218	3.95	.155	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
6.35	.250	30.30	1.192	1/4	452.R-0635-032A0-C				☆	6.35	.250	4.75	.187	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
		30.30	1.192	1/4	452.R-0635-032A0-CM	☆	☆	☆	☆	6.35	.250	4.75	.187	0.30	.011	30.30	1.192	50.80	2.000	COROMANT
7.94	.312	27.10	1.066	5/16	452.R-0794-029A0-C				☆	7.93	.312	6.34	.249	0.30	.011	27.10	1.066	50.80	2.000	COROMANT
		27.10	1.066	5/16	452.R-0794-029A0-CM	☆	☆	☆	☆	7.93	.312	6.34	.249	0.30	.011	27.10	1.066	50.80	2.000	COROMANT
9.53	.375	23.90	.940	3/8	452.R-0953-025A0-C				☆	9.52	.375	7.92	.312	0.30	.011	23.90	.940	50.80	2.000	COROMANT
		23.90	.940	3/8	452.R-0953-025A0-CM	☆	☆	☆	☆	9.52	.375	7.92	.312	0.30	.011	23.90	.940	50.80	2.000	COROMANT
11.12	.437	23.90	.940	7/16	452.R-1112-025A0-C				☆	11.11	.437	9.51	.374	0.30	.011	23.90	.940	50.80	2.000	COROMANT
		23.90	.940	7/16	452.R-1112-025A0-CM	☆	☆	☆	☆	11.11	.437	9.51	.374	0.30	.011	23.90	.940	50.80	2.000	COROMANT
12.70	.500	23.90	.940	1/2	452.R-1270-025A0-C				☆	12.70	.500	11.10	.437	0.30	.011	23.90	.940	50.80	2.000	COROMANT
		23.90	.940	1/2	452.R-1270-025A0-CM	☆	☆	☆	☆	12.70	.500	11.10	.437	0.30	.011	23.90	.940	50.80	2.000	COROMANT

 O5

ISO 13399 Q1

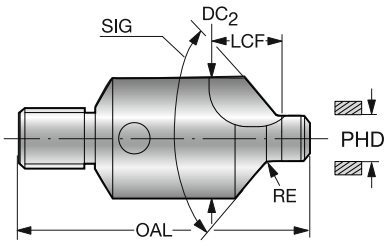
CNSC CXSC Q35

Зенковки CoroDrill® 452

Для ручных дрелей



CNSC 0



PHD	PHD"	SIG	CZC_{MS}	Код заказа	0 / CD10	Размеры, мм, *дюйм* DC_2	DC_2"	OAL	OAL"	LF	LF"	LCF	LCF"	RE	RE"
4.14	.163	100°	1/4-28	**452.C1-0414-100T-C**	☆	10.00	.393	36.00	1.417	9.32	.366	12.10	.476	0.90	.035
4.14	.163	130°	1/4-28	**452.C1-0414-130T-C**	☆	10.00	.393	36.00	1.417	8.28	.325	12.10	.476	0.60	.023
4.80	.189	100°	1/4-28	**452.C1-0480-100T-C**	☆	10.00	.393	36.58	1.440	9.04	.355	12.07	.475	0.90	.035
4.80	.189	130°	1/4-28	**452.C1-0480-130T-C**	☆	10.00	.393	36.58	1.440	8.07	.317	11.88	.467	0.60	.023
5.53	.217	100°	1/4-28	**452.C1-0553-100T-C**	☆	10.00	.393	36.58	1.440	8.73	.343	12.01	.472	0.90	.035
5.53	.217	130°	1/4-28	**452.C1-0553-130T-C**	☆	10.00	.393	36.58	1.440	7.90	.311	12.01	.472	0.60	.023
6.32	.249	100°	1/4-28	**452.C1-0632-100T-C**	☆	14.00	.551	37.82	1.488	11.09	.436	14.58	.574	0.90	.035
6.32	.249	130°	1/4-28	**452.C1-0632-130T-C**	☆	14.00	.551	37.82	1.488	9.66	.380	14.53	.572	0.60	.023
7.91	.311	100°	1/4-28	**452.C1-0791-100T-C**	☆	18.00	.708	39.73	1.564	12.11	.476	14.58	.574	1.15	.045
7.91	.311	130°	1/4-28	**452.C1-0791-130T-C**	☆	18.00	.708	39.73	1.564	10.23	.402	14.58	.574	0.90	.035
9.50	.374	100°	3/8-24	**452.C1-0950-100T-C**	☆	20.00	.787	49.50	1.948	15.58	.613	21.22	.835	1.15	.045
9.50	.374	130°	3/8-24	**452.C1-0950-130T-C**	☆	20.00	.787	49.50	1.948	13.62	.536	21.22	.835	0.90	.035
11.09	.436	100°	3/8-24	**452.C1-1109-100T-C**	☆	23.00	.905	51.00	2.007	16.17	.636	21.22	.835	1.40	.055
11.09	.436	130°	3/8-24	**452.C1-1109-130T-C**	☆	23.00	.905	51.00	2.007	13.95	.549	21.22	.835	1.20	.047
12.68	.499	100°	3/8-24	**452.C1-1268-100T-C**	☆	26.00	1.023	49.00	1.929	16.77	.660	23.77	.935	1.40	.055
12.68	.499	130°	3/8-24	**452.C1-1268-130T-C**	☆	26.00	1.023	49.00	1.929	14.28	.562	23.77	.935	1.20	.047

 O5

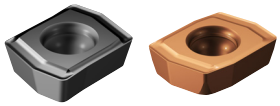
ISO 13399 Q1

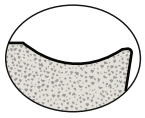
 Q35

CoroDrill® 880

Геометрии пластин

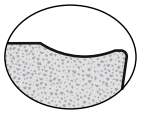
D_c 12,00 - 13,99 мм (0,472 - 0,550")





-LM **-MS**

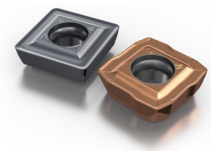
P M N S | M S

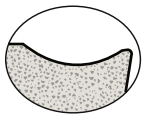


-GR

P M K N S H

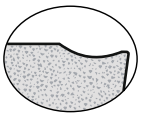
D_c 14,00 - 63,00 мм (0,550 - 2,500")





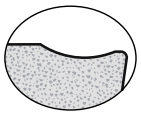
-LM **-MS**

P M N S | M S



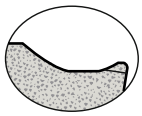
-GM

P M K N S H



-GR

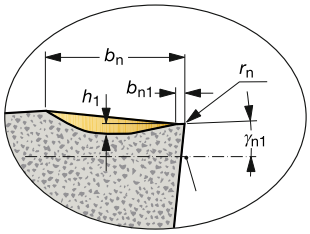
P K



-GT

P M K N S H

Характеристики



-LM	-MS	-GM	-GR	-GT
- Низкие и средние подачи - Ненагруженное резание - Превосходное стружкодробление при обработке вязких материалов - LM - первый выбор для вязких материалов - MS - острые режущие кромки, оптимизированные для нержавеющих сталей		- Работа с низкими и средними подачами - Низкие усилия резания - Контроль стружкодробления - Минимальное отклонение оси сверла под действием сил резания	- Широкий диапазон подач: от низких до высоких - Очень прочная, усиленная режущая кромка - Хорошее стружкодробление при больших подачах	- Широкий диапазон подач: от низких до высоких - Очень прочная, усиленная режущая кромка - Хорошее стружкообразование при обработке большинства материалов - Первый выбор при работе в нестабильных условиях обработки, а также при прерывистом резании

Характеристики		-LM	-MS	-GM	-GR	-GT
Радиус при вершине (периферийная пластина)	r_e	Большой	Большой	Средний	Большой	Большой
Ширина стружколома	b_n	Большая	Большая	Небольшая	Средняя	Средняя
Глубина стружколома	h_1	Глубокая	Глубокая	Средняя	Средняя	Средняя
Ширина упрочняющей фаски	b_{n1}	Большая	Большая	Небольшая	Средняя	Средняя/Длинная
Угол упрочняющей фаски	γ_{n1}	Положи-тельный	Положи-тельный	Нейтральное исполнение	Нейтральное исполнение	Нейтральное исполнение
Радиус округления режущей кромки	r_n	Средний	Небольшой	Небольшой	Большой	Средний

		Легкая	**Первый выбор**	Прочная
P	Низкоуглеродистая сталь Высокоуглеродистая сталь	GM GM	LM GR	GT
M		GM	MS	GT
K		GM	GR	GT
N		GM	LM	GT
S		GM	LM	GT
H		GM	GM*	GT

* Внимание: геометрия -GR – первый выбор для пластин размером 01.

Описание

Легкая

- Низкие значения подач
- Операции, требующие низких величин сил резания, например, при глубине сверления 4-5 x DC

Прочная

- нестабильные условия и прерывистое резание

CoroDrill® 880 большого диаметра

Соответствие режущих пластин и кассет

Диапазон диаметров, мм	Центральная кассета		Кассета	
	Пластины	Кол-во	Пластины	Кол-во
65-69	880-06...C 880-06...P	1 1	880-06...P	2
70-73	880-06...C 880-06...P	1 1	880-06...P	2
74	880-06...C 880-06...P	1 1	880-07...P	2
75-79	880-07...C 880-07...P	1 1	880-07...P	2
80-84	880-07...C 880-07...P	1 1	880-07...P	2

			Комплектующие			
			Корпус сверла		Резцовая вставка	
DC	**DC"**	**Код заказа**	3xD	4xD	**Центральная**	**Периферийная**
65	2.559	880-D0650xxx-xx	880-D065-069L50-3 880-D065-069LX50-3 880-D065-069V80-3	880-D065-069L50-4 880-D065-069LX50-4 880-D065-069V80-4	880-D0650-C	880-D0650-P
66	2.598	880-D0660xxx-xx				880-D0660-P
67	2.638	880-D0670xxx-xx				880-D0670-P
68	2.677	880-D0680xxx-xx				880-D0680-P
69	2.717	880-D0690xxx-xx				880-D0690-P
70	2.756	880-D0700xxx-xx	880-D070-074L50-3 880-D070-074LX50-3 880-D070-074V80-3	880-D070-074L50-4 880-D070-074LX50-4 880-D070-074V80-4	880-D0700-C	880-D0700-P
71	2.795	880-D0710xxx-xx				880-D0710-P
72	2.835	880-D0720xxx-xx				880-D0720-P
73	2.874	880-D0730xxx-xx				880-D0730-P
74	2.913	880-D0740xxx-xx				880-D0740-P
75	2.953	880-D0750xxx-xx	880-D075-079L50-3 880-D075-079LX50-3 880-D075-079V80-3	880-D075-079L50-4 880-D075-079LX50-4 880-D075-079V80-4	880-D0750-C	880-D0750-P
76	2.992	880-D0760xxx-xx				880-D0760-P
77	3.032	880-D0770xxx-xx				880-D0770-P
78	3.071	880-D0780xxx-xx				880-D0780-P
79	3.110	880-D0790xxx-xx				880-D0790-P
80	3.150	880-D0800xxx-xx	880-D080-084LX63-3 880-D080-084V80-3	880-D080-084LX63-4 880-D080-084V80-4	880-D0800-C	880-D0800-P
81	3.189	880-D0810xxx-xx				880-D0810-P
82	3.228	880-D0820xxx-xx				880-D0820-P
83	3.268	880-D0830xxx-xx				880-D0830-P
84	3.307	880-D0840xxx-xx				880-D0840-P

Рекомендации по выбору сплава

CoroDrill® 880

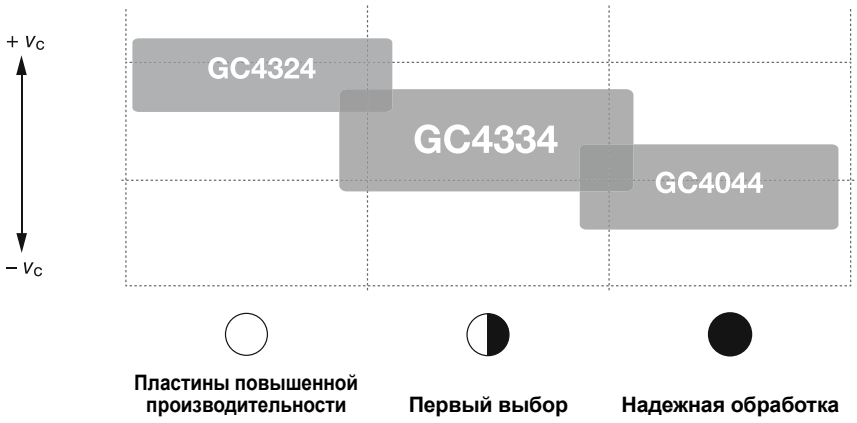
Область применения		Прочность	Первый выбор	Износостойкость
Периферийная пластина	P	GC4044	GC4334	GC4324
	M	GC4044	GC2044	GC4334
	K	GC4044	GC4334	GC4324
	N	GC4044	H13A, GC4044*	H13A
	S	GC4044	H13A, GC4044*	H13A
	H	GC4044	GC4044	GC4324
Центральная пластина	P		GC1044	
	M		GC1144	
	K		GC1044	
	N	GC1044	H13A, GC1044*	
	S	GC1044	H13A, GC1044*	
	H		GC1044	

* Для свёрл больших диаметров рекомендуется более износостойкий сплав.

Производительность

Области применения по ISO:

P M K H



	Пластины повышенной производительности	Первый выбор	Надежная обработка
Условия обработки:	Стабильные	Хорошие	Тяжелые

CoroDrill® 881

Область применения		Первый выбор
Периферийная пластина	P	GC4044
	M	GC2044
	K	GC4044
	N	GC4044
	S	GC4044
	H	GC4044
Центральная пластина	P	GC1044
	M	GC1144
	K	GC1044
	N	GC1044
	S	GC1044
	H	GC1044

Свёрла Coromant U для плунжерного сверления

Рекомендации по геометриям пластин для сверл Coromant U

DC12,7 - 17 мм (0,500 - 0,669")

	Центральная пластина	Периферийная пластина	
Первый выбор	**C-53**	**P-53**	P M K N S H - Хорошее формирование стружки при сверлении большинства обрабатываемых материалов: стали, нержавеющей стали, чугуна, титана, жаропрочных сплавов и алюминия - Скорости резания от низких до высоких - Центральная и периферийная пластина
Дополнительные геометрии	**TC-53**	**P-53**	P K H - TC –53 – геометрия, обеспечивающая максимальную

DC 17,5 - 41 мм (0,689 - 0,984")

Пластины повышенной производительности	**-WM**	**-WM**	P K M - Геометрия Wiper позволяет повысить подачу на 50% - Для сталей и чугунов с твердостью до 200 HB и легко обрабатываемых нержавеющих сталей - При высокой жесткости оборудования и умеренных требованиях к точности отверстий - Центральная и периферийная пластина

DC 17,5 - 58 мм (0,689 - 2,283")

Первый выбор	**-53**	**-53**	P M K N S H - Хорошее формирование стружки при сверлении большинства обрабатываемых материалов: стали, нержавеющей стали, чугуна, титана, жаропрочных сплавов и алюминия - Скорости резания от низких до высоких - Центральная и периферийная пластина
Дополнительные геометрии	**-53**	**-58**	P M - Геометрия –58 оптимальна при использовании в качестве периферийной пластины при сверлении низкоуглеродистой и нержавеющей стали - Высокие скорости резания
	T-53	**T-53**	P K H - Геометрия с повышенной надежностью режущей кромки

DC 26 - 58 мм (1,024 - 2,283")

Пластины повышенной производительности		**-GM**	P M K N S Улучшенное стружкообразование
	-53	**-51**	P M K - Геометрия –51 оптимальна при использовании в качестве периферийной пластины для улучшения отвода стружки
Дополнительные геометрии	**-56**	**-56**	P M - Хороший отвод стружки при сверлении стали и нержавеющей стали

CoroDrill® 870

< 6 x DC

Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю (HB)	Скорость резания (V_c) м/мин в зависимости от диаметра сверла					
					10.00-20.99 мм			21.00-33.00 мм		
					Min	Рек.	Max	Min	Рек.	Max
P			**Нелегированная сталь**					**Сплав 4234**		
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	80	120	160	80	120	160
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	80	120	160	80	120	160
	P1.3.Z.AN	01.3	C=0.55-0.80%	190	70	100	130	70	100	130
	P1.5.C.UT	06.1	Отливка - без термообработки	150	80	110	140	80	110	140
			Низколегированная сталь							
	P2.1.Z.AN	02.1	Отожженная	175	80	110	140	80	110	140
	P2.2.Z.AN	02.1	Отожженная	240	80	110	140	80	110	140
	P2.4.Z.AN	02.1	Отожженная	225	80	110	140	80	110	140
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	70	100	130	50	75	100
	P2.6.C.UT	06.2	Отливка - без термообработки	200	70	100	130	70	100	130
			Высоколегированная сталь							
	P3.0.Z.AN	03.11	Отожженная	200	60	80	100	60	80	100
	P3.0.Z.HT	03.21	Закаленная и отпущенная	380	40	60	80	40	60	80
			Ферритная/мартенситная нержавеющая сталь					**Сплавы 2234 и 4234**		
	P5.0.Z.AN	05.11	Отожженная	200	30	40	50	30	40	50
	P5.0.Z.HT	05.11	Закаленная и отпущенная	330	70	90	110	60	75	90
M			**Аустенитная нержавеющая сталь**					**Сплавы 2234 и 4234**		
	M1.0.Z.AQ	05.21	Отожженная/закаленная	200	40	50	60	40	50	60
	M1.0.C.UT	15.21	Отливка+без термообработки	200	50	60	70	50	60	70
	M1.1.Z.AQ	05.21	Улучшенная обрабатываемость	200	60	75	90	60	75	90
			Супераустенитная (Ni≥20%) нержавеющая сталь							
	M2.0.Z.AQ	05.23	Отожженная/закаленная	200	20	40	60	20	40	60
	M2.0.C.AQ	15.23	Отливка+отожженная/закаленная	200	20	40	60	20	40	60
			Дуплексная (аустенитная/ферритная) нержавеющая сталь							
	M3.1.Z.AQ	05.51	>60% феррита (N<0,10%)	230	40	55	70	40	55	70
	M3.2.Z.AQ	05.52	<60% феррита (N≥0,10%)	260	20	40	60	20	40	60
K			**Ковкий чугун**					**Сплавы 3234 и 4234**		
	K1.1.C.NS	07.1	Ферритный (элементная стружка)	130	100	145	190	100	145	190
	K1.1.C.NS	07.2	Перлитный (сливная стружка)	200	90	125	160	90	125	160
			Серый чугун							
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	100	150	200	100	150	200
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	90	130	170	90	130	170
			Чугун с шаровидным графитом							
	K3.1.C.UT	09.1	Ферритный	155	100	145	190	100	145	190
	K3.3.C.UT	09.2	Перлитный	265	90	125	160	90	125	160

CoroDrill® 870

< 6 x DC

Метрические значения

Подача (f_n), мм/об, в зависимости от диаметра сверла																	
10.00-11.99 мм			12.00-13.99 мм			14.00-15.99 мм			16.00-20.99 мм			21.00-25.99 мм			26.00-33.00 мм		
Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max
Геометрии -PM и -GP																	
0.12	0.18	0.28	0.14	0.20	0.35	0.16	0.25	0.41	0.20	0.32	0.45	0.20	0.34	0.45	0.20	0.34	0.45
0.12	0.18	0.28	0.14	0.20	0.35	0.16	0.25	0.41	0.20	0.32	0.45	0.20	0.34	0.45	0.20	0.34	0.45
0.12	0.18	0.28	0.14	0.20	0.35	0.16	0.25	0.41	0.20	0.32	0.45	0.20	0.34	0.45	0.20	0.34	0.45
0.12	0.18	0.28	0.14	0.20	0.35	0.16	0.25	0.41	0.20	0.32	0.45	0.20	0.34	0.45	0.20	0.34	0.45
0.12	0.18	0.30	0.14	0.20	0.37	0.16	0.25	0.45	0.20	0.32	0.48	0.20	0.36	0.50	0.20	0.40	0.52
0.12	0.18	0.30	0.14	0.20	0.37	0.16	0.25	0.45	0.20	0.32	0.48	0.20	0.36	0.50	0.20	0.40	0.52
0.12	0.18	0.30	0.14	0.20	0.37	0.16	0.25	0.45	0.20	0.32	0.48	0.20	0.36	0.50	0.20	0.40	0.52
0.12	0.18	0.30	0.14	0.20	0.37	0.16	0.25	0.45	0.20	0.32	0.48	0.20	0.36	0.50	0.20	0.40	0.52
0.12	0.18	0.30	0.14	0.20	0.37	0.16	0.25	0.45	0.20	0.32	0.48	0.20	0.36	0.50	0.20	0.40	0.52
0.10	0.16	0.24	0.12	0.19	0.33	0.14	0.22	0.38	0.18	0.25	0.40	0.18	0.30	0.45	0.18	0.30	0.45
0.10	0.16	0.24	0.12	0.19	0.33	0.14	0.22	0.38	0.18	0.25	0.40	0.18	0.30	0.45	0.18	0.30	0.45
Геометрии -PM, -MM и -GP																	
0.12	0.14	0.19	0.14	0.16	0.22	0.14	0.18	0.24	0.18	0.24	0.30	0.22	0.28	0.34	0.22	0.28	0.34
0.10	0.12	0.16	0.10	0.12	0.16	0.12	0.14	0.18	0.14	0.18	0.22	0.16	0.22	0.26	0.16	0.22	0.26
Геометрии -MM и -GP																	
0.10	0.12	0.14	0.10	0.12	0.14	0.12	0.14	0.16	0.12	0.16	0.2	0.14	0.18	0.22	0.14	0.18	0.22
0.10	0.12	0.14	0.10	0.12	0.14	0.12	0.14	0.16	0.12	0.16	0.2	0.14	0.18	0.22	0.14	0.18	0.22
0.10	0.12	0.16	0.10	0.12	0.16	0.12	0.14	0.18	0.14	0.16	0.22	0.14	0.18	0.24	0.14	0.18	0.24
0.10	0.12	0.14	0.10	0.12	0.16	0.10	0.12	0.16	0.10	0.14	0.16	0.12	0.14	0.18	0.12	0.14	0.18
0.10	0.12	0.14	0.10	0.12	0.16	0.10	0.12	0.16	0.10	0.14	0.16	0.12	0.14	0.18	0.12	0.14	0.18
0.10	0.12	0.16	0.10	0.12	0.16	0.12	0.14	0.18	0.14	0.16	0.22	0.14	0.16	0.22	0.14	0.16	0.22
0.10	0.12	0.14	0.10	0.12	0.14	0.12	0.14	0.16	0.12	0.16	0.2	0.12	0.16	0.2	0.12	0.16	0.2
Геометрии -KM и -GP																	
0.16	0.25	0.36	0.18	0.30	0.42	0.21	0.37	0.48	0.25	0.44	0.55	0.30	0.48	0.60	0.30	0.50	0.60
0.16	0.25	0.36	0.18	0.30	0.42	0.21	0.37	0.48	0.25	0.44	0.55	0.30	0.48	0.60	0.30	0.50	0.60
0.16	0.25	0.36	0.18	0.30	0.42	0.21	0.37	0.48	0.25	0.44	0.55	0.30	0.48	0.60	0.30	0.50	0.60
0.16	0.25	0.36	0.18	0.30	0.42	0.21	0.37	0.48	0.25	0.44	0.55	0.30	0.48	0.60	0.30	0.50	0.60
0.16	0.25	0.36	0.18	0.30	0.42	0.21	0.37	0.48	0.25	0.44	0.55	0.30	0.48	0.60	0.30	0.50	0.60
0.16	0.25	0.36	0.18	0.30	0.42	0.21	0.37	0.48	0.25	0.44	0.55	0.30	0.48	0.60	0.30	0.50	0.60

CoroDrill® 870

≥ 6 x DC

Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю (HB)	Скорость резания (V_c) м/мин в зависимости от диаметра сверла					
					10.00-20.99 мм			21.00-33.00 мм		
					Min	Рек.	Max	Min	Рек.	Max
P			**Нелегированная сталь**					**Сплав 4234**		
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	80	120	160	80	120	160
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	80	120	160	80	120	160
	P1.3.Z.AN	01.3	C=0.55-0.80%	190	70	100	130	70	100	130
	P1.5.C.UT	06.1	Отливка - без термообработки	150	80	110	140	80	110	140
			Низколегированная сталь							
	P2.1.Z.AN	02.1	Отожженная	175	80	110	140	80	110	140
	P2.2.Z.AN	02.1	Отожженная	240	80	110	140	80	110	140
	P2.4.Z.AN	02.1	Отожженная	225	80	110	140	80	110	140
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	70	100	130	50	75	100
	P2.6.C.UT	06.2	Отливка - без термообработки	200	70	100	130	70	100	130
			Высоколегированная сталь							
	P3.0.Z.AN	03.11	Отожженная	200	60	80	100	60	80	100
	P3.0.Z.HT	03.21	Закаленная и отпущенная	380	40	60	80	40	60	80
			Ферритная/мартенситная нержавеющая сталь					**Сплавы 2234 и 4234**		
	P5.0.Z.AN	05.11	Отожженная	200	30	40	50	30	40	50
	P5.0.Z.HT	05.11	Закаленная и отпущенная	330	70	90	110	60	75	90
M			**Аустенитная нержавеющая сталь**					**Сплав 2234**		
	M1.0.Z.AQ	05.21	Отожженная/закаленная	200	40	50	60	40	50	60
	M1.0.C.UT	15.21	Отливка+без термообработки	200	50	60	70	50	60	70
	M1.1.Z.AQ	05.21	Улучшенная обрабатываемость	200	60	75	90	60	75	90
			Супераустенитная (Ni≥20%) нержавеющая сталь							
	M2.0.Z.AQ	05.23	Отожженная/закаленная	200	20	40	60	20	40	60
	M2.0.C.AQ	15.23	Отливка+отожженная/закаленная	200	20	40	60	20	40	60
			Дуплексная (аустенитная/ферритная) нержавеющая сталь							
	M3.1.Z.AQ	05.51	>60% феррита (N<0,10%)	230	40	55	70	40	55	70
	M3.2.Z.AQ	05.52	<60% феррита (N≥0,10%)	260	20	40	60	20	40	60
K			**Ковкий чугун**					**Сплав 3234**		
	K1.1.C.NS	07.1	Ферритный (элементная стружка)	130	100	130	170	100	130	170
	K1.1.C.NS	07.2	Перлитный (сливная стружка)	200	90	115	145	90	115	145
			Серый чугун							
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	100	135	180	100	135	180
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	90	120	155	90	120	155
			Чугун с шаровидным графитом							
	K3.1.C.UT	09.1	Ферритный	155	100	130	170	100	130	170
	K3.3.C.UT	09.2	Перлитный	265	90	115	145	90	115	145

CoroDrill® 870

≥ 6 x DC

Метрические значения

Подача (f_n), мм/об, в зависимости от диаметра сверла																	
10.00-11.99 мм			12.00-13.99 мм			14.00-15.99 мм			16.00-20.99 мм			21.00-25.99 мм			26.00-33.00 мм		
Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max
Геометрия -PM																	
0.12	0.14	0.22	0.14	0.16	0.28	0.16	0.20	0.33	0.20	0.26	0.36	0.20	0.27	0.36	0.20	0.27	0.36
0.12	0.14	0.22	0.14	0.16	0.28	0.16	0.20	0.33	0.20	0.26	0.36	0.20	0.27	0.36	0.20	0.27	0.36
0.12	0.14	0.22	0.14	0.16	0.28	0.16	0.20	0.33	0.20	0.26	0.36	0.20	0.27	0.36	0.20	0.27	0.36
0.12	0.14	0.22	0.14	0.16	0.28	0.16	0.20	0.33	0.20	0.26	0.36	0.20	0.27	0.36	0.20	0.27	0.36
0.12	0.14	0.24	0.14	0.16	0.30	0.16	0.20	0.36	0.20	0.26	0.38	0.20	0.29	0.40	0.20	0.32	0.42
0.12	0.14	0.24	0.14	0.16	0.30	0.16	0.20	0.36	0.20	0.26	0.38	0.20	0.29	0.40	0.20	0.32	0.42
0.12	0.14	0.24	0.14	0.16	0.30	0.16	0.20	0.36	0.20	0.26	0.38	0.20	0.29	0.40	0.20	0.32	0.42
0.12	0.13	0.21	0.14	0.15	0.26	0.16	0.18	0.32	0.20	0.22	0.34	0.20	0.25	0.35	0.20	0.28	0.36
0.12	0.14	0.24	0.14	0.16	0.30	0.16	0.20	0.36	0.20	0.26	0.38	0.20	0.29	0.40	0.20	0.32	0.42
0.10	0.13	0.19	0.12	0.15	0.26	0.14	0.18	0.30	0.18	0.20	0.32	0.18	0.24	0.36	0.18	0.24	0.36
0.10	0.11	0.17	0.12	0.13	0.23	0.14	0.15	0.27	0.18	0.19	0.28	0.18	0.21	0.32	0.18	0.21	0.32
Геометрии -PM и -MM																	
0.12	0.13	0.15	0.14	0.15	0.18	0.14	0.15	0.19	0.18	0.19	0.24	0.22	0.23	0.27	0.22	0.23	0.27
0.10	0.11	0.12	0.10	0.11	0.12	0.12	0.13	0.14	0.14	0.15	0.16	0.16	0.17	0.18	0.16	0.17	0.18
Геометрия -MM																	
0.10	0.11	0.12	0.10	0.11	0.12	0.12	0.13	0.14	0.12	0.13	0.16	0.14	0.15	0.18	0.14	0.15	0.18
0.10	0.11	0.12	0.10	0.11	0.12	0.12	0.13	0.14	0.12	0.13	0.16	0.14	0.15	0.18	0.14	0.15	0.18
0.10	0.11	0.13	0.10	0.11	0.13	0.12	0.13	0.14	0.14	0.15	0.18	0.14	0.15	0.19	0.14	0.15	0.19
0.10	0.11	0.12	0.10	0.11	0.13	0.10	0.11	0.13	0.10	0.11	0.13	0.12	0.13	0.14	0.12	0.13	0.14
0.10	0.11	0.12	0.10	0.11	0.13	0.10	0.11	0.13	0.10	0.11	0.13	0.12	0.13	0.14	0.12	0.13	0.14
0.10	0.11	0.13	0.10	0.11	0.13	0.12	0.13	0.14	0.14	0.15	0.18	0.14	0.15	0.18	0.14	0.15	0.18
0.10	0.11	0.12	0.10	0.11	0.13	0.12	0.13	0.14	0.12	0.13	0.16	0.12	0.13	0.16	0.12	0.13	0.16
Геометрия -KM																	
0.16	0.20	0.29	0.18	0.24	0.34	0.21	0.30	0.38	0.25	0.35	0.44	0.30	0.38	0.48	0.30	0.40	0.48
0.16	0.20	0.29	0.18	0.24	0.34	0.21	0.30	0.38	0.25	0.35	0.44	0.30	0.38	0.48	0.30	0.40	0.48
0.16	0.20	0.29	0.18	0.24	0.34	0.21	0.30	0.38	0.25	0.35	0.44	0.30	0.38	0.48	0.30	0.40	0.48
0.16	0.20	0.29	0.18	0.24	0.34	0.21	0.30	0.38	0.25	0.35	0.44	0.30	0.38	0.48	0.30	0.40	0.48
0.16	0.20	0.29	0.18	0.24	0.34	0.21	0.30	0.38	0.25	0.35	0.44	0.30	0.38	0.48	0.30	0.40	0.48
0.16	0.20	0.29	0.18	0.24	0.34	0.21	0.30	0.38	0.25	0.35	0.44	0.30	0.38	0.48	0.30	0.40	0.48

CoroDrill® 870

< 6 x DC

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю (HB)	Скорость резания (V_c) фут/мин в зависимости от диаметра сверла .3937-.8264" Min	Рек.	Max	.8268-1.2992" Min	Рек.	Max
P			**Нелегированная сталь**					**Сплав 4234**		
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	260	395	525	260	395	525
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	260	395	525	260	395	525
	P1.3.Z.AN	01.3	C=0.55-0.80%	190	230	330	425	230	330	425
	P1.5.C.UT	06.1	Отливка - без термообработки	150	260	360	460	260	360	460
			Низколегированная сталь							
	P2.1.Z.AN	02.1	Отожженная	175	260	360	460	260	360	460
	P2.2.Z.AN	02.1	Отожженная	240	260	360	460	260	360	460
	P2.4.Z.AN	02.1	Отожженная	225	260	360	460	260	360	460
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	230	330	425	165	245	330
	P2.6.C.UT	06.2	Отливка - без термообработки	200	230	330	425	230	330	425
			Высоколегированная сталь							
	P3.0.Z.AN	03.11	Отожженная	200	195	260	330	195	260	330
	P3.0.Z.HT	03.21	Закаленная и отпущенная	380	130	195	260	130	195	260
			Ферритная/мартенситная нержавеющая сталь					**Сплавы 2234 и 4234**		
	P5.0.Z.AN	05.11	Отожженная	200	100	130	165	100	130	165
	P5.0.Z.HT	05.11	Закаленная и отпущенная	330	230	295	360	195	245	295
M			**Аустенитная нержавеющая сталь**					**Сплавы 2234 и 4234**		
	M1.0.Z.AQ	05.21	Отожженная/закаленная	200	130	165	195	130	165	195
	M1.0.C.UT	15.21	Отливка+без термообработки	200	165	195	230	165	195	230
	M1.1.Z.AQ	05.21	Улучшенная обрабатываемость	200	195	245	295	195	245	295
			Супераустенитная (Ni≥20%) нержавеющая сталь							
	M2.0.Z.AQ	05.23	Отожженная/закаленная	200	65	130	195	65	130	195
	M2.0.C.AQ	15.23	Отливка+отожженная/закаленная	200	65	130	195	65	130	195
			Дуплексная (аустенитная/ферритная) нержавеющая сталь							
	M3.1.Z.AQ	05.51	>60% феррита (N<0,10%)	230	130	180	230	130	180	230
	M3.2.Z.AQ	05.52	<60% феррита (N≥0,10%)	260	65	130	195	65	130	195
K			**Ковкий чугун**					**Сплавы 3234 и 4234**		
	K1.1.C.NS	07.1	Ферритный (элементная стружка)	130	330	475	620	330	475	620
	K1.1.C.NS	07.2	Перлитный (сливная стружка)	200	295	410	525	295	410	525
			Серый чугун							
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	330	490	655	330	490	655
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	295	425	560	295	425	560
			Чугун с шаровидным графитом							
	K3.1.C.UT	09.1	Ферритный	155	330	475	620	330	475	620
	K3.3.C.UT	09.2	Перлитный	265	295	410	525	295	410	525

CoroDrill® 870

< 6 x DC

Дюймовые значения

Подача (f_n), дюйм/об, в зависимости от диаметра сверла

.3937-.4720"			.4724-.5508"			.5512-.6295"			.6299-.8264"			.8268-1.0232"			1.0237-1.2992"		
Min	**Рек.**	**Max**	**Min**	**Рек.**	**Max**	**Min**	**Рек.**	**Max**	**Min**	**Рек.**	**Max**	**Min**	**Рек.**	**Max**	**Min**	**Рек.**	**Max**
Геометрии -PM и -GP																	
.0047	.0071	.0110	.0055	.0079	.0138	.0063	.0098	.0161	.0079	.0126	.0177	.0079	.0134	.0177	.0079	.0134	.0177
.0047	.0071	.0110	.0055	.0079	.0138	.0063	.0098	.0161	.0079	.0126	.0177	.0079	.0134	.0177	.0079	.0134	.0177
.0047	.0071	.0110	.0055	.0079	.0138	.0063	.0098	.0161	.0079	.0126	.0177	.0079	.0134	.0177	.0079	.0134	.0177
.0047	.0074	.0110	.0055	.0079	.0138	.0063	.0098	.0161	.0079	.0126	.0177	.0079	.0134	.0177	.0079	.0134	.0177
.0047	.0071	.0118	.0055	.0079	.0146	.0063	.0098	.0177	.0079	.0126	.0189	.0079	.0142	.0197	.0079	.0157	.0205
.0047	.0071	.0118	.0055	.0079	.0146	.0063	.0098	.0177	.0079	.0126	.0189	.0079	.0142	.0197	.0079	.0157	.0205
.0047	.0071	.0118	.0055	.0079	.0146	.0063	.0098	.0177	.0079	.0126	.0189	.0079	.0142	.0197	.0079	.0157	.0205
.0047	.0071	.0118	.0055	.0079	.0146	.0063	.0098	.0177	.0079	.0126	.0189	.0079	.0142	.0197	.0079	.0157	.0205
.0047	.0074	.0118	.0055	.0079	.0146	.0063	.0098	.0177	.0079	.0126	.0189	.0079	.0142	.0197	.0079	.0142	.0197
.0039	.0063	.0094	.0047	.0075	.0130	.0055	.0087	.0150	.0071	.0098	.0157	.0071	.0118	.0177	.0071	.0118	.0177
.0039	.0063	.0094	.0047	.0075	.0130	.0055	.0087	.0150	.0071	.0098	.0157	.0071	.0118	.0177	.0071	.0118	.0177
Геометрии -PM, -MM и -GP																	
.0047	.0055	.0075	.0055	.0063	.0087	.0055	.0071	.0094	.0071	.0094	.0118	.0087	.0110	.0134	.0087	.0110	.0134
.0039	.0047	.0063	.0039	.0047	.0063	.0047	.0055	.0071	.0055	.0071	.0087	.0063	.0087	.0102	.0063	.0087	.0102
Геометрии -MM и -GP																	
.0039	.0047	.0055	.0039	.0047	.0055	.0047	.0055	.0063	.0047	.0063	.0079	.0055	.0071	.0087	.0055	.0071	.0087
.0039	.0047	.0055	.0039	.0047	.0055	.0047	.0055	.0063	.0047	.0063	.0079	.0055	.0071	.0087	.0055	.0071	.0087
.0039	.0047	.0063	.0039	.0047	.0063	.0047	.0055	.0071	.0055	.0063	.0087	.0055	.0071	.0094	.0055	.0071	.0094
.0039	.0047	.0055	.0039	.0047	.0063	.0039	.0047	.0063	.0039	.0055	.0063	.0047	.0055	.0071	.0047	.0055	.0071
.0039	.0047	.0055	.0039	.0047	.0063	.0039	.0047	.0063	.0039	.0055	.0063	.0047	.0055	.0071	.0047	.0055	.0071
.0039	.0047	.0063	.0039	.0047	.0063	.0039	.0055	.0071	.0055	.0063	.0087	.0055	.0063	.0087	.0055	.0063	.0087
.0039	.0047	.0055	.0039	.0047	.0055	.0047	.0055	.0063	.0047	.0063	.0079	.0047	.0063	.0079	.0047	.0063	.0079
Геометрии -KM и -GP																	
.0063	.0098	.0142	.0071	.0118	.0165	.0083	.0146	.0189	.0098	.0173	.0217	.0118	.0189	.0236	.0118	.0197	.0236
.0063	.0098	.0142	.0071	.0118	.0165	.0083	.0146	.0189	.0098	.0173	.0217	.0118	.0189	.0236	.0118	.0197	.0236
.0063	.0098	.0142	.0071	.0118	.0165	.0083	.0146	.0189	.0098	.0173	.0217	.0118	.0189	.0236	.0118	.0197	.0236
.0063	.0098	.0142	.0071	.0118	.0165	.0083	.0146	.0189	.0098	.0173	.0217	.0118	.0189	.0236	.0118	.0197	.0236
.0063	.0098	.0142	.0071	.0118	.0165	.0083	.0146	.0189	.0098	.0173	.0217	.0118	.0189	.0236	.0118	.0197	.0236
.0063	.0098	.0142	.0071	.0118	.0165	.0083	.0146	.0189	.0098	.0173	.0217	.0118	.0189	.0236	.0118	.0197	.0236

CoroDrill® 870

≥ 6 x DC

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю (HB)	Скорость резания (V_c) фут/мин в зависимости от диаметра сверла .3937-.8264" Min	Рек.	Max	.8268-1.2992" Min	Рек.	Max
P			**Нелегированная сталь**					**Сплав 4234**		
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	260	395	525	260	395	525
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	260	395	525	260	395	525
	P1.3.Z.AN	01.3	C=0.55-0.80%	190	230	330	425	230	330	425
	P1.5.C.UT	06.1	Отливка - без термообработки	150	260	360	460	260	360	460
			Низколегированная сталь							
	P2.1.Z.AN	02.1	Отожженная	175	260	360	460	260	360	460
	P2.2.Z.AN	02.1	Отожженная	240	260	360	460	260	360	460
	P2.4.Z.AN	02.1	Отожженная	225	260	360	460	260	360	460
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	230	330	425	165	245	330
	P2.6.C.UT	06.2	Отливка - без термообработки	200	230	330	425	230	330	425
			Высоколегированная сталь							
	P3.0.Z.AN	03.11	Отожженная	200	195	260	330	195	260	330
	P3.0.Z.HT	03.21	Закаленная и отпущенная	380	130	195	260	130	195	260
			Ферритная/мартенситная нержавеющая сталь					**Сплавы 2234 и 4234**		
	P5.0.Z.AN	05.11	Отожженная	200	100	130	165	100	130	165
	P5.0.Z.HT	05.11	Закаленная и отпущенная	330	230	295	360	195	245	295
M			**Аустенитная нержавеющая сталь**					**Сплав 2234**		
	M1.0.Z.AQ	05.21	Отожженная/закаленная	200	130	165	195	130	165	195
	M1.0.C.UT	15.21	Отливка+без термообработки	200	165	195	230	165	195	230
	M1.1.Z.AQ	05.21	Улучшенная обрабатываемость	200	195	245	295	195	245	295
			Супераустенитная (Ni≥20%) нержавеющая сталь							
	M2.0.Z.AQ	05.23	Отожженная/закаленная	200	65	130	195	65	130	195
	M2.0.C.AQ	15.23	Отливка+отожженная/закаленная	200	65	130	195	65	130	195
			Дуплексная (аустенитная/ферритная) нержавеющая сталь							
	M3.1.Z.AQ	05.51	>60% феррита (N<0,10%)	230	130	180	230	130	180	230
	M3.2.Z.AQ	05.52	<60% феррита (N≥0,10%)	260	65	130	195	65	130	195
K			**Ковкий чугун**					**Сплав 3234**		
	K1.1.C.NS	07.1	Ферритный (элементная стружка)	130	330	425	560	330	425	560
	K1.1.C.NS	07.2	Перлитный (сливная стружка)	200	295	380	475	295	380	475
			Серый чугун							
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	330	440	590	330	440	590
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	295	395	510	295	395	510
			Чугун с шаровидным графитом							
	K3.1.C.UT	09.1	Ферритный	155	330	425	560	330	425	560
	K3.3.C.UT	09.2	Перлитный	265	295	380	475	295	380	475

CoroDrill® 870

≥ 6 x DC

Дюймовые значения

Подача (f_n), дюйм/об, в зависимости от диаметра сверла

.3937-.4720"			.4724-.5508"			.5512-.6295"			.6299-.8264"			.8268-1.0232"			1.0237-1.2992"		
Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max	Min	Рек.	Max
Геометрия -PM																	
.0047	.0057	.0088	.0055	.0063	.0110	.0063	.0079	.0129	.0079	.0101	.0142	.0079	.0107	.0142	.0079	.0107	.0142
.0047	.0057	.0088	.0055	.0063	.0110	.0063	.0079	.0129	.0079	.0101	.0142	.0079	.0107	.0142	.0079	.0107	.0142
.0047	.0057	.0088	.0055	.0063	.0110	.0063	.0079	.0129	.0079	.0101	.0142	.0079	.0107	.0142	.0079	.0107	.0142
.0047	.0057	.0088	.0055	.0063	.0110	.0063	.0079	.0129	.0079	.0101	.0142	.0079	.0107	.0142	.0079	.0107	.0142
.0047	.0057	.0094	.0055	.0063	.0117	.0063	.0079	.0142	.0079	.0101	.0151	.0079	.0113	.0157	.0079	.0126	.0164
.0047	.0057	.0094	.0055	.0063	.0117	.0063	.0079	.0142	.0079	.0101	.0151	.0079	.0113	.0157	.0079	.0126	.0164
.0047	.0057	.0094	.0055	.0063	.0117	.0063	.0079	.0142	.0079	.0101	.0151	.0079	.0113	.0157	.0079	.0126	.0164
.0047	.0050	.0083	.0055	.0059	.0102	.0063	.0069	.0124	.0079	.0088	.0132	.0079	.0099	.0138	.0079	.0110	.0143
.0047	.0057	.0094	.0055	.0063	.0117	.0063	.0079	.0142	.0079	.0101	.0151	.0079	.0113	.0157	.0079	.0126	.0164
.0039	.0050	.0076	.0047	.0060	.0104	.0055	.0069	.0120	.0071	.0079	.0126	.0071	.0094	.0142	.0071	.0094	.0142
.0039	.0044	.0066	.0047	.0052	.0091	.0055	.0061	.0105	.0071	.0075	.0110	.0071	.0083	.0124	.0071	.0083	.0124
Геометрии -PM и -MM																	
.0047	.0051	.0060	.0055	.0059	.0069	.0055	.0059	.0076	.0071	.0076	.0094	.0087	.0091	.0107	.0087	.0091	.0107
.0039	.0043	.0047	.0039	.0043	.0047	.0047	.0051	.0055	.0055	.0059	.0063	.0063	.0067	.0072	.0063	.0067	.0072
Геометрия -MM																	
.0039	.0043	.0047	.0039	.0043	.0047	.0047	.0051	.0055	.0047	.0050	.0063	.0055	.0059	.0069	.0055	.0059	.0069
.0039	.0043	.0047	.0039	.0043	.0047	.0047	.0051	.0055	.0047	.0050	.0063	.0055	.0059	.0069	.0055	.0059	.0069
.0039	.0043	.0050	.0039	.0043	.0050	.0047	.0051	.0057	.0055	.0059	.0069	.0055	.0059	.0076	.0055	.0059	.0076
.0039	.0043	.0047	.0039	.0043	.0050	.0039	.0043	.0050	.0039	.0044	.0050	.0047	.0051	.0057	.0047	.0051	.0057
.0039	.0043	.0047	.0039	.0043	.0050	.0039	.0043	.0050	.0039	.0044	.0050	.0047	.0051	.0057	.0047	.0051	.0057
.0039	.0043	.0050	.0039	.0043	.0050	.0047	.0051	.0057	.0055	.0059	.0069	.0055	.0059	.0069	.0055	.0059	.0069
.0039	.0043	.0047	.0039	.0043	.0050	.0047	.0051	.0055	.0047	.0050	.0063	.0047	.0050	.0063	.0047	.0050	.0063
Геометрия -KM																	
.0063	.0079	.0113	.0071	.0094	.0132	.0083	.0117	.0151	.0098	.0139	.0173	.0118	.0151	.0189	.0118	.0157	.0189
.0063	.0079	.0113	.0071	.0094	.0132	.0083	.0117	.0151	.0098	.0139	.0173	.0118	.0151	.0189	.0118	.0157	.0189
.0063	.0079	.0113	.0071	.0094	.0132	.0083	.0117	.0151	.0098	.0139	.0173	.0118	.0151	.0189	.0118	.0157	.0189
.0063	.0079	.0113	.0071	.0094	.0132	.0083	.0117	.0151	.0098	.0139	.0173	.0118	.0151	.0189	.0118	.0157	.0189
.0063	.0079	.0113	.0071	.0094	.0132	.0083	.0117	.0151	.0098	.0139	.0173	.0118	.0151	.0189	.0118	.0157	.0189
.0063	.0079	.0113	.0071	.0094	.0132	.0083	.0117	.0151	.0098	.0139	.0173	.0118	.0151	.0189	.0118	.0157	.0189

CoroDrill® 880

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (м/мин)	Диаметр сверления *DC мм*
P	P1.0.Z.AN (01.0)	**Нелегированная сталь** В состоянии поставки (сырая) 0.05-0.10% C	90-200	4324 4334 4044	230-400 210-325 190-235	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P1.1.Z.AN (01.1)	В состоянии поставки (сырая) 0.05-0.25% C	90-200	4324 4334 4044	230-370 200-305 170-225	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P1.2.Z.AN (01.2)	В состоянии поставки (сырая) 0.25-0.55% C	125-225	4324 4334 4044	190-305 155-250 120-180	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P1.3.Z.AN (01.3)	В состоянии поставки (сырая) 0.55-0.80% C	150-250	4324 4334 4044	170-290 140-240 105-175	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P1.3.Z.AN (01.4)	Высокоуглеродистая и углеродистая инструментальная сталь	180-275	4324 4334 4044	200-290 155-240 105-170	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P2.1.Z.AN (02.1)	Низколегированная сталь	150-260	4324 4334 4044	180-305 150-250 115-180	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P2.5.Z.HT (02.2)	Закаленная сталь	220-450	4324 4334 4044	90-245 85-195 75-140	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50

В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача											
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об
0.04-0.08		0.04-0.06		**0.04-0.08**		0.04-0.06		**0.04-0.05**		0.04-0.05	
0.04-0.08	0.04-0.06	0.04-0.06	0.04-0.08	**0.04-0.08**	0.04-0.06	0.04-0.06	0.04-0.08	**0.04-0.05**	0.04-0.04	0.04-0.04	0.04-0.05
0.04-0.10	0.04-0.06	0.04-0.06	0.04-0.10	**0.04-0.10**	0.04-0.06	0.04-0.06	0.04-0.10	**0.04-0.07**	0.04-0.04	0.04-0.04	0.04-0.07
0.04-0.12	0.04-0.08	0.04-0.08	0.04-0.12	**0.04-0.12**	0.04-0.08	0.04-0.08	0.04-0.12	**0.04-0.08**	0.04-0.05	0.04-0.05	0.04-0.08
0.04-0.12	0.04-0.08	0.04-0.08	0.04-0.12	**0.04-0.12**	0.04-0.08	0.04-0.08	0.04-0.12	**0.04-0.08**	0.04-0.05	0.04-0.05	0.04-0.08
0.06-0.14	0.06-0.10	0.06-0.10	0.06-0.14	**0.06-0.12**	0.06-0.10	0.06-0.10	0.06-0.12	**0.06-0.09**	0.06-0.07	0.06-0.07	0.06-0.09
0.06-0.16	0.06-0.10	0.06-0.10	0.06-0.16	**0.06-0.14**	0.06-0.10	0.06-0.10	0.06-0.14	**0.06-0.11**	0.06-0.07	0.06-0.07	0.06-0.11
0.08-0.16	0.08-0.12	0.08-0.12	0.08-0.16	**0.08-0.16**	0.08-0.12	0.08-0.12	0.08-0.16				
0.08-0.16	0.08-0.12	0.08-0.12	0.08-0.16	**0.08-0.16**	0.08-0.12	0.08-0.12	0.08-0.16				
0.04-0.10		0.04-0.06		**0.04-0.08**		0.04-0.06		**0.04-0.07**		0.04-0.05	
0.04-0.10	0.04-0.06	0.04-0.06	0.04-0.10	**0.04-0.10**	0.04-0.06	0.04-0.06	0.04-0.10	**0.04-0.07**	0.04-0.04	0.04-0.04	0.04-0.07
0.04-0.12	0.04-0.06	0.04-0.06	0.04-0.12	**0.04-0.12**	0.04-0.06	0.04-0.06	0.04-0.12	**0.04-0.08**	0.04-0.04	0.04-0.04	0.04-0.08
0.04-0.14	0.04-0.10	0.04-0.08	0.04-0.14	**0.04-0.14**	0.04-0.10	0.04-0.08	0.04-0.14	**0.04-0.09**	0.04-0.07	0.04-0.05	0.04-0.09
0.04-0.14	0.04-0.10	0.04-0.08	0.04-0.14	**0.04-0.14**	0.04-0.10	0.04-0.08	0.04-0.14	**0.04-0.09**	0.04-0.07	0.04-0.05	0.04-0.09
0.06-0.16	0.06-0.12	0.06-0.10	0.06-0.16	**0.06-0.16**	0.06-0.10	0.06-0.10	0.06-0.16	**0.06-0.11**	0.06-0.08	0.06-0.07	0.06-0.11
0.06-0.16	0.06-0.12	0.06-0.10	0.06-0.16	**0.06-0.16**	0.06-0.10	0.06-0.10	0.06-0.16	**0.06-0.11**	0.06-0.08	0.06-0.07	0.06-0.11
0.08-0.16	0.08-0.12	0.08-0.12	0.08-0.16	**0.08-0.16**	0.08-0.12	0.08-0.12	0.08-0.16				
0.08-0.16	0.08-0.12	0.08-0.12	0.08-0.16	**0.08-0.16**	0.08-0.12	0.08-0.12	0.08-0.16				
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.07		**0.04-0.12**	
0.04-0.10	0.04-0.10	**0.04-0.20**	0.04-0.20	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.13**	0.04-0.13
0.06-0.14	0.06-0.14	**0.06-0.22**	0.06-0.22	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.15**	0.06-0.15
0.06-0.18	0.06-0.18	**0.06-0.26**	0.06-0.26	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.17**	0.06-0.17
0.06-0.18	0.08-0.18	**0.08-0.30**	0.08-0.30	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.20**	0.08-0.20
0.06-0.22	0.08-0.22	**0.08-0.32**	0.08-0.32	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.15	0.08-0.15	**0.08-0.21**	0.08-0.21
0.06-0.24	0.08-0.24	**0.08-0.34**	0.08-0.34	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.23**	0.08-0.23
0.10-0.24	0.10-0.24	**0.10-0.34**	0.10-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.10-0.24	0.10-0.24	**0.10-0.34**	0.10-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.07		**0.04-0.12**	
0.04-0.10	0.04-0.10	**0.04-0.20**	0.04-0.20	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.13**	0.04-0.13
0.06-0.14	0.06-0.14	**0.06-0.22**	0.06-0.22	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.15**	0.06-0.15
0.06-0.18	0.06-0.18	**0.06-0.26**	0.06-0.26	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.17**	0.06-0.17
0.06-0.18	0.08-0.18	**0.08-0.30**	0.08-0.30	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.20**	0.08-0.20
0.06-0.24	0.08-0.24	**0.08-0.32**	0.08-0.32	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.21**	0.08-0.21
0.06-0.24	0.08-0.24	**0.08-0.34**	0.08-0.34	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.23**	0.08-0.23
0.06-0.24	0.08-0.24	**0.08-0.34**	0.08-0.34	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24				
0.10-0.24	0.10-0.24	**0.08-0.34**	0.08-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.10		**0.04-0.12**	
0.04-0.10	0.04-0.10	**0.04-0.18**	0.04-0.18	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.12**	0.04-0.12
0.06-0.14	0.06-0.14	**0.06-0.22**	0.06-0.22	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.15**	0.06-0.15
0.06-0.18	0.06-0.18	**0.06-0.26**	0.06-0.26	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.17**	0.06-0.17
0.06-0.18	0.08-0.18	**0.08-0.30**	0.08-0.30	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.20**	0.08-0.20
0.06-0.24	0.08-0.24	**0.08-0.32**	0.08-0.32	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.21**	0.08-0.21
0.06-0.24	0.08-0.24	**0.08-0.34**	0.08-0.34	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.23**	0.08-0.23
0.10-0.24	0.10-0.24	**0.10-0.34**	0.10-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.10-0.24	0.10-0.24	**0.10-0.34**	0.10-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.07		**0.04-0.11**	
0.04-0.10	0.04-0.10	**0.04-0.20**	0.04-0.20	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.13**	0.04-0.13
0.06-0.14	0.06-0.14	**0.06-0.22**	0.06-0.22	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.15**	0.06-0.15
0.06-0.18	0.06-0.18	**0.06-0.26**	0.06-0.26	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.17**	0.06-0.17
0.06-0.18	0.08-0.18	**0.08-0.30**	0.08-0.30	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.20**	0.08-0.20
0.06-0.24	0.08-0.24	**0.08-0.32**	0.08-0.32	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.21**	0.08-0.21
0.06-0.24	0.08-0.24	**0.08-0.34**	0.08-0.34	0.06-0.24	0.08-0.24	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.23**	0.08-0.23
0.10-0.24	0.10-0.24	**0.10-0.34**	0.10-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.10-0.24	0.10-0.24	**0.10-0.34**	0.10-0.34	0.10-0.20	0.10-0.20	**0.10-0.24**	0.10-0.24				
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.07		**0.04-0.10**	
0.04-0.10	0.04-0.10	**0.04-0.16**	0.04-0.16	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.11**	0.04-0.11
0.06-0.14	0.06-0.14	**0.06-0.20**	0.06-0.20	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.13**	0.06-0.13
0.06-0.18	0.06-0.18	**0.06-0.22**	0.06-0.22	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.15**	0.06-0.15
0.06-0.18	0.08-0.18	**0.08-0.26**	0.08-0.30	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.17**	0.08-0.17
0.06-0.24	0.08-0.24	**0.08-0.30**	0.08-0.30	0.06-0.20	0.08-0.20	**0.08-0.22**	0.08-0.22	0.06-0.16	0.08-0.16	**0.08-0.20**	0.08-0.20
0.06-0.24	0.08-0.24	**0.08-0.30**	0.08-0.30	0.06-0.22	0.08-0.22	**0.08-0.22**	0.08-0.22	0.06-0.16	0.08-0.16	**0.08-0.20**	0.08-0.20
0.10-0.24	0.10-0.24	**0.10-0.32**	0.10-0.32	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				
0.10-0.24	0.10-0.24	**0.10-0.32**	0.10-0.32	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				

CoroDrill® 880

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (м/мин)	Диаметр сверления *DC мм*
P	P3.0.Z.AN (03.11)	Высоколегированная сталь	150-250	4324 4334 4044	160-290 130-240 100-170	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P3.0.Z.HT (03.21)	Закаленная сталь	250-350	4324 4334 4044	80-210 75-175 70-125	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P1.5.C.UT 06.1	Стальное литье	90-225	4324 4334 4044	140-325 135-265 125-190	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	P2.6.C.UT (06.2)	Низколегированное (легирующих эл. > 5%)	150-250	4324 4334 4044	110-265 105-210 100-150	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50

В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача											
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.07		**0.04-0.10**	
0.04-0.10	0.04-0.10	**0.04-0.16**	0.04-0.16	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.11**	0.04-0.11
0.06-0.14	0.06-0.14	**0.06-0.20**	0.06-0.20	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.13**	0.06-0.13
0.06-0.18	0.06-0.18	**0.06-0.22**	0.06-0.22	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.15**	0.06-0.15
0.06-0.18	0.08-0.18	**0.08-0.26**	0.08-0.26	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.17**	0.08-0.17
0.06-0.24	0.08-0.24	**0.08-0.30**	0.08-0.30	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.20**	0.08-0.20
0.06-0.24	0.08-0.24	**0.08-0.30**	0.08-0.30	0.06-0.22	0.08-0.22	**0.08-0.24**	0.08-0.24	0.06-0.16	0.08-0.16	**0.08-0.20**	0.08-0.20
0.10-0.24	0.10-0.24	**0.10-0.32**	0.10-0.32	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				
0.10-0.24	0.10-0.24	**0.10-0.32**	0.10-0.32	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				
0.04-0.10		**0.04-0.12**		0.04-0.10		**0.04-0.11**		0.04-0.07		**0.04-0.09**	
0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.09**	0.04-0.09
0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.11**	0.06-0.11
0.06-0.18	0.06-0.18	**0.06-0.18**	0.06-0.20	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.12**	0.06-0.12
0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.26	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.15**	0.08-0.15
0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.13	0.08-0.13	**0.08-0.16**	0.08-0.16
0.06-0.22	0.08-0.22	**0.08-0.26**	0.08-0.26	0.06-0.22	0.08-0.22	**0.08-0.24**	0.08-0.24	0.06-0.15	0.08-0.15	**0.08-0.17**	0.08-0.17
0.10-0.22	0.10-0.22	**0.10-0.26**	0.10-0.26	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				
0.10-0.22	0.10-0.22	**0.10-0.26**	0.10-0.26	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				
0.04-0.08		**0.04-0.12**		0.04-0.08		**0.04-0.12**		0.04-0.05		**0.04-0.08**	
0.04-0.08	0.04-0.08	**0.04-0.12**	0.04-0.12	0.04-0.08	0.04-0.08	**0.04-0.12**	0.04-0.12	0.04-0.05	0.04-0.05	**0.04-0.08**	0.04-0.08
0.04-0.08	0.04-0.08	**0.04-0.12**	0.04-0.12	0.04-0.08	0.04-0.08	**0.04-0.12**	0.04-0.12	0.04-0.05	0.04-0.05	**0.04-0.08**	0.04-0.08
0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.09**	0.04-0.09
0.04-0.10	0.04-0.10	**0.04-0.14**	0.06-0.22	0.04-0.10	0.04-0.10	**0.04-0.14**	0.06-0.14	0.04-0.07	0.04-0.07	**0.04-0.09**	0.04-0.09
0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.11**	0.06-0.11
0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.06-0.09	0.06-0.09	**0.06-0.11**	0.06-0.11
0.08-0.14	0.08-0.14	**0.08-0.16**	0.08-0.16	0.08-0.14	0.08-0.14	**0.08-0.16**					
0.08-0.14	0.08-0.14	**0.08-0.16**	0.08-0.16	0.08-0.14	0.08-0.14	**0.08-0.16**					
0.04-0.10		**0.04-0.15**		0.04-0.10		**0.04-0.12**		0.04-0.07		**0.04-0.10**	
0.04-0.10	0.04-0.10	**0.04-0.20**	0.04-0.20	0.04-0.10	0.04-0.10	**0.04-0.14**	0.04-0.14	0.04-0.07	0.04-0.07	**0.04-0.13**	0.04-0.13
0.04-0.14	0.06-0.14	**0.06-0.22**	0.06-0.22	0.04-0.14	0.06-0.14	**0.06-0.16**	0.06-0.16	0.04-0.09	0.06-0.09	**0.06-0.15**	0.06-0.15
0.06-0.18	0.06-0.18	**0.06-0.26**	0.06-0.26	0.06-0.18	0.06-0.18	**0.06-0.20**	0.06-0.20	0.06-0.12	0.06-0.12	**0.06-0.17**	0.06-0.17
0.06-0.18	0.08-0.18	**0.08-0.30**	0.08-0.30	0.06-0.18	0.08-0.18	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.12	**0.08-0.20**	0.08-0.20
0.06-0.20	0.08-0.20	**0.08-0.32**	0.08-0.32	0.06-0.20	0.08-0.20	**0.08-0.24**	0.08-0.24	0.06-0.13	0.08-0.13	**0.08-0.21**	0.08-0.21
0.06-0.22	0.08-0.22	**0.08-0.34**	0.08-0.34	0.06-0.22	0.08-0.22	**0.08-0.24**	0.08-0.24	0.06-0.15	0.08-0.15	**0.08-0.23**	0.08-0.23
0.10-0.22	0.10-0.22	**0.10-0.34**	0.10-0.34	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				
0.10-0.22	0.10-0.22	**0.10-0.34**	0.10-0.34	0.10-0.22	0.10-0.22	**0.10-0.24**	0.10-0.24				

CoroDrill® 880

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю	Сплав	Скорость резания	Диаметр сверления	Геометрия/подача (fn, мм/об) Глубина сверления 2-3xD		
			HB		(м/мин)	*DC мм*	-LM	-MS[1]	-GM
M	P5.0.Z.AN (05.11)	Нержавеющая сталь	150-270	4324	120-280	12.00-13.99	0.04-0.12	**0.04-0.12**	
				4334	115-225	14.00-16.49	0.04-0.14	**0.04-0.14**	0.04-0.08
				4044	115-165	16.50-19.99	0.06-0.16	**0.06-0.16**	0.04-0.08
				2044	115-165	20.00-23.99	0.06-0.18	**0.06-0.18**	0.06-0.14
						24.00-29.99	0.06-0.18	**0.06-0.18**	0.06-0.14
						30.00-35.99	0.06-0.20	**0.06-0.20**	0.06-0.16
						36.00-43.99	0.06-0.20	**0.06-0.20**	0.06-0.16
						44.00-52.99	0.10-0.24	**0.10-0.24**	0.10-0.18
						53.00-63.50	0.10-0.24	**0.10-0.24**	0.10-0.18
	M1.0.Z.AQ (05.21)	Аустенитная (Ni > 8%, 13-25% Cr)	150-275	4324	120-265	12.00-13.99	0.04-0.12	**0.04-0.12**	
				4334	115-225	14.00-16.49	0.04-0.14	**0.04-0.14**	0.04-0.08
				4044	115-180	16.50-19.99	0.06-0.14	**0.06-0.14**	0.04-0.08
				2044	115-180	20.00-23.99	0.06-0.16	**0.06-0.16**	0.06-0.12
						24.00-29.99	0.06-0.16	**0.06-0.16**	0.06-0.12
						30.00-35.99	0.06-0.18	**0.06-0.18**	0.06-0.16
						36.00-43.99	0.06-0.20	**0.06-0.20**	0.06-0.16
						44.00-52.99	0.10-0.20	**0.10-0.20**	0.10-0.16
						53.00-63.50	0.10-0.20	**0.10-0.20**	0.10-0.16
	M3.1.Z.AQ (05.51) M3.2.Z.AQ (05.52)	Аустенитная/Ферритная (Дуплекс)	200-320	4324	90-155	12.00-13.99	0.04-0.12	**0.04-0.12**	
				4334	85-145	14.00-16.49	0.04-0.14	**0.04-0.14**	0.04-0.08
				4044	85-125	16.50-19.99	0.06-0.14	**0.06-0.14**	0.04-0.08
				2044	85-125	20.00-23.99	0.06-0.16	**0.06-0.16**	0.06-0.12
						24.00-29.99	0.06-0.16	**0.06-0.16**	0.06-0.12
						30.00-35.99	0.06-0.18	**0.06-0.18**	0.06-0.16
						36.00-43.99	0.06-0.20	**0.06-0.20**	0.06-0.16
						44.00-52.99	0.10-0.20	**0.10-0.20**	0.10-0.16
						53.00-63.50	0.10-0.20	**0.10-0.20**	0.10-0.16
	M1.0.C.UT (15.21)	Аустенитное литье	150-250	4324	150-210	12.00-13.99	0.04-0.12	**0.04-0.12**	
				4334	115-185	14.00-16.49	0.04-0.12	**0.04-0.12**	0.04-0.08
				4044	80-155	16.50-19.99	0.06-0.14	**0.06-0.14**	0.04-0.08
				2044	80-155	20.00-23.99	0.06-0.16	**0.06-0.16**	0.06-0.12
						24.00-29.99	0.06-0.16	**0.06-0.16**	0.06-0.12
						30.00-35.99	0.06-0.18	**0.06-0.18**	0.06-0.16
						36.00-43.99	0.06-0.20	**0.06-0.20**	0.06-0.16
						44.00-52.99	0.10-0.20	**0.10-0.20**	0.10-0.16
						53.00-63.50	0.10-0.20	**0.10-0.20**	0.10-0.16
S	S2.0.Z.AN (20.21) S2.0.Z.AG (20.22) S2.0.C.NS (20.24)	Жаропрочные сплавы на основе никеля	140-425	4044 H13A 2044	20-90 15-90 20-90	12.00-13.99	**0.04-0.08**	0.04-0.08	
						14.00-16.49	**0.04-0.08**	0.04-0.08	0.04-0.10
						16.50-19.99	**0.05-0.08**	0.05-0.08	0.05-0.10
						20.00-23.99	**0.05-0.08**	0.05-0.08	0.05-0.10
						24.00-29.99	**0.06-0.10**	0.06-0.10	0.06-0.12
						30.00-35.99	**0.06-0.12**	0.06-0.12	0.06-0.12
						36.00-43.99	**0.06-0.12**	0.06-0.12	0.06-0.12
						44.00-52.99	**0.06-0.12**	0.06-0.12	0.06-0.12
						53.00-63.50	**0.08-0.14**	0.08-0.14	0.06-0.14
	S4.2.Z.AN (23.21) S4.3.Z.AG (23.22)	Титановые сплавы: альфа, близкие к альфа и к альфа+бета сплавы, в отожженном состоянии Титановые сплавы: Альфа+бетта сплавы подвергнутые старению, Бета сплавы отожженные или подвергнутые старению	Rm (Mpa) 600-1500	4044 H13A 2044	40-135 40-135 40-135	12.00-13.99	**0.04-0.14**	0.04-0.14	
						14.00-16.49	**0.06-0.14**	0.06-0.14	0.06-0.12
						16.50-19.99	**0.08-0.16**	0.08-0.16	0.08-0.14
						20.00-23.99	**0.08-0.16**	0.08-0.16	0.08-0.14
						24.00-29.99	**0.12-0.18**	0.12-0.18	0.10-0.16
						30.00-35.99	**0.12-0.18**	0.12-0.18	0.10-0.18
						36.00-43.99	**0.12-0.18**	0.12-0.18	0.10-0.18
						44.00-52.99	**0.12-0.18**	0.12-0.18	0.10-0.18
						53.00-63.50	**0.14-0.20**	0.14-0.20	0.14-0.20

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии

[1] Геометрия -MS доступна только со сплавом GC2044

GC1044 - универсальный сплав центральной пластины для всех групп обрабатываемых материалов

GC1144 - оптимизированный сплав центральной пластины для обработки материалов группы ISO M

CoroDrill® 880

Геометрия/подача (fn, мм/об)											
Глубина сверления 2-3xD		**Глубина сверления 4xD**					**Глубина сверления 5xD**				
-GR	**-GT**	**-LM**	**MS[1)]**	**-GM**	**-GR**	**-GT**	**-LM**	**MS[1)]**	**-GM**	**-GR**	**-GT**
0.04-0.08		0.04-0.10	**0.04-0.10**		0.04-0.08		0.04-0.08	**0.04-0.08**		0.04-0.05	
0.04-0.08	0.04-0.14	0.04-0.12	**0.04-0.12**	0.04-0.08	0.04-0.08	0.04-0.12	0.04-0.09	**0.04-0.09**	0.04-0.05	0.04-0.05	0.04-0.09
0.04-0.08	0.06-0.16	0.06-0.14	**0.06-0.14**	0.04-0.08	0.04-0.08	0.06-0.14	0.06-0.11	**0.06-0.11**	0.04-0.05	0.04-0.05	0.06-0.11
0.06-0.14	0.06-0.18	0.06-0.16	**0.06-0.16**	0.06-0.14	0.06-0.14	0.06-0.16	0.06-0.12	**0.06-0.12**	0.06-0.09	0.06-0.09	0.06-0.12
0.06-0.14	0.06-0.18	0.06-0.16	**0.06-0.16**	0.06-0.14	0.06-0.14	0.06-0.16	0.06-0.12	**0.06-0.12**	0.06-0.09	0.06-0.09	0.06-0.12
0.06-0.16	0.06-0.20	0.06-0.18	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.18	0.06-0.13	**0.06-0.13**	0.06-0.11	0.06-0.11	0.06-0.13
0.06-0.16	0.10-0.24	0.06-0.18	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.18	0.06-0.13	**0.06-0.13**	0.06-0.11	0.06-0.11	0.06-0.13
0.10-0.18	0.10-0.24	0.10-0.20	**0.10-0.20**	0.10-0.16	0.10-0.16	0.10-0.20					
0.10-0.18	0.10-0.24	0.10-0.20	**0.10-0.20**	0.10-0.16	0.10-0.16	0.10-0.20					
0.04-0.08		0.04-0.10	**0.04-0.10**		0.04-0.08		0.04-0.08	**0.04-0.08**		0.04-0.05	
0.04-0.08	0.04-0.14	0.04-0.12	**0.04-0.12**	0.04-0.08	0.04-0.08	0.04-0.12	0.04-0.09	**0.04-0.09**	0.04-0.05	0.04-0.05	0.04-0.09
0.04-0.08	0.06-0.14	0.06-0.12	**0.06-0.12**	0.04-0.08	0.04-0.08	0.06-0.12	0.06-0.09	**0.06-0.09**	0.04-0.05	0.04-0.05	0.06-0.09
0.06-0.12	0.06-0.16	0.06-0.14	**0.06-0.14**	0.06-0.12	0.06-0.12	0.06-0.14	0.06-0.11	**0.06-0.11**	0.06-0.08	0.06-0.08	0.06-0.11
0.06-0.12	0.06-0.16	0.06-0.14	**0.06-0.14**	0.06-0.12	0.06-0.12	0.06-0.14	0.06-0.11	**0.06-0.11**	0.06-0.08	0.06-0.08	0.06-0.11
0.06-0.16	0.06-0.20	0.06-0.16	**0.06-0.16**	0.06-0.16	0.06-0.16	0.06-0.16	0.06-0.12	**0.06-0.12**	0.06-0.11	0.06-0.11	0.06-0.12
0.06-0.16	0.06-0.20	0.06-0.16	**0.06-0.16**	0.06-0.16	0.06-0.16	0.06-0.16	0.06-0.13	**0.06-0.13**	0.06-0.11	0.06-0.11	0.06-0.13
0.10-0.16	0.10-0.20	0.10-0.16	**0.10-0.16**	0.10-0.16	0.10-0.16	0.10-0.16					
0.10-0.16	0.10-0.20	0.10-0.16	**0.10-0.16**	0.10-0.16	0.10-0.16	0.10-0.16					
0.04-0.08		0.04-0.10	**0.04-0.10**		0.04-0.08		0.04-0.08	**0.04-0.08**		0.04-0.05	
0.04-0.08	0.04-0.14	0.04-0.12	**0.04-0.12**	0.04-0.08	0.04-0.08	0.04-0.12	0.04-0.09	**0.04-0.09**	0.04-0.05	0.04-0.05	0.04-0.09
0.04-0.08	0.06-0.14	0.06-0.12	**0.06-0.12**	0.04-0.08	0.04-0.08	0.06-0.12	0.06-0.09	**0.06-0.09**	0.04-0.05	0.04-0.05	0.06-0.09
0.06-0.12	0.06-0.16	0.06-0.14	**0.06-0.14**	0.06-0.12	0.06-0.12	0.06-0.14	0.06-0.11	**0.06-0.11**	0.06-0.08	0.06-0.08	0.06-0.11
0.06-0.12	0.06-0.16	0.06-0.14	**0.06-0.14**	0.06-0.12	0.06-0.12	0.06-0.14	0.06-0.11	**0.06-0.11**	0.06-0.08	0.06-0.08	0.06-0.11
0.06-0.16	0.06-0.18	0.06-0.18	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.18	0.06-0.12	**0.06-0.12**	0.06-0.11	0.06-0.11	0.06-0.12
0.06-0.16	0.06-0.20	0.06-0.18	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.18	0.06-0.13	**0.06-0.13**	0.06-0.11	0.06-0.11	0.06-0.13
0.10-0.16	0.10-0.20	0.10-0.18	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.18					
0.10-0.16	0.10-0.20	0.10-0.18	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.18					
0.04-0.08		0.04-0.10	**0.04-0.10**		0.04-0.08		0.04-0.08	**0.04-0.08**		0.04-0.05	
0.04-0.08	0.04-0.12	0.04-0.10	**0.04-0.10**	0.04-0.08	0.04-0.08	0.04-0.10	0.04-0.08	**0.04-0.08**	0.04-0.05	0.04-0.05	0.04-0.08
0.04-0.08	0.06-0.14	0.06-0.12	**0.06-0.12**	0.04-0.08	0.04-0.08	0.06-0.12	0.06-0.09	**0.06-0.09**	0.04-0.05	0.04-0.05	0.06-0.09
0.06-0.12	0.06-0.16	0.06-0.14	**0.06-0.14**	0.06-0.12	0.06-0.12	0.06-0.14	0.06-0.11	**0.06-0.11**	0.06-0.08	0.06-0.08	0.06-0.11
0.06-0.12	0.06-0.16	0.06-0.14	**0.06-0.14**	0.06-0.12	0.06-0.12	0.06-0.14	0.06-0.11	**0.06-0.11**	0.06-0.08	0.06-0.08	0.06-0.11
0.06-0.16	0.06-0.18	0.06-0.18	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.18	0.06-0.12	**0.06-0.12**	0.06-0.11	0.06-0.11	0.06-0.12
0.06-0.16	0.06-0.20	0.06-0.18	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.18	0.06-0.13	**0.06-0.13**	0.06-0.11	0.06-0.11	0.06-0.13
0.10-0.16	0.10-0.20	0.10-0.18	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.18					
0.10-0.16	0.10-0.20	0.10-0.18	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.18					
0.04-0.08		**0.04-0.08**	0.04-0.08		0.04-0.08		**0.04-0.05**	0.04-0.05		0.04-0.05	
0.04-0.08	0.04-0.08	**0.04-0.08**	0.04-0.08	0.04-0.08	0.04-0.08	0.04-0.08	**0.04-0.05**	0.04-0.05	0.04-0.07	0.04-0.05	0.04-0.05
0.05-0.08	0.05-0.08	**0.05-0.08**	0.05-0.08	0.05-0.08	0.05-0.08	0.05-0.08	**0.05-0.05**	0.05-0.05	0.05-0.07	0.05-0.05	0.05-0.05
0.05-0.08	0.05-0.08	**0.05-0.08**	0.05-0.08	0.05-0.08	0.05-0.08	0.05-0.08	**0.05-0.05**	0.05-0.05	0.05-0.07	0.05-0.05	0.05-0.05
0.06-0.08	0.05-0.08	**0.05-0.10**	0.05-0.10	0.06-0.10	0.06-0.08	0.06-0.08	**0.06-0.07**	0.06-0.07	0.06-0.08	0.05-0.06	0.06-0.07
0.06-0.12	0.06-0.12	**0.06-0.12**	0.06-0.12	0.06-0.12	0.06-0.12	0.06-0.12	**0.06-0.08**	0.06-0.08	0.06-0.08	0.06-0.08	0.06-0.08
0.06-0.12	0.06-0.12	**0.06-0.12**	0.06-0.12	0.06-0.12	0.06-0.12	0.06-0.12	**0.06-0.08**	0.06-0.08	0.06-0.08	0.06-0.08	0.06-0.08
0.06-0.12	0.06-0.12	**0.06-0.12**	0.06-0.12	0.06-0.12	0.08-0.12	0.06-0.12					
0.08-0.12	0.08-0.14	**0.08-0.14**	0.08-0.14	0.08-0.14	0.08-0.12	0.08-0.14					
0.04-0.10		**0.04-0.12**	0.04-0.12		0.04-0.10		**0.04-0.10**	0.04-0.10		0.04-0.08	
0.06-0.10	0.06-0.10	**0.04-0.12**	0.04-0.12	0.04-0.10	0.08-0.12	0.06-0.10	**0.06-0.09**	0.06-0.09	0.06-0.08	0.06-0.07	0.06-0.07
0.08-0.12	0.08-0.12	**0.08-0.14**	0.08-0.14	0.06-0.12	0.08-0.12	0.08-0.12	**0.08-0.11**	0.08-0.11	0.08-0.09	0.08-0.08	0.08-0.08
0.08-0.12	0.08-0.12	**0.08-0.14**	0.08-0.14	0.06-0.12	0.10-0.14	0.08-0.12	**0.08-0.11**	0.08-0.11	0.08-0.09	0.08-0.08	0.08-0.08
0.10-0.14	0.10-0.14	**0.10-0.16**	0.10-0.16	0.08-0.14	0.10-0.14	0.10-0.14	**0.12-0.12**	0.12-0.12	0.10-0.11	0.09-0.10	0.09-0.10
0.10-0.16	0.12-0.18	**0.12-0.18**	0.12-0.18	0.10-0.16	0.10-0.16	0.12-0.18	**0.12-0.12**	0.12-0.12	0.10-0.12	0.10-0.11	0.12-0.12
0.10-0.16	0.12-0.18	**0.12-0.18**	0.12-0.18	0.10-0.16	0.12-0.16	0.12-0.18	**0.12-0.12**	0.12-0.12	0.10-0.12	0.10-0.11	0.12-0.12
0.10-0.16	0.12-0.18	**0.12-0.18**	0.12-0.18	0.10-0.16	0.12-0.16	0.12-0.18					
0.12-0.16	0.14-0.20	**0.14-0.20**	0.14-0.20	0.14-0.18	0.12-0.16	0.14-0.20					

CoroDrill® 880

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (м/мин)	Диаметр сверления *DC мм*
K	K1.1.C.NS (07.1)	Ковкий чугун	110-145	4324 4334 4044	140-245 110-200 80-145	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	K1.1.C.NS (07.2)	Перлитный (сливная стружка)	150-270	4324 4334 4044	105-180 85-150 65-105	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	K2.1.C.UT (08.1)	Серый чугун	150-220	4324 4334 4044	210-325 170-270 130-195	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	K2.2.C.UT (08.2)	Высокой прочности на растяжение	200-330	4324 4334 4044	125-245 100-195 75-140	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	K3.1.C.UT (09.1)	Чугун с шаровидным графитом	150-230	4324 4334 4044	125-225 100-185 80-135	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	K3.3.C.UT (09.2)	Перлитный	200-330	4324 4334 4044	110-210 90-175 70-125	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача											
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об
0.06-0.10		**0.06-0.15**		0.06-0.10		**0.06-0.13**		0.06-0.08		**0.06-0.10**	
0.06-0.10	0.06-0.12	**0.06-0.20**	0.06-0.20	0.06-0.10	0.06-0.12	**0.06-0.14**	0.06-0.14	0.06-0.07	0.06-0.08	**0.06-0.13**	0.06-0.13
0.06-0.12	0.08-0.14	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.14	**0.08-0.18**	0.08-0.18	0.06-0.08	0.08-0.09	**0.08-0.15**	0.08-0.15
0.08-0.14	0.10-0.18	**0.10-0.28**	0.10-0.28	0.08-0.14	0.10-0.18	**0.10-0.22**	0.10-0.22	0.08-0.09	0.10-0.12	**0.10-0.19**	0.08-0.19
0.08-0.14	0.10-0.20	**0.10-0.30**	0.10-0.30	0.08-0.14	0.10-0.20	**0.10-0.26**	0.10-0.26	0.08-0.09	0.10-0.13	**0.10-0.20**	0.10-0.20
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.28**	0.10-0.28	0.10-0.11	0.10-0.13	**0.10-0.21**	0.10-0.21
0.10-0.16	0.10-0.20	**0.10-0.34**	0.10-0.34	0.10-0.16	0.10-0.20	**0.10-0.30**	0.10-0.30	0.10-0.11	0.10-0.13	**0.10-0.23**	0.10-0.23
0.12-0.18	0.12-0.22	**0.12-0.34**	0.12-0.34	0.12-0.16	0.12-0.20	**0.12-0.30**	0.12-0.30				
0.12-0.18	0.12-0.22	**0.12-0.34**	0.12-0.34	0.12-0.16	0.12-0.20	**0.12-0.30**	0.12-0.30				
0.06-0.10		**0.06-0.15**		0.06-0.10		**0.06-0.12**		0.06-0.08		**0.06-0.10**	
0.06-0.10	0.06-0.12	**0.06-0.16**	0.06-0.16	0.06-0.10	0.06-0.12	**0.06-0.12**	0.06-0.12	0.06-0.07	0.06-0.08	**0.06-0.11**	0.06-0.11
0.06-0.12	0.08-0.14	**0.08-0.18**	0.08-0.18	0.06-0.12	0.08-0.14	**0.08-0.14**	0.08-0.14	0.06-0.08	0.08-0.09	**0.08-0.12**	0.08-0.12
0.08-0.14	0.10-0.16	**0.10-0.24**	0.10-0.24	0.08-0.14	0.10-0.16	**0.10-0.19**	0.10-0.19	0.08-0.09	0.10-0.11	**0.10-0.16**	0.08-0.16
0.08-0.14	0.10-0.18	**0.10-0.28**	0.10-0.28	0.08-0.14	0.10-0.18	**0.10-0.22**	0.10-0.22	0.08-0.09	0.10-0.12	**0.10-0.19**	0.10-0.19
0.10-0.16	0.10-0.20	**0.10-0.30**	0.10-0.30	0.10-0.16	0.10-0.20	**0.10-0.24**	0.10-0.24	0.10-0.11	0.10-0.13	**0.10-0.20**	0.10-0.20
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26	0.10-0.11	0.10-0.13	**0.10-0.21**	0.10-0.21
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.06-0.10		**0.06-0.15**		0.06-0.10		**0.06-0.13**		0.06-0.08		**0.06-0.10**	
0.06-0.10	0.06-0.12	**0.06-0.20**	0.06 - 0.20	0.06-0.10	0.06-0.12	**0.06-0.14**	0.06 - 0.14	0.06-0.07	0.06-0.08	**0.06-0.13**	0.06 - 0.13
0.06-0.12	0.08-0.14	**0.08-0.22**	0.08-0.22	0.06-0.12	0.08-0.14	**0.08-0.18**	0.08 - 0.18	0.06-0.08	0.08-0.09	**0.08-0.15**	0.08 - 0.15
0.08-0.14	0.10-0.18	**0.10-0.28**	0.10 - 0.28	0.08-0.14	0.10-0.18	**0.10-0.22**	0.10 - 0.22	0.08-0.09	0.10-0.12	**0.10-0.19**	0.10 - 0.19
0.08-0.14	0.10-0.20	**0.10-0.32**	0.10 - 0.32	0.08-0.14	0.10-0.20	**0.10-0.26**	0.10 - 0.26	0.08-0.09	0.10-0.13	**0.10-0.21**	0.10 - 0.21
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.28**	0.10-0.28	0.10-0.11	0.10-0.13	**0.10-0.21**	0.10-0.21
0.10-0.16	0.10-0.20	**0.10-0.34**	0.10-0.34	0.10-0.16	0.10-0.20	**0.10-0.30**	0.10-0.30	0.10-0.11	0.10-0.13	**0.10-0.23**	0.10-0.23
0.12-0.18	0.12-0.22	**0.12-0.34**	0.12-0.34	0.12-0.16	0.12-0.20	**0.12-0.30**	0.12-0.30				
0.12-0.18	0.12-0.22	**0.12-0.34**	0.12-0.34	0.12-0.16	0.12-0.20	**0.12-0.30**	0.12-0.30				
0.06-0.10		**0.06-0.15**		0.06-0.10		**0.06-0.12**		0.06-0.08		**0.06-0.10**	
0.06-0.10	0.06-0.12	**0.06-0.16**	0.06 - 0.16	0.06-0.10	0.06-0.12	**0.06-0.12**	0.06 - 0.12	0.06-0.07	0.06-0.08	**0.06-0.11**	0.06 - 0.11
0.06-0.12	0.08-0.14	**0.08-0.18**	0.08 - 0.18	0.06-0.12	0.08-0.14	**0.08-0.14**	0.08 - 0.14	0.06-0.08	0.08-0.09	**0.08-0.12**	0.08 - 0.12
0.08-0.14	0.10-0.16	**0.10-0.24**	0.10 - 0.24	0.08-0.14	0.10-0.16	**0.10-0.19**	0.10 - 0.19	0.08-0.09	0.10-0.11	**0.10-0.16**	0.10 - 0.16
0.08-0.14	0.10-0.18	**0.10-0.28**	0.10 - 0.28	0.08-0.14	0.10-0.18	**0.10-0.22**	0.10 - 0.22	0.08-0.09	0.10-0.12	**0.10-0.19**	0.10 - 0.19
0.10-0.16	0.10-0.20	**0.10-0.30**	0.10-0.30	0.10-0.16	0.10-0.20	**0.10-0.24**	0.10-0.24	0.10-0.11	0.10-0.13	**0.10-0.20**	0.10-0.20
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26	0.10-0.11	0.10-0.13	**0.10-0.21**	0.10-0.21
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.06-0.10		**0.06-0.15**		0.06-0.10		**0.06-0.12**		0.06-0.08		**0.06-0.10**	
0.06-0.10	0.06-0.12	**0.06-0.16**	0.06 - 0.16	0.06-0.10	0.06-0.12	**0.06-0.12**	0.06 - 0.12	0.06-0.07	0.06-0.08	**0.06-0.11**	0.06 - 0.11
0.06-0.12	0.08-0.14	**0.08-0.18**	0.08 - 0.18	0.06-0.12	0.08-0.14	**0.08-0.14**	0.08 - 0.14	0.06-0.08	0.08-0.09	**0.08-0.12**	0.08 - 0.12
0.08-0.14	0.10-0.16	**0.10-0.24**	0.10 - 0.24	0.08-0.14	0.10-0.16	**0.10-0.19**	0.10 - 0.19	0.08-0.09	0.10-0.11	**0.10-0.16**	0.10 - 0.16
0.08-0.14	0.10-0.18	**0.10-0.28**	0.10 - 0.28	0.08-0.14	0.10-0.18	**0.10-0.22**	0.10 - 0.22	0.08-0.09	0.10-0.12	**0.10-0.19**	0.10 - 0.19
0.10-0.16	0.10-0.20	**0.10-0.30**	0.10-0.30	0.10-0.16	0.10-0.20	**0.10-0.24**	0.10-0.24	0.10-0.11	0.10-0.13	**0.10-0.20**	0.10-0.20
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26	0.10-0.11	0.10-0.13	**0.10-0.21**	0.10-0.21
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.06-0.10		**0.06-0.15**		0.06-0.10		**0.06-0.12**		0.06-0.08		**0.06-0.10**	
0.06-0.10	0.06-0.12	**0.06-0.16**	0.06 - 0.16	0.06-0.10	0.06-0.12	**0.06-0.12**	0.06 - 0.12	0.06-0.07	0.06-0.08	**0.06-0.11**	0.06 - 0.11
0.06-0.12	0.08-0.14	**0.08-0.18**	0.08 - 0.18	0.06-0.12	0.08-0.14	**0.08-0.14**	0.08 - 0.14	0.06-0.08	0.08-0.09	**0.08-0.12**	0.08 - 0.12
0.08-0.14	0.10-0.16	**0.10-0.24**	0.10 - 0.24	0.08-0.14	0.10-0.16	**0.10-0.19**	0.10 - 0.19	0.08-0.09	0.10-0.11	**0.10-0.16**	0.10 - 0.16
0.08-0.14	0.10-0.18	**0.10-0.28**	0.10 - 0.28	0.08-0.14	0.10-0.18	**0.10-0.22**	0.10 - 0.22	0.08-0.09	0.10-0.12	**0.10-0.19**	0.10 - 0.19
0.10-0.16	0.10-0.20	**0.10-0.30**	0.10-0.30	0.10-0.16	0.10-0.20	**0.10-0.24**	0.10-0.24	0.10-0.11	0.10-0.13	**0.10-0.20**	0.10-0.20
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26	0.10-0.11	0.10-0.13	**0.10-0.21**	0.10-0.21
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				
0.10-0.16	0.10-0.20	**0.10-0.32**	0.10-0.32	0.10-0.16	0.10-0.20	**0.10-0.26**	0.10-0.26				

CoroDrill® 880

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (м/мин)	Диаметр сверления *DC мм*
H	H1.3.Z.HA (04.1)	Закаленная и отпущенная	47-65	4324 4334 4044	30-85 30-85 30-80	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
N	N1.2.Z.AG (30.12)	Алюминиевые сплавы, деформируемые	30-150	4044 H13A	300-385 300-400	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	N1.3.C.UT (30.21)	Литье, не подвергнутое старению	40-100	4044 H13A	300-385 300-400	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	N1.3.C.AG (30.22)	Литье, в т. ч. подвергнутое старению	70-140	4044 H13A	250-335 250-350	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	N3.3.U.UT (33.1)	Медь и медные сплавы	70-160	4044 H13A	250-380 250-400	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50
	N3.2.C.UT (33.2)	Латунь, свинцовистая бронза (Pb < 1%)	50-200	4044 H13A	180-230 180-240	12.00-13.99 14.00-16.49 16.50-19.99 20.00-23.99 24.00-29.99 30.00-35.99 36.00-43.99 44.00-52.99 53.00-63.50

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача											
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об	f_n, мм/об
0.04-0.08		**0.04-0.10**		0.04-0.08		**0.04-0.10**		0.04-0.05		**0.04-0.06**	
0.04-0.08	**0.04-0.12**	0.04-0.08	0.04 - 0.08	0.04-0.08	**0.04-0.10**	0.04-0.08	0.04 - 0.08	0.04-0.05	**0.04-0.08**	0.04-0.05	0.04 - 0.05
0.05-0.12	**0.06-0.14**	0.05-0.12	0.05 - 0.12	0.05-0.10	**0.06-0.12**	0.05-0.10	0.05 - 0.10	0.05-0.08	**0.06-0.09**	0.05-0.08	0.05 - 0.08
0.05-0.14	**0.06-0.18**	0.05-0.14	0.05 - 0.14	0.05-0.12	**0.06-0.15**	0.05-0.12	0.05 - 0.12	0.05-0.09	**0.06-0.12**	0.05-0.09	0.05 - 0.09
0.05-0.14	**0.06-0.18**	0.05-0.14	0.05 - 0.14	0.05-0.12	**0.06-0.15**	0.05-0.12	0.05 - 0.12	0.05-0.09	**0.06-0.12**	0.05-0.09	0.05 - 0.09
0.06-0.16	**0.06-0.20**	0.06-0.16	0.06-0.16	0.06-0.16	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.11	**0.06-0.13**	0.06-0.11	0.06-0.11
0.06-0.16	**0.06-0.20**	0.06-0.16	0.06-0.16	0.06-0.16	**0.06-0.18**	0.06-0.16	0.06-0.16	0.06-0.11	**0.06-0.13**	0.06-0.11	0.06-0.11
0.10-0.16	**0.10-0.20**	0.10-0.16	0.10-0.16	0.10-0.16	**0.10-0.18**	0.10-0.16	0.10-0.16				
0.10-0.16	**0.10-0.20**	0.10-0.16	0.10-0.16	0.10-0.16	**0.10-0.18**	0.10-0.16	0.10-0.16				
0.04-0.14		0.04-0.12		**0.04-0.12**		0.04-0.10		**0.04-0.08**		0.04-0.08	
0.04-0.14	0.04-0.12	0.04-0.12	0.04-0.14	**0.04-0.12**	0.04-0.10	0.04-0.10	0.04-0.12	**0.04-0.09**	0.04-0.08	0.04-0.08	0.04-0.09
0.04-0.16	0.04-0.14	0.04-0.14	0.04-0.16	**0.04-0.14**	0.04-0.12	0.04-0.12	0.04-0.14	**0.04-0.11**	0.04-0.09	0.04-0.09	0.04 - 0.11
0.06-0.18	0.06-0.16	0.06-0.16	0.06-0.18	**0.06-0.16**	0.06-0.14	0.06-0.14	0.06-0.16	**0.06-0.12**	0.06-0.11	0.06-0.11	0.06 - 0.12
0.10-0.20	0.10-0.18	0.10-0.18	0.10-0.20	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.18	**0.10-0.13**	0.10-0.12	0.10-0.12	0.10 - 0.13
0.10-0.25	0.10-0.20	0.10-0.20	0.10-0.25	**0.10-0.22**	0.10-0.18	0.10-0.16	0.10-0.22	**0.10-0.17**	0.10-0.13	0.10-0.13	0.10-0.17
0.10-0.25	0.10-0.20	0.10-0.20	0.10-0.25	**0.10-0.22**	0.10-0.20	0.10-0.16	0.10-0.22	**0.10-0.17**	0.10-0.13	0.10-0.13	0.10-0.17
0.12-0.28	0.12-0.22	0.12-0.22	0.12-0.28	**0.12-0.25**	0.12-0.22	0.12-0.18	0.12-0.25				
0.12-0.28	0.12-0.22	0.12-0.22	0.12-0.28	**0.12-0.25**	0.12-0.22	0.12-0.18	0.12-0.25				
0.04-0.12		0.04-0.12		**0.04-0.10**		0.04-0.10		**0.04-0.08**		0.04-0.08	
0.04-0.12	0.04-0.14	0.04-0.12	0.04 - 0.12	**0.04-0.10**	0.04-0.12	0.04-0.10	0.04 - 0.10	**0.04-0.08**	0.04-0.09	0.04-0.08	0.04 - 0.08
0.04-0.14	0.04-0.16	0.04-0.14	0.04 - 0.14	**0.04-0.12**	0.04-0.14	0.04-0.12	0.04 - 0.12	**0.04-0.09**	0.04-0.11	0.04-0.09	0.04 - 0.09
0.06-0.16	0.06-0.18	0.06-0.16	0.06 - 0.16	**0.06-0.14**	0.06-0.16	0.06-0.14	0.06 - 0.14	**0.06-0.11**	0.06-0.12	0.06-0.11	0.06 - 0.11
0.10-0.18	0.10-0.20	0.10-0.18	0.10 - 0.18	**0.10-0.16**	0.10-0.18	0.10-0.16	0.10 - 0.16	**0.10-0.12**	0.10-0.13	0.10-0.12	0.10 - 0.12
0.10-0.20	0.10-0.22	0.10-0.20	0.10-0.20	**0.10-0.18**	0.10-0.20	0.10-0.18	0.10-0.18	**0.10-0.13**	0.10-0.15	0.10-0.13	0.10-0.13
0.10-0.20	0.10-0.24	0.10-0.20	0.10-0.20	**0.10-0.18**	0.10-0.22	0.10-0.18	0.10-0.18	**0.10-0.13**	0.10-0.16	0.10-0.13	0.10-0.13
0.12-0.22	0.12-0.26	0.12-0.22	0.12-0.22	**0.12-0.20**	0.12-0.24	0.12-0.20	0.12-0.20				
0.12-0.22	0.12-0.26	0.12-0.22	0.12-0.22	**0.12-0.20**	0.12-0.24	0.12-0.20	0.12-0.20				
0.04-0.12		0.04-0.12		**0.04-0.10**		0.04-0.10		**0.04-0.08**		0.04-0.08	
0.04-0.12	0.04-0.14	0.04-0.12	0.04-0.12	**0.04-0.10**	0.04-0.12	0.04-0.10	0.04-0.10	**0.04-0.08**	0.04-0.09	0.04-0.08	0.04 - 0.08
0.04-0.14	0.04-0.16	0.04-0.14	0.04-0.14	**0.04-0.12**	0.04-0.14	0.04-0.12	0.04-0.12	**0.04-0.09**	0.04-0.11	0.04-0.09	0.04 - 0.09
0.06-0.16	0.06-0.18	0.06-0.16	0.06-0.16	**0.06-0.14**	0.06-0.16	0.06-0.14	0.06-0.14	**0.06-0.11**	0.06-0.12	0.06-0.11	0.06 - 0.11
0.10-0.18	0.10-0.20	0.10-0.18	0.10-0.18	**0.10-0.16**	0.10-0.18	0.10-0.16	0.10-0.16	**0.10-0.12**	0.10-0.13	0.10-0.12	0.10 - 0.12
0.10-0.20	0.10-0.22	0.10-0.20	0.10-0.20	**0.10-0.18**	0.10-0.20	0.10-0.18	0.10-0.18	**0.10-0.13**	0.10-0.15	0.10-0.13	0.10-0.13
0.10-0.20	0.10-0.24	0.10-0.20	0.10-0.20	**0.10-0.18**	0.10-0.22	0.10-0.18	0.10-0.18	**0.10-0.13**	0.10-0.16	0.10-0.13	0.10-0.13
0.12-0.22	0.12-0.26	0.12-0.22	0.12-0.22	**0.12-0.20**	0.12-0.24	0.12-0.20	0.12-0.20				
0.12-0.22	0.12-0.26	0.12-0.22	0.12-0.22	**0.12-0.20**		0.12-0.20	0.12-0.20				
0.04-0.14		0.04-0.12		**0.04-0.12**		0.04-0.10		**0.04-0.08**		0.04-0.08	
0.04-0.14	0.04-0.12	0.04-0.12	0.04-0.12	**0.04-0.12**	0.04-0.10	0.04-0.10	0.04-0.10	**0.04-0.09**	0.04-0.08	0.04-0.08	0.04 - 0.09
0.04-0.16	0.04-0.14	0.04-0.14	0.04-0.14	**0.04-0.14**	0.04-0.12	0.04-0.12	0.04-0.12	**0.04-0.11**	0.04-0.09	0.04-0.09	0.04 - 0.11
0.06-0.18	0.06-0.16	0.06-0.16	0.06-0.16	**0.06-0.16**	0.06-0.14	0.06-0.14	0.06-0.14	**0.06-0.12**	0.06-0.11	0.06-0.11	0.06 - 0.12
0.10-0.20	0.10-0.18	0.10-0.18	0.10-0.20	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.16	**0.10-0.13**	0.10-0.12	0.10-0.12	0.10 - 0.13
0.10-0.25	0.10-0.20	0.10-0.20	0.10-0.25	**0.10-0.22**	0.10-0.18	0.10-0.16	0.10-0.22	**0.10-0.17**	0.10-0.13	0.10-0.13	0.10-0.17
0.10-0.25	0.10-0.20	0.10-0.20	0.10-0.25	**0.10-0.22**	0.10-0.20	0.10-0.16	0.10-0.22	**0.10-0.17**	0.10-0.13	0.10-0.13	0.10-0.17
0.12-0.28	0.12-0.22	0.12-0.22	0.12-0.28	**0.12-0.25**	0.12-0.22	0.12-0.18	0.12-0.25				
0.12-0.28	0.12-0.22	0.12-0.22	0.12-0.28	**0.12-0.25**	0.12-0.22	0.12-0.18	0.12-0.25				
0.04-0.14		0.04-0.12		**0.04-0.12**		0.04-0.10		**0.04-0.08**		0.04-0.08	
0.04-0.14	0.04-0.12	0.04-0.12	0.04-0.12	**0.04-0.12**	0.04-0.10	0.04-0.10	0.04-0.10	**0.04-0.09**	0.04-0.08	0.04-0.08	0.04 - 0.09
0.04-0.16	0.04-0.14	0.04-0.14	0.04-0.14	**0.04-0.14**	0.04-0.12	0.04-0.12	0.04-0.12	**0.04-0.11**	0.04-0.09	0.04-0.09	0.04 - 0.11
0.06-0.18	0.06-0.16	0.06-0.16	0.06-0.16	**0.06-0.16**	0.06-0.14	0.06-0.14	0.06-0.14	**0.06-0.12**	0.06-0.11	0.06-0.11	0.06 - 0.12
0.10-0.20	0.10-0.18	0.10-0.18	0.10-0.18	**0.10-0.18**	0.10-0.16	0.10-0.16	0.10-0.16	**0.10-0.13**	0.10-0.12	0.10-0.12	0.10 - 0.13
0.10-0.25	0.10-0.20	0.10-0.20	0.10-0.25	**0.10-0.22**	0.10-0.18	0.10-0.16	0.10-0.22	**0.10-0.17**	0.10-0.13	0.10-0.13	0.10-0.17
0.10-0.25	0.10-0.20	0.10-0.20	0.10-0.25	**0.10-0.22**	0.10-0.20	0.10-0.16	0.10-0.22	**0.10-0.17**	0.10-0.13	0.10-0.13	0.10-0.17
0.12-0.28	0.12-0.22	0.12-0.22	0.12-0.28	**0.12-0.25**	0.12-0.22	0.12-0.18	0.12-0.25				
0.12-0.28	0.12-0.22	0.12-0.22	0.12-0.28	**0.12-0.25**	0.12-0.22	0.12-0.18	0.12-0.25				

CoroDrill® 880

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (фут/мин)	Диаметр сверления *DC дюйм*
P	P1.0.Z.AN (01.0)	В состоянии поставки (сырая) 0.05-0.10% C	90-200	4324 4334 4044	760-1310 690-1065 620-770	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	P1.0.Z.AN (01.1)	В состоянии поставки (сырая) 0.05-0.25% C	90-200	4324 4334 4044	750-1210 650-1000 550-740	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	P1.2.Z.AN (01.2)	В состоянии поставки (сырая) 0.25-0.55% C	125-225	4324 4334 4044	620-1000 510-820 395-590	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	P1.3.Z.AN (01.3)	В состоянии поставки (сырая) 0.55-0.80% C	150-250	4324 4334 4044	560-950 460-790 345-580	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	P1.3.Z.AN (01.4)	Высокоуглеродистая и углеродистая инструментальная сталь	180-275	4324 4334 4044	660-950 510-790 345-560	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	P2.1.Z.AN (02.1)	Низколегированная сталь	150-260	4324 4334 4044	590-1000 490-820 375-590	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	P2.5.Z.HT (02.2)	Закаленная сталь	220-450	4324 4334 4044	295-805 280-640 245-460	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача												
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об
.002-.003		.001-.002		**.002-.003**		.001-.002		**.001-.002**		.001-.002	
.002-.003	.001-.002	.001-.002	.002-.003	**.002-.003**	.001-.002	.001-.002	.002-.003	**.001-.002**	.001-.002	.001-.002	.001-.002
.002-.004	.001-.002	.001-.002	.002-.004	**.002-.004**	.001-.002	.001-.002	.002-.004	**.002-.003**	.001-.002	.001-.002	.002-.003
.002-.005	.002-.003	.002-.003	.002-.005	**.002-.005**	.002-.003	.002-.003	.002-.005	**.002-.003**	.001-.002	.001-.002	.002-.003
.002-.005	.002-.003	.002-.003	.002-.005	**.002-.005**	.002-.003	.002-.003	.002-.005	**.002-.003**	.001-.002	.001-.002	.002-.003
.002-.006	.002-.004	.002-.004	.002-.006	**.002-.005**	.002-.004	.002-.004	.002-.005	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.006	.002-.004	.002-.004	.002-.006	**.002-.006**	.002-.004	.002-.004	.002-.006	**.002-.004**	.002-.003	.002-.003	.002-.004
.003-.006	.003-.005	.003-.005	.003-.006	**.003-.006**	.003-.005	.003-.005	.003-.006				
.003-.006	.003-.005	.003-.005	.003-.006	**.003-.006**	.003-.005	.003-.005	.003-.006				
.002-.004		.001-.002		**.002-.003**		.001-.002		**.002-.003**		.001-.002	
.002-.004	.001-.002	.001-.002	.002-.004	**.002-.004**	.001-.002	.001-.002	.002-.004	**.002-.003**	.001-.002	.001-.002	.002-.003
.002-.005	.001-.002	.001-.002	.002-.005	**.002-.005**	.001-.002	.001-.002	.002-.005	**.002-.003**	.001-.002	.001-.002	.002-.003
.002-.006	.002-.004	.002-.003	.002-.006	**.002-.006**	.002-.004	.002-.003	.002-.006	**.002-.004**	.002-.003	.001-.002	.002-.004
.002-.006	.002-.004	.002-.003	.002-.006	**.002-.006**	.002-.004	.002-.003	.002-.006	**.002-.004**	.002-.003	.001-.002	.002-.004
.002-.006	.002-.005	.002-.004	.002-.006	**.002-.006**	.002-.004	.002-.004	.002-.006	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.006	.002-.005	.002-.004	.002-.006	**.002-.006**	.002-.004	.002-.004	.002-.006	**.002-.004**	.002-.003	.002-.003	.002-.004
.003-.006	.003-.005	.003-.005	.003-.006	**.003-.006**	.003-.005	.003-.005	.003-.006				
.003-.006	.003-.005	.003-.005	.003-.006	**.003-.006**	.003-.005	.003-.005	.003-.006				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.003		**.002-.005**	
.002-.004	.002-.004	**.002-.008**	.002-.008	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.005**	.002-.005
.002-.006	.002-.006	**.002-.009**	.002-.009	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006
.002-.007	.002-.007	**.002-.010**	.002-.010	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.007**	.002-.007
.002-.007	.003-.007	**.003-.012**	.003-.012	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.009**	.003-.009
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.003		**.002-.005**	
.002-.004	.002-.004	**.002-.008**	.002-.008	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.005**	.002-.005
.002-.006	.002-.006	**.002-.009**	.002-.009	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006
.002-.007	.002-.007	**.002-.010**	.002-.010	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.007**	.002-.007
.002-.007	.003-.007	**.003-.012**	.003-.012	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.009**	.003-.009
.002-.009	.003-.009	**.003-.013**	.004-.013	.002-.008	.003-.008	**.003-.009**	.003-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.004		**.002-.005**	
.002-.004	.002-.004	**.002-.007**	.002-.007	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.005**	.002-.005
.002-.006	.002-.006	**.002-.009**	.002-.009	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006
.002-.007	.002-.007	**.002-.010**	.002-.010	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.007**	.002-.007
.002-.007	.003-.007	**.003-.012**	.003-.012	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.009**	.003-.009
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.003		**.002-.004**	
.002-.004	.002-.004	**.002-.008**	.002-.008	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.005**	.002-.005
.002-.006	.002-.006	**.002-.009**	.002-.009	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006
.002-.007	.002-.007	**.002-.010**	.002-.010	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.007**	.002-.007
.002-.007	.003-.007	**.003-.012**	.003-.012	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.009	.003-.009	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.009**	.003-.009
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.008	.004-.008	**.004-.009**	.004-.009				
				.002-.004		**.002-.005**		.002-.003		**.002-.004**	
.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.004**	.002-.004
.002-.006	.002-.006	**.002-.008**	.002-.008	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.005**	.002-.005
.002-.007	.002-.007	**.002-.009**	.002-.009	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.006**	.002-.006
.002-.007	.003-.007	**.003-.010**	.003-.012	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.007**	.003-.007
.002-.009	.003-.009	**.003-.012**	.003-.012	.002-.008	.003-.008	**.003-.008**	.003-.008	.002-.006	.003-.006	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.012**	.003-.012	.002-.009	.003-.009	**.003-.008**	.003-.008	.002-.006	.003-.006	**.003-.008**	.003-.008
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.009	.004-.009	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.009	.004-.009	**.004-.009**	.004-.009				

CoroDrill® 880

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (фут/мин)	Диаметр сверления *DC дюйм*
P	P3.0.Z.AN (03.11)	Высоколегированная сталь	150-250	4324	520-950	.472-.550
						.551-.649
				4334	425-790	.650-.787
				4044	325-560	.788-.944
						.945-1.181
						1.182-1.417
						1.418-1.732
						1.733-2.086
						2.087-2.500
	P3.0.Z.HT (03.21)	Закаленная сталь	250-350	4324	265-690	.472-.550
						.551-.649
				4334	245-575	.650-.787
				4044	230-410	.788-.944
						.945-1.181
						1.182-1.417
						1.418-1.732
						1.733-2.086
						2.087-2.500
	P1.5.C.UT (06.1)	Стальное литье	90-225	4324	455-1065	.472-.550
						.551-.649
				4334	440-870	.650-.787
				4044	405-620	.788-.944
						.945-1.181
						1.182-1.417
						1.418-1.732
						1.733-2.086
						2.087-2.500
	P2.6.C.UT (06.2)	Низколегированное (легирующих эл. > 5%)	150-250	4324	360-870	.472-.550
						.551-.649
				4334	345-690	.650-.787
				4044	325-490	.788-.944
						.945-1.181
						1.182-1.417
						1.418-1.732
						1.733-2.086
						2.087-2.500

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача											
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.003		**.002-.004**	
.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.004**	.002-.004
.002-.006	.002-.006	**.002-.008**	.002-.008	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.005**	.002-.005
.002-.007	.002-.007	**.002-.009**	.002-.009	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.006**	.002-.006
.002-.007	.003-.007	**.003-.010**	.003-.010	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.007**	.003-.007
.002-.009	.003-.009	**.003-.012**	.003-.012	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.012**	.003-.012	.002-.009	.003-.009	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.008**	.003-.008
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.009	.004-.009	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.009	.004-.009	**.004-.009**	.004-.009				
.002-.004		**.002-.005**		.002-.004		**.002-.004**		.002-.003		**.002-.004**	
.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.004**	.002-.004
.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.004**	.002-.004
.002-.007	.002-.007	**.002-.007**	.002-.008	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.005**	.002-.005
.002-.007	.003-.007	**.003-.009**	.003-.010	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.006**	.003-.006
.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.006**	.003-.006
.002-.009	.003-.009	**.003-.010**	.003-.010	.002-.009	.003-.009	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.007**	.003-.007
.004-.009	.004-.009	**.004-.010**	.004-.010	.004-.009	.004-.009	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.010**	.004-.010	.004-.009	.004-.009	**.004-.009**	.004-.009				
.002-.003		**.002-.005**		.002-.003		**.002-.005**		.001-.002		**.002-.003**	
.002-.003	.002-.003	**.002-.005**	.002-.005	.002-.003	.002-.003	**.002-.005**	.002-.005	.001-.002	.001-.002	**.002-.003**	.002-.003
.002-.003	.002-.003	**.002-.005**	.002-.005	.002-.003	.002-.003	**.002-.005**	.002-.005	.001-.002	.001-.002	**.002-.003**	.002-.003
.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.004**	.002-.004
.002-.004	.002-.004	**.002-.006**	.003-.009	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.004**	.002-.004
.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.004**	.002-.004
.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.004**	.002-.004
.003-.006	.003-.006	**.003-.006**	.003-.006	.003-.006	.003-.006	**.003-.006**	.003-.006				
.003-.006	.003-.006	**.003-.006**	.003-.006	.003-.006	.003-.006	**.003-.006**	.003-.006				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.003		**.002-.004**	
.002-.004	.002-.004	**.002-.008**	.002-.008	.002-.004	.002-.004	**.002-.006**	.002-.006	.002-.003	.002-.003	**.002-.005**	.002-.005
.002-.006	.002-.006	**.002-.009**	.002-.009	.002-.006	.002-.006	**.002-.006**	.002-.006	.002-.004	.002-.004	**.002-.006**	.002-.006
.002-.007	.002-.007	**.002-.010**	.002-.010	.002-.007	.002-.007	**.002-.008**	.002-.008	.002-.005	.002-.005	**.002-.007**	.002-.007
.002-.007	.003-.007	**.003-.012**	.003-.012	.002-.007	.003-.007	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.008**	.003-.008
.002-.008	.003-.008	**.003-.013**	.003-.013	.002-.008	.003-.008	**.003-.009**	.003-.009	.002-.005	.003-.005	**.003-.008**	.003-.008
.002-.009	.003-.009	**.003-.013**	.003-.013	.002-.009	.003-.009	**.003-.009**	.003-.009	.002-.006	.003-.006	**.003-.009**	.003-.009
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.009	.004-.009	**.004-.009**	.004-.009				
.004-.009	.004-.009	**.004-.013**	.004-.013	.004-.009	.004-.009	**.004-.009**	.004-.009				

CoroDrill® 880

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю	Сплав	Скорость резания	Диаметр сверления	Геометрия/подача (f_n дюйм/об.) Глубина сверления 2-3xD		
			HB		(фут/мин)	*DC дюйм*	-LM	-MS[1)]	-GM
M	P5.0.Z.AN (05.11)	Нержавеющая сталь	150-270	4324	390-920	.472-.550	.002-.005	**.002-.005**	
						.551-.649	.002-.006	**.002-.006**	.002-.004
				4334	375-740	.650-.787	.002-.007	**.002-.007**	.002-.004
				4044	375-540	.788-.944	.002-.008	**.002-.008**	.002-.006
				2044	375-540	.945-1.181	.002-.008	**.002-.008**	.002-.006
						1.182-1.417	.002-.008	**.002-.008**	.002-.007
						1.418-1.732	.002-.008	**.002-.008**	.002-.007
						1.733-2.086	.004-.010	**.004-.010**	.004-.008
						2.087-2.500	.004-.010	**.004-.010**	.004-.008
	M1.0.Z.AQ (05.21)	Аустенитная (Ni > 8%, 13-25% Cr)	150-275	4324	390-870	.472-.550	.002-.005	**.002-.005**	
						.551-.649	.002-.006	**.002-.006**	.002-.004
				4334	375-740	.650-.787	.002-.006	**.002-.006**	.002-.004
				4044	375-590	.788-.944	.002-.007	**.002-.007**	.002-.005
				2044	375-590	.945-1.181	.002-.007	**.002-.007**	.002-.005
						1.182-1.417	.002-.008	**.002-.008**	.002-.007
						1.418-1.732	.002-.008	**.002-.008**	.002-.007
						1.733-2.086	.004-.008	**.004-.008**	.004-.007
						2.087-2.500	.004-.008	**.004-.008**	.004-.007
	M3.1.Z.AQ (05.51) M3.2.Z.AQ (05.52)	Аустенитная/Ферритная (Дуплекс)	200-320	4324	295-510	.472-.550	.002-.005	**.002-.005**	
						.551-.649	.002-.006	**.002-.006**	.002-.004
				4334	280-475	.650-.787	.002-.006	**.002-.006**	.002-.004
				4044	280-410	.788-.944	.002-.007	**.002-.007**	.002-.005
				2044	280-410	.945-1.181	.002-.007	**.002-.007**	.002-.005
						1.182-1.417	.002-.008	**.002-.008**	.002-.007
						1.418-1.732	.002-.008	**.002-.008**	.002-.007
						1.733-2.086	.004-.008	**.004-.008**	.004-.007
						2.087-2.500	.004-.008	**.004-.008**	.004-.007
	M1.0.C.UT (15.21)	Аустенитное литье	150-250	4324	495-690	.472-.550	.002-.005	**.002-.005**	
						.551-.649	.002-.005	**.002-.005**	.002-.004
				4334	380-605	.650-.787	.002-.006	**.002-.006**	.002-.004
				4044	265-510	.788-.944	.002-.007	**.002-.007**	.002-.005
				2044	265-510	.945-1.181	.002-.007	**.002-.007**	.002-.005
						1.182-1.417	.002-.008	**.002-.008**	.002-.007
						1.418-1.732	.002-.008	**.002-.008**	.002-.007
						1.733-2.086	.004-.008	**.004-.008**	.004-.007
						2.087-2.500	.004-.008	**.004-.008**	.004-.007
S	S2.0.Z.AN (20.21) S2.0.Z.AG (20.22) S2.0.C.NS (20.24)	Жаропрочные сплавы на основе никеля	140-425	4044	65-290	.472-.550	**.002-.004**	.002-.004	
						.551-.649	**.002-.004**	.002-.004	.002-.004
				H13A	50-290	.650-.787	**.002-.004**	.002-.004	.002-.004
				2044	65-290	.788-.944	**.002-.004**	.002-.004	.002-.004
						.945-1.181	**.002-.004**	.002-.004	.002-.005
						1.182-1.417	**.002-.005**	.002-.005	.002-.005
						1.418-1.732	**.002-.005**	**.002-.005**	.002-.005
						1.733-2.086	**.002-.005**	**.002-.005**	.002-.005
						2.087-2.500	**.003-.006**	.003-.006	.003-.006
	S4.2.Z.AN (23.21) S4.3.Z.AG (23.22)	Титановые сплавы: альфа, близкие к альфа и к альфа+бета сплавы, в отожженном состоянии Титановые сплавы: Альфа+бетта сплавы подвергнутые старению, Бета сплавы отожженные или подвергнутые старению	RM (Mpa) 600-1500	4044 H13A 2044	135-440 135-440 135-440	.472-.550	**.002-.006**	.002-.006	
						.551-.649	**.002-.006**	.002-.006	.002-.005
						.650-.787	**.003-.007**	.003-.007	.003-.006
						.788-.944	**.003-.007**	.003-.007	.003-.006
						.945-1.181	**.005-.008**	.005-.008	.004-.007
						1.182-1.417	**.005-.008**	.005-.008	.004-.008
						1.418-1.732	**.005-.008**	.005-.008	.004-.008
						1.733-2.086	**.005-.008**	.005-.008	.004-.008
						2.087-2.500	**.006-.008**	.006-.008	.006-.008

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии

[1)] Геометрия -MS доступна только со сплавом GC2044

GC1044 - универсальный сплав центральной пластины для всех групп обрабатываемых материалов

GC1144 - оптимизированный сплав центральной пластины для обработки материалов группы ISO M

CoroDrill® 880

Геометрия/подача (f_n дюйм/об.)											
Глубина сверления 2-3xD		Глубина сверления 4xD					Глубина сверления 5xD				
-GR	-GT	-LM	-MS[1)]	-GM	-GR	-GT	-LM	-MS[1)]	-GM	-GR	-GT
.002-.004		.002-.004	**.002-.004**		.002-.004		.002-.004	**.002-.004**		.001-.002	
.002-.004	.002-.006	.002-.005	**002-.005**	.002-.004	.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.004	.002-.007	.002-.006	**002-.006**	.002-.004	.002-.004	.002-.006	.002-.005	**.002-.005**	.002-.003	.002-.003	.002-.005
.002-.006	.002-.008	.002-.007	**.002-.007**	.002-.006	.002-.006	.002-.007	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.006	.002-.008	.002-.007	**.002-.007**	.002-.006	.002-.006	.002-.007	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.007	.002-.008	.002-.008	**.002-.008**	.002-.007	.002-.007	.002-.008	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006
.002-.007	.002-.008	.002-.008	**.002-.008**	.002-.007	.002-.007	.002-.008	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006
.004-.008	.004-.010	.004-.008	**.004-.008**	.004-.007	.004-.007	.004-.008					
.004-.008	.004-.010	.004-.008	**.004-.008**	.004-.007	.004-.007	.004-.008					
.002-.004		.002-.004	**.002-.004**		.002-.004		**.002-.004**			.001-.002	
.002-.004	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.004	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.005	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.005	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.007	.002-.008	.002-.007	**.002-.007**	.002-.007	.002-.007	.002-.007	.002-.005	**.002-.005**	.002-.005	.002-.005	.002-.005
.002-.007	.002-.008	.002-.007	**.002-.007**	.002-.007	.002-.007	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006
.004-.007	.004-.008	.004-.007	**.004-.007**	.004-.007	.004-.007	.004-.007					
.004-.007	.004-.008	.004-.007	**.004-.007**	.004-.007	.004-.007	.004-.007					
.002-.004		.002-.004	**.002-.004**		.002-.004		.002-.004	**.002-.004**		.001-.002	
.002-.004	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.004	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.005	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.005	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.007	.002-.008	.002-.008	**.002-.008**	.002-.007	.002-.007	.002-.008	.002-.005	**.002-.005**	.002-.005	.002-.005	.002-.005
.002-.007	.002-.008	.002-.008	**.002-.008**	.002-.007	.002-.007	.002-.008	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006
.004-.007	.004-.008	.004-.007	**.004-.007**	.004-.007	.004-.007	.004-.007					
.004-.007	.004-.008	.004-.007	**.004-.007**	.004-.007	.004-.007	.004-.007					
.002-.004		.002-.004	**.002-.004**		.002-.004		.002-.004	**.002-.004**		.001-.002	
.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.004	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005	.002-.004	**.002-.004**	.002-.003	.002-.003	.002-.004
.002-.005	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.005	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005
.002-.007	.002-.008	.002-.007	**.002-.007**	.002-.007	.002-.007	.002-.007	.002-.005	**.002-.005**	.002-.005	.002-.005	.002-.005
.002-.007	.002-.008	.002-.007	**.002-.007**	.002-.007	.002-.007	.002-.007	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006
.004-.007	.004-.008	.004-.007	**.004-.007**	.004-.007	.004-.007	.004-.007					
.004-.007	.004-.008	.004-.007	**.004-.007**	.004-.007	.004-.007	.004-.007					
.002-.004		**.002-.004**	.002-.004		.002-.004		**.001-.002**	.001-.002		.001-.002	
.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004	**.002-.003**	.002-.003	.002-.003	.002-.003	.002-.003
.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004	**.002-.003**	.002-.003	.002-.003	.002-.003	.002-.003
.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004	**.002-.003**	.002-.003	.002-.003	.002-.003	.002-.003
.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004	**.002-.003**	.002-.003	.002-.004	.002-.003	.002-.003
.002-.005	.002-.005	**.002-.005**	.002-.005	.002-.005	.002-.005	.002-.005	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004
.002-.005	.002-.005	**.002-.005**	.002-.005	.002-.005	.002-.005	.002-.005	**.002-.004**	.002-.004	.002-.004	.002-.004	.002-.004
.002-.005	.002-.005	**.002-.005**	.002-.005	.002-.005	.003-.005	.002-.005					
.003-.005	.003-.006	**.003-.006**	.003-.006	.003-.006	.003-.005	.003-.006					
.002-.004		**.002-.005**	.002-.005		.002-.004		**.002-.004**	.002-.004		.002-.004	
.002-.004	.002-.004	**.002-.005**	.002-.005	.002-.004	.003-.005	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.003	.002-.003
.003-.005	.003-.005	**.003-.006**	.003-.006	.002-.005	.003-.005	.003-.005	**.003-.005**	.003-.005	.003-.004	.003-.004	.003-.004
.003-.005	.003-.005	**.003-.006**	.003-.006	.002-.005	.004-.006	.003-.005	**.003-.005**	.003-.005	.003-.004	.003-.004	.003-.004
.004-.006	.004-.006	**.004-.007**	.004-.007	.003-.006	.004-.007	.004-.006	**.004-.005**	.004-.005	.004-.005	.003-.004	.003-.004
.004-.007	.005-.008	**.005-.008**	.005-.008	.004-.007	.004-.007	.005-.008	**.004-.005**	.004-.005	.004-.005	.004-.005	.004-.005
.004-.007	.005-.008	**.005-.008**	.005-.008	.004-.007	.005-.007	.005-.008	**.004-.005**	.004-.005	.004-.005	.004-.005	.004-.005
.004-.007	.005-.008	**.005-.008**	.005-.008	.004-.007	.005-.007	.005-.008					
.005-.007	.006-.008	**.006-.008**	.006-.008	.006-.007	.005-.007	.006-.008					

CoroDrill® 880

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (фут/мин)	Диаметр сверления *DC дюйм*
K	K1.1.C.NS (07.1)	Ковкий чугун	110-145	4324 4334 4044	460-805 360-655 260-475	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	K1.1.C.NS (07.2)	Перлитный (сливная стружка)	150-270	4324 4334 4044	345-590 280-495 210-345	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	K2.1.C.UT (08.1)	Серый чугун	150-220	4324 4334 4044	690-1065 560-885 430-640	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	K2.2.C.UT (08.2)	Высокой прочности на растяжение	200-330	4324 4334 4044	410-805 325-640 245-460	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	K3.1.C.UT (09.1)	Чугун с шаровидным графитом	150-230	4324 4334 4044	410-740 325-605 260-440	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	K3.3.C.UT (09.2)	Перлитный	200-330	4324 4334 4044	360-690 295-575 230-410	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500

Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача												
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об
.002-.004		**.002-.006**		.002-.004		**.002-.006**		.002-.004		**.002-.004**	
.002-.004	.002-.005	**.002-.008**	.002-.008	.002-.004	.002-.005	**.002-.006**	.002-.006	.002-.003	.002-.004	**.002-.006**	.002-.006
.002-.005	.003-.006	**.003-.009**	.003-.009	.002-.005	.003-.006	**.003-.008**	.003-.008	.002-.004	.003-.004	**.003-.006**	.003-.006
.003-.006	.004-.008	**.004-.012**	.004-.012	.003-.006	.004-.008	**.004-.009**	.004-.009	.003-.004	.004-.005	**.004-.008**	.004-.008
.003-.006	.004-.008	**.004-.012**	.004-.012	.003-.006	.004-.008	**.004-.011**	.004-.011	.003-.004	.004-.006	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.005	.004-.006	**.004-.009**	.004-.009
.004-.007	.004-.008	**.004-.014**	.004-.014	.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.005	.004-.006	**.004-.009**	.004-.009
.005-.008	.005-.009	**.005-.014**	.005-.014	.005-.007	.005-.008	**.005-.012**	.005-.012				
.005-.008	.005-.009	**.005-.014**	.005-.014	.005-.007	.005-.008	**.005-.012**	.005-.012				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.004		**.002-.004**	
.002-.004	.002-.005	**.002-.007**	.002-.007	.002-.004	.002-.005	**.002-.005**	.002-.005	.002-.003	.002-.004	**.002-.005**	.002-.005
.002-.005	.003-.006	**.003-.008**	.003-.008	.002-.005	.003-.006	**.003-.006**	.003-.006	.002-.004	.003-.004	**.003-.005**	.003-.005
.003-.006	.004-.007	**.004-.010**	.004-.010	.003-.006	.004-.007	**.004-.008**	.004-.008	.003-.004	.004-.005	**.004-.007**	.004-.007
.003-.006	.004-.008	**.004-.012**	.004-.012	.003-.006	.004-.008	**.004-.009**	.004-.009	.003-.004	.004-.005	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.007	.004-.008	**.004-.010**	.004-.010	.004-.005	.004-.006	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	.004-.011	.004-.005	.004-.006	**.004-.009**	.004-.009
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	.004-.011				
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	.004-.011				
.002-.004		**.002-.006**		.002-.004		**.002-.006**		.002-.004		**.002-.004**	
.002-.004	.002-.005	**.002-.008**	.002-.008	.002-.004	.002-.005	**.002-.006**	.002-.006	.002-.003	.002-.004	**.002-.006**	.002-.006
.002-.005	.003-.006	**.003-.009**	.003-.009	.002-.005	.003-.006	**.003-.008**	.003-.008	.002-.004	.003-.004	**.003-.006**	.003-.006
.003-.006	.004-.008	**.004-.012**	.004-.012	.003-.006	.004-.008	**.004-.009**	.004-.009	.003-.004	.004-.005	**.004-.008**	.004-.008
.003-.006	.004-.008	**.004-.013**	.004-.013	.003-.006	.004-.008	**.004-.011**	.004-.011	.003-.004	.004-.006	**.004-.009**	.004-.009
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.005	.004-.006	**.004-.009**	.004-.009
.004-.007	.004-.008	**.004-.014**	.004-.014	.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.005	.004-.006	**.004-.009**	.004-.009
.005-.008	.005-.009	**.005-.014**	.005-.014	.005-.007	.005-.008	**.005-.012**	.005-.012				
.005-.008	.005-.009	**.005-.014**	.005-.014	.005-.007	.005-.008	**.005-.012**	.005-.012				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.004		**.002-.004**	
.002-.004	.002-.005	**.002-.007**	.002-.007	.002-.004	.002-.005	**.002-.005**	.002-.005	.002-.003	.002-.004	**.002-.005**	.002-.005
.002-.005	.003-.006	**.003-.008**	.003-.008	.002-.005	.003-.006	**.003-.006**	.003-.006	.002-.004	.003-.004	**.003-.005**	.003-.005
.003-.006	.004-.007	**.004-.010**	.004-.010	.003-.006	.004-.007	**.004-.008**	.004-.008	.003-.004	.004-.005	**.004-.007**	.004-.007
.003-.006	.004-.008	**.004-.012**	.004-.012	.003-.006	.004-.008	**.004-.009**	.004-.009	.003-.004	.004-.005	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.007	.004-.008	**.004-.010**	004-.010	.004-.005	.004-.006	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	004-.011	.004-.005	.004-.006	**.004-.009**	.004-.009
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	004-.011				
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	004-.011				
.002-.004		**.002-.006**		.002-.004		**.002-.005**		.002-.004		**.002-.004**	
.002-.004	.002-.005	**.002-.007**	.002-.007	.002-.004	.002-.005	**.002-.005**	.002-.005	.002-.003	.002-.004	**.002-.005**	.002-.005
.002-.005	.003-.006	**.003-.008**	.003-.008	.002-.005	.003-.006	**.003-.006**	.003-.006	.002-.004	.003-.004	**.003-.005**	.003-.005
.003-.006	.004-.007	**.004-.010**	.004-.010	.003-.006	.004-.007	**.004-.008**	.004-.008	.003-.004	.004-.005	**.004-.007**	.004-.007
.003-.006	.004-.008	**.004-.012**	.004-.012	.003-.006	.004-.008	**.004-.009**	.004-.009	.003-.004	.004-.005	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.012**	.004-.012	.004-.007	.004-.008	**.004-.010**	004-.010	.004-.005	.004-.006	**.004-.008**	.004-.008
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	004-.011	.004-.005	.004-.006	**.004-.009**	.004-.009
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	004-.011				
.004-.007	.004-.008	**.004-.013**	.004-.013	.004-.007	.004-.008	**.004-.011**	004-.011				

CoroDrill® 880

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (фут/мин)	Диаметр сверления *DC дюйм*
H	H1.3.Z.HA (04.1)	Закаленная и отпущенная	450	4324 4334 4044	100-280 100-280 100-265	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
N	N1.2.Z.AG (30.12)	Алюминиевые сплавы, деформируемые	30-150	4044 H13A	980-1250 980-1300	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	N1.3.C.UT (30.21)	Литье, не подвергнутое старению	40-100	4044 H13A	980-1250 980-1300	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	N1.3.C.AG (30.22)	Литье, в т. ч. подвергнутое старению	70-140	4044 H13A	820-1100 820-1150	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	N3.3.U.UT (33.1)	Медь и медные сплавы	70-160	4044 H13A	820-1250 820-1300	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500
	N3.2.C.UT (33.2)	Латунь, свинцовистая бронза (Pb < 1%)	50-200	4044 H13A	590-750 590-780	.472-.550 .551-.649 .650-.787 .788-.944 .945-1.181 1.182-1.417 1.418-1.732 1.733-2.086 2.087-2.500

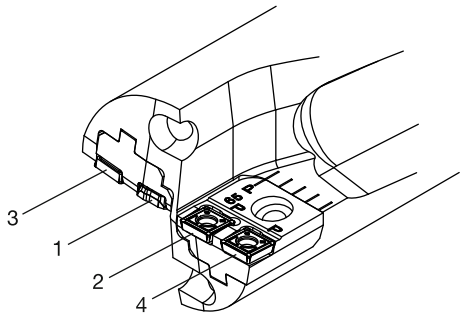
Внимание: В таблице на следующей странице **отмечены** рекомендуемые геометрии
Сплав центральной пластины всегда 1044.

CoroDrill® 880

Геометрия / Подача												
Глубина сверления 2-3xD				Глубина сверления 4xD				Глубина сверления 5xD			
-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT	-LM	-GM	-GR	-GT
f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об	f_n дюйм/об
.002-.004		**.002-.004**		.002-.004		**.002-.004**		.001-.002		**.002-.003**	
.002-.004	**.002-.005**	.002-.004	.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.003	**.002-.004**	.002-.003	.002-.003
.002-.005	**.002-.006**	.002-.005	.002-.005	.002-.004	**.002-.005**	.002-.004	.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004
.002-.006	**.002-.008**	.002-.006	.002-.006	.002-.005	**.002-.006**	.002-.005	.002-.005	.002-.004	**.002-.005**	.002-.004	.002-.004
.002-.006	**.002-.008**	.002-.006	.002-.006	.002-.005	**.002-.006**	.002-.005	.002-.005	.002-.004	**.002-.005**	.002-.004	.002-.004
.002-.007	**.002-.008**	.002-.007	.002-.007	.002-.007	**.002-.008**	.002-.007	.002-.007	.002-.005	**.002-.006**	.002-.005	.002-.005
.002-.007	**.002-.008**	.002-.007	.002-.007	.002-.007	**.002-.008**	.002-.007	.002-.007	.002-.005	**.002-.006**	.002-.005	.002-.005
.004-.007	**.004-.008**	.004-.007	.004-.007	.004-.007	**.004-.008**	.004-.007	.004-.007				
.004-.007	**.004-.008**	.004-.007	.004-.007	.004-.007	**.004-.008**	.004-.007	.004-.007				
.002-.006		.002-.005		**.002-.005**		.002-.004		**.002-.004**		.002-.004	
.002-.006	.002-.005	.002-.005	.002-.006	**.002-.005**	.002-.004	.002-.004	.002-.005	**.002-.004**	.002-.004	.002-.004	.002-.004
.002-.007	.002-.006	.002-.006	.002-.007	**.002-.006**	.002-.005	.002-.005	.002-.006	**.002-.005**	.002-.004	.002-.004	.002-.004
.002-.008	.002-.007	.002-.007	.002-.008	**.002-.007**	.002-.006	.002-.006	.002-.007	**.002-.005**	.002-.005	.002-.005	.002-.005
.004-.008	.004-.008	.004-.008	.004-.008	**.004-.008**	.004-.007	.004-.007	.004-.008	**.004-.006**	.004-.005	.004-.005	.004-.005
.004-.010	.004-.008	.004-.008	.004-.010	**.004-.009**	.004-.008	.004-.007	.004-.009	**.004-.007**	.004-.006	.004-.006	.004-.007
.004-.010	.004-.008	.004-.008	.004-.010	**.004-.009**	.004-.008	.004-.007	.004-.009	**.004-.007**	.004-.006	.004-.006	.004-.007
.005-.012	.005-.009	.005-.009	.005-.012	**.005-.010**	.005-.009	.005-.008	.005-.010				
.005-.012	.005-.009	.005-.009	.005-.012	**.005-.010**	.005-.009	.005-.008	.005-.010				
.002-.005		.002-.005		**.002-.004**		.002-.004		**.002-.004**		.002-.004	
.002-.005	.002-.006	.002-.005	.002-.005	**.002-.004**	.002-.005	.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004
.002-.006	.002-.007	.002-.006	.002-.006	**.002-.005**	.002-.006	.002-.005	.002-.005	**.002-.004**	.002-.005	.002-.004	.002-.004
.002-.007	.002-.008	.002-.007	.002-.007	**.002-.006**	.002-.007	.002-.006	.002-.006	**.002-.005**	.002-.005	.002-.005	.002-.005
.004-.008	.004-.008	.004-.008	.004-.008	**.004-.007**	.004-.008	.004-.007	.004-.007	**.004-.005**	.004-.006	.004-.005	.004-.005
.004-.008	.004-.009	.004-.008	.004-.008	**.004-.008**	.004-.008	.004-.008	.004-.008	**.004-.006**	.004-.006	.004-.006	.004-.006
.004-.008	.004-.010	.004-.008	.004-.008	**.004-.008**	.004-.009	.004-.008	.004-.008	**.004-.006**	.004-.007	.004-.006	.004-.006
.005-.009	.005-.011	.005-.009	.005-.009	**.005-.008**	.005-.010	.005-.008	.005-.008				
.005-.009	.005-.011	.005-.009	.005-.009	**.005-.008**	.005-.010	.005-.008	.005-.008				
.002-.005		.002-.005		**.002-.004**		.002-.004		**.002-.032**		.002-.004	
.002-.005	.002-.006	.002-.005	.002-.005	**.002-.004**	.002-.005	.002-.004	.002-.004	**.002-.004**	.002-.004	.002-.004	.002-.004
.002-.006	.002-.007	.002-.006	.002-.006	**.002-.005**	.002-.006	.002-.005	.002-.005	**.002-.004**	.002-.005	.002-.004	.002-.004
.002-.007	.002-.008	.002-.007	.002-.007	**.002-.006**	.002-.007	.002-.006	.002-.006	**.002-.005**	.002-.005	.002-.005	.002-.005
.004-.008	.004-.008	.004-.008	.004-.008	**.004-.007**	.004-.008	.004-.007	.004-.007	**.004-.005**	.004-.006	.004-.005	.004-.005
.004-.008	.004-.009	.004-.008	.004-.008	**.004-.008**	.004-.008	.004-.008	.004-.008	**.004-.006**	.004-.006	.004-.006	.004-.006
.004-.008	.004-.010	.004-.008	.004-.008	**.004-.008**	.004-.009	.004-.008	.004-.008	**.004-.006**	.004-.007	.004-.006	.004-.006
.005-.009	.005-.011	.005-.009	.005-.009	**.005-.008**	.005-.010	.005-.008	.005-.008				
.005-.009	.005-.011	.005-.009	.005-.009	**.005-.008**	.005-.010	.005-.008	.005-.008				
.002-.006		.002-.005		**.002-.005**		.002-.004		**.002-.004**		.002-.004	
.002-.006	.002-.005	.002-.005	.002-.005	**.002-.005**	.002-.004	.002-.004	.002-.005	**.002-.004**	.002-.004	.002-.004	.002-.004
.002-.007	.002-.006	.002-.006	.002-.006	**.002-.006**	.002-.005	.002-.005	.002-.006	**.002-.005**	.002-.004	.002-.004	.002-.004
.002-.008	.002-.007	.002-.007	.002-.007	**.002-.007**	.002-.006	.002-.006	.002-.007	**.002-.005**	.002-.005	.002-.005	.002-.005
.004-.008	.004-.008	.004-.008	.004-.008	**.004-.008**	.004-.007	.004-.007	.004-.008	**.004-.006**	.004-.005	.004-.005	.004-.005
.004-.010	.004-.008	.004-.008	.004-.008	**.004-.009**	.004-.008	.004-.007	.004-.009	**.004-.007**	.004-.006	.004-.006	.004-.006
.004-.010	.004-.008	.004-.008	.004-.008	**.004-.009**	.004-.008	.004-.007	.004-.009	**.004-.007**	.004-.006	.004-.006	.004-.006
.005-.012	.005-.009	.005-.009	.005-.009	**.005-.010**	.005-.009	.005-.008	.005-.008				
.005-.012	.005-.009	.005-.009	.005-.009	**.005-.010**	.005-.009	.005-.008	.005-.008				
.002-.006		.002-.005		**.002-.005**		.002-.004		**.002-.004**		.002-.004	
.002-.006	.002-.005	.002-.005	.002-.006	**.002-.005**	.002-.004	.002-.004	.002-.005	**.002-.004**	.002-.004	.002-.004	.002-.004
.002-.007	.002-.006	.002-.006	.002-.007	**.002-.006**	.002-.005	.002-.005	.002-.006	**.002-.005**	.002-.004	.002-.004	.002-.004
.002-.008	.002-.007	.002-.007	.002-.008	**.002-.007**	.002-.006	.002-.006	.002-.007	**.002-.005**	.002-.005	.002-.005	.002-.005
.004-.008	.004-.008	.004-.008	.004-.008	**.004-.008**	.004-.007	.004-.007	.004-.008	**.004-.006**	.004-.005	.004-.005	.004-.005
.004-.010	.004-.008	.004-.008	.004-.010	**.004-.009**	.004-.008	.004-.007	.004-.009	**.004-.007**	.004-.006	.004-.006	.004-.006
.004-.010	.004-.008	.004-.008	.004-.010	**.004-.009**	.004-.008	.004-.007	.004-.009	**.004-.007**	.004-.006	.004-.006	.004-.006
.005-.012	.005-.009	.005-.009	.005-.012	**.005-.010**	.005-.009	.005-.008	.005-.010				
.005-.012	.005-.009	.005-.009	.005-.012	**.005-.010**	.005-.009	.005-.008	.005-.010				

CoroDrill® 880

Сверло большого диаметра



ISO	Тип пластины	**Геометрия**	Сплав	Подача (fn) мм/об	Скорость резания, vc (м/мин)
P, M, S	1	LM	1044	0.07-0.15	См. режимы резания для CoroDrill® 880
	2	LM	4044		
	3	LM	4334		
	4	LM	4334		

CoroDrill® 881

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (м/мин)	Диаметр сверления DC мм	Геометрия / Подача Глубина сверления 2-3xD -GM1 f_n, мм/об	4xD -GM1 f_n, мм/об	5xD -GM1 f_n, мм/об
P	P1.0.Z.AN (01.0)	**Нелегированная сталь** В состоянии поставки (сырая) 0.05-0.10% C	80-170	4024 4044	230-380 190-235	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.10 0.04-0.10 0.04-0.12	0.04-0.09 0.04-0.09 0.04-0.10	0.04-0.07 0.04-0.07 0.04-0.08
	P1.1.Z.AN (01.1)	В состоянии поставки (сырая) 0.05-0.25% C	90-200	4024 4044	230-350 170-225	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.10 0.04-0.10 0.04-0.12	0.04-0.09 0.04-0.09 0.04-0.10	0.04-0.07 0.04-0.07 0.04-0.08
	P1.2.Z.AN (01.2)	В состоянии поставки (сырая) 0.25-0.55% C	125-225	4024 4044	190-290 120-180	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.04-0.14 0.04-0.16	0.04-0.10 0.04-0.12 0.04-0.14	0.04-0.08 0.04-0.09 0.04-0.11
	P1.3.Z.AN (01.3)	В состоянии поставки (сырая) 0.55-0.80% C	150-250	4024 4044	170-275 105-175	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.06-0.14 0.06-0.16	0.04-0.10 0.06-0.12 0.06-0.14	0.04-0.08 0.06-0.09 0.06-0.11
	P1.3.Z.AN (01.4)	Высокоуглеродистая и углеродистая инструментальная сталь	180-275	4024 4044	200-275 105-170	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.06-0.14 0.06-0.16	0.04-0.10 0.06-0.12 0.06-0.14	0.04-0.08 0.06-0.09 0.06-0.11
	P2.1.Z.AN (02.1)	Низколегированная сталь	150-260	4024 4044	180-290 115-180	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.14 0.06-0.16 0.06-0.18	0.04-0.12 0.06-0.13 0.06-0.14	0.04-0.09 0.06-0.11 0.06-0.12
	P2.5.Z.HT (02.2)	Закаленная сталь	220-450	4024 4044	90-230 75-140	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.06-0.14 0.06-0.16	0.04-0.10 0.06-0.12 0.06-0.13	0.04-0.08 0.06-0.09 0.06-0.11
	P3.0.Z.AN 03.11	Высоколегированная сталь	150-250	4024 4044	160-275 100-170	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.10 0.04-0.16 0.04-0.18	0.04-0.08 0.04-0.13 0.04-0.14	0.04-0.07 0.04-0.11 0.04-0.12
	P3.0.Z.HT (03.21)	Закаленная сталь	250-350	4024 4044	80-200 70-125	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.06-0.14 0.06-0.16	0.04-0.10 0.06-0.11 0.06-0.13	0.04-0.08 0.06-0.09 0.06-0.11
	P1.5.C.UT (06.1)	Стальное литье	90-225	4024 4044	140-310 125-190	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.10 0.04-0.10 0.04-0.12	0.04-0.08 0.04-0.08 0.04-0.10	0.04-0.07 0.04-0.07 0.04-0.08
	P2.6.C.UT (06.2)	Низколегированное (легирующих эл. > 5%)	150-250	4024 4044	110-250 100-150	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.06-0.14 0.06-0.16	0.04-0.10 0.06-0.11 0.06-0.13	0.04-0.08 0.06-0.09 0.06-0.11
M	P5.0.Z.AN (05.11)	**Нержавеющая сталь** Ферритная/Мартенситная 13-25% Cr	150-270	4024 4044 2044	120-265 115-165 115-165	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.04-0.14 0.04-0.16	0.04-0.10 0.04-0.12 0.04-0.14	0.04-0.08 0.04-0.09 0.04-0.11
	M1.0.Z.AQ (05.21)	Аустенитная (Ni > 8%, 13-25% Cr)	150-275	4024 4044 2044	120-250 115-180 115-180	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.04-0.12 0.04-0.14	0.04-0.10 0.04-0.10 0.04-0.12	0.04-0.08 0.04-0.08 0.04-0.09
	M3.1.Z.AQ (05.51) M3.2.Z.AQ (05.52)	Аустенитная/Ферритная (Дуплекс)	200-320	4024 4044 2044	90-145 85-125 85-125	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.12 0.04-0.12 0.04-0.14	0.04-0.10 0.04-0.10 0.04-0.12	0.04-0.08 0.04-0.08 0.04-0.09
	M1.0.C.UT (15.21)	Аустенитное литье	150-250	4024 4044 2044	150-200 80-155 80-155	12.70-17.43 17.44-20.99 21.00-25.99	0.04-0.10 0.04-0.12 0.04-0.14	0.04-0.08 0.04-0.10 0.04-0.12	0.04-0.06 0.04-0.08 0.04-0.09

GC1044 - универсальный сплав центральной пластины для всех групп обрабатываемых материалов

GC1144 - оптимизированный сплав центральной пластины для группы материалов ISO M.

CoroDrill® 881

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (м/мин)	Диаметр сверления DC мм	Геометрия / Подача Глубина сверления 2-3xD -GM1 f_n, мм/об	4xD -GM1 f_n, мм/об	5xD -GM1 f_n, мм/об
S	S2.0.Z.AN (20.21) S2.0.Z.AG (20.22) S2.0.C.NS (20.24)	Жаропрочные сплавы на основе никеля	140-425	2044	20-90	12.70-17.43	0.03-0.08	0.03-0.08	0.03-0.05
				4044	20-90	17.44-20.99	0.04-0.08	0.04-0.08	0.04-0.05
						21.00-25.99	0.04-0.08	0.04-0.08	0.04-0.05
	S4.2.Z.AN	Титановые сплавы: альфа, близкие к альфа и к альфа+бета сплавы, в отожженном состоянии	*Rm(MPa)*	2044	40-135	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
				4044	40-135	17.44-20.99	0.06-0.14	0.06-0.12	0.06-0.09
						21.00-25.99	0.08-0.14	0.08-0.12	0.08-0.09
	(23.21)	Титановые сплавы: Альфа+бетта сплавы подвергнутые старению, Бета сплавы отожженные или подвергнутые старению	600-1500						
	S4.3.Z.AG (23.22)								
K	K1.1.C.NS (07.1)	Ковкий чугун	110-145	4024	140-230	12.70-17.43	0.04-0.16	0.04-0.12	0.04-0.11
				4044	80-145	17.44-20.99	0.08-0.18	0.06-0.14	0.06-0.12
						21.00-25.99	0.10-0.22	0.08-0.16	0.06-0.15
	K1.1.C.NS (07.2)	Перлитный (сливная стружка)	150-270	4024	105-170	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
				4044	65-105	17.44-20.99	0.06-0.14	0.06-0.12	0.06-0.09
						21.00-25.99	0.08-0.16	0.08-0.14	0.08-0.11
	K2.1.C.UT (08.1)	Серый чугун	150-220	4024	210-310	12.70-17.43	0.04-0.16	0.04-0.12	0.04-0.11
				4044	130-195	17.44-20.99	0.08-0.18	0.06-0.14	0.06-0.12
						21.00-25.99	0.10-0.22	0.08-0.16	0.06-0.15
	K2.2.C.UT (08.2)	Высокой прочности на растяжение	200-330	4024	125-230	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
				4044	75-140	17.44-20.99	0.06-0.14	0.06-0.12	0.06-0.09
						21.00-25.99	0.08-0.16	0.08-0.14	0.08-0.11
	K3.1.C.UT (09.1)	Чугун с шаровидным графитом	150-230	4024	125-215	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
				4044	80-135	17.44-20.99	0.06-0.14	0.06-0.12	0.06-0.09
						21.00-25.99	0.08-0.16	0.08-0.14	0.08-0.11
	K3.3.C.UT (09.2)	Перлитный	200-330	4024	110-200	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
				4044	70-125	17.44-20.99	0.06-0.14	0.06-0.12	0.06-0.09
						21.00-25.99	0.08-0.16	0.08-0.14	0.08-0.11
H	H1.3.Z.HA (04.1)	Закаленная и отпущенная	47-65	4024	30-80	12.70-17.43	0.04-0.10	0.04-0.08	0.04-0.06
				4044	30-80	17.44-20.99	0.06-0.14	0.06-.011	0.06-0.09
						21.00-25.99	0.06-0.16	0.06-0.13	0.06-0.11
N	N1.2.Z.AG (30.12)	Алюминиевые сплавы, деформируемые	30-150	4044	300-385	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
						17.44-20.99	0.04-0.14	0.04-0.12	0.04-0.09
						21.00-25.99	0.06-0.16	0.06-0.14	0.06-0.11
	N1.3.C.UT (30.21)	Литье, не подвергнутое старению	40-100	4044	300-385	12.70-17.43	0.04-0.10	0.04-0.08	0.04-0.07
						17.44-20.99	0.04-0.12	0.04-0.10	0.04-0.08
						21.00-25.99	0.06-0.14	0.06-0.12	0.06-0.09
	N1.3.C.AG (30.22)	Литье, в т. ч. подвергнутое старению	70-140	4044	250-335	12.70-17.43	0.04-0.10	0.04-0.08	0.04-0.07
						17.44-20.99	0.04-0.12	0.04-0.10	0.04-0.08
						21.00-25.99	0.06-0.14	0.06-0.12	0.06-0.09
	N3.3.U.UT (33.1)	Медь и медные сплавы	70-160	4044	250-380	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
						17.44-20.99	0.04-0.14	0.04-0.12	0.04-0.09
						21.00-25.99	0.06-0.16	0.06-0.14	0.06-0.11
	N3.2.C.UT (33.2)	Латунь, свинцовистая бронза (Pb < 1%)	50-200	4044	180-230	12.70-17.43	0.04-0.12	0.04-0.10	0.04-0.08
						17.44-20.99	0.04-0.14	0.04-0.12	0.04-0.09
						21.00-25.99	0.06-0.16	0.06-0.14	0.06-0.11

GC1044 - универсальный сплав центральной пластины для всех групп обрабатываемых материалов

CoroDrill® 881

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (фут/мин)	Диаметр сверления *DC дюйм*	Геометрия / Подача Глубина сверления 2-3xD -GM1 f_n дюйм/об	4xD -GM1 f_n дюйм/об	5xD -GM1 f_n дюйм/об
P	P1.0.Z.AN (01.0)	Нелегированная сталь В состоянии поставки (сырая) 0.05-0.10% C	80-170	4024 4044	760-1250 620-770	.500-.686 .687-.826 .827-1.023	.002-.004 .002-.004 .002-.005	.002-.004 .002-.004 .002-.004	.002-.003 .002-.003 .002-.003
	P1.1.Z.AN (01.1)	В состоянии поставки (сырая) 0.05-0.25% C	90-200	4024 4044	750-1150 550-740	.500-.686 .687-.826 .827-1.023	.002-.004 .002-.004 .002-.005	.002-.004 .002-.004 .002-.004	.002-.003 .002-.003 .002-.003
	P1.2.Z.AN (01.2)	В состоянии поставки (сырая) 0.25-0.55% C	125-225	4024 4044	620-950 395-590	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.006	.002-.004 .002-.005 .002-.006	.002-.003 .002-.004 .002-.004
	P1.3.Z.AN (01.3)	В состоянии поставки (сырая) 0.55-0.80% C	150-250	4024 4044	560-910 345-580	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.006	.002-.004 .002-.005 .002-.006	.002-.003 .002-.004 .002-.004
	P1.3.Z.AN (01.4)	Высокоуглеродистая и углеродистая инструментальная сталь	180-275	4024 4044	660-910 345-560	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.006	.002-.004 .002-.005 .002-.006	.002-.003 .002-.004 .002-.004
	P2.1.Z.AN (02.1)	Низколегированная сталь	150-260	4024 4044	590-950 375-590	.500-.686 .687-.826 .827-1.023	.002-.006 .002-.006 .002-.007	.002-.005 .002-.005 .002-.006	.002-.004 .002-.004 .002-.005
	P2.5.Z.HT (02.2)	Закаленная сталь	220-450	4024 4044	295-750 245-460	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.006	.002-.004 .002-.005 .002-.005	.002-.003 .002-.004 .002-.004
	P3.0.Z.AN (03.11)	Высоколегированная сталь	150-250	4024 4044	520-900 325-560	.500-.686 .687-.826 .827-1.023	.002-.004 .002-.006 .002-.007	.002-.003 .002-.005 .002-.006	.002-.003 .002-.004 .002-.005
	P3.0.Z.HT (03.21)	Закаленная сталь	250-350	4024 4044	265-660 230-410	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.006	.002-.004 .002-.004 .002-.005	.002-.003 .002-.004 .002-.004
	P1.5.C.UT (06.1)	Стальное литье	90-225	4024 4044	455-1000 405-620	.500-.686 .687-.826 .827-1.023	.002-.004 .002-.004 .002-.005	.002-.003 .002-.003 .002-.004	.002-.003 .002-.003 .002-.003
	P2.6.C.UT (06.2)	Низколегированное (легирующих эл. > 5%)	150-250	4024 4044	360-820 325-490	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.006	.002-.004 .002-.004 .002-.005	.002-.003 .002-.004 .002-.004
M	P5.0.Z.AN (05.11)	Нержавеющая сталь Ферритная/Мартенситная 13-25% Cr	150-270	4024 4044 2044	390-870 375-540 375-540	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.006 .002-.007	.002-.004 .002-.005 .002-.006	.002-.004 .002-.004 .002-.005
	M1.0.Z.AQ (05.21)	Аустенитная (Ni > 8%, 13-25% Cr)	150-275	4024 4044 2044	390-820 375-590 375-590	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.005 .002-.006	.002-.004 .002-.004 .002-.005	.002-.004 .002-.004 .002-.004
	M3.1.Z.AQ (05.51) M3.2.Z.AQ (05.52)	Аустенитная/Ферритная (Дуплекс)	200-320	4024 4044 2044	295-475 280-410 280-410	.500-.686 .687-.826 .827-1.023	.002-.005 .002-.005 .002-.006	.002-.004 .002-.004 .002-.005	.002-.004 .002-.004 .002-.004
	M1.0.C.UT (15.21)	Аустенитное литье	150-250	4024 4044 2044	495-660 265-510 265-510	.500-.686 .687-.826 .827-1.023	.002-.004 .002-.005 .002-.006	.002-.004 .002-.004 .002-.005	.002-.003 .002-.004 .002-.004

GC1044 - универсальный сплав центральной пластины для всех групп обрабатываемых материалов

GC1144 - оптимизированный сплав центральной пластины для группы материалов ISO M.

CoroDrill® 881

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (фут/мин)	Диаметр сверления DC дюйм	Геометрия / Подача Глубина сверления 2-3xD -GM1 f_n, мм/об	4xD -GM1 f_n, мм/об	5xD -GM1 f_n, мм/об
S	S2.0.Z.AN (20.21) S2.0.Z.AG (20.22) S2.0.C.NS (20.24)	Жаропрочные сплавы на основе никеля	140-425	2044	65-290	.500-.686	.001-.004	.001-.004	.001-.003
				4044	65-290	.687-.826	.002-.004	.002-.004	.002-.003
						.827-1.023	.002-.004	.002-.004	.002-.003
	S4.2.Z.AN	Титановые сплавы: альфа, близкие к альфа и к альфа+бета сплавы, в отожженном состоянии	*Rm (Мпа)*	2044	135-440	.500-.686	.002-.005	.002-.004	.002-.004
				4044	135-440	.687-.826	.002-.006	.002-.005	.002-.004
						.827-1.023	.003-.006	.003-.005	.003-.004
	(23.21)	Титановые сплавы: Альфа+бетта сплавы подвергнутые старению, Бета сплавы отожженные или подвергнутые старению	600-1500						
	S4.3.Z.AG (23.22)								
K	K1.1.C.NS (07.1)	Ковкий чугун	110-145			.500-.686	.002-.007	.002-.005	.002-.005
				4024	460-750	.687-.826	.003-.008	.002-.006	.002-.005
				4044	260-475	.827-1.023	.004-.009	.003-.007	.002-.006
	K1.1.C.NS (07.2)	Перлитный (сливная стружка)	150-270			.500-.686	.002-.005	.002-.004	.002-.004
				4024	345-560	.687-.826	.002-.006	.002-.005	.002-.004
				4044	210-345	.827-1.023	.003-.007	.003-.006	.003-.005
	K2.1.C.UT (08.1)	Серый чугун	150-220			.500-.686	.002-.007	.002-.005	.002-.005
				4024	690-1000	.687-.826	.003-.008	.002-.006	.002-.005
				4044	430-640	.827-1.023	.004-.009	.003-.007	.002-.006
	K2.2.C.UT (08.2)	Высокой прочности на растяжение	200-330			.500-.686	.002-.005	.002-.004	.002-.004
				4024	410-750	.687-.826	.002-.006	.002-.005	.002-.004
				4044	245-460	.827-1.023	.003-.007	.003-.006	.003-.005
	K3.1.C.UT (09.1)	Чугун с шаровидным графитом	150-230			.500-.686	.002-.005	.002-.004	.002-.004
				4024	410-750	.687-.826	.002-.006	.002-.005	.002-.004
				4044	260-440	.827-1.023	.003-.007	.003-.006	.003-.005
	K3.3.C.UT (09.2)	Перлитный	200-330			.500-.686	.002-.005	.002-.004	.002-.004
				4024	110-200	.687-.826	.002-.006	.002-.005	.002-.004
				4044	70-125	.827-1.023	.003-.007	.003-.006	.003-.005
H	H1.3.Z.HA (04.1)	Закаленная и отпущенная	47-65			.500-.686	.002-.004	.002-.004	.002-.003
				4024	100-265	.687-.826	.002-.006	.002-.005	.002-.004
				4044	100-265	.827-1.023	.002-.007	.002-.006	.002-.005
N	N1.2.Z.AG (30.12)	Алюминиевые сплавы, деформируемые	30-150	4044	980-1250	.500-.686	.002-.005	.002-.004	.002-.004
						.687-.826	.002-.006	.002-.005	.002-.004
						.827-1.023	.002-.007	.002-.006	.002-.005
	N1.3.C.UT (30.21)	Литье, не подвергнутое старению	40-100	4044	980-1250	.500-.686	.002-.004	.002-.004	.002-.003
						.687-.826	.002-.005	.002-.004	.002-.004
						.827-1.023	.002-.006	.002-.005	.002-.004
	N1.3.C.AG (30.22)	Литье, в т. ч. подвергнутое старению	70-140	4044	820-1100	.500-.686	.002-.004	.002-.004	.002-.003
						.687-.826	.002-.005	.002-.004	.002-.004
						.827-1.023	.002-.006	.002-.005	.002-.004
	N3.3.U.UT (33.1)	Медь и медные сплавы	70-160	4044	820-1250	.500-.686	.002-.005	.002-.004	.002-.004
						.687-.826	.002-.006	.002-.005	.002-.004
						.827-1.023	.002-.007	.002-.006	.002-.005
	N3.2.C.UT (33.2)	Латунь, свинцовистая бронза (Pb < 1%)	50-200	4044	590-750	.500-.686	.002-.005	.002-.004	.002-.004
						.687-.826	.002-.006	.002-.005	.002-.004
						.827-1.023	.002-.007	.002-.006	.002-.005

GC1044 - универсальный сплав центральной пластины для всех групп обрабатываемых материалов

SANDVIK Coromant

Свёрла Coromant U для плунжерного сверления

Метрические значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Диаметр сверла	Подача	Скорость резания	Сплав			
							ПЕРВЫЙ ВЫБОР Наивысшая производительность		Дополнительная область применения	
			НВ	*DC мм*	f_n, мм/об	v_c, м/мин	P	C	P	C
P	01.0	**Нелегированная сталь** В состоянии поставки 0,05–0,10% C	80-170	12.7–17.0	0.04–0.08	290 (230–380)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.04–0.08		-53/3040		-53/1020	T-53/1020
				26.0–30.0	0.05–0.08		-53/3040		-53/1020	
				31.0–41.3	0.07–0.10		-53/3040		-53/1020	
				42.0–80.0	0.08–0.12		-53/3040		-53/1020	
	01.1	В состоянии поставки 0,05–0,25% C	90–200	12.7–17.0	0.04–0.08	270 (225–345)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.04–0.08		-53/3040		-53/1020	T-53/1020
				26.0–30.0	0.05–0.10		-53/3040		-53/1020	
				31.0–41.3	0.07–0.12		-53/3040		-53/1020	
				42.0–80.0	0.08–0.14		-53/3040		-53/1020	
	01.2	В состоянии поставки 0,25–0,55% C	125–225	12.7–17.0	0.04–0.10	230 (190–290)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.04–0.14				-53/1020	T-53/1020
				26.0–30.0	0.08–0.18				-53/1020	
				31.0–41.3	0.10–0.20				-53/1020	
				42.0–80.0	0.12–0.24				-53/1020	
	01.3	В состоянии поставки 0,55–0,80% C	150–225	12.7–17.0	0.04–0.10	210 (170–275)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.14				-53/1020	T-53/1020
				26.0–30.0	0.08–0.18				-53/1020	
				31.0–41.3	0.10–0.20				-53/1020	
				42.0–80.0	0.12–0.24				-53/1020	
	01.4	Высокоуглеродистая и углеродистая инструментальная сталь	180–275	12.7–17.0	0.04–0.10	210 (200–275)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.14				-53/1020	T-53/1020
				26.0–30.0	0.08–0.18				-53/1020	
				31.0–41.3	0.10–0.20				-53/1020	
				42.0–80.0	0.12–0.24				-53/1020	
		Низколегированная сталь		12.7–17.0	0.04–0.10	220 (180–290)	-53/3040	-53/1020	-53/1120	-53/1020
	02.1	Незакаленная	150–260	17.5–25.4	0.06–0.12				-53/1020	T-53/1020
				26.0–30.0	0.10–0.16				-53/1020	
				31.0–41.3	0.11–0.18				-53/1020	
				42.0-80.0	0.12–0.22				-53/1020	
	02.2	Закаленная	220–450	12.7–17.0	0.04–0.10	170 (90–230)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.14				-53/1020	T-53/1020
				26.0–30.0	0.10–0.18				-53/1020	
				31.0–41.3	0.10–0.20				-53/1020	
				42.0–80.0	0.12–0.24				-53/1020	
		Высоколегированная сталь		12.7–17.0	0.04–0.08	180 (160–275)	-53/3040	-53/1020	-53/1120	-53/1020
	03.11	Отожженная	50–250	17.5–25.4	0.04–0.14				-53/1020	T-53/1020
				26.0–30.0	0.08–0.18				-53/1020	
				31.0–41.3	0.10–0.20				-53/1020	
				42.0–80.0	0.12–0.24				-53/1020	
	03.21	**Закаленная сталь**	250–450	12.7–17.0	0.04–0.10	130 (80–200)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.12				-53/1020	T-53/1020
				26.0–30.0	0.10–0.16				-53/1020	
				31.0–41.3	0.11–0.18				-53/1020	
				42.0–80.0	0.12–0.22				-53/1020	
		Сталь (отливки)		12.7–17.0	0.04–0.08	200 (140–310)	-53/3040	-53/1020	-53/1120	-53/1020
	06.1	Нелегированная	90–225	17.5–25.4	0.04–0.08		-53/3040		-53/1020	T-53/1020
				26.0–30.0	0.05–0.10		-53/3040		-53/1020	
				31.0–41.3	0.06–0.12		-53/3040		-53/1020	
				42.0–80.0	0.07–0.14		-53/3040		-53/1020	
	06.2	Низколегированная (легирующих эл. ≤ 5%)	150–250	12.7–17.0	0.04–0.10	160 (110–250)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.12				-53/1020	T-53/1020
				26.0–30.0	0.10–0.16				-53/1020	
				31.0–41.3	0.11–0.18				-53/1020	
				42.0–80.0	0.12–0.22				-53/1020	
M		**Нержавеющая сталь**		12.7–17.0	0.04–0.10	170 (120–265)	53/3040	53/1020	53/1120	53/1020
	05.11	Ферритная, мартенситная, 13–25% Cr	150–270	17.5–25.4	0.04–0.14		53/3040		53/1020	
				26.0–30.0	0.08–0.18		53/3040		53/1020	
				31.0–41.3	0.10–0.20		53/3040		53/1020	
				42.0–80.0	12–0.24		53/3040		53/1020	
	05.21	Аустенитная Ni > 8% 13–25% Cr	150–275	12.7–17.0	0.04–0.10	150 (120–250)	53/3040	53/1020	53/1120	53/1020
				17.5–25.4	0.04–0.12		53/3040		53/1020	
				26.0–30.0	0.08–0.14		53/3040		53/1020	
				31.0–41.3	0.10–0.16		53/3040		53/1020	
				42.0–80.0	0.11–0.18		53/3040		53/1020	
	05.51 05.52	Аустенитно-ферритная (дуплексная)	180–320	12.7–17.0	0.04–0.10	110 (90–145)	53/3040	53/1020	53/1120	53/1020
				17.5–25.4	0.04–0.12		53/3040		53/1020	
				26.0–30.0	0.08–0.14		53/3040		53/1020	
				31.0–41.3	0.10–0.16		53/3040		53/1020	
				42.0–80.0	0.11–0.18		53/3040		53/1020	

Положение пластины: C = Центральное
P = Периферийное

Wiper TECHNOLOGY При сверлении стали и чугуна с твердостью < 200 НВ пластинами с геометрией - WM увеличьте подачу (fn) на 50%. При сверлении легкообрабатываемых нержавеющих сталей в стабильных условиях увеличьте подачу (fn) на 25%.

Свёрла Coromant U для плунжерного сверления

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Диаметр сверла *DC мм*	Подача f_n, мм/об	Скорость резания v_c, м/мин	Сплав ПЕРВЫЙ ВЫБОР Наивысшая производительность P	Сплав ПЕРВЫЙ ВЫБОР Наивысшая производительность C	Сплав Дополнительная область применения P	Сплав Дополнительная область применения C
M		**Нержавеющая сталь**		12.7–17.0	0.04–0.08		-53/1120		-53/1120	-53/1020
	15.21	Аустенитное литье	150–250	17.5–25.4	0.04–0.12			-53/1020	-53/1020	
				26.0–30.0	0.05–0.12	110 (80–155)	-53/1020	-53/1020	-53/1020	
				31.0–41.3	0.06–0.14			-53/1020	-53/1020	
				42.0–80.0	0.06–0.14			-53/1020	-53/1020	
S		**Жаропрочные сплавы**		12.7–17.0	0.03–0.08		-53/1120		-53/1120	-53/1020
	20.21	На основе никеля	140–425	17.5–25.4	0.04–0.08			-53/1020	-53/1020	
	20.22			26.0–30.0	0.06–0.10	50 (20– 88)	-53/1020	-53/1020	-53/1020	
	20.24			31.0–41.3	0.08–0.12			-53/1020	-53/1020	
				42.0–80.0	0.09–0.14			-53/1020	-53/1020	
		Титановые сплавы		12.7–17.0	0.04–0.10		-53/1120	-53/1020	-53/1120	-53/1020
	23.21	α, близкие к α и α+β сплавы.	600–1500	17.5–25.4	0.08–0.14		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	23.22	Отожженные или подвергнутые старению.		26.0–30.0	0.12–0.16	60 (40–132)	-53/H13A	-53/H13A	-53/H13A	-53/H13A
				31.0–41.3	0.14–0.18		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				42.0–80.0	0.16–0.20		-53/H13A	-53/H13A	-53/H13A	-53/H13A
K		**Ковкий чугун**		12.7–17.0	0.04–0.14	170 (140–230)	-53/3040	-53/1020	-53/1120	-53/1020
	07.1	Ферритный (элементная стружка)	110–145	17.5–25.4	0.10–0.18				-53/1020	T-53/1020
				26.0–30.0	0.14–0.20				-53/1020	
				31.0–41.3	0.16–0.26				-53/1020	
				42.0–80.0	0.18–0.28				-53/1020	
	07.2	Перлитный (сливная стружка)	150–270	12.7–17.0	0.04–0.10	140 (105–170)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.08–0.14				-53/1020	T-53/1020
				26.0–30.0	0.12–0.18				-53/1020	
				31.0–41.3	0.14–0.20				-53/1020	
				42.0–80.0	0.15–0.22				-53/1020	
		Серый чугун		12.7–17.0	0.04–0.14	250 (210–310)	-53/3040	-53/1020	-53/1120	-53/1020
	08.1	Низкой прочности на растяжение	150–220	17.5–25.4	0.10–0.18				-53/1020	T-53/1020
				26.0–30.0	0.14–0.20				-53/1020	
				31.0–41.3	0.16–0.26				-53/1020	
				42.0–80.0	0.18–0.28				-53/1020	
	08.2	Высокой прочности на растяжение	200–330	12.7–17.0	0.04–0.10	170 (125–230)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.08–0.14				-53/1020	T-53/1020
				26.0–30.0	0.12–0.18				-53/1020	
				31.0–41.3	0.14–0.20				-53/1020	
				42.0–80.0	0.15–0.22				-53/1020	
		Чугун с шаровидным графитом		12.7–17.0	0.04–0.10	170 (125–215)	-53/3040	-53/1020	-53/1120	-53/1020
	09.1	Ферритный	125–230	17.5–25.4	0.08–0.14				-53/1020	T-53/1020
				26.0–30.0	0.12–0.18				-53/1020	
				31.0–41.3	0.14–0.20				-53/1020	
				42.0–80.0	0.15–0.22				-53/1020	
	09.2	Перлитный	200–300	12.7–17.0	0.04–0.10	150 (110–200)	-53/3040	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.08–0.14				-53/1020	
				26.0–30.0	0.12–0.18				-53/1020	
				31.0–41.3	0.14–0.20				-53/1020	
				42.0–80.0	0.15–0.22				-53/1020	
H		**Закаленная сталь**		12.7–17.0	0.05-0.08					
	04.1	Закаленная и отпущенная	450	17.5–25.4	0.07-0.15					
				26.0–30.0	0.07-0.15	40 (30-80)	-53/3040	-53/1020	-53/1020	-53/1020
				31.0–41.3	0.10-0.15				-53/1120	
				42.0–80.0	0.10-0.15					
N		**Алюминиевые сплавы**		12.7–17.0	0.04–0.12	350 (300–440)	-53/1120	-53/1020	-53/1120	-53/1020
	30.12	Деформируемые, в т.ч. подвергнутые старению	30–150	17.5–25.4	0.06–0.16		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				26.0–30.0	0.10–0.18		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				31.0–41.3	0.12–0.22		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				42.0–80.0	0.14–0.26		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	30.21	Литье, не подвергнутое старению	40–100	12.7–17.0	0.04–0.12	150 (30–440)	-53/1120	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.16		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				26.0–30.0	0.10–0.18		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				31.0–41.3	0.12–0.22		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				42.0–80.0	0.14–0.26		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	30.22	Литье, в т. ч. подвергнутое старению	70–140	12.7–17.0	0.04–0.12	300 (250–385)	-53/1120	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.16		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				26.0–30.0	0.10–0.18		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				31.0–41.3	0.12–0.22		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				42.0–80.0	0.14–0.26		-53/H13A	-53/H13A	-53/H13A	-53/H13A
		Медь и медные сплавы		12.7–17.0	0.04–0.12	300 (250–385)	-53/1120	-53/1020	-53/1120	-53/1020
	33.1	Легко обрабатываемые сплавы (Pb ≥ 1%)	50–160	17.5–25.4	0.06–0.16		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				26.0–30.0	0.10–0.18		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				31.0–41.3	0.12–0.22		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				42.0–80.0	0.14–0.26		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	33.2	Латуни и бронзы, (Pb ≤ 1%)	50–160	12.7–17.0	0.04–0.12	230 (180–265)	-53/1120	-53/1020	-53/1120	-53/1020
				17.5–25.4	0.06–0.16		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				26.0–30.0	0.10–0.18		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				31.0–41.3	0.12–0.22		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				42.0–80.0	0.14–0.26		-53/H13A	-53/H13A	-53/H13A	-53/H13A

Положение пластины: C = Центральное P = Периферийное

Свёрла Coromant U для плунжерного сверления

Дюймовые значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Диаметр сверла *DC дюйм*	Подача f_n дюйм/об	Скорость резания v_c, фут/мин	Сплав ПЕРВЫЙ ВЫБОР Наивысшая производительность P	Сплав ПЕРВЫЙ ВЫБОР Наивысшая производительность C	Сплав Дополнительная область применения P	Сплав Дополнительная область применения C
P		**Нелегированная сталь**		.500- .669	.001–.003	950 (755–1245)	-53/3040	-53/1020	-53/1120	-53/1020
	01.0	В состоянии поставки 0,05–0,10% C	80–170	.689-1.000	.001–.003				-53/1020	T-53/1020
				1.024-1.181	.002–.003				-53/1020	
				1.220-1.614	.003–.004				-53/1020	
				1.654-3.500	.004–.006				-53/1020	
	01.1	В состоянии поставки 0,05–0,25% C	90–200	.500- .669	.001–.003	885 (740–1130)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.001–.003				-53/1020	T-53/1020
				1.024-1.181	.002–.003				-53/1020	
				1.220-1.614	.003–.004				-53/1020	
				1.654-3.500	.004–.006				-53/1020	
	01.2	В состоянии поставки 0,25–0,55% C	125–225	.500- .669	.001–.004	755 (625–950)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.001–.006				-53/1020	T-53/1020
				1.024-1.181	.003–.007				-53/1020	
				1.220-1.614	.004–.008				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
	01.3	В состоянии поставки 0,55–0,80% C	150–225	.500- .669	.001–.004	690 (560–900)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.006				-53/1020	T-53/1020
				1.024-1.181	.003–.007				-53/1020	
				1.220-1.614	.004–.008				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
	01.4	Высокоуглеродистая и углеродистая инструментальная сталь	180–275	.500- .669	.001–.004	690 (655–900)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.006				-53/1020	T-53/1020
				1.024-1.181	.003–.007				-53/1020	
				1.220-1.614	.004–.008				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
		Низколегированная сталь		.500- .669	.001–.004	720 (590–950)	-53/3040	-53/1020	-53/1120	-53/1020
	02.1	Незакаленная	150–260	.689-1.000	.002–.005				-53/1020	T-53/1020
				1.024-1.181	.004–.006				-53/1020	
				1.220-1.614	.004–.007				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
	02.2	Закаленная	220–450	.500- .669	.001–.004	560 (295–755)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.006				-53/1020	T-53/1020
				1.024-1.181	.004–.007				-53/1020	
				1.220-1.614	.004–.008				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
		Высоколегированная сталь		.500- .669	.001–.003	590 (525–900)	-53/3040	-53/1020	-53/1120	-53/1020
	03.11	Отожженная	50–250	.689-1.000	.001–.006				-53/1020	T-53/1020
				1.024-1.181	.003–.007				-53/1020	
				1.220-1.614	.004–.008				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
	03.21	**Закаленная сталь**	250–450	.500- .669	.001–.004	1425 (260–655)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.005				-53/1020	T-53/1020
				1.024-1.181	.004–.006				-53/1020	
				1.220-1.614	.004–.007				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
		Сталь (отливки)		.689-1.000	.001–.003	655 (460–1020)	-53/3040	-53/1020	-53/1120	-53/1020
	06.1	Нелегированная	90–225	.689-1.000	.001–.003				-53/1020	T-53/1020
				1.024-1.181	.002–.004				-53/1020	
				1.220-1.614	.002–.005				-53/1020	
				1.654-3.500	.003–.006				-53/1020	
	06.2	Низколегированная (легирующих эл. ≤ 5%)	150–250	.500- .669	.001–.004	525 (360–820)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.005				-53/1020	T-53/1020
				1.024-1.181	.004–.006				-53/1020	
				1.220-1.614	.004–.007				-53/1020	
				1.654-3.500	.005–.009				-53/1020	
M		**Нержавеющая сталь**		.500- .669	.001–.004	560 (395–870)	53/3040	53/1020	53/1120	53/1020
	05.11	Ферритная, мартенситная, 13–25% Cr	150–270	.689-1.000	.001–.006				53/1020	
				1.024-1.181	.003–.007				53/1020	
				1.220-1.614	.004–.008				53/1020	
				1.654-3.500	.005–.009				53/1020	
	05.21	Аустенитная Ni > 8% 13–25% Cr	150–275	.500- .669	.001–.004	490 (395–820)	53/3040	53/1020	53/1120	53/1020
				.689-1.000	.001–.005				53/1020	
				1.024-1.181	.003–.006				53/1020	
				1.220-1.614	.004–.006				53/1020	
				1.654-3.500	.004–.007				53/1020	
	05.51 05.52	Аустенитно-ферритная (дуплексная)	180–320	.500- .669	.001–.004	360 (295-475)	53/3040	53/1020	53/1120	53/1020
				.689-1.000	.001–.005				53/1020	
				1.024-1.181	.003–.006				53/1020	
				1.220-1.614	.004–.006				53/1020	
				1.654-3.500	.004–.007				53/1020	

Положение пластины: C = Центральное
P = Периферийное

Wiper TECHNOLOGY При сверлении стали и чугуна с твердостью < 200 HB пластинами с геометрией - WM увеличьте подачу (fn) на 50%. При сверлении легкообрабатываемых нержавеющих сталей в стабильных условиях увеличьте подачу (fn) на 25%.

Свёрла Coromant U для плунжерного сверления

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Диаметр сверла *DC дюйм*	Подача f_n дюйм/об	Скорость резания v_c, фут/мин	Сплав ПЕРВЫЙ ВЫБОР Наивысшая производительность P	Сплав ПЕРВЫЙ ВЫБОР Наивысшая производительность C	Сплав Дополнительная область применения P	Сплав Дополнительная область применения C
M		**Нержавеющая сталь**		.500- .669	.001-.004		-53/1120		-53/1120	-53/1020
	15.21	Аустенитное литье	150–250	.689-1.000	.001-.005			-53/1020	-53/1020	
				1.024-1.181	.003-.006	360 (260–510)	-53/1020	-53/1020	-53/1020	
				1.220-1.614	.002–.006			-53/1020	-53/1020	
				1.654-3.500	.002–.006			-53/1020	-53/1020	
S		**Жаропрочные сплавы**		.500- .669	.001–.003		-53/1120		-53/1120	-53/1020
	20.21	На основе никеля	140–425	.689-1.000	.001-.004			-53/1020	-53/1020	
	20.22			1.024-1.181	.002–.004	165 (65–290)	-53/1020	-53/1020	-53/1020	
	20.24			1.220-1.614	.003–.005			-53/1020	-53/1020	
				1.654-3.500	.004–.006			-53/1020	-53/1020	
		Титановые сплавы		.500- .669	.001–.004		-53/1120	-53/1020	-53/1120	-53/1020
	23.21	α, близкие к α и α+β сплавы.	600–1500	.689-1.000	.003–.006		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	23.22	Отожженные или подвергнутые		1.024-1.181	.005–.006	195 (130–430)	-53/H13A	-53/H13A	-53/H13A	-53/H13A
		старению.		1.220-1.614	.006–.007		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.654-3.500	.006–.008		-53/H13A	-53/H13A	-53/H13A	-53/H13A
K		**Ковкий чугун**		.500- .669	.001–.006	560 (460–755)	-53/3040	-53/1020	-53/1120	-53/1020
	07.1	Ферритный (элементная стружка)	110–145	.689-1.000	.004–.007				-53/1020	T-53/1020
				1.024-1.181	.006–.008				-53/1020	
				1.220-1.614	.006–.010				-53/1020	
				1.654-3.500	.007–.011				-53/1020	
	07.2	Перлитный (сливная стружка)	150–270	.500- .669	.001–.004	460 (345–560)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.003–.006				-53/1020	T-53/1020
				1.024-1.181	.005–.007				-53/1020	
				1.220-1.614	.006–.008				-53/1020	
				1.654-3.500	.006–.009				-53/1020	
		Серый чугун		.500- .669	.001–.006	820 (690–1020)	-53/3040	-53/1020	-53/1120	-53/1020
	08.1	Низкой прочности на растяжение	150–220	.689-1.000	.004–.007				-53/1020	T-53/1020
				1.024-1.181	.006–.008				-53/1020	
				1.220-1.614	.006–.010				-53/1020	
				1.654-3.500	.007–.011				-53/1020	
	08.2	Высокой прочности на растяжение	200–330	.500- .669	.001–.004	560 (410–755)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.003–.006				-53/1020	T-53/1020
				1.024-1.181	.005–.007				-53/1020	
				1.220-1.614	.006–.008				-53/1020	
				1.654-3.500	.006–.009				-53/1020	
		Чугун с шаровидным графитом		.500- .669	.001–.004	560 (410–705)	-53/3040	-53/1020	-53/1120	-53/1020
	09.1	Ферритный	125–230	.689-1.000	.003–.006				-53/1020	T-53/1020
				1.024-1.181	.005–.007				-53/1020	
				1.220-1.614	.006–.008				-53/1020	
				1.654-3.500	.006–.009				-53/1020	
	09.2	Перлитный	200–300	.500- .669	.001–.004	490 (360–655)	-53/3040	-53/1020	-53/1120	-53/1020
				.689-1.000	.003–.006				-53/1020	
				1.024-1.181	.005–.007				-53/1020	
				1.220-1.614	.006–.008				-53/1020	
				1.654-3.500	.006–.009				-53/1020	
H		**Закаленная сталь**		.500- .669	.003–.004					
	04.1	Закаленная и отпущенная	450	.689-1.000	.003–.006					
				1.024-1.181	.003–.006	130 (100–260)	-53/3040	-53/1020	-53/1020	-53/1020
				1.220-1.614	.004–.006				-53/1120	
				1.654-3.500	.004–.006					
N		**Алюминиевые сплавы**		.500- .669	.001-.005	1150 (985–1440)	-53/1120	-53/1020	-53/1120	-53/1020
	30.12	Деформируемые, в т.ч. подвергнутые старению	30–150	.689-1.000	.002–.006		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.024-1.181	.004–.007		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.220-1.614	.005–.009		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.654-3.500	.006–.010		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	30.21	Литье, не подвергнутое старению	40–100	.500- .669	.001-.005	490 (100–1440)	-53/1120	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.006		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.024-1.181	.004–.007		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.220-1.614	.005–.009		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.654-3.500	.006–.010		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	30.22	Литье, в т. ч. подвергнутое старению	70–140	.500- .669	.001-.005	985 (820–1260)	-53/1120	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.006		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.024-1.181	.004–.007		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.220-1.614	.005–.009		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.654-3.500	.006–.010		-53/H13A	-53/H13A	-53/H13A	-53/H13A
		Медь и медные сплавы		.500- .669	.001-.005	985 (820–1260)	-53/1120	-53/1020	-53/1120	-53/1020
	33.1	Легко обрабатываемые сплавы (Pb ≥ 1%)	50–160	.689-1.000	.002–.006		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.024-1.181	.004–.007		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.220-1.614	.005–.009		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.654-3.500	.006–.010		-53/H13A	-53/H13A	-53/H13A	-53/H13A
	33.2	Латуни и бронзы, (Pb ≤ 1%)	50–160	.500- .669	.001-.005	755 (590–870)	-53/1120	-53/1020	-53/1120	-53/1020
				.689-1.000	.002–.006		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.024-1.181	.004–.007		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.220-1.614	.005–.009		-53/H13A	-53/H13A	-53/H13A	-53/H13A
				1.654-3.500	.006–.010		-53/H13A	-53/H13A	-53/H13A	-53/H13A

Положение пластины: C = Центральное **P** = Периферийное

Трепанирование

Метрические значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Диаметр отверстия *DC мм*	Подача f_n, мм/об	Скорость резания v_c, м/мин	Сплав
P		**Нелегированная сталь**					
	01.0	В состоянии поставки 0,05–0,10% C	80-170		0.07–0.10	250-345	-58/4025
	01.1	В состоянии поставки 0,05–0,25% C	90–200		0.07–0.12	225-315	-58/4025
	01.2	В состоянии поставки 0,25–0,55% C	125–225				
	01.3	В состоянии поставки 0,55–0,80% C	150–250	60-110	0.10-0.20	130-210	-51/GC-A
	01.4	Высокоуглеродистая и углеродистая инструментальная сталь	180–275				
		Низколегированная сталь					
	02.1	Незакаленная	150–260	60-110	0.11-0.18	145-210	-51/GC-A
	02.2	Закаленная	220–400		0.10–0.20	100-165	
		Высоколегированная сталь					
	03.11	Отожженная	50–250		0.10–0.20	125-200	
	03.13	Отожженная быстрорежущая сталь		60-110			-51/GC-A
	03.21	Инструментальная сталь	250–450		0.11–0.18	90-145	
	03.22	**Закаленная сталь**					
		Нержавеющая сталь					
	05.1	Ферритная, мартенситная, 13–25% Cr	150–270	60-110	0.10–0.20	170-240	-58/4025
		Сталь (отливки)					
	06.1	Нелегированная	90–225	60-110	0.06–0.12	195-280	-58/4025
	06.2	Низколегированная (легирующих эл. ≤ 5%)	150–250		0.11–0.18	120-175	-51/GC-A
M		**Нержавеющая сталь**					
	05.2	Аустенитная Ni > 8% 13–25% Cr	150–270	60-110	0.10–0.16	100-140	-58/235
K		**Ковкий чугун**					
	07.1	Ферритный (элементная стружка)	110–145	60-110	0.16-0.26	140-210	-53/4025
	07.2	Перлитный (сливная стружка)	150–270		0.14-0.20	105-155	
		Серый чугун					
	08.1	Низкой прочности	150–220	60-110	0.16-0.26	210-280	-53/4025
	08.2	Высокой прочности	200-300		0.14-0.20	125-210	
		Чугун с шаровидным графитом					
	09.1	Ферритный	125-230	60-110	0.14-0.20	125-195	-53/4025
	09.2	Ферритный	200-300		0.14-0.20	100-180	
N		**Алюминиевые сплавы**					
	30.12	Деформируемые, в т.ч. подвергнутые старению	75-150				
	30.21	Поковка	40-100	60-110	0.12-0.22	250-400	-53/H13A
	30.22	Литье, подвергнутое старению	70-125				
		Медь и медные сплавы					
	33.1	Легко обрабатываемые сплавы (Pb ≥ 1%)	50-160	60-110	0.12-0.22	180-350	-53/H13A
	33.2	Латунь, свинцовистая бронза (Pb ≤ 1%)					

CoroDrill® 860

Внутренний подвод СОЖ, метрические значения

3 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
P		**Нелегированная сталь**			(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10%	125	4234	140-200-250
	P1.1.Z.AN	C = 0.1–0.25%	125	4234	140-200-250
	P1.2.Z.AN	C = 0.25–0.55%	150	4234	140-180-250
	P1.3.Z.AN	C = 0.55–0.80%	170	4234	140-180-250
		Высокоуглеродистая сталь			
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	4234	150-170-220
		Низколегированная сталь			
	P2.1.Z.AN	Незакаленная	175	4234	120-170-240
	P2.5.Z.HT	Закаленная и отпущенная	275	4234	80-110-140
	P2.5.Z.HT	Закаленная и отпущенная	350	4234	60-80-100
		Высоколегированная сталь			
	P3.0.Z.AN	Отожженная	200	4234	60-120-140
	P3.0.Z.HT	Инструментальная сталь	300	4234	60-80-100
		Сталь (отливки)			
	P1.5.C.UT	Нелегированная	150	4234	120-170-210
	P2.6.C.UT	Низколегированная (легир. эл-тов ≤5%)	200	4234	120-160-220

Режимы резания для сверл CoroDrill® 860 - NM

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
N		**Алюминиевые сплавы**	(min-нач.-max)
	N1.1.Z.UT	Технически чистый	320-400-480
	N1.2.C.NS		320-400-480
	N1.2.S.UT		320-400-480
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	320-400-480
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	320-400-480
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	240-300-360
	N1.3.C.UT	Литье, не подвергнутое старению	320-400-480
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	200-250-300
	N2.0.C.UT	**Магниевые сплавы**	200-250-300

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
N		**Алюминиевые сплавы**	(min-нач.-max)
	N1.1.Z.UT	Технически чистый	320-400-480
	N1.2.C.NS		320-400-480
	N1.2.S.UT		320-400-480
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	320-400-480
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	320-400-480
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	240-300-360
	N1.3.C.UT	Литье, не подвергнутое старению	320-400-480
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	200-250-300
	N2.0.C.UT	**Магниевые сплавы**	200-250-300

Рекомендуемые режимы резания действительны при внутреннем подводе СОЖ, который обеспечивает наибольшую эффективность обработки.
Минимально рекомендуемое давление СОЖ – 15 бар

При наружном подводе СОЖ:
- Необходимо скорректировать режимы резания для обеспечения эффективных дробления и эвакуации стружки
- Следует снизить подачу по сравнению с той, которая допустима при внутреннем подводе СОЖ

CoroDrill® 860

Внутренний подвод СОЖ, метрические значения

3 – 8 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача (f_n), мм/об							
(min-нач.-max)							
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.30	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.08-0.14-0.20	0.14-0.18-0.24	0.18-0.24-0.32	0.20-0.28-0.36	0.20-0.32-0.40	0.22-0.36-0.44	0.24-0.40-0.48	0.26-0.44-0.50
0.08-0.12-0.18	0.14-0.16-0.22	0.18-0.22-0.30	0.20-0.25-0.33	0.20-0.29-0.37	0.22-0.33-0.41	0.24-0.36-0.42	0.26-0.40-0.48
0.08-0.14-0.22	0.10-0.18-0.24	0.12-0.20-0.26	0.15-0.22-0.28	0.16-0.24-0.32	0.18-0.28-0.40	0.20-0.30-0.42	0.22-0.32-0.44
0.08-0.12-0.16	0.10-0.15-0.18	0.12-0.18-0.22	0.15-0.20-0.28	0.16-0.22-0.32	0.18-0.26-0.36	0.20-0.28-0.40	0.22-0.30-0.42
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.30	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.30	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48

Режимы резания для сверл CoroDrill® 860 - NM

2 – 3 x DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача (f_n), мм/об							
(min-нач.-max)							
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.144-0.180-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.180-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888

7 – 8 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача (f_n), мм/об							
(min-нач.-max)							
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.12-0.15-0.18	0.144-0.180-0.216	0.20-0.25-0.30	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.44-0.55-0.66	0.464-0.580-0.696
0.12-0.15-0.18	0.144-0.180-0.216	0.20-0.25-0.30	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.44-0.55-0.66	0.464-0.580-0.696

CoroDrill® 860

Внутренний подвод СОЖ, дюймовые значения

3 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (v_c), фут/мин DC .1181 - .7874"
P		**Нелегированная сталь**			(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	4234	460-655-820
	P1.1.Z.AN	C = 0.1–0.25%	125	4234	460-655-820
	P1.2.Z.AN	C = 0.25–0.55%	150	4234	460-590-820
	P1.3.Z.AN	C = 0.55–0.80%	170	4234	460-590-755
		Высокоуглеродистая сталь			
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	4234	490-560-720
		Низколегированная сталь			
	P2.1.Z.AN	Незакаленная	175	4234	395-560-785
	P2.5.Z.HT	Закаленная и отпущенная	275	4234	260-360-460
	P2.5.Z.HT	Закаленная и отпущенная	350	4234	195-260-330
		Высоколегированная сталь			
	P3.0.Z.AN	Отожженная	200	4234	195-395-460
	P3.0.Z.HT	Инструментальная сталь	300	4234	195-260-330
		Сталь (отливки)			
	P1.5.C.UT	Нелегированная	150	4234	395-560-690
	P2.6.C.UT	Низколегированная (легир. эл-тов ≤5%)	200	4234	395-525-720

Режимы резания для сверл CoroDrill® 860 - NM

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (v_c), фут/мин DC .1181 - .7874"
N		**Алюминиевые сплавы**	(min-нач.-max)
	N1.1.Z.UT	Технически чистый	1050-1312-1575
	N1.2.C.NS		1050-1312-1575
	N1.2.S.UT		1050-1312-1575
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	1050-1312-1575
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	1050-1312-1575
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	787-984-1181
	N1.3.C.UT	Литье, не подвергнутое старению	1050-1312-1575
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	656-820-984
	N2.0.C.UT	**Магниевые сплавы**	656-820-984

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (v_c), фут/мин DC .1181 - .7874 inch
N		**Алюминиевые сплавы**	(min-нач.-max)
	N1.1.Z.UT	Технически чистый	1050-1312-1575
	N1.2.C.NS		1050-1312-1575
	N1.2.S.UT		1050-1312-1575
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	1050-1312-1575
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	1050-1312-1575
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	787-984-1181
	N1.3.C.UT	Литье, не подвергнутое старению	1050-1312-1575
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	656-820-984
	N2.0.C.UT	**Магниевые сплавы**	656-820-984

Рекомендуемые режимы резания действительны при внутреннем подводе СОЖ, который обеспечивает наибольшую эффективность обработки.
Минимально рекомендуемое давление СОЖ – 15 бар

При наружном подводе СОЖ:
- Необходимо скорректировать режимы резания для обеспечения эффективных дробления и эвакуации стружки
- Следует снизить подачу по сравнению с той, которая допустима при внутреннем подводе СОЖ

CoroDrill® 860

Внутренний подвод СОЖ, дюймовые значения

3 – 8 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача (f_n), дюйм/об.							
(min-нач.-max)							
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0031-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0118	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0031-.0055-.0079	.0055-.0071-.0094	.0071-.0094-.0126	.0079-.0110-.0142	.0079-.0126-.0157	.0087-.0142-.0173	.0094-.0157-.0189	.0102-.0173-.0197
.0031-.0047-.0071	.0055-.0063-.0087	.0071-.0087-.0118	.0079-.0098-.0130	.0079-.0114-.0146	.0087-.0130-.0161	.0094-.0142-.0165	.0105-.0157-.0189
.0031-.0055-.0087	.0039-.0071-.0094	.0047-.0079-.0102	.0059-.0087-.0110	.0063-.0094-.0126	.0071-.0110-.0157	.0079-.0118-.0165	.0087-.0126-.0173
.0031-.0047-.0063	.0039-.0059-.0071	.0047-.0071-.0087	.0059-.0079-.0110	.0063-.0087-.0126	.0071-.0102-.0142	.0079-.0110-.0157	.0087-.0118-.0165
.0031-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0118	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0031-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0118	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189

Режимы резания для сверл CoroDrill® 860 - NM

2 – 3 x DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача (f_n), дюйм/об.							
(min-нач.-max)							
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0220-.0169-.0203	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0220-.0169-.0203	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350

7 – 8 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача (f_n), дюйм/об.							
(min-нач.-max)							
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274

Рекомендуемые режимы резания действительны при внутреннем подводе СОЖ, который обеспечивает наибольшую эффективность обработки.
Минимально рекомендуемое давление СОЖ – 15 бар

При наружном подводе СОЖ:
- Необходимо скорректировать режимы резания для обеспечения эффективных дробления и эвакуации стружки
- Следует снизить подачу по сравнению с той, которая допустима при внутреннем подводе СОЖ

CoroDrill® 860

Внутренний подвод СОЖ

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин DC 3.00 - 16.00 мм
M		**Аустенитная нержавеющая сталь**		(min-нач.-max)
	M1.0.C.UT	Отливка+без термообработки	165	48 - 60 - 72
	M1.0.Z.AQ	Отожженная/закаленная	200	48 - 60 - 72
	M1.0.Z.PH	Дисперсионно-твердеющая	350	44 - 55 - 66
	M1.1.Z.AQ	Улучшенная обрабатываемость	165	48 - 60 - 72
	M1.2.Z.AQ	Автоматная	200	48 - 60 - 72
	M1.3.C.AQ	Стабилизированная титаном+отливка	200	48 - 60 - 72
	M1.3.Z.AQ	Стабилизированная титаном	200	48 - 60 - 72
	M1.4.Z.AQ	Высокой прочности	250	64 - 80 - 96
		Супераустенитная (Ni>20%) нержавеющая сталь		
	M2.0.C.AQ	Отливка+отожженная/закаленная	165	48 - 60 - 72
	M2.0.Z.AQ	Отожженная/закаленная	200	48 - 60 - 72
		Дуплексная (аустенитная/ферритная) нержавеющая сталь		
	M3.1.Z.AQ	>60% феррита (N<0,10%)	250	64 - 80 - 96
	M3.2.Z.AQ	<60% феррита (N≥0,10%)	250	64 - 80 - 96

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин DC 3.00 - 16.00 мм
M		**Аустенитная нержавеющая сталь**		(min-нач.-max)
	M1.0.C.UT	Отливка+без термообработки	165	157 - 197 - 236
	M1.0.Z.AQ	Отожженная/закаленная	200	157 - 197 - 236
	M1.0.Z.PH	Дисперсионно-твердеющая	350	144 - 180 - 217
	M1.1.Z.AQ	Улучшенная обрабатываемость	165	157 - 197 - 236
	M1.2.Z.AQ	Автоматная	200	157 - 197 - 236
	M1.3.C.AQ	Стабилизированная титаном+отливка	200	157 - 197 - 236
	M1.3.Z.AQ	Стабилизированная титаном	200	157 - 197 - 236
	M1.4.Z.AQ	Высокой прочности	250	210 - 262 - 315
		Супераустенитная (Ni>20%) нержавеющая сталь		
	M2.0.C.AQ	Отливка+отожженная/закаленная	165	157 - 197 - 236
	M2.0.Z.AQ	Отожженная/закаленная	200	157 - 197 - 236
		Дуплексная (аустенитная/ферритная) нержавеющая сталь		
	M3.1.Z.AQ	>60% феррита (N<0,10%)	250	210 - 262 - 315
	M3.2.Z.AQ	<60% феррита (N≥0,10%)	250	210 - 262 - 315

CoroDrill® 860

Внутренний подвод СОЖ

Метрические значения

Сверла с цилиндрическим хвостовиком						
3	4	6	8	10	12	16
Подача (fn), мм/об						
			(min-нач.-max)			
0.058-0.072-0.086	0.073-0.091-0.109	0.103-0.129-0.155	0.134-0.168-0.202	0.134-0.168-0.202	0.162-0.202-0.242	0.214-0.268-0.322
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.032-0.040-0.048	0.032-0.040-0.048	0.058-0.073-0.088	0.096-0.120-0.144	0.122-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.058-0.072-0.086	0.073-0.091-0.109	0.103-0.129-0.155	0.134-0.168-0.202	0.134-0.168-0.202	0.162-0.202-0.242	0.214-0.268-0.322
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.080- 0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.058-0.072-0.086	0.073-0.091-0.109	0.103-0.129-0.155	0.134-0.168-0.202	0.134-0.168-0.202	0.162-0.202-0.242	0.214-0.268-0.322
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240

Дюймовые значения

Диаметр сверла, дюйм						
.1181	.1575	.2362	.315	.3937	.4724	.6299
Подача (f_n), дюйм/об.						
			(min-нач.-max)			
.0023-.0028-.0034	.0029-.0036-.0043	.0041-.0051-.0061	.0053-.0066-.0080	.0053-.0066-.0080	.0064-.0080-.0095	.0084-.0106-.0127
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0013-.0016-.0019	.0013-.0016-.0019	.0023-.0029-.0035	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0023-.0028-.0034	.0029-.0036-.0043	.0041-.0051-.0061	.0053-.0066-.0080	.0053-.0066-.0080	.0064-.0080-.0095	.0084-.0106-.0127
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0023-.0028-.0034	.0029-.0036-.0043	.0041-.0051-.0061	.0053-.0066-.0080	.0053-.0066-.0080	.0064-.0080-.0095	.0084-.0106-.0127
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094

CoroDrill® Delta-C

Метрические значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Марка сплава	Скорость резания (V_c), м/мин	Диаметр сверла, мм 3.00–6.00	6.01–10.00	10.01–14.00	14.01–20.00
						Подача, f_n, мм/об			
S		**Жаропрочные сплавы на основе никеля**							
	20.21	Отоженные или после отпуска в расплаве солей	250	1220	15-35	0.06-0.12	0.08-0.15	0.08-0.15	0.10-0.16
	20.22	Подвергнутые старению, в т.ч. после отжига в расплаве солей	350	1220	15-35	0.06-0.12	0.08-0.15	0.08-0.15	0.10-0.16
	20.24	Литье, в т. ч. подвергнутое старению	320	1220	15-35	0.06-0.12	0.08-0.15	0.08-0.15	0.10-0.16
		Титановые сплавы							
	23.21	α, близкие к α и α + β сплавы, отожженые	Rm[2] = 850	1220	30-50	0.06-0.12	0.08-0.20	0.14-0.28	0.16-0.30
	23.22	α + β сплавы, подвергнутые старению, β сплавы, отожжен. или подвергнутые старению	Rm[2] =1050	1220	30-50	0.06-0.12	0.08-0.20	0.14-0.28	0.16-0.30

Дюймовые значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Марки сплавов	Скорость резания (V_c) фут/мин	Диаметр сверла, дюйм .118-.236	.237-.394	.395-.551	.552-.787
						Подача, f_n, дюйм/об			
S		**Жаропрочные сплавы на основе никеля**							
	20.21	Отоженные или после отпуска в расплаве солей	250	1220	50-110	.002-.005	.003-.006	.003-.006	.004-.006
	20.22	Подвергнутые старению, в т.ч. после отжига в расплаве солей	350	1220	50-110	.002-.005	.003-.006	.003-.006	.004-.006
	20.24	Литье, в т. ч. подвергнутое старению	320	1220	50-110	.002-.005	.003-.006	.003-.006	.004-.006
		Титановые сплавы							
	23.21	α, близкие к α и α + β сплавы, отожженые	Rm[2] = 850	1220	100-160	.002-.005	.003-.008	.006-.011	.006-.012
	23.22	α + β сплавы, подвергнутые старению, β сплавы, отожжен. или подвергнутые старению	Rm[2] =1050	1220	100-160	.002-.005	.003-.008	.006-.011	.006-.012


8IP
12Nr0
SANDVIK
Coromant

CoroDrill® 861 - GP

Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания v_c, м/мин Min	Max
P			**Нелегированная сталь**			
	P1.1.Z.AN	01.1	C=0.1-0.25%	125	76	150
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	76	150
			Низколегированная сталь			
	P2.2.Z.AN	02.1	Отожженная	240	52	114
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	52	114
			Высоколегированная сталь			
	P3.0.Z.AN	03.11	Отожженная	200	52	114
	P4.0.S.NS		**Порошковые стали**	150	76	132
			Нержавеющая сталь			
	P5.1.Z.AN	05.11 /15.11	Ферритная, мартенситная	200	24	114
M			**Нержавеющая сталь**			
	M1.0.Z.AQ	05.21/15.21	Аустенитная	200	24	66
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	24	42
	M3.2.Z.AQ	05.52/15.52	Дуплексная (аустенитная/ферритная)	260	24	36
K			**Ковкий чугун**			
	K1.1.C.NS	07.1/07.2	Ферритный/Перлитный	200	64	96
			Серый чугун			
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	88	132
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	64	96
			Чугун с шаровидным графитом			
	K3.1.C.UT	09.1	Ферритный	155	64	96
	K3.3.C.UT	09.2	Перлитный	265	64	96
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	64	96
N			**Алюминиевые сплавы**			
	N1.1.Z.UT		Промышленный, технически чистый	30	200	300
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	200	300
	N1.3.C.AG	30.21	Литье, AlSi, Si > 1% and < 13%	90	120	240
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	120	180
	N2.0.C.UT		**Магниевые сплавы**	70	120	240
			Медь и медные сплавы			
	N3.1.U.UT		Медные сплавы без свинца (включая электролитическую медь)	100	100	150
	N3.2.C.UT		Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%)	90	176	264
	N3.3.U.UT		Легкообрабатываемые сплавы (Pb>1%)	110	176	264
	N3.4.C.UT		Высокопрочные бронзы (>225HB)	300	80	120
	N4.0.C.UT		**Цинковые сплавы**	70	76	264

CoroDrill® 861 - GP

Метрические значения

Диаметр сверла, Dc, мм													
f_n, мм/об													
3.00-3.99		4.00-4.99		5.00-5.99		6.00-7.99		8.00-9.99		10.00-11.99		12.00	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39

CoroDrill® 861 - GP

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания v_c, фут/мин Min	Max
P			**Нелегированная сталь**			
	P1.1.Z.AN	01.1	C=0.1-0.25%	125	250	490
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	250	490
			Низколегированная сталь			
	P2.2.Z.AN	02.1	Отожженная	240	170	375
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	170	375
			Высоколегированная сталь			
	P3.0.Z.AN	03.11	Отожженная	200	170	375
	P4.0.S.NS		**Порошковые стали**	150	250	433
			Нержавеющая сталь			
	P5.1.Z.AN	05.11 /15.11	Ферритная, мартенситная	200	80	375
M			**Нержавеющая сталь**			
	M1.0.Z.AQ	05.21/15.21	**Аустенитная**	200	80	215
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	80	140
	M3.2.Z.AQ	05.52/15.52	Дуплексная (аустенитная/ферритная)	260	80	120
K			**Ковкий чугун**			
	K1.1.C.NS	07.1/07.2	Ферритный/Перлитный	200	210	315
			Серый чугун			
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	290	435
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	210	315
			Чугун с шаровидным графитом			
	K3.1.C.UT	09.1	Ферритный	155	210	315
	K3.2.C.UT	09.2	Перлитный	265	210	315
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	210	315
N			**Алюминиевые сплавы**			
	N1.1.Z.UT		Промышленный, технически чистый	30	655	985
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	655	985
	N1.3.C.AG	30.21	Литье, AlSi, Si > 1% and < 13%	90	395	785
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	395	590
	N2.0.C.UT		**Магниевые сплавы**	70	395	785
			Медь и медные сплавы			
	N3.1.U.UT		Медные сплавы без свинца (включая электролитическую медь)	100	330	490
	N3.2.C.UT		Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%)	90	575	865
	N3.3.U.UT		Легкообрабатываемые сплавы (Pb>1%)	110	575	865
	N3.4.C.UT		Высокопрочные бронзы (>225HB)	300	260	395
	N4.0.C.UT		**Цинковые сплавы**	70	250	865

CoroDrill® 861 - GP

Дюймовые значения

Диаметр сверла, Dc, дюйм													
f_n дюйм/об													
.1181-.1571		.1572-.1964		.1965-.2358		.2359-.3146		.3147-.3933		.3934-.4720		.4721	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	0098	.0130	.0110	.0150
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154

CoroDrill® 861 - GM

12 - 15 x DC

Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин Min	Max
P		**Нелегированная сталь**			
	P1.1.Z.AN	C=0.10-0.25%	125	80	156
	P1.2.Z.AN	C=0.25-0.55%	190	80	156
		Низколегированная сталь			
	P2.2.Z.AN	Отожженная	240	64	120
	P2.5.Z.HT	Закаленная и отпущенная	330	64	120
		Высоколегированная сталь			
	P3.0.Z.AN	Отожженная	200	64	120
	P4.0.S.NS	**Порошковые стали**	150	80	132
		Нержавеющая сталь			
	P5.1.Z.AN	Ферритная, мартенситная	200	20	120
M		**Нержавеющая сталь**			
	M1.0.Z.AQ	**Аустенитная**	200	20	42
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	20	36
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	20	30
K					
	K1.1.C.NS	**Ковкий чугун (ферритный, перлитный)**	200	60	90
		Серый чугун			
	K2.1.C.UT	Низкой прочности	180	92	138
	K2.2.C.UT	Высокой прочности на растяжение	245	60	90
		Чугун с шаровидным графитом			
	K3.1.C.UT	Ферритный	155	60	90
	K3.3.C.UT	Перлитный	265	60	90
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	60	90
N		**Алюминиевые сплавы**			
	N1.1.Z.UT	Промышленный, технически чистый	30	216	324
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	216	324
	N1.3.C.AG	Литье, AlSi, Si > 1% and < 13%	90	72	216
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	72	108
	N2.0.C.UT	**Магниевые сплавы**	70	72	216
		Медь и медные сплавы			
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100	150
	N3.2.C.UT	Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%)	90	176	264
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	176	264
	N3.4.C.UT	Высокопрочные бронзы (>225HB)	300	80	120
	N4.0.C.UT	**Цинковые сплавы**	70	176	264

CoroDrill® 861 - GM

12 - 15 x DC

Метрические значения

Диаметр сверла, DC, мм f_n, мм/об																			
3.00-3.99		4.00-4.99		5.00-5.99		6.00-7.99		8.00-9.99		10.00-11.99		12.00-14.99		15.00-15.99		16.00-17.99		18.00-20.00	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28	0.22	0.31	0.23	0.32	0.25	0.34
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28	0.22	0.31	0.23	0.32	0.25	0.34
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28	0.22	0.31	0.23	0.32	0.25	0.34
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21	0.21	0.23	0.22	0.24	0.24	0.26
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35

CoroDrill® 861 - GM

20 - 30 x DC

Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин Min	Max
P			**Нелегированная сталь**			
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	72	140
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	72	140
			Низколегированная сталь			
	P2.2.Z.AN	02.1	Отожженная	240	58	135
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	58	135
			Высоколегированная сталь			
	P3.0.Z.AN	03.11	Отожженная	200	58	135
	P4.0.S.NS		**Порошковые стали**	150	72	119
			Нержавеющая сталь			
	P5.1.Z.AN	05.11 /15.11	Ферритная, мартенситная	200	19	108
M			**Нержавеющая сталь**			
	M1.0.Z.AQ	05.21/15.21	Аустенитная	200	19	38
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	19	33
	M3.2.Z.AQ	05.52/15.52	Дуплексная (аустенитная/ферритная)	260	19	28
K						
	K1.1.C.NS	07.1/07.2	**Ковкий чугун**	200	55	82
			Серый чугун			
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	92	138
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	55	82
			Чугун с шаровидным графитом			
	K3.1.C.UT	09.1	Ферритный	155	55	82
	K3.3.C.UT	09.2	Перлитный	265	55	82
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	55	82
N			**Алюминиевые сплавы**			
	N1.1.Z.UT		Промышленный, технически чистый	30	194	292
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	194	292
	N1.3.C.AG	30.21	Литье, AlSi, Si > 1% and < 13%	90	65	194
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	65	97
	N2.0.C.UT		**Магниевые сплавы**	70	65	194

CoroDrill® 861 - GM

20 - 30 x DC

Метрические значения

Диаметр сверла, DC, мм f_n, мм/об													
3.00-3.99		4.00-4.99		5.00-5.99		6.00-7.99		8.00-9.99		10.00-11.99		12.00	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.04	0.07	0.05	0.08	0.06	0.09	0.07	0.11	0.09	0.14	0.11	0.17	0.13	0.20
0.04	0.07	0.05	0.08	0.06	0.09	0.07	0.11	0.09	0.14	0.11	0.17	0.13	0.20
0.04	0.07	0.05	0.08	0.06	0.09	0.07	0.11	0.09	0.14	0.11	0.17	0.13	0.20
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29

CoroDrill® 861 - GM

12 - 15 x DC

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин Min	Max
P			**Нелегированная сталь**			
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	260	510
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	260	510
			Низколегированная сталь			
	P2.2.Z.AN	02.1	Отожженная	240	210	395
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	210	395
			Высоколегированная сталь			
	P3.0.Z.AN	03.11	Отожженная	200	210	395
	P4.0.S.NS		**Порошковые стали**	150	260	435
			Нержавеющая сталь			
	P5.1.Z.AN	05.11 /15.11	Ферритная, мартенситная	200	65	395
M			**Нержавеющая сталь**			
	M1.0.Z.AQ	05.21/15.21	Аустенитная	200	65	140
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	65	120
	M3.2.Z.AQ	05.52/15.52	Дуплексная (аустенитная/ферритная)	260	65	100
K						
	K1.1.C.NS	07.1/07.2	**Ковкий чугун (ферритный, перлитный)**	200	195	295
			Серый чугун			
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	300	455
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	195	295
			Чугун с шаровидным графитом			
	K3.1.C.UT	09.1	Ферритный	155	195	295
	K3.2.C.UT	09.2	Перлитный	265	195	295
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	195	295
N			**Алюминиевые сплавы**			
	N1.1.Z.UT		Промышленный, технически чистый	30	710	1065
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	710	1065
	N1.3.C.AG	30.21	Литье, AlSi, Si > 1% and < 13%	90	235	710
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	235	355
	N2.0.C.UT		**Магниевые сплавы**	70	235	710
			Медь и медные сплавы			
	N3.1.U.UT		Медные сплавы без свинца (включая электролитическую медь)	100	330	490
	N3.2.C.UT		Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%)	90	575	865
	N3.3.U.UT		Легкообрабатываемые сплавы (Pb>1%)	110	575	865
	N3.4.C.UT		Высокопрочные бронзы (>225HB)	300	260	395
	N4.0.C.UT		**Цинковые сплавы**	70	575	865

CoroDrill® 861 - GM

12 - 15 x DC

Дюймовые значения

Диаметр сверла, DC, дюйм f_n дюйм/об																			
.1181-.1571		.1572-.1964		.1965-.2358		.2359-.3146		.3147-.3933		.3934-.4720		.4721-.5902		.5905-.6295		.6299-.7083		.7087-.7874	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011	.0087	.0122	.0091	.0126	.0098	.0134
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011	.0087	.0122	.0091	.0126	.0098	.0134
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011	.0087	.0122	.0091	.0126	.0098	.0134
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0047	.0055	.0055	.0063	.0063	.0071	.0354	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	.0063	.0063	.0071	.0354	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	0.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083	.0083	.0091	.0087	.0094	.0094	.0102
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138

CoroDrill® 861 - GM

20 - 30 x DC

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин Min	Max
P			**Нелегированная сталь**			
	P1.1.Z.AN	01.1	C=0.10-0.25%	125	235	460
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	235	460
			Низколегированная сталь			
	P2.2.Z.AN	02.1	Отожженная	240	190	445
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	190	445
			Высоколегированная сталь			
	P3.0.Z.AN	03.11	Отожженная	200	190	445
	P4.0.S.NS		**Порошковые стали**	150	235	390
			Нержавеющая сталь			
	P5.1.Z.AN	05.11 /15.11	Ферритная, мартенситная	200	60	355
M			**Нержавеющая сталь**			
	M1.0.Z.AQ	05.21/15.21	Аустенитная	200	60	125
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	60	110
	M3.2.Z.AQ	05.52/15.52	Дуплексная (аустенитная/ферритная)	260	60	90
K						
	K1.1.C.NS	07.1/07.2	**Ковкий чугун (ферритный, перлитный)**	200	180	270
			Серый чугун			
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	300	455
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	180	270
			Чугун с шаровидным графитом			
	K3.1.C.UT	09.1	Ферритный	155	180	270
	K3.3.C.UT	09.2	Перлитный	265	180	270
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	180	270
N			**Алюминиевые сплавы**			
	N1.1.Z.UT		Промышленный, технически чистый	30	635	960
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	635	960
	N1.3.C.AG		Литье, AlSi, Si > 1% and < 13%	90	215	635
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	215	320
	N2.0.C.UT		**Магниевые сплавы**	70	215	635

CoroDrill® 861 - GM

20 - 30 x DC

Дюймовые значения

Диаметр сверла, DC, дюйм f_n дюйм/об													
.1181-.1571		.1572-.1964		.1965-.2358		.2359-.3146		.3147-.3933		.3934-.4720		.4724	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047.	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0016	.0028	.002	.0031	.0024	.0035	.0028	.0043	.0035	.0055	.0043	.0067	.0051	.0079
.0016	.0028	.002	.0031.	.0024	.0035	.0028	.0043	.0035	.0055	.0043	.0067	.0051	.0079
.0016	.0028	.002	.0031	.0024	.0035	.0028	.0043	.0035	.0055	.0043	.0067	.0051	.0079
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0024	.0031	.0028	.0035	.0031	.0035	.0039	.0047	.0051	.0059	.0063	.0071	.0075	
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114

CoroDrill® 862

Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V_c), м/мин		Диаметр сверла, DC f_n, мм/об			
							1.85-2.49		2.50-2.99	
				HB	min	max	min	max	min	max
P			**Нелегированная сталь**							
	P1.1.Z.AN	01.1	C=0.1-0.25%	125	40	60	0.07	0.09	0.10	0.13
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	40	60	0.07	0.09	0.10	0.13
			Низколегированная сталь							
	P2.2.Z.AN	02.1	Отожженная	240	32	60	0.06	0.08	0.09	0.11
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	32	60	0.06	0.08	0.09	0.11
			Высоколегированная сталь							
	P3.0.Z.AN	03.11	Отожженная	200	32	60	0.06	0.08	0.09	0.11
	P4.0.S.NS		**Порошковые стали**	150	40	60	0.06	0.08	0.09	0.11
			Нержавеющая сталь							
	P5.1.Z.AN	05.11/15.11	Ферритная, мартенситная	200	18	60	0.03	0.07	0.04	0.1
M			**Нержавеющая сталь**							
	M1.0.Z.AQ	05.21/15.21	Аустенитная	200	18	26	0.02	0.04	0.03	0.05
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	18	26	0.02	0.04	0.03	0.05
	M3.2.Z.AQ	05.52/15.52	Аустенитная/Ферритная (Дуплекс)	260	18	26	0.02	0.04	0.03	0.05
K			**Ковкий чугун**							
	K1.1.C.NS	07.1/07.2	Ферритный/Перлитный	200	32	48	0.04	0.06	0.06	0.08
			Серый чугун							
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	40	60	0.08	0.10	0.12	0.14
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	32	48	0.04	0.06	0.06	0.08
			Чугун с шаровидным графитом							
	K3.1.C.UT	09.1	Ферритный	155	32	48	0.04	0.06	0.06	0.08
	K3.3.C.UT	09.2	Перлитный	265	32	48	0.04	0.06	0.06	0.08
	K4.2.C.UT		**Чугун с вермикулярным графитом (CGI)**	230	32	48	0.04	0.06	0.06	0.08
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	32	48	0.04	0.06	0.06	0.08
S			**Жаропрочные специальные сплавы**							
	S1.0.U.AG		На основе железа	280	12	18	0.02	0.04	0.03	0.05
	S2.0.Z.AG	20.22	На основе никеля	350	12	18	0.02	0.04	0.03	0.05
	S4.3.Z.AN	23.22	На основе титана	330	12	18	0.02	0.04	0.03	0.05
N			**Алюминиевые сплавы**							
	N1.1.Z.UT		Технически чистый	30	48	72	0.09	0.11	0.14	0.16
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	48	72	0.09	0.11	0.14	0.16
	N1.3.C.AG	30.21	Литье, AlSi, Si > 1% and < 13%	90	40	60	0.09	0.11	0.14	0.16
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	40	60	0.09	0.11	0.14	0.16
	N2.0.C.UT		**Магниевые сплавы**	70	120	240	0.06	0.08	0.09	0.11

CoroDrill® 862

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V_c) фут/мин		Диаметр сверла, DC f_n дюйм/об			
							.0728-.0980		.0981-.1177	
				HB	min	max	min	max	min	max
P			**Нелегированная сталь**							
	P1.1.Z.AN	01.1	C=0.1-0.25%	125	130	195	.0028	.0035	.0039	.0051
	P1.2.Z.AN	01.2	C=0.25-0.55%	190	130	195	.0028	.0035	.0039	.0051
			Низколегированная сталь							
	P2.2.Z.AN	02.1	Отожженная	240	105	195	.0024	.0031	.0035	.0043
	P2.5.Z.HT	02.2	Закаленная и отпущенная	330	105	195	.0024	.0031	.0035	.0043
			Высоколегированная сталь							
	P3.0.Z.AN	03.11	Отожженная	200	105	195	.0024	.0031	.0035	.0043
	P4.0.S.NS		**Порошковые стали**	150	130	195	.0024	.0031	.0035	.0043
			Нержавеющая сталь							
	P5.1.Z.AN	05.11 /15.11	Ферритная, мартенситная	200	60	195	.0012	.0028	.0016	.0039
M			**Нержавеющая сталь**							
	M1.0.Z.AQ	05.21/15.21	Аустенитная	200	60	85	.0008	.0016	.0012	.002
	M2.0.Z.AQ	05.21/15.21	Супер аустенитная Ni≥20%	200	60	85	.0008	.0016	.0012	.002
	M3.2.Z.AQ	05.52/15.52	Аустенитная/Ферритная (Дуплекс)	260	60	85	.0008	.0016	.0012	.002
K			**Ковкий чугун**							
	K1.1.C.NS	07.1/07.2	Ферритный/Перлитный	200	105	155	.0016	.0024	.0024	.0031
			Серый чугун							
	K2.1.C.UT	08.1	Низкой прочности на растяжение	180	130	195	.0031	.0039	.0047	.0055
	K2.2.C.UT	08.2	Высокой прочности на растяжение	245	105	155	.0016	.0024	.0024	.0031
			Чугун с шаровидным графитом							
	K3.1.C.UT	09.1	Ферритный	155	105	155	.0016	.0024	.0024	.0031
	K3.3C.UT	09.2	Перлитный	265	105	155	.0016	.0024	.0024	.0031
	K4.2.C.UT		**Чугун с вермикулярным графитом (CGI)**	230	105	155	.0016	.0024	.0024	.0031
	K5.1.C.NS		**Отпущенный ковкий чугун (ADI)**	300	105	155	.0016	.0024	.0024	.0031
S			**Жаропрочные сплавы**							
	S1.0.U.AG		На основе железа	280	40	60	.0008	.0016	.0012	.002
	S2.0.Z.AG	20.22	На основе никеля	350	40	60	.0008	.0016	.0012	.002
	S4.3.Z.AN	23.22	На основе титана	330	40	60	.0008	.0016	.0012	.002
N			**Алюминиевые сплавы**							
	N1.1.Z.UT		Технически чистый	30	155	235	.0035	.0043	.0055	.0063
	N1.2.Z.AG		Сплавы AlSi, Si ≤ 1%	100	155	235	.0035	.0043	.0055	.0063
	N1.3.C.AG	30.21	Литье, AlSi, Si > 1% and < 13%	90	130	195	.0035	.0043	.0055	.0063
	N1.4.C.NS		Литье, AlSi, Si ≥ 13%	130	130	195	.0035	.0043	.0055	.0063
	N2.0.C.UT		**Магниевые сплавы**	70	395	785	.0024	.0031	.0035	.0043

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	100-125-150
	P1.1.Z.AN	C = 0.1–0.25%	125	100-125-150
	P1.2.Z.AN	C = 0.25–0.55%	150	88-110-132
	P1.3.Z.AN	C = 0.55–0.80%	170	88-110-132
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	88-110-132
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	88-110-132
	P2.5.Z.HT.1	Закаленная и отпущенная	275	60-75-90
	P2.5.Z.HT.2	Закаленная и отпущенная	350	52-65-78
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	76-95-114
	P3.0.Z.HT.1	Инструментальная сталь	300	52-65-78
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	88-110-132
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	76-95-114
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	32-40-48
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	28-35-42
	M1.0.C.UT	Аустенитная	200	32-40-48
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	64-80-96
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	88-110-132
	K2.2.C.UT	Высокой прочности на растяжение	245	88-110-132
	K2.3.C.UT	Высокой прочности на растяжение	175	64-80-96
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	64-80-96
	K3.2.C.UT	Перлитный	215	64-80-96
	K3.3.C.UT	Перлитный	265	64-80-96
	K3.5.C.UT	Перлитный	190	64-80-96
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	64-80-96
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	200-250-300
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	200-250-300
	N1.3.C.UT	Литье, не подвергнутое старению	75	200-250-300
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	160-200-240
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	120-150-180
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	176-220-264
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150
S		**Титан**		
	S4.1.Z.UT		200	44-55-66
	S4.2.Z.AN		320	32-40-48
	S4.4.Z.AN		330	32-40-48
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	24-30-36
	H2.0.C.UT.4	Отбеленный чугун	64HRC	20-25-30

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

2 – 3 x DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f_n, мм/об (min-нач.-max)							
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.086-0.107-0.128	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.056-0.070-0.084	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.056-0.070-0.084	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	100-125-150
	P1.1.Z.AN	C = 0.1–0.25%	125	100-125-150
	P1.2.Z.AN	C = 0.25–0.55%	150	88-110-132
	P1.3.Z.AN	C = 0.55–0.80%	170	88-110-132
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	88-110-132
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	88-110-132
	P2.5.Z.HT.1	Закаленная и отпущенная	275	60-75-90
	P2.5.Z.HT.2	Закаленная и отпущенная	350	52-65-78
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	76-95-114
	P3.0.Z.HT.1	Инструментальная сталь	300	52-65-78
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	88-110-132
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	76-95-114
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	32-40-48
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	28-35-42
	M1.0.C.UT	Аустенитная	200	32-40-48
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	64-80-96
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	88-110-132
	K2.2.C.UT	Высокой прочности на растяжение	245	88-110-132
	K2.3.C.UT	Высокой прочности на растяжение	175	64-80-96
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	64-80-96
	K3.2.C.UT	Перлитный	215	64-80-96
	K3.3.C.UT	Перлитный	265	64-80-96
	K3.5.C.UT	Перлитный	190	64-80-96
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	64-80-96
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	200-250-300
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	200-250-300
	N1.3.C.UT	Литье, не подвергнутое старению	75	200-250-300
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	160-200-240
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	120-150-180
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	176-220-264
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150
S		**Титан**		
	S4.1.Z.UT		200	44-55-66
	S4.2.Z.AN		320	32-40-48
	S4.4.Z.AN		330	32-40-48
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	24-30-36
	H2.0.C.UT.4	Отбеленный чугун	64HRC	20-25-30

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

4 – 5 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f_n, мм/об (min-нач.-max)							
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
P		**Нелегированная сталь**		(min-start-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	104-130-156
	P1.1.Z.AN	C = 0.1–0.25%	125	104-130-156
	P1.2.Z.AN	C = 0.25–0.55%	150	88-110-132
	P1.3.Z.AN	C = 0.55–0.80%	170	88-110-132
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	88-110-132
		Низколегированная сталь		
	P2.1.Z.AN	Незакаленная	175	88-110-132
	P2.5.Z.HT.1	Закаленная и отпущенная	275	72-90-108
	P2.5.Z.HT.2	Закаленная и отпущенная	350	64-80-96
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	80-100-120
	P3.0.Z.HT.1	Инструментальная сталь	300	64-80-96
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	88-110-132
	P2.6.C.UT	Низколегированная (легирующих эл-тов ≤5%)	200	80-100-120
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	24-30-36
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	24-30-36
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	20-25-30
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	20-25-30
	M1.0.C.UT	Аустенитная	200	24-30-36
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	24-30-36
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	20-25-30
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	60-75-90
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	92-115-138
	K2.2.C.UT	Низкой прочности на растяжение	245	92-115-138
	K2.3.C.UT	Низкой прочности на растяжение	175	60-75-90
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	60-75-90
	K3.2.C.UT	Перлитный	215	60-75-90
	K3.3.C.UT	Перлитный	265	60-75-90
	K3.5.C.UT	Перлитный	190	60-75-90
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	60-75-90
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Промышленный, технически чистый	60	216-270-324
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	216-270-324
	N1.3.C.UT	Литье, не подвергнутое старению	75	216-270-324
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	144-180-216
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	72-90-108
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	176-220-264
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

7 – 8 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f_n, мм/об (min-нач.-max)							
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.120-0.150-0.180	0.144-0.180-0.216	0.200-0.250-0.300	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.440-0.550-0.660	0.464-0.580-0.696
0.120-0.150-0.180	0.144-0.180-0.216	0.200-0.250-0.300	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.440-0.550-0.660	0.464-0.580-0.696
0.120-0.150-0.180	0.144-0.180-0.216	0.200-0.250-0.300	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.440-0.550-0.660	0.464-0.580-0.696
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.1224-0.153-0.1836	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	80-100-125
	P1.1.Z.AN	C = 0.1–0.25%	125	80-100-125
	P1.2.Z.AN	C = 0.25–0.55%	150	70.4-88-110
	P1.3.Z.AN	C = 0.55–0.80%	170	70.4-88-110
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	70.4-88-110
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	70.4-88-110
	P2.5.Z.HT.1	Закаленная и отпущенная	275	48-60-75
	P2.5.Z.HT.2	Закаленная и отпущенная	350	61.6-52-65
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	60.8-76-95
	P3.0.Z.HT.1	Инструментальная сталь	300	41.6-52-65
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	70.4-88-110
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	60.8-76-95
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	22.4-28-35
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	19.2-24-30
	M1.0.C.UT	Аустенитная	200	22.4-28-35
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	51.2-64-80
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	70.4-88-110
	K2.2.C.UT	Высокой прочности на растяжение	245	70.4-88-110
	K2.3.C.UT	Высокой прочности на растяжение	175	51.2-64-80
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	51.2-64-80
	K3.2.C.UT	Перлитный	215	51.2-64-80
	K3.3.C.UT	Перлитный	265	51.2-64-80
	K3.5.C.UT	Перлитный	190	51.2-64-80
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	51.2-64-80
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	160-200-250
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	160-200-250
	N1.3.C.UT	Литье, не подвергнутое старению	75	160-200-250
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	128-160-200
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	96-120-150
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	140.8-176-220
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	80-100-125
S		**Титан**		
	S4.1.Z.UT		200	32.5-44-55
	S4.2.Z.AN		320	25.6-32-40
	S4.4.Z.AN		330	25.6-32-40
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	19.2-24-30
	H2.0.C.UT.4	Отбеленный чугун	64HRC	16-20-25

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

2 – 3 x DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f_n, мм/об (min-нач.-max)							
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.12-0.15-0.18	0.16-0.20-0.24	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.36-0.45-0.54
0.104-0.130-0.156	0.12-0.15-0.18	0.16-0.20-0.24	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.36-0.45-0.54
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.12-0.15-0.18	0.16-0.20-0.24	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.36-0.45-0.54
0.104-0.130-0.156	0.12-0.15-0.18	0.16-0.20-0.24	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.36-0.45-0.54
0.104-0.130-0.156	0.12-0.15-0.18	0.16-0.20-0.24	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.36-0.45-0.54
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.16-0.20-0.24	0.184-0.230-0.276	0.192-0.240-0.288
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.032-0.040-0.048	0.04-0.05-0.06	0.056-0.070-0.084	0.072-0.090-0.108	0.088-0.110-0.132	0.104-0.130-0.156	0.136-0.170-0.204	0.152-0.190-0.228
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.16-0.20-0.24	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.16-0.20-0.24	0.184-0.230-0.276	0.192-0.240-0.288

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c), м/мин DC 3.00 - 20.00 мм
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	80-100-125
	P1.1.Z.AN	C = 0.1–0.25%	125	80-100-125
	P1.2.Z.AN	C = 0.25–0.55%	150	70.4-88-110
	P1.3.Z.AN	C = 0.55–0.80%	170	70.4-88-110
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	70.4-88-110
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	70.4-88-110
	P2.5.Z.HT.1	Закаленная и отпущенная	275	48-60-75
	P2.5.Z.HT.2	Закаленная и отпущенная	350	41.6-52-65
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	60.8-76-95
	P3.0.Z.HT.1	Инструментальная сталь	300	41.6-52-65
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	70.4-88-110
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	60.8-76-95
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	22.4-28-35
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	19.2-24-30
	M1.0.C.UT	Аустенитная	200	22.4-28-35
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	51.2-64-80
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	70.4-88-110
	K2.2.C.UT	Высокой прочности на растяжение	245	70.4-88-110
	K2.3.C.UT	Высокой прочности на растяжение	175	51.2-64-80
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	51.2-64-80
	K3.2.C.UT	Перлитный	215	51.2-64-80
	K3.3.C.UT	Перлитный	265	51.2-64-80
	K3.5.C.UT	Перлитный	190	51.2-64-80
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	51.2-64-80
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	160-200-250
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	160-200-250
	N1.3.C.UT	Литье, не подвергнутое старению	75	160-200-250
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	128-160-200
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	96-120-150
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	140.8-176-220
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	80-100-125
S		**Титан**		
	S4.1.Z.UT		200	32.5-44-55
	S4.2.Z.AN		320	25.6-32-40
	S4.4.Z.AN		330	25.6-32-40
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	19.2-24-30
	H2.0.C.UT.4	Отбеленный чугун	64HRC	16-20-25

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

4 – 5 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f_n, мм/об (min-нач.-max)							
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288
0.056-0.070-0.084	0.064-0.080-0.096	0.086-0.107-0.128	0.112-0.140-0.168	0.136-0.170-0.204	0.160-0.200-0.240	0.184-0.230-0.276	0.192-0.240-0.288

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин DC .1181 - .7874"
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	328-410-492
	P1.1.Z.AN	C = 0.1–0.25%	125	328-410-492
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	289-361-433
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	289-361-433
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	289-361-433
	P2.5.Z.HT.1	Закаленная и отпущенная	275	197-246-295
	P2.5.Z.HT.2	Hardened and tempered	350	171-213-256
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	249-312-374
	P3.0.Z.HT.1	Инструментальная сталь	300	171-213-256
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	289-361-433
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	249-312-374
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	105-131-157
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	92-115-138
	M1.0.C.UT	Аустенитная	200	105-131-157
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	210-262-315
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	289-361-433
	K2.2.C.UT	Высокой прочности на растяжение	245	289-361-433
	K2.3.C.UT	Высокой прочности на растяжение	175	210-262-315
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	210-262-315
	K3.2.C.UT	Перлитный	215	210-262-315
	K3.3.C.UT	Перлитный	265	210-262-315
	K3.5.C.UT	Перлитный	190	210-262-315
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	210-262-315
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	656-820-984
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	656-820-984
	N1.3.C.UT	Литье, не подвергнутое старению	75	656-820-984
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	525-656-787
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	394-492-591
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	577-722-866
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	328-410-492
S		**Титан**		
	S4.1.Z.UT		200	144-180-217
	S4.2.Z.AN		320	105-121-157
	S4.4.Z.AN		330	105-121-157
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	79-98-118
	H2.0.C.UT.4	Отбеленный чугун	64HRC	66-82-98

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

2 – 3 x DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача, f_n, дюйм/об (min-нач.-max)							
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин DC .1181 - .7874"
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	328-410-492
	P1.1.Z.AN	C = 0.1–0.25%	125	328-410-492
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	289-361-433
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	289-361-433
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	289-361-433
	P2.5.Z.HT.1	Закаленная и отпущенная	275	197-246-295
	P2.5.Z.HT.2	Hardened and tempered	350	171-213-256
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	249-312-374
	P3.0.Z.HT.1	Инструментальная сталь	300	171-213-256
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	289-361-433
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	249-312-374
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	105-131-157
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	92-115-138
	M1.0.C.UT	Аустенитная	200	105-131-157
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	210-262-315
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	289-361-433
	K2.2.C.UT	Высокой прочности на растяжение	245	289-361-433
	K2.3.C.UT	Высокой прочности на растяжение	175	210-262-315
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	210-262-315
	K3.2.C.UT	Перлитный	215	210-262-315
	K3.3.C.UT	Перлитный	265	210-262-315
	K3.5.C.UT	Перлитный	190	210-262-315
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	210-262-315
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	656-820-984
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	656-820-984
	N1.3.C.UT	Литье, не подвергнутое старению	75	656-820-984
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	525-656-787
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	394-492-591
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	577-722-866
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	328-410-492
S		**Титан**		
	S4.1.Z.UT		200	144-180-217
	S4.2.Z.AN		320	105-121-157
	S4.4.Z.AN		330	105-121-157
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	79-98-118
	H2.0.C.UT.4	Отбеленный чугун	64HRC	66-82-98

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

4 – 5 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача, f_n, дюйм/об (min-нач.-max)							
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин DC .1181 - .7874"
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	341-427-512
	P1.1.Z.AN	C = 0.1–0.25%	125	341-427-512
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	289-361-433
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	289-361-433
		Низколегированная сталь		
	P2.1.Z.AN	Незакаленная	175	289-361-433
	P2.5.Z.HT.1	Закаленная и отпущенная	275	236-295-354
	P2.5.Z.HT.2	Закаленная и отпущенная	350	210-262-315
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	262-328-394
	P3.0.Z.HT.1	Инструментальная сталь	300	210-262-315
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	289-361-433
	P2.6.C.UT	Низколегированная (легирующих эл-тов ≤5%)	200	262-328-394
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	79-98-118
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	79-98-118
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	66-82-98
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	66-82-98
	M1.0.C.UT	Аустенитная	200	79-98-118
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	79-98-118
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	66-82-98
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	197-246-295
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	302-377-453
	K2.2.C.UT	Высокой прочности на растяжение	245	302-377-453
	K2.3.C.UT	Высокой прочности на растяжение	175	197-246-295
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	197-246-295
	K3.2.C.UT	Перлитный	215	197-246-295
	K3.3.C.UT	Перлитный	265	197-246-295
	K3.5.C.UT	Перлитный	190	197-246-295
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	197-246-295
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Промышленный, технически чистый	60	709-886-1063
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	709-886-1063
	N1.3.C.UT	Литье, не подвергнутое старению	75	709-886-1063
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	472-591-709
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	236-295-354
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	577-722-866
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	328-410-492

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

7 – 8 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача, f_n, дюйм/об (min-нач.-max)							
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161

CoroDrill® 460

Наружный подвод СОЖ, дюймовые значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин DC .1181 - .7874"
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	262-328-410
	P1.1.Z.AN	C = 0.1–0.25%	125	262-328-410
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	231-289-361
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	231-289-361
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	231-289-361
	P2.5.Z.HT.1	Закаленная и отпущенная	275	157-197-246
	P2.5.Z.HT.2	Hardened and tempered	350	136-171-213
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	199-249-312
	P3.0.Z.HT.1	Инструментальная сталь	300	136-171-213
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	231-289-361
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	199-249-312
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	73-92-115
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	63-79-98
	M1.0.C.UT	Аустенитная	200	73-92-115
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	168-210-262
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	231-289-361
	K2.2.C.UT	Высокой прочности на растяжение	245	231-289-361
	K2.3.C.UT	Высокой прочности на растяжение	175	168-210-262
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	168-210-262
	K3.2.C.UT	Перлитный	215	168-210-262
	K3.3.C.UT	Перлитный	265	168-210-262
	K3.5.C.UT	Перлитный	190	210-262-315
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	168-210-262
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	525-656-820
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	525-656-820
	N1.3.C.UT	Литье, не подвергнутое старению	75	525-656-820
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	420-525-656
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	315-394-492
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	462-577-722
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	262-328-410
S		**Титан**		
	S4.1.Z.UT		200	115-144-180
	S4.2.Z.AN		320	84-105-131
	S4.4.Z.AN		330	84-105-131
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	63-79-98
	H2.0.C.UT.4	Отбеленный чугун	64HRC	52-66-82

CoroDrill® 460

Наружный подвод СОЖ, дюймовые значения

2 – 3 x DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача, f_n, дюйм/об (min-нач.-max)							
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113

CoroDrill® 460

Наружный подвод СОЖ, дюймовые значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V_c) фут/мин DC .1181 - .7874"
P		**Нелегированная сталь**		(min-нач.-max)
	P1.1.Z.AN	C = 0,05–0,10 %	125	262-328-410
	P1.1.Z.AN	C = 0.1–0.25%	125	262-328-410
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	231-289-361
		Высокоуглеродистая сталь		
	P1.3.Z.AN	Углеродистая инструментальная сталь	210	231-289-361
		Низколегированная сталь		
	P2.1.Z.AN	В состоянии поставки (сырая)	175	231-289-361
	P2.5.Z.HT.1	Закаленная и отпущенная	275	157-197-246
	P2.5.Z.HT.2	Hardened and tempered	350	136-171-213
		Высоколегированная сталь		
	P3.0.Z.AN	Отожженная	200	199-249-312
	P3.0.Z.HT.1	Инструментальная сталь	300	136-171-213
		Сталь (отливки)		
	P1.5.C.UT	Нелегированная	150	231-289-361
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	199-249-312
M		**Нержавеющая сталь**		
	M1.0.Z.AQ	Аустенитная	200	73-92-115
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	63-79-98
	M1.0.C.UT	Аустенитная	200	73-92-115
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
K		**Ковкий чугун**		
	K1.1.C.NS	Ферритный/Перлитный	200	168-210-262
		Серый чугун		
	K2.1.C.UT	Низкой прочности на растяжение	180	231-289-361
	K2.2.C.UT	Высокой прочности на растяжение	245	231-289-361
	K2.3.C.UT	Высокой прочности на растяжение	175	168-210-262
		Чугун с шаровидным графитом		
	K3.1.C.UT	Ферритный	155	168-210-262
	K3.2.C.UT	Перлитный	215	168-210-262
	K3.3.C.UT	Перлитный	265	168-210-262
	K3.5.C.UT	Перлитный	190	168-210-262
	K5.1.C.NS	**Отпущенный ковкий чугун (ADI)**	300	168-210-262
N		**Алюминиевые сплавы**		
	N1.2.Z.UT	Технически чистый	60	525-656-820
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	525-656-820
	N1.3.C.UT	Литье, не подвергнутое старению	75	525-656-820
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	420-525-656
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	315-394-492
		Медь и медные сплавы		
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	462-577-722
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	262-328-410
S		**Титан**		
	S4.1.Z.UT		200	115-144-180
	S4.2.Z.AN		320	84-105-131
	S4.4.Z.AN		330	84-105-131
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	63-79-98
	H2.0.C.UT.4	Отбеленный чугун	64HRC	52-66-82

CoroDrill® 460

Наружный подвод СОЖ, дюймовые значения

4 – 5 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача, f_n, дюйм/об (min-нач.-max)							
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0041-.0051-.0061	.0047-.0059-.0071	.0063-.0079-.0094	.0082-.0102-.0123	.0104-.0130-.0156	.0120-.0150-.0180	.0135-.0169-.0203	.0142-.0177-.0213
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113
.0022-.0028-.0033	.0025-.0031-.0038	.0034-.0042-.0051	.0044-.0055-.0066	.0054-.0067-.0080	.0063-.0079-.0094	.0072-.0091-.0109	.0076-.0094-.0113

Свёрла Coromant Delta с напаянной твердосплавной пластиной

Метрические значения

ISO	Код СМС	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания v_c, м/мин	Диаметр сверла, мм 9.50-14 Подача, f_n, мм/об	14.01-17	17.01-30.40
P		**Нелегированная сталь**						
	01.0	В состоянии поставки 0,05-0,10% C	80-170	P20	75-100	0.14-0.22	0.15-0.25	0.18-0.31
	01.1	Незакаленная 0,10-0,25% C	90-200					
	01.2	Незакаленная 0,25-0,55% C	125-225		70-90	0.15-0.23	0.18-0.26	0.20-0.30
	01.3	Незакаленная 0,55-0,80% C	150-225					
	01.4	Высокоуглеродистая и углеродистая инструментальная сталь	180-225					
		Низколегированная сталь						
	02.1	Незакаленная	150-260	P20	55-90	0.14-0.22	0.18-0.26	0.20-0.28
	02.2	Закаленная	220-400		35-65	0.14-0.22	0.15-0.25	0.18-0.26
		Высоколегированная сталь						
	03.11	Отожженная	150-250	P20	40-70	0.15-0.20	0.18-0.25	0.20-0.27
	03.22	**Закаленная сталь**	250-400		40-60	0.15-0.20	0.17-0.20	0.18-0.24
		Сталь (отливки)						
	06.1	Нелегированная	90-225	P20	70-90	0.17-0.23	0.19-0.25	0.20-0.26
	06.2	Низколегированная (легирующих эл. ≤ 5%)	150-250		50-75	0.15-0.21	0.17-0.23	0.19-0.25
M		**Нержавеющая сталь**						
	05.11	Ферритная, мартенситная 13-25% Cr	150-270	K20	25-55	0.14-0.21	0.17-0.24	0.18-0.27
		Нержавеющая сталь						
	05.21	Аустенитная Ni > 8%, 18-25% Cr	150-270	K20	25-55	0.14-0.20[1]	0.16-0.23[1]	0.19-0.25[1]
K		**Ковкий чугун**						
	07.1	Ферритный (элементная стружка)	110-145	K20	75-120	0.15-0.26	0.18-0.30	0.21-0.39
	07.2	Перлитный (сливная стружка)	150-270		75-110	0.15-0.25	0.16-0.29	0.18-0.35
		Серый чугун						
	08.1	Низкой прочности на растяжение	150-220	K20	85-115	0.19-0.31	0.23-0.39	0.26-0.46
	08.2	Высокой прочности на растяжение	200-330		55-100	0.19-0.30	0.24-0.36	0.28-0.44
		Чугун с шаровидным графитом						
	09.1	Ферритный	125-230	K20	65-105	0.16-0.26	0.20-0.35	0.23-0.41
	09.2	Перлитный	200-300		55-95	0.15-0.25	0.18-0.33	0.21-0.39
H		**Закаленная сталь**						
	04.1	Закаленная и отпущенная	*HRC* 43-47 47-60	P20	25-40 15-30	0.10-0.15	0.12-0.17	0.15-0.20
N		**Алюминиевые сплавы**						
	30.12	Деформируемые, в т.ч. холоднодеф., не подвергнутые старению	75-150	K20	95-150	0.21-0.33	0.18-0.41	0.18-0.41
	30.21	Отливки	40-100					
		Медь и медные сплавы						
	33.1	Легко обрабатываемые сплавы (Pb ≥ 1%)	50-160	K20	45-150	0.16-0.29	0.20-0.35	0.25-0.44
	33.2	Латунь, свинцовистая бронза (Pb ≤ 1%)						

[1] Если рекомендуемые режимы резания не обеспечивают удовлетворительного стружкоотвода, следует уменьшить подачу до 0,08 - 0,10 мм/мин.

Свёрла Coromant Delta с напаянной твердосплавной пластиной

Дюймовые значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания v_c, фут/мин	Диаметр сверления 9,50-14 мм (0,374-0,551") Подача f_n, дюйм/об	Диаметр сверления 14,01-17 мм (0,552-0,669") Подача f_n, дюйм/об	Диаметр сверления 17,01-30,40 мм (0,670-1,197") Подача f_n, дюйм/об
P		**Нелегированная сталь**						
	01.0	В состоянии поставки 0,05-0,10% C	80-170	P20	250-330	.006-.009	.006-.010	.007-.012
	01.1	Незакаленная 0,10-0,25% C	90-200					
	01.2	Незакаленная 0,25-0,55% C	125-225		220-300	.006-.009	.007-.010	.008-.012
	01.3	Незакаленная 0,55-0,80% C	150-225					
	01.4	Высокоуглеродистая и углеродистая инструментальная сталь	180-225					
		Низколегированная сталь						
	02.1	Незакаленная	150-260	P20	180-300	.006-.009	.007-.010	.008-.011
	02.2	Закаленная	220-400		120-220	.006-.009	.006-.010	.007-.010
		Высоколегированная сталь						
	03.11	Отожженная	150-250	P20	120-220	.006-.008	.007-.010	.008-.011
	03.22	**Закаленная сталь**	250-400		120-190	.006-.008	.007-.009	.007-.009
		Сталь (отливки)						
	06.1	Нелегированная	90-225	P20	220-300	.007-.009	.007-.010	.008-.010
	06.2	Низколегированная (легирующих эл. ≤ 5%)	150-250		150-240	.006-.008	.007-.009	.007-.010
M		**Нержавеющая сталь**						
	05.11	Ферритная, мартенситная 13-25% Cr	150-270	K20	80-180	.006-.008	.007-.009	.007-.011
		Нержавеющая сталь						
	05.21	Аустенитная Ni > 8%, 18-25% Cr	150-270	K20	80-180	.006-.008[1)]	.006-.009[1)]	.007-.010[1)]
K		**Ковкий чугун**						
	07.1	Ферритный (элементная стружка)	110-145	K20	240-390	.006-.010	.007-.012	.008-.015
	07.2	Перлитный (сливная стружка)	150-270		240-370	.006-.010	.006-.011	.007-.014
		Серый чугун						
	08.1	Низкой прочности на растяжение	150-220	K20	270-380	.009-.012	.009-.015	.010-.018
	08.2	Высокой прочности на растяжение	200-330		180-330	.009-.012	.009-.014	.011-.017
		Чугун с шаровидным графитом						
	09.1	Ферритный	125-230	K20	210-350	.006-.010	.008-.014	.009-.016
	09.2	Перлитный	200-300		180-310	.006-.010	.007-.013	.008-.015
H		**Закаленная сталь**						
	04.1	Закаленная и отпущенная	*HRC* 43-47 47-60	P20	80-130 50-100	.004-.006	.005-.007	.006-.008
N		**Алюминиевые сплавы**						
	30.12	Деформируемые, в т.ч. холоднодеф., не подвергнутые старению	75-150	K20	310-490	.008-.013	.007-.016	.007-.016
	30.21	Отливки	40-100					
		Медь и медные сплавы						
	33.1	Легко обрабатываемые сплавы (Pb ≥ 1%)	50-160	K20	150-490	.006-.011	.008-.014	.010-.017
	33.2	Латунь, свинцовистая бронза (Pb ≤ 1%)						

1) Если рекомендуемые режимы резания не обеспечивают удовлетворительного стружкоотвода, следует уменьшить подачу до 0,08 - 0,10 мм/мин.

Сплавы для цельных твердосплавных сверл

P

GC1220 (HC) – P25 (P10-P30)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3 мкм, нанесенное методом PVD, обеспечивает надежность режущих кромок. Первый выбор для обработки большинства групп материалов в условиях единичного производства.
GC1020 (HC) – P25 (P10-P30)
Универсальный сплав с покрытием PVD для сверления большинства групп материалов. Покрытие TiCN+TiN нанесено на поверхность мелкозернистой основы.
P20 (HC) – P20 (P10-P30)
Сплав с TiN-покрытием PVD на износостойкой основе. Для общих случаев обработки стали.
H10F (HW) – P25 (P15-P35)
Мелкозернистый сплав без покрытия, обеспечивающий надежность режущих кромок. Подходит для сверления большинства материалов на низких скоростях и подачах.
GC4234 (HC) – P20 (P10-P30)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3-5 мкм, нанесенное методом PVD, обеспечивает высокую надежность режущих кромок.
GC34 (HC) – P30 (P15-P35)
Твердый сплав с мелкозернистой основой и покрытием TiAlN, нанесенным методом PVD. Обладает высокой твердостью и прочностью и обеспечивает высокую надежность режущих кромок. Покрытие формирует гладкую поверхность, обеспечивающую эффективную эвакуацию стружки. Хороший выбор для обработки всех групп материалов в условиях мелкосерийного производства.

K

GC 1210 (HC) – K15 (K10-K25)
Твердая и очень износостойкая основа состоит в основном из карбидов титана. На основу нанесено износостойкое покрытие AlCrN, повышающее также стойкость к окислению и к высоким температурам. Сплав является идеальным решением для сверления чугунов с высокими скоростями резания.
GC 1220 (HC) – K20 (K10-K30)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3 мкм, нанесенное методом PVD, обеспечивает надежность режущих кромок. Первый выбор для обработки конструкционных, нержавеющих сталей и чугуна сверлами Coromant Delta C.
GC1020 (HC) – K20 (K10-K20)
Универсальный сплав с покрытием PVD для сверления большинства групп материалов. Покрытие TiCN+TiN нанесено на поверхность мелкозернистой основы.
K20 (HC) – K20 (K05-K20)
Сплав с покрытием TiN, нанесенным PVD методом. Основой сплава является карбид вольфрама с кобальтовой связкой. Подходит для обработки нержавеющих сталей, чугуна, алюминия и жаропрочных сплавов.
H10F (HW) – K25 (K15-K35)
Мелкозернистый сплав без покрытия, обеспечивающий надежность режущих кромок. Подходит для сверления большинства материалов на низких скоростях и подачах.
GC34 (HC) – K25 (K15-K30)
Твердый сплав с мелкозернистой основой и покрытием TiAlN, нанесенным методом PVD. Обладает высокой твердостью и прочностью и обеспечивает высокую надежность режущих кромок. Покрытие формирует гладкую поверхность, обеспечивающую эффективную эвакуацию стружки. Хороший выбор для обработки всех групп материалов в условиях мелкосерийного производства.

M

GC 1220 (HC) – M30 (M20-M40)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3 мкм, нанесенное методом PVD, обеспечивает надежность режущих кромок. Первый выбор для обработки конструкционных, нержавеющих сталей и чугуна сверлами Coromant Delta C.
K20 (HC) – M20 (M10-M30)
Сплав с покрытием TiN, нанесенным PVD методом. Основой сплава является карбид вольфрама с кобальтовой связкой. Подходит для обработки нержавеющих сталей, чугуна, алюминия и жаропрочных сплавов.
GC34 (HC) – M25 (M15-M30)
Твердый сплав с мелкозернистой основой и покрытием TiAlN, нанесенным методом PVD. Обладает высокой твердостью и прочностью и обеспечивает высокую надежность режущих кромок. Покрытие формирует гладкую поверхность, обеспечивающую эффективную эвакуацию стружки. Хороший выбор для обработки всех групп материалов в условиях мелкосерийного производства.

Сплавы для цельных твердосплавных сверл

N

N20C (HC) – N20 (N05-N30)
Твердый сплав с алмазным покрытием. Первый выбор для сухого сверления пластика, армированного углеродным волокном. Превосходная стойкость инструмента. Низкий коэффициент трения. Стабильные размеры отверстий. Экономичен. Не перетачивается. Для обработки пакетов композит/алюминий (CFRP/Alu) предпочтительно использовать покрытие DLC (аналог алмазного покрытия), так как меньше риск отслаивания алюминия.
N20D (HC) – N20 (N05-N30)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Благодаря мелкому размеру зерна, сверла из этого сплава сохраняют острую режущую кромку на протяжении всего периода стойкости. Гладкое покрытие TiAlN, нанесенное PVD методом повышает износостойкость сплава и снижает склонность режущих кромок к налипанию. Сплав является первым выбором для обработки алюминиевых сплавов с содержанием кремния менее 12%.
K20 (HC) – N15 (N10-N25)
Сплав с покрытием TiN, нанесенным PVD методом. Основой сплава является карбид вольфрама с кобальтовой связкой. Подходит для обработки нержавеющих сталей, чугуна, алюминия и жаропрочных сплавов.
H10F (HW) – N20 (N10-N30)
Мелкозернистый сплав без покрытия, обеспечивающий надежность режущих кромок. Подходит для сверления большинства материалов на низких скоростях и подачах.
GC1020 (HC) – N20 (N10-N30)
Универсальный сплав с покрытием PVD для сверления большинства групп материалов. Покрытие TiCN+TiN нанесено на поверхность мелкозернистой основы.
GC1220 (HC) **–** N10 (N10-N30)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3 мкм, нанесенное методом PVD, обеспечивает надежность режущих кромок. Первый выбор для обработки большинства групп материалов в условиях единичного производства.
GC34 (HC) – N25 (N15-N30)
Твердый сплав с мелкозернистой основой и покрытием TiAlN, нанесенным методом PVD. Обладает высокой твердостью и прочностью и обеспечивает высокую надежность режущих кромок. Покрытие формирует гладкую поверхность, обеспечивающую эффективную эвакуацию стружки. Хороший выбор для обработки всех групп материалов в условиях мелкосерийного производства.

S

GC1020 (HC) – S25 (S10-S30)
Универсальный сплав с покрытием PVD для сверления большинства групп материалов. Покрытие TiCN+TiN нанесено на поверхность мелкозернистой основы.
H10F (HW) –S30 (S25-S35)
Мелкозернистый сплав без покрытия, обеспечивающий надежность режущих кромок. Подходит для сверления большинства материалов на низких скоростях и подачах.
GC 1220 (HC) – S25 (S15 -S35)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3 мкм, нанесенное методом PVD, обеспечивает надежность режущих кромок. Первый выбор для обработки конструкционных, нержавеющих сталей и чугуна сверлами Coromant Delta C.
GC34 (HC) – S25 (S15-S30)
Твердый сплав с мелкозернистой основой и покрытием TiAlN, нанесенным методом PVD. Обладает высокой твердостью и прочностью и обеспечивает высокую надежность режущих кромок. Покрытие формирует гладкую поверхность, обеспечивающую эффективную эвакуацию стружки. Хороший выбор для обработки всех групп материалов в условиях мелкосерийного производства.

H

GC 1220 (HC) – H20 (H05 –H30)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3 мкм, нанесенное методом PVD, обеспечивает надежность режущих кромок. Первый выбор для обработки конструкционных, нержавеющих сталей и чугуна сверлами Coromant Delta C.
K20 (HC) – H15 (H05-H25)
Сплав с покрытием TiN, нанесенным PVD методом. Основой сплава является карбид вольфрама с кобальтовой связкой. Подходит для обработки нержавеющих сталей, чугуна, алюминия и жаропрочных сплавов.
GC1020 (HC) – H15 (H05-H25)
Универсальный сплав с покрытием PVD для сверления большинства групп материалов. Покрытие TiCN+TiN нанесено на поверхность мелкозернистой основы.

Буквенное обозначение инструментальных материалов:

Твердые сплавы:

HW	Твердые сплавы без покрытия, содержащие в основном карбиды вольфрама (WC).
HT	Безвольфрамовые твердые сплавы без покрытия (керметы), содержащие в основном карбиды (TIC) или нитриды (TIN) титана или и те, и другие вместе.
HC	Вышеперечисленные твердые сплавы, но с покрытием.

Минералокерамика:

CA	Оксидная керамика, состоящая из оксида алюминия (Al2O3).
CM	Смешанная керамика на основе оксида алюминия (Al_2O_3), но содержащая также другие элементы.
CN	Нитридная керамика, содержащая в основном нитриды кремния (Si_3N_4).
CC	Вышеперечисленные керамические материалы, но с покрытием.

Алмаз:

DP	Поликристаллический алмаз[1)]

Нитриды бора:

BN	Поликристаллический нитрид бора[1)]

[1)] Поликристаллический алмаз и поликристаллический нитрид бора называют сверхтвёрдыми режущими материалами.

Сплавы для сверл со сменными пластинами

P

GC4014 (HC) – P15 (P05-P30)
Сплав для периферийных пластин. Рекомендуется для обработки на высоких скоростях с низкими и средними подачами. Обладает высокой износостойкостью и хорошей сопротивляемостью к пластическим деформациям.
GC4324 (HC) – P20 (P10-P35)
Сплав для периферийных пластин. Хорошие прочность и износостойкость при работе на средних и высоких скоростях. Сплав с покрытием MT-CVD. Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC1044 (HC) – P40 (P25-P50)
Основная марка для центральных пластин группы применения ISO P. Хорошая прочность и износостойкость при работе на низких, средних и высоких скоростях резания. Сплав с покрытием PVD.
GC4334 (HC) - P30 (P20-P40)
Сплав для периферийных пластин. Хорошие прочность и износостойкость при работе на средних и высоких скоростях. Сплав с покрытием MT-CVD. Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC4044 (HC) – P40 (P25-P50)
Основной выбор для периферийных пластин при обработке материалов группы P. Сплав с покрытием PVD с отличным сочетанием прочности и износостойкости при работе на низких и средних скоростях.
GC4234 (HC) – P30 (P15-P35)
Мелкозернистый твердый сплав, обладающий оптимальным сочетанием прочности и твердости. Покрытие TiAlN толщиной 3-5 мкм, нанесенное методом PVD, обеспечивает высокую надежность режущих кромок.

M

GC1144 (HC) – M35 (M20-M40)
Оптимизированный мелкозернистый твердый сплав для центральных пластин с новым оксидным PVD покрытием, обеспечивающим высокую износостойкость и сопротивляемость наростообразованию. Подходит для сверления всех типов нержавеющих сталей.
GC2044 (HC) – M35 (M20-M40)
Оптимизированный мелкозернистый твердый сплав для периферийных пластин с новым оксидным PVD покрытием, обеспечивающим высокую износостойкость и сопротивляемость наростообразованию. Подходит для сверления всех типов нержавеющих сталей.
GC4324 (HC) – M20 (M10-M35)
Периферийная пластина
Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC1044 (HC) – M35 (M20-M40)
Является основным выбором для центральных пластин при обработке материалов группы ISO M. Сплав с покрытием PVD, обеспечивающий высокую прочность режущей кромки и стойкость к наростообразованию.
GC4334 (HC) - M30 (M20-M35)
Периферийная пластина
Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC4044 (HC) – M35 (M20-M40)
Основной выбор при обработке материалов группы ISO M. Сплав с покрытием PVD обеспечивает надежность режущих кромок и сопротивляемость наростообразованию.

Сплавы для сверл со сменными пластинами

K

GC4014 (HC) - K15 (K01-K25)
Сплав для периферийных пластин. Предназначен для чистовой или легкой черновой обработки чугуна на высоких скоростях резания.
GC4024 (HC) - K20 (K25-K30)
Сплав для периферийных пластин. Обладает оптимальным сочетанием прочности и износостойкости. Сплав с покрытием MT-CVD для работы на средних и высоких скоростях резания.
Периферийная пластина
Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC1044 (HC) - K25 (K10-K35)
Основной выбор для центральных пластин при обработке материалов группы ISO K. Сплав с покрытием PVD для операций с повышенными требованиями к прочности режущей кромки.
GC4334 (HC) - K20 (K10-K30)
Периферийная пластина
Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC4044 (HC) – K25 (K10-K35)
Основной выбор для периферийных пластин при обработке материалов группы ISO K. Сплав с покрытием PVD с отличным сочетанием прочности и износостойкости при работе на низких и средних скоростях.

N

GC1020 (HC) – (N10-N30)
Основная марка для центральных пластин при повышенных требованиях к прочности твердого сплава. Сплав с покрытием PVD.
GC1120 (HC) – (N10-N30)
Рекомендуется для периферийных пластин сверл Coromant U диаметром 12.7-17 мм при повышенных требованиях к прочности твердого сплава. Хорошее сочетание износостойкости и прочности. Сплав с покрытием PVD.
H13A (HW) – (N10-N25)
Универсальная марка сплава для обработки на низких и средних скоростях резания. Рекомендуется для центральных и периферийных пластин.
GC1044 (HC) - (N10-N30)
Основной выбор для центральных пластин при обработке материалов группы ISO N. Сплав с покрытием PVD обладает оптимальным сочетанием прочности и износостойкости при работе на средних и высоких скоростях.
GC4044 (HC) - (N10-N30)
Основной выбор для периферийных пластин при обработке материалов группы ISO N. Сплав с покрытием PVD обеспечивает высокую надежность режущих кромок и сопротивляемость наростообразованию.

Сплавы для сверл со сменными пластинами

S

H13A (HW) – S20 (S15-S25)
Дополнительная марка для обработки жаропрочных сплавов и титана. Острая режущая кромка, высокая прочность и износостойкость. Рекомендуется для центральных и периферийных пластин. Сплав без покрытия.
GC1044 (HC) **–** S30 (S20-S35)
Является основным выбором для центральных пластин при обработке жаропрочных сплавов. Сплав с покрытием PVD с отличным сочетанием износостойкости и прочности на низких и средних скоростях резания.
GC4044 (HC) **–** S30 (S20-S35)
Основной выбор для периферийных пластин для обработки жаропрочных сплавов. Сплав с покрытием, обеспечивающий высокую прочность режущей кромки и стойкость к наростообразованию.
GC1144 (HC) – S35 (S20-S40)
Дополнительный сплав для центральных пластин при обработке материалов группы ISO S.
GC2044 (HC) – S30 (S20-S40)
Дополнительный сплав для периферийных пластин. Мелкозернистый твердый сплав с новым оксидным покрытием PVD для обработки материалов группы ISO S.

H

GC4324 (HC) – H15 (H05-H25)
Сплав для периферийных пластин. Хорошие прочность и износостойкость при работе на средних и высоких скоростях. Сплав с покрытием MT-CVD. Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC4334 (HC) – (H10-H25)
Периферийная пластина
Технология Inveio обеспечивает высокую износостойкость и долговечность режущей пластины.
GC1044 (HC) – H20 (H10-H30)
Является основным выбором для центральных пластин при обработке материалов высокой твердости. Сплав с покрытием PVD с отличным сочетанием износостойкости и прочности на низких и средних скоростях резания.
GC4044 (HC) – H20 (H10-H30)
Основной выбор для периферийных пластин при обработке материалов группы ISO H. Сплав с покрытием PVD обеспечивает высокую надежность режущих кромок и сопротивляемость наростообразованию.

Буквенное обозначение инструментальных материалов:

Твердые сплавы:

HW	Твердые сплавы без покрытия, содержащие в основном карбиды вольфрама (WC).
HT	Безвольфрамовые твердые сплавы без покрытия (керметы), содержащие в основном карбиды (TIC) или нитриды (TIN) титана или и те, и другие вместе.
HC	Вышеперечисленные твердые сплавы, но с покрытием.

Минералокерамика:

CA	Оксидная керамика, состоящая из оксида алюминия (Al2O3).
CM	Смешанная керамика на основе оксида алюминия (Al_2O_3), но содержащая также другие элементы.
CN	Нитридная керамика, содержащая в основном нитриды кремния (Si_3N_4).
CC	Вышеперечисленные керамические материалы, но с покрытием.

Алмаз:

DP	Поликристаллический алмаз[1)]

Нитриды бора:

BN	Поликристаллический нитрид бора[1)]

[1)] Поликристаллический алмаз и поликристаллический нитрид бора называют сверхтвёрдыми режущими материалами.